


MAHARASHTRA POLLUTION CONTROL BOARD

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Orange/L.S.I

Date: 23/12/2011

Consent No: BO/JD(WPC)/PN-11341-11, PN-11171-11 & PN-9908-11/R/CC-97

Consent to Operate under Section 26 of the Water (Prevention & Control of Pollution) Act, 1974 & under Section 21 of the Air (Prevention & Control of Pollution) Act, 1981 and Authorization / Renewal of Authorization under Rule 5 of the Hazardous Wastes (Management, Handling & Transboundary Movement) Rules 2008

[To be referred as Water Act, Air Act and HW (M&H) Rules respectively].

.....
CONSENT is hereby granted to

Pepsico India Holding Pvt. Ltd. (FritoLay Division)

Plot No. C-5, MIDC Ranjangaon,

Tal:- Shirur, Dist:- Pune

located in the area declared under the provisions of the Water Act, Air act and Authorization under the provisions of HW(M&H) Rules and amendments thereto subject to the provisions of the Act and the Rules and the Orders that may be made further and subject to the following terms and conditions:

1. The Consent to Operate is granted for a period up to: 31-05-2012
2. The Consent is valid for the manufacture of -

Sr. No.	Product Name	Maximum Quantity	UOM
1.	Potato Chips and Extruded Products	92.0	MT
2	Extruded products Fried and baked Products (Kurkure, Cheetos, Aliva)	109.0	MT

3. CONDITIONS UNDER WATER ACT:

(i) The daily quantity of trade effluent from the factory shall not exceed 955.0M3.

(ii) The daily quantity of sewage effluent from the factory shall not exceed 23.5M3.

(iii) Trade Effluent :

Treatment: The applicant shall provide comprehensive treatment system consisting of primary / secondary and/or tertiary treatment as is warranted with reference to influent quality and operate and maintain the same continuously so as to achieve the quality of the treated effluent to the following standards:

1	pH	Between	5.5 to 9.0
2	Suspended Solids	Not to exceed	100 mg/l.
3	BOD 3 days 27 Deg.C.	Not to exceed	30 mg/l.
4	COD	Not to exceed	250 mg/l.
5	Oil & Grease	Not to exceed	10 mg/l.
6	Chlorides	Not to exceed	600 mg/l.
7	Sulphates	Not to exceed	1000 mg/l.
8	T.D.S	Not to exceed	2100 mg/l.

Trade Effluent Disposal: The treated industrial effluent shall be recycled and reused in to maximum extent in process only and remaining shall be connected to CETP of MIDC Ranjangaon.

(iv) **Sewage Effluent Treatment:** The applicant shall provide comprehensive treatment system as is warranted with reference to influent quality and operate and maintain the same continuously so as to achieve the quality of treated effluent to the following standards.

(1)	Suspended Solids	Not to exceed	100	mg/l.
(2)	BOD 3 days 27o C.	Not to exceed	100	mg/l.

(vi) **Sewage Effluent Disposal:** The treated domestic effluent shall be soaked in a soak pit, which shall be got cleaned periodically. Overflow, if any, shall be used on land for gardening / plantation only.

(vii) **Non-Hazardous Solid Wastes:**

Sr. No.	Type Of Waste	Quanti	UOM	Disposal
1	ETP Sludge	175	MT/M	Feedinf to biometahnation plant/ send to outside party, vermicomposting and decomposting
2	Used Edible Oil	5	MT/M	Sale to Soap Manf. Unit/ grease mafc. unit
3	Waste Oil Sludge	4	MT/M	Sale to Soap Manf. Unit/ grease mafc. unit
4	Rejected products and finished products waste	180	MT/M	For biomethanation
5	Peels, Slicer, Fines Chips	120	MT/M	For biomethanation
6	Dirty Potatoes	400	MT/M	For biomethanation
7	Packing Film Waste	5	MT/M	Sale to recycling
8	Corrugated Boxes	25	MT/M	Sale to recycling
9	Wooden Palets	20	MT/M	Sale to recycling
10	Briquettes Ash	180	MT/M	Sale to Bricks Manufacturers

(viii) **Other Conditions:** Industry should monitor effluent quality regularly.

4. The applicant shall comply with the provisions of the Water (Prevention & Control of Pollution) Cess Act, 1977 (to be referred as Cess Act) and amendment Rules, 2003 there under

The daily water consumption for the following categories is as under:

(i) Domestic purpose	...	28.00 CMD
(ii) Water gets Polluted & Pollutants are Biodegradable	...	1040.00 CMD
(iii) Water gets Polluted, Pollutants are not Biodegradable & Toxic	...	0.00 CMD
(iv) Industrial Cooling, spraying in mine pits or boiler feed	...	120.00 CMD

The applicant shall regularly submit to the Board the returns of water consumption in the prescribed form and pay the Cess as specified under Section 3 of the said Act.

