

# MAHARASHTRA POLLUTION CONTROL BOARD

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Mumbai - 400 022

Consent order No: -Format 1.0/BO/AS(T)/AD-17261-15/A/CC- 7178-A  
Date- 25/07/2016

To,  
M/s Harman Finochem Ltd.,  
Plot No. E-7, E-8, E-9, MIDC Industrial Area,  
Chikalthana, Dist. Aurangabad, Pin - 431 006.

Subject: Amendment of Consent to Operate under Red/LSI category.

Ref: 1. Existing Consent to Operate granted vide Consent no. BO/AST/E/EIC No.  
AD-17261-15/CC-7178 dtd. 28/05/2016.

2. Minutes of CC meeting held on 19/07/2016.

Your application No. CO1509000115

Dated: 31/07/2016

For: Grant of Consent to Operate under Section 26 of the Water (Prevention & Control of Pollution) Act, 1974 & under Section 21 of the Air (Prevention & Control of Pollution) Act, 1981 and Authorization /renewal under Rule 5 of the Hazardous Wastes (M, H & T M) Rules 2008 is considered and the consent is hereby granted subject to the following terms and conditions and as detailed in the schedule I, II, III & IV annexed to this order:

1. The Consent to Operate is granted for a period upto 30/04/2020.
2. The capital investment of the industry is Rs. 42.18 Crs. (As per C.A. Certificate submitted by industry).
3. The Consent is valid for the manufacture of -

Sr. No.	Product Name	Maximum Quantity & UOM
1	Allopurinol	200 TPA
2	Bisoprolol Hemifumerate	9.3 TPA
3	Colchicine	2.2 TPA
4	Cyclobenzaprine Hydrochloride	2 TPA
5	Fenofibric Acid	3.5 TPA
6	Glycopyrrolate	1.43 TPA
7	Metformin Hydrochloride	4200 TPA
8	Methadone Hydrochloride	2.9 TPA
9	Methylphenidate Hydrochloride	4.0 TPA
10	Methylphenobarbital	1.7 TPA
11	Oxiconazole Nitrate	3.25 TPA
12	Oxybutynin Hydrochloride	7 TPA
13	Phenobarbitone	97 TPA
14	Phenobarbitone Sodium	12 TPA
15	Phenytoin Sodium	12 TPA
16	Riboflavin 5 Phosphate Sodium	60 TPA
17	Tilidine Hydrochloride Hemihydrate	2 TPA
18	Tolterodine Tartrate	4 TPA
19	Xipamide	2 TPA

20	Ketamine Hydrochloride	0.3 TPA
21	Lidocaine	58.19 TPA
22	Lidocaine Hydrochloride	12 TPA
23	Choline Fenofibrate	6 TPA
24	Levomethadone Hydrochloride	1.2 TPA
25	Dexamethylphenidate Hydrochloride	1.2 TPA
26	Sitagliptin Phosphate Monohydrate	3 TPA
27	Linagliptin	3 TPA
28	Vildagliptin	3 TPA
29	Vilazodone	3 TPA
30	Sitagliptin Phosphate (Anhydrous)	0.38 TPA
31	Tilidine Hydrochloride	1.2 TPA
32	Neostigmine Methyl Sulphate	2 TPA

(Total production quantity shall not exceed 4720.75 MT/A)

4. Conditions under Water (P&CP), 1974 Act for discharge of effluent:

Sr. No.	Description	Permitted quantity of discharge (CMD)	Standards to be achieved	Disposal
1.	Trade effluent	72.71	As per Schedule -I	100 % Recycle/ reuse into process and for cooling tower so as to achieve ZLD
2.	Domestic effluent	18	As per Schedule -I	Applied on land for gardening

5. Conditions under Air (P& CP) Act, 1981 for air emissions:

Sr. No.	Description of stack / source	Number of Stack	Standards to be achieved
1	Boiler	2	As per Schedule -II
2	Process Vents	4	As per Schedule -II
3	DG Sets (250 KVA & 1010 KVA)	2	As per Schedule -II

6. Conditions under Hazardous Waste (M,H & TM) Rules, 2008 for treatment and disposal of hazardous waste:

1) The Industry shall handle hazardous wastes as specified below:

