

MAHARASHTRA POLLUTION CONTROL BOARD

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Mumbai - 400 022

Red/L.S.I

Consent No: BO/BO/JD (PAMS)/EIC No. AM-2365-10/R^{CAC-16} Date: 19/11/2011

Consent to Operate under Section 26 of the Water (Prevention & Control of Pollution) Act, 1974 & under Section 21 of the Air (Prevention & Control of Pollution) Act, 1981 and Authorization / Renewal of Authorization under Rule 5 of the Hazardous Wastes (Management, Handling & Transboundary Movement) Rules 2008

[To be referred as Water Act, Air Act and HW (M&H) Rules respectively].

CONSENT is hereby granted to

Hindustan Unilever Ltd,
Plot No-C-9, MIDC Khamgaon,
Dist-Buldhana,

located in the area declared under the provisions of the Water Act, Air act and Authorization under the provisions of HW(M&H) Rules and amendments thereto subject to the provisions of the Act and the Rules and the Orders that may be made further and subject to the following terms and conditions:

1. The Consent to Operate is granted for a period up to: 31/12/2012.
2. The Consent is valid for the manufacture of -

Sr. No.	Product Name	Maximum Quantity MT/M
1	Toilet Soaps	9600
2	Pears Soap	900
3	Distilled Fatty Acids (DFA)	2200
4	Alcohol or Silicon base perfume recovery from aerosol can	4.0
5	Aluminium Scrap	6.0
	BY PRODUCTS	
1	Crude Glycerin	200
2	Oil Pitch Residue	200
3	Distilled Fatty Acid (Volatile from DFA)	50

3. CONDITIONS UNDER WATER ACT:

- (i) The daily quantity of trade effluent from the factory shall be 120 M³
- (ii) The daily quantity of sewage effluent from the factory shall not exceed 70.0M³.

(iii) Trade Effluent :

Treatment: The applicant shall provide comprehensive treatment system consisting of primary / secondary and/or tertiary treatment as is warranted with reference to influent quality and operate and maintain the same continuously so as to achieve the quality of the treated effluent to the following standards:

1) pH	Between	5.5 to 9.0
2) Suspended Solids	Not to exceed	100 mg/l.
3) BOD (3 days at 27° c)	Not to exceed	100 mg/l.
4) COD	Not to exceed	250 mg/l.
5) Oil & Grease	Not to exceed	10 mg/l.
6) TDS	Not to exceed	2100 mg/l.
7) Chloride	Not to exceed	600 mg/l.
8) Sulphate	Not to exceed	1000 mg/l.
9) TAN	Not to exceed	50 mg/l.

(iv) Trade Effluent Disposal: The treated effluent should be reuse in the process to the maximum extent and excess if any should be used on land for plantation. There should not be any discharge outside the factory premises.

(v) Sewage Effluent Treatment: The applicant shall provide comprehensive treatment system as is warranted with reference to influent quality and operate and maintain the same continuously so as to achieve the quality of treated effluent to the following standards.

(1) Suspended Solids	Not to exceed	100 mg/l.
(2) BOD 3 days 27o C.	Not to exceed	100 mg/l.

(vi) Sewage Effluent Disposal: The treated domestic effluent shall be soaked in a soak pit, which shall be got cleaned periodically. Overflow, if any, shall be used on land for gardening / plantation only.

(vii) Non-Hazardous Solid Wastes:

S.NO	Type of Waste	Quantity	Treatment & Disposal
1	Packing material	330 MT/A	Sale to recycler
2	Boiler Ash	11,100 MT/A	Sale to Brick manufacturers
3	Crushed Aluminium cans	72 MT/A	Sale to authorized recycler approved by CPCB/MPCB

(viii) Other Conditions: Industry should monitor effluent quality regularly.

4. The applicant shall comply with the provisions of the Water (Prevention & Control of Pollution) Cess Act, 1977 (to be referred as Cess Act) and amendment Rules, 2003 there under

The daily water consumption for the following categories is as under:

(i) Domestic purpose	...	110.00 CMD
(ii) Water gets Polluted & Pollutants are Biodegradable	...	100.00 CMD
(iii) Water gets Polluted, Pollutants are not Biodegradable & Toxic	...	0.00 CMD
(iv) Industrial Cooling, spraying in mine pits or boiler feed	...	290.00CMD

The applicant shall regularly submit to the Board the returns of water consumption in the prescribed form and pay the Cess as specified under Section 3 of the said Act.

