

MAHARASHTRA POLLUTION CONTROL BOARD

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Mumbai - 400 022

Consent No: Format 1.0/ BO/CAC-Cell/EIC No:-PN-25611-15/CAC-6399

Date- 13 /05/2016

To,

M/s. Mahindra CIE Automotive Ltd.
Formerly Mahindra Hinoday Industries Ltd.,
Gat No. 309, 318 & Others, Gaon Urse ,
Tal. Maval, Dist. Pune 410506,

**Subject: Renewal of Consent to Operate with increase in capital investment
& change in name under RED category.**

**Ref: 1. Earlier Consent granted vide No. BO/JD(APC)/EIC No.PN-15088-
12/O/CC/CAC-808, Dated - 05/02/2013.
2. Minutes of CAC meeting held on 25.01.2016**

Your application: CR1505000253

Dated: 01/04/2015

For: Renewal of Consent to Operate with increase in capital investment & change in name.

under Section 26 of the Water (Prevention & Control of Pollution) Act, 1974 & under Section 21 of the Air (Prevention & Control of Pollution) Act, 1981 and Authorization under Rule 5 of the Hazardous Wastes (M, H & T M) Rules 2008 is considered and the consent is hereby granted subject to the following terms and conditions and as detailed in the schedule I, II ,III & IV annexed to this order:

1. The consent is granted for a period from 01/06/2015 to 31/05/2020.
2. The actual capital investment of the industry is Rs.261.59/- Crs. (As per C. A. Certificate submitted by industry)
3. The Consent is valid for the manufacture of -

Sr. No.	Product Name	Maximum Quantity in No./Month
1	Iron Castings	1,62,800 MT/Year
2	Machining of Various casting components (Without electroplating & pickling)	3120,000 Nos./Year

4. Conditions under Water (P&CP), 1974 Act for discharge of effluent:

Sr. no.	Description	Permitted quantity of discharge (CMD)	Standards to be achieved	Disposal
1.	Trade effluent	8.00 CMD	As per Schedule -I	Recycle in process & Reuse for gardening
2.	Domestic effluent	124.00CMD	As per Schedule -I	

5. Conditions under Air (P&CP) Act, 1981 for air emissions:

Sr. no.	Description of stack / source	Number of Stack	Standards to be achieved
1.	Fume collection in melting furnace (3 Nos.)	3	As per Schedule -II

2.	Shot Blasting (4 No)	4	As per Schedule -II
3.	Shot Blasting (3 No)	3	As per Schedule -II
4.	Core Drying Ovens (5 No)	5	As per Schedule -II
5.	Paint booth (2 nos)	2	As per Schedule -II
6.	D.G. Set (320 KVA) 3 nos	3	As per Schedule -II
7.	D.G. Set (180 KVA)	1	
8.	D.G. Set (50KVA)	1	As per Schedule -II
9.	Cold box core making shop (4 No)	4	As per Schedule -II
10	Dust collection system in sand plant & molding (3 nos.)	3	As per Schedule -II

6. Conditions about