Sr. No.	Type Of Waste	Category	Quantity	UOM	Treatment	Disposal
1	Used/ Spent Oil	5.1	300	Ltrs/A	—	Sale to Auth Recycler/ re-processor
2	Spent Solvent	20.2	1200	Ltrs/D	—	
3	Distillation Residue	20.3	1430	Kg/D	—	CHWTSDF
4	Spent Catalyst/ Spent Carbon	28.2	360	Kg/D	—	Sale to Cement industry/ CHWTSDF
5	Discarded Containers/ Barrels/ Liners	33.3	325	Nos./M	—	Sale to Auth. Party after decontamination
6	Flue Gas Cleaning	34.1	9.6	Kg/D	—	CHWTSDF

	Residue (Boiler Ash)					
7	Inorganic & evaporation salt	34.3	890	Kg/D	—	CHWTSDF
8	ETP sludge		50	Kg/D	—	
9	Chemical Sludge, Oil and Grease skimming residue	34.4	40	Kg/D	—	CHWTSDF

**7. Conditions about non-hazardous Wastes:**

1) The applicant shall handle non-hazardous waste as follows:

Sr. No.	Type Of Waste	Quantity & UoM	Treatment	Disposal
1	ETP Biological Sludge	50 Kg/D	--	Use as manure for gardening

8. The Board reserves the right to review, amend, suspend, revoke etc. this consent and the same shall be binding on the industry.
9. This consent should not be construed as exemption from obtaining necessary NOC/permission from any other Government authorities.
10. This consent should not be construed as exemption from obtaining necessary NOC from any other Government agencies as may deem fit necessary.
11. The existing pollution load shall not increase due to proposed change in product-mix.
12. The applicant shall not carry out any excess production or produce new products without Consent of the Board and without Environmental Clearance wherever it requires.
13. The applicant shall not increase the water consumption and effluent quantity prescribed in the Consent.
14. The applicant shall operate and maintain existing ETP & APCS effectively so as to achieve the standards prescribed in the Consent.
15. The applicant shall not change fuel without obtaining prior permission from the Board.
16. The applicant shall properly collect, transport & regularly dispose off the hazardous waste to CHWTSDF, in compliance of the Hazardous Wastes (Management, Handling & Transboundry Movement) Rules, 2008 and keep proper manifest thereof.
17. This Consent is issued with the overriding effect over earlier Consent issued by the Board vide Consent No. BO/AST/E/EIC No. AD-17261-15/CC-7178 dtd. 28/05/2016.
10. This Consent is issued based on self assessment of Pollution Load submitted by you in Board's prescribed format and Certificate of 'No increase in pollution load' issued by Dr. Babasaheb Ambedkar Marathwada University, Aurangabad vide letter dtd. 30/07/2015. If any violation and/or submission of misleading information are noticed, then the Consent issued under MoEF's Product-mix Circular dtd. 14/12/2006 will stand automatically cancelled and you have to follow the procedure

of EIA Notification 2006 and amendments thereof for obtaining Environmental Clearance.

For and on behalf of the  
Maharashtra Pollution Control Board

*Mirashe*  
28/7/16

(P. K. Mirashe)  
Member Secretary

Received Consent fee of -

Sr. No.	Amount(Rs.)	DD No.	Date	Drawn On
1	Rs. 4,50,100/-	626220	28/07/2015	Kotak Mahindra Bank Ltd.
2	Rs. 1,85,000/-	506657	12/05/2016	Allahabad Bank

Copy to:

1. Regional Officer (Aurangabad)/ Sub-Regional Officer (Aurangabad-I), M.P.C. Board.  
- They are directed to ensure the compliance of the consent conditions.
2. Chief Accounts Officer, MPCB, Mumbai.
3. CC/CAC desk - for record & website uploading purpose.