5. CONDITIONS UNDER AIR ACT:

(i) The applicant shall install a comprehensive control system consisting of control equipments as is warranted with reference to generation of emission and operate and maintain the same continuously so as to achieve the level of pollutants to the following standards:

Control Equipment:

- 1) Dust collection system provided to powder and noodle silos & powder handling area should be properly operated and maintained.
- 2) Dust collection system should be provided to a) Three pass electrostatic precipitators (ESP) for coil fired boiler b) bag filters to the powder & noodles silos, powder handling section.

Standards for Emissions of Air pollutants:

- | | | |
|----------------------|---------------|------------------------|
| (i) SPM/TSPM | Not to exceed | 150 mg/Nm ³ |
| (ii) SO ₂ | Not to exceed | 2250 kg/day |

(ii) The applicant shall observe the following fuel pattern:-

S.No	Type of Fuel	Quantity
1	LSHS/FO for oil fired boiler	28,800 kg/day
2	Coal for coal fired boiler	60,000 kg/day
3	HSD for 1000 KVA DG set	5,040 kg/day
4	LSHS/FO for Thermic fluid heater	4,248 kg/day
5	Coal /Briquette for coal fired Thermic fluid heater	19,992 kg/day

(iii) The applicant shall erect the chimney(s) of the following specifications:-

S.No	Stack attached to	Height in meters
1	Oil fired Boiler	70.0
2	Coal fired boiler & DG set	36.4
3	Thermic Fluid Heater (oil & coal fired common)	32.5

(iv) The applicant shall provide ports in the chimney(s) and facilities such as ladder, platform etc. for monitoring the air emissions and the same shall be open for inspection to/and for use of the Board's Staff. The chimney(s) vent's attached to various sources of emission shall be designated by numbers such as S-1, S-2, etc. and these shall be painted/ displayed to facilitate identification.

- (v) The industry shall take adequate measures for control of noise levels from its own sources within the premises so as to maintain ambient air quality standard in respect of noise to less than 75 dB(A) during day time and 70 dB(A) during night time. Day time is reckoned in between 6 a.m. and 10 p.m. and night time is reckoned between 10 p.m. and 6 a.m.

Conditions for D.G. Set

- a. Noise from the D.G. Set should be controlled by providing an acoustic enclosure or by treating the room acoustically.
- b. Industry should provide acoustic enclosure for control of noise. The acoustic enclosure/ acoustic treatment of the room should be designed for minimum 25 dB (A) insertion loss or for meeting the ambient noise standards, whichever is on higher side. A suitable exhaust muffler with insertion loss of 25 dB (A) shall also be provided. The measurement of insertion loss will be done at different points at 0.5 meters from acoustic enclosure/room and then average.
- c. The industry shall take adequate measures for control of noise levels from its own sources within the premises in respect of noise to less than 55 dB(A) during day time and 45 dB(A) during the night time. Day time is reckoned between 6 a.m. to 10 p.m and night time is reckoned between 10 p.m to 6 a.m.
- d. Industry should make efforts to bring down noise level due to DG set, outside industrial premises, within ambient noise requirements by proper siting and control measures.
- e. Installation of DG Set must be strictly in compliance with recommendations of DG Set manufacturer.
- f. A proper routine and preventive maintenance procedure for DG set should be set and followed in consultation with the DG manufacturer which would help to prevent noise levels of DG set from deteriorating with use
- g. D.G. Set shall be operated only in case of power failure
- h. The applicant should not cause any nuisance in the surrounding area due to operation of D.G. Set

(vi) Other Conditions:

- 1) The industry should not cause any nuisance in surrounding area.
- 2) The industry should monitor stack emissions and ambient air quality Regularly.

6. CONDITIONS UNDER HAZARDOUS WASTE (MANAGEMENT, HANDLING & TRANSBOUNDRY MOVEMENT) RULES, 2008:

(i) The Industry shall handle hazardous wastes as specified below.