5. CONDITIONS UNDER AIR ACT :

- (i) The applicant shall install a comprehensive control system consisting of control equipments as is warranted with reference to generation of emission and operate and maintain the same continuously so as to achieve the level of pollutants to the following standards:

a. Control Equipment: Industry shall provide and operate dust collector of sufficient capacity to all the sources of SPM / TPM to control the emissions.

6. Conditions for D.G. Set

- a. Noise from the D.G. Set should be controlled by providing an acoustic enclosure or by treating the room acoustically.
- b. Industry should provide acoustic enclosure for control of noise. The acoustic enclosure/ acoustic treatment of the room should be designed for minimum 25 dB (A) insertion loss or for meeting the ambient noise standards, whichever is on higher side. A suitable exhaust muffler with insertion loss of 25 dB (A) shall also be provided. The measurement of insertion loss will be done at different points at 0.5 meters from acoustic enclosure/room and then average.
- c. The industry shall take adequate measures for control of noise levels from its own sources within the premises in respect of noise to less than 55 dB(A) during day time and 45 dB(A) during the night time. Day time is reckoned between 6 a.m. to 10 p.m and night time is reckoned between 10 p.m to 6 a.m.
- d. Industry should make efforts to bring down noise level due to DG set, outside industrial premises, within ambient noise requirements by proper siting and control measures.
- e. Installation of DG Set must be strictly in compliance with recommendations of DG Set manufacturer.
- f. A proper routine and preventive maintenance procedure for DG set should be set and followed in consultation with the DG manufacturer which would help to prevent noise levels of DG set from deteriorating with use
- g. D.G. Set shall be operated only in case of power failure
- h. The applicant should not cause any nuisance in the surrounding area due to operation of D.G. Set

Standards for Emissions of Air Pollutants:

(i)	SPM	Not to exceed	150	mg/Nm ³ .
(ii)	SO ₂	Not to exceed	998	kg/day

(i) **The applicant shall observe the following fuel pattern:**

Sr. No.	Type Of Fuel	Quantity	UOM
1	LPG	700	KG/Hr
2	HSD	1000	Lit./ Hr
3	Biomethane Gas	35	Kg/Hr
4	Briquettes	3.00	MT/Hr

(ii) **The applicant shall erect the chimney(s) of the following specifications:-**

Sr. No.	Chimney Attached To	Height in Mtrs.
1	Boiler1 No - 2 TPH & Non IBR Boiler 3 Nos (650 K)	31.00
2	Air knife PC 21 line	15.00
3	Heat exchanger PC 35 Sect.	28.00
4	Air knife PC 36 line	15.00
5	Fryer PC 36 Line	15.00
6	Drum washer PC 36 line	15.00
7	Heat Exchanger, Fryer, Dust extractor, (Kurkure line)	10.00
8	Heat Exchanger, Frier, (Twisteez line)	10.00
9	Oven 2 Nos. BCP-1, BCP 2 lines	26.00
10	Heat Exahnger, Frier, (Fry pack)	10.00
11	Oven 1 No (Fry pack seet)	26.00
12	Oven Zone - II	26.00
13	Oven Zone - I	26.00
14	Oven Zone - III	26.00
15	DG Set (750 KVA)	13.00
16	DB Frier	15.00
17	DG Set (380 KVA)	12.00
18	DG Set (1010 KVA)	11.50
19	Heat exchangers PC 21 line	26.00
20	Fryer PC 21 line	10.00
21	Briquettes Boiler	43.00

- (iii) The applicant shall provide ports in the chimney/(s) and facilities such as ladder, platform etc. for monitoring the air emissions and the same shall be open for inspection to/and for use of the Board's Staff. The chimney(s) vents attached to various sources of emission shall be designated by numbers such as S-1, S-2, etc. and these shall be painted/ displayed to facilitate identification.
- (iv) The industry shall take adequate measures for control of noise levels from its own sources within the premises so as to maintain ambient air quality standard in respect of noise to less than 75 dB(A) during day time and 70 dB(A) during night time. Day time is reckoned in between 6 a.m. and 10 p.m. and night time is reckoned between 10 p.m. and 6 a.m.
- (v) **Other Conditions:**

- 1) Industry should carry out scientific disposal of packing film waste.
- 2) The industry should not cause any nuisance in surrounding area.
- 3) The industry should monitor stack emissions and ambient air quality Regularly.

7. CONDITIONS UNDER HAZARDOUS WASTE (MANAGEMENT, HANDLING & TRANSBOUNDRY MOVEMENT) RULES, 2008:

- (i) The Industry shall handle hazardous wastes as specified below.