## Schedule-I

### Terms & conditions for compliance of Water Pollution Control:

- 1) A] As per your application, you have provided Effluent Treatment Plant (ETP) of designed capacity to 100 CMD consisting of primary, secondary & tertiary level treatment followed by RO, ATFD & MEE to achieve Zero Liquid Discharge (ZLD) for the treatment of additional 72.71 CMD of industrial effluent. The applicant shall segregate high TDS/COD stream and apply treatment separately through stripper followed by MEE & ATFD. The low TDS/COD effluent shall be treated in ETP & then treated effluent shall be passed through RO.
- B] The Applicant shall operate the effluent treatment plant (ETP) to treat the trade effluent so as to achieve the following standards prescribed by the Board or under EP Act, 1986 and Rules made there under from time to time, whichever is stringent:

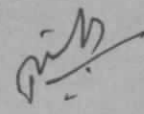
Sr. No.	Parameters	Standards prescribed by Board (If any)
	<b>I. Compulsory Parameters</b>	<b>Limiting Concentration in mg/l, except for pH</b>
01	pH	5.5 to 9.0
02	Oil & Grease	10 mg/l.
03	BOD (3 days 27oC )	100 mg/l.
04	Total Dissolved Solids	2100 mg/l.
	<b>II Additional Parameters</b>	
05	Suspended Solids	100 mg/l.
06	COD	250 mg/l.
07	Sulphates	1000 mg/l.
08	Chlorides	600 mg/l.

- C] The treated effluent shall be 100% recycled/ reused into process and for cooling tower so as to achieve Zero liquid discharge. In no case, effluent shall find its way outside Company's premise.
- 2) A] As per your consent application, you have provided the full fledged Sewage Treatment Plant for the treatment of 18.0 CMD sewage. Overflow, if any shall be applied on land for gardening purpose within premise.
- B] The Applicant shall operate the sewage treatment system to treat the sewage so as to achieve the following standards/ prescribed under EP Act, 1986 and Rules made there under from time to time, whichever is stringent.
- |     |                   |               |     |       |
|-----|-------------------|---------------|-----|-------|
| (1) | Suspended Solids. | Not to exceed | 100 | mg/l. |
| (2) | BOD 3 days 27oC.  | Not to exceed | 100 | mg/l. |
- C] The treated sewage shall be recycled/ reused for irrigation/gardening purpose. In no case, sewage shall find its way outside Company's premise.
- 3) The Board reserves its rights to review plans, specifications or other data relating to plant setup for the treatment of waterworks for the purification thereof & the system for the disposal of sewage or trade effluent or in connection with the grant of any consent conditions. The Applicant shall obtain prior consent of the Board to take steps to establish the unit or establish any treatment and disposal system and/ or extension or addition thereto.
- 4) The industry shall ensure replacement of pollution control system or its parts after expiry of its expected life as defined by manufacturer so as to ensure the compliance of standards and safety of the operation thereof.

- 5) The Applicant shall comply with the provisions of the Water (Prevention & Control of Pollution) Cess Act, 1977 and as amended, by installing water meters, filing water cess returns in Form-I and other provisions as contained in the said act.

Sr. No.	Purpose for water consumed	Water consumption quantity (CMD)
1.	Industrial Cooling, spraying in mine pits or boiler feed	160
2.	Domestic purpose	21
3.	Processing whereby water gets polluted & pollutants are easily biodegradable	79
4.	Processing whereby water gets polluted & pollutants are not easily biodegradable and are toxic	---
5.	Others - i) Gardening	5

- 6) The Applicant shall provide Specific Water Pollution control system as per the conditions of EP Act, 1986 and rule made there under from time to time/ Environmental Clearance/ CREP guidelines.



## Schedule-II

### Terms & conditions for compliance of Air Pollution Control:

1. As per your application, you have provided the Air pollution control (APC) system and also erected following stack (s) and to observe the following fuel pattern-

Sr. No.	Stack Attached To	APC System	Height in Mtrs.	Type of Fuel	Quantity & UoM	S %	SO <sub>2</sub> Kg/Day
1	Boiler-I (2 TPH)	-	33	FO	114 Kg/Hr	-	246
2	Boiler-II (4 TPH)				229 Kg/Hr	-	495
3	RPS Plant-2	2 Stage Chilled Water/ Caustic Scrubber	25	-	-	-	-
4	Intermediate Plant Multi Product (Plant - 3 & 4)	2 Stage Scrubber with Water/Caustic lye media solution	25	-	-	-	-
5	PBT (Plant-6)	2 Stage Chilled Water/ Caustic Scrubber	25	-	-	-	-
6	Multi Product (Plant-9)	2 Stage Chilled Water/ Caustic Scrubber	25	-	-	-	-
7	D.G. Set (250 KVA)	--	3.5 mtrs above roof	HSD	38 Ltrs/Hr	-	16
8	D.G. Set (1010 KVA)	--	30	HSD	242 Ltrs/Hr	-	102