S.No	Category & Type of waste	Quantity	Disposal
1	5.1 Used/Spent oil	10 KL/A	By Sale to MPCB authorized recycler
2	34.8 ETP Sludge	50 MT/A	CHWTSDF Butibori
3	33.3 Discarded drums	12000 Nos/A	By Sale to MPCB authorized recycler
4	34.2 Spent resin from DM plant	10 KL/A	CHWTSDF Butibori
5	3.7 Waste Oil	20 KL/A	By Sale to MPCB authorized recycler
6	E-1 of Sch-II Waste Deodorants/Perspirants	48 MT/A	CHWTSDF Butibori

- a. Whenever due to any accident or other unforeseen act or even, such emissions occur or is apprehended to occur in excess of standards laid down, such information shall be forthwith Reported to Board, concerned Police Station, office of Directorate of Health Services, Department of Explosives, Inspectorate of Factories and Local Body. In case of failure of pollution control equipments, the production process connected to it shall be stopped.

7. Industry shall comply with following additional conditions:

- i. The applicant shall maintain good housekeeping and take adequate measures for control of pollution from all sources so as not to cause nuisance to surrounding area / inhabitants.
- ii. The applicant shall bring minimum 33% of the available open land under green coverage/ tree plantation.
- iii. Solid waste – The non hazardous solid waste arising in the factory premises, sweepings, etc., be disposed of scientifically so as not to cause any nuisance / pollution. The applicant shall take necessary permissions from civic authorities for disposal to dumping ground.
- iv. The applicant shall provide for an alternate electric power source sufficient to operate all pollution control facilities installed by he applicant to maintain compliance with the terms and conditions of the consent. In the absence, the applicant shall stop, reduce or otherwise, control production to abide by terms & conditions of this consent regarding pollution levels.
- v. The applicant shall not change or alter quantity, quality, the rate of discharge, temperature or the mode of the effluent / emissions or hazardous wastes or control equipments provided for without previous written permission of the Board.

- vi. The applicant shall provide facility for collection of environmental samples and samples of trade and sewage effluents, air emissions and hazardous wastes to the Board staff at the terminal or designated points and shall pay to the Board for the services rendered in this behalf.
- vii. The applicant shall make an application for renewal of the consent at least 60 days before the date of the expiry of the consent.
- viii. The firm shall submit to this office, the 30th day of September every year, the Environmental Statement Report for the financial year ending 31st March in the prescribed Form-V as per the provisions of rule 14 of the Environment (Protection) (Second Amendment) Rules, 1992.
- ix. As inspection book shall be opened and made available to the Board's officers during their visit to the applicant.
- x. The applicant shall install a separate electric meter showing the consumption of energy for operation of domestic and industrial effluent treatment plants and air pollution control system. A register showing consumption of chemicals used for treatment shall be maintained.
- xi. Separate drainage system shall be provided for collection of trade and sewage effluents. Terminal manholes shall be provided at the end of collection system with arrangement for measuring the flow. No effluent shall be admitted in the pipes / sewers down-stream of the terminal manholes. No effluent shall find its way other than in designed and provided collection System.
- xii. Neither storm water nor discharge from other premises shall be allowed to mix with the effluents from the factory.
9. The Capital investment of the industry is 134.61 Cr.
10. The is issued as per the decision taken in the meeting of the Consent Appraisal Committee held on 12/10/2011.


 12.11
 (Milind Mhaiskar IAS)
 Member Secretary

To,
 Hindustan Unilever Ltd,
 Plot No-C-9, MIDC Khamgaon,
 Dist-Buldhana,

Copy for information to:-
 Regional Officer MPCB Nagpur
 Sub-Regional Officer MPCB Akola
 Chief Account Officer MPCB Mumbai.
 Received Consent fee of -

Sr. No.	Amount (Rs.)	DD. No.	Date	Drawn On
1	134614	264997	23-08-2010	SBI
2	134614	264998	23-08-2010	SBI
3	85000	438478	12-10-2011	SBI
4	1,90,702	438940	04-11-2011	SBI