Sr. No.	Item No. as per Sch -I	Type of Waste	Quantity	Disposal
1.	5.1	Used / Spent Oil	1000 Ltr/year	Sale to authorized Reprocessor.
2	5.2	Bottom Sludge of LDO/FO sedimentation from storage tank	1500 Ltr./year	Sale to authorized Reprocessor.
3	5.2	Used oil filters of generator and compressors	577 Nos./year	Sale to authorized Reprocessor.
4	33.3	Used lube oil drums	20 Nos./year	Sale to authorized Reprocessor.
5	33.3	Used lab empty chemicals containers /bottles	2500 Nos./year	Sale to authorized Reprocessor.
6	5.2	Oil soak cotton Waste/dusters/hand gloves	12000 Nos/year	CHWTSDF
7	5.2	Used tube lights	360 Nos/year	CHWTSDF
8	5.2	Used ink rolls	19500 Nos/year	CHWTSDF

The authorization is hereby granted to operate a facility for collection, storage, transport & disposal of hazardous waste.

- a. The unit has to display and maintain the data online outside the factory main gate in Marathi & English both on a 6'x4' display board in the manner and the report of the compliance along with photograph shall be submitted to this office & concerned Regional Office/ Sub Regional Office.

b.

8. Industry shall comply with following additional conditions:

- (i) The applicant should bring minimum 33% of the available open land under green coverage/ plantation. The applicant should submit a yearly statement by 30th September every year on available open plot area, no. of trees surviving as on 31st March of the year and no. of trees planted by September end.
- (ii) The applicant should provide for an alternate electric power source sufficient to operate all pollution control facilities installed by he applicant and operate the same in case of power failure to maintain compliance with the terms and conditions of the

consent. In the absence of same, the applicant should stop, reduce or otherwise, control production to abide by terms & conditions of this consent regarding pollution levels.

- (iii) The applicant should make an application for renewal of the consent at least 60 days before the date of the expiry of the consent. The applicant should not change or alter quantity, quality, the rate of discharge, temperature or the mode of the effluent/ emissions or hazardous wastes or control equipments provided for without previous written permission of the Board.
- (iv) The firm should submit MPCB, the Environmental Statement Report for the financial year ending 31st March in the prescribed Form-V as per the provisions of rule 14 of the Environment (Protection) (Second Amendment) Rules, 1992 before 30th September every year.
- (v) The applicant should install a separate meter showing the consumption of energy for operation of domestic and industrial effluent treatment plants and air pollution control system. A register showing consumption of chemicals used for treatment should be maintained. The applicant should also submit a comparative statement of designed power and chemical consumptions vis-a vis actual power and chemical consumption along with Environmental statement.
- (vi) Separate drainage system should be provided for collection of trade and sewage effluents. Terminal manholes should be provided at the end of collection system with arrangement for measuring the flow. No effluent should be admitted in the pipes/sewers down- stream of the terminal manholes. No effluent should find its way other than in designed and provided collection system. Neither storm water nor discharge from other premises should be allowed to mix with the effluents from the factory.
- (vii) The applicant should provide facility for collection of environmental samples and samples of trade and sewage effluents, air emissions and hazardous wastes to the Board staff at the terminal or designated points and should pay to the Board for the services rendered in this behalf. An inspection book should be opened and made available to the Board's officers during their visit to the applicant.
- (viii) The industry should ensure that fugitive emissions from the activity are controlled so as to maintain clean and safe environment in and around the factory premises.
- (ix) The applicant should maintain good house keeping and take adequate measures for control of pollution from all sources so as not to cause nuisance to surrounding area / inhabitants.
- (vii) Whenever due to any accident or other unforeseen act or even, such emissions occur or is apprehended to occur in excess of standards laid down, such information shall be forthwith reported to Board, concerned Police Station, office of Directorate of Health Services, Department of Explosives, Inspectorate of Factories and Local Body. In case of failure of pollution control equipments, the production process connected to it shall be stopped.

9. The Industry shall comply with the hazardous Waste (Management, Handling & Trans Boundary Movement) Rules, 2008.

10. This consent is issued pursuant to the decision of the Consent Committee meeting of the Board held on 25/08/2011 and 04/11/2011.

11. The block capital investment of the unit is Rs. 250.45 Crore (Capital Investment of the Frito lay Divi. is Rs. 236.57 and the Capital Investment for Additional Briquette boiler is Rs. 13.88/- Crore.)


(Milind Mhaiskar)
Member Secretary

To,
M/s. Pepsico India Holding Pvt. Ltd. (Frito Lay Division)
Plot No. C-5, MIDC Ranjangaon,
Tal:- Shirur, Dist:- Pune

Copy to:
RO-Pune /SRO- Pune-II / CAO / Cess Branch / Master File

Received Consent fee of -

Sr. No.	Amount(Rs.)	DD. No.	Date	Drawn On
1	236577/-	570222	27/03/2010	Citi Bank
2	50000/-	059323	28/01/2011	Sahkari Bank
3	50000/-	717756	10/09/2011	Citi Bank
4	418060/-	274807	05/12/2011	Citi Bank

* Consent fees received as per revised consent fees G.R. of Evt. Dept. GoM dated 25.8.2011