2. The Applicant shall provide Specific Air Pollution control equipments as per the conditions of EP Act, 1986 and rule made there under from time to time/ Environmental Clearance/ CREP guidelines.
3. The applicant shall operate and maintain above mentioned air pollution control system, so as to achieve the level of pollutants to the following standards:

Particulate matter	Not to exceed	150 mg/Nm <sup>3</sup> .
SO <sub>2</sub> (Boiler-I)	Not to exceed	246 Kg/D
SO <sub>2</sub> (Boiler-II)	Not to exceed	495 Kg/D
SO <sub>2</sub> (Process)	Not to exceed	50 ppm
HCl/ Acid Mist	Not to exceed	35 mg/Nm <sup>3</sup> .

4. The Applicant shall obtain necessary prior permission for providing additional control equipment with necessary specifications and operation thereof or alteration or replacement/alteration well before its life come to an end or erection of new pollution control equipment.
5. The Board reserves its rights to vary all or any of the condition in the consent, if due to any technological improvement or otherwise such variation (including the change of any control equipment, other in whole or in part is necessary).

*[Handwritten Signature]*

#### Schedule-IV

##### General Conditions:

- 1) The applicant shall provide facility for collection of environmental samples and samples of trade and sewage effluents, air emissions and hazardous waste to the Board staff at the terminal or designated points and shall pay to the Board for the services rendered in this behalf.
- 2) If the MIDC pipeline is broken/ overflowing chamber, in such cases industry shall not discharge their treated effluent into MIDC drain, it shall be sent to CETP by tanker.
- 3) Industry should monitor effluent quality, stack emissions and ambient air quality monthly/quarterly.
- 4) The applicant shall provide ports in the chimney/(s) and facilities such as ladder, platform etc. for monitoring the air emissions and the same shall be open for inspection to/and for use of the Board's Staff. The chimney(s) vents attached to various sources of emission shall be designated by numbers such as S-1, S-2, etc. and these shall be painted/ displayed to facilitate identification.
- 5) Whenever due to any accident or other unforeseen act or even, such emissions occur or is apprehended to occur in excess of standards laid down, such information shall be forthwith Reported to Board, concerned Police Station, office of Directorate of Health Services, Department of Explosives, Inspectorate of Factories and Local Body. In case of failure of pollution control equipments, the production process connected to it shall be stopped.
- 6) The applicant shall provide an alternate electric power source sufficient to operate all pollution control facilities installed to maintain compliance with the terms and conditions of the consent. In the absence, the applicant shall stop, reduce or otherwise, control production to abide by terms and conditions of this consent.
- 7) The firm shall submit to this office, the 30th day of September every year , the Environmental Statement Report for the financial year ending 31st March in the prescribed Form-V as per the provisions of rule 14 of the Environment (Protection) (Second Amendment) Rules, 1992.
- 8) The industry shall recycle/reprocess/reuse/recover Hazardous Waste as per the provision contain in the HW(MH&TM) Rules 2008, which can be recycled/ processed/ reused/ recovered and only waste which has to be incinerated shall go to incineration and waste which can be used for land filling and cannot be recycled/reprocessed etc should go for that purpose, in order to reduce load on incineration and landfill site/environment.
- 9) The industry should comply with the Hazardous Waste (M,H & TM) Rules, 2008 and submit the Annual Returns as per Rule 5(6) & 22(2) of Hazardous Waste (M,H & TM) Rules, 2008 for the preceding year April to March in Form-IV by 30<sup>th</sup> June of every year.
- 10) An inspection book shall be opened and made available to the Board's officers during their visit to the applicant.
- 11) The applicant shall make an application for renewal of the consent at least 60 days before the date of the expiry of the consent.
- 12) Industry shall strictly comply with the Water (P&CP) Act, 1974, Air (P&CP) Act,1981 and Environmental Protection Act,1986 and industry specific standard under EP Rules 1986 which are available on MPCB website([www.mpcb.gov.in](http://www.mpcb.gov.in)).
- 13) The industry shall constitute an Environmental cell with qualified staff/personnel/agency to see the day to day compliance of consent condition towards Environment Protection.
- 14) Separate drainage system shall be provided for collection of trade and sewage effluents. Terminal manholes shall be provided at the end of the collection system with arrangement for measuring the flow. No effluent shall be admitted in the pipes/sewers downstream of the terminal manholes. No effluent shall find its way other than in designed and provided collection system.
- 15) Neither storm water nor discharge from other premises shall be allowed to mix with the effluents from the factory.
- 16) The applicant shall install a separate meter showing the consumption of energy for operation of domestic and industrial effluent treatment plants and air pollution control system. A register showing consumption of chemicals used for treatment shall be maintained.



17) Conditions for D.G. Set

- a) Noise from the D.G. Set should be controlled by providing an acoustic enclosure or by treating the room acoustically.
  - b) Industry should provide acoustic enclosure for control of noise. The acoustic enclosure/ acoustic treatment of the room should be designed for minimum 25 dB (A) insertion loss or for meeting the ambient noise standards, whichever is on higher side. A suitable exhaust muffler with insertion loss of 25 dB (A) shall also be provided. The measurement of insertion loss will be done at different points at 0.5 meters from acoustic enclosure/room and then average.
  - c) Industry should make efforts to bring down noise level due to DG set, outside industrial premises, within ambient noise requirements by proper siting and control measures.
  - d) Installation of DG Set must be strictly in compliance with recommendations of DG Set manufacturer.
  - e) A proper routine and preventive maintenance procedure for DG set should be set and followed in consultation with the DG manufacturer which would help to prevent noise levels of DG set from deteriorating with use.
  - f) D.G. Set shall be operated only in case of power failure.
  - g) The applicant should not cause any nuisance in the surrounding area due to operation of D.G. Set.
  - h) The applicant shall comply with the notification of MoEF dated 17.05.2002 regarding noise limit for generator sets run with diesel.
- 18) The industry should not cause any nuisance in surrounding area.
- 19) The industry shall take adequate measures for control of noise levels from its own sources within the premises so as to maintain ambient air quality standard in respect of noise to less than 75 dB (A) during day time and 70 dB (A) during night time. Day time is reckoned in between 6 a.m. and 10 p.m. and night time is reckoned between 10 p.m. and 6 a.m.
- 20) The applicant shall maintain good housekeeping.
- 21) The applicant shall bring minimum 33% of the available open land under green coverage/ plantation. The applicant shall submit a yearly statement by 30th September every year on available open plot area, number of trees surviving as on 31<sup>st</sup> March of the year and number of trees planted by September end.
- 22) The non-hazardous solid waste arising in the factory premises, sweepings, etc. be disposed of scientifically so as not to cause any nuisance / pollution. The applicant shall take necessary permissions from civic authorities for disposal of solid waste.
- 23) The applicant shall not change or alter the quantity, quality, the rate of discharge, temperature or the mode of the effluent/emissions or hazardous wastes or control equipments provided for without previous written permission of the Board. The industry will not carry out any activity, for which this consent has not been granted/without prior consent of the Board.
- 24) The industry shall ensure that fugitive emissions from the activity are controlled so as to maintain clean and safe environment in and around the factory premises.
- 25) The industry shall submit quarterly statement in respect of industries obligation towards consent and pollution control compliance's duly supported with documentary evidences (format can be downloaded from MPCB official site).
- 26) The industry shall submit official e-mail address and any change will be duly informed to the MPCB.
- 27) The industry shall achieve the National Ambient Air Quality standards prescribed vide Government of India, Notification dt. 16.11.2009 as amended.
- 28) **The industry shall recycle/reprocess/reuse/recover hazardous waste as per the provision contained in the HW (M,H & TM) Rules 2008, which can be recycled/ processed/ reused/ recovered and only waste which has to be incinerated shall go to incineration and waste which cannot be used for land filling and cannot be recycled/ reprocessed etc. should go for that purpose in order to reduce load on incineration and landfill site/ environment.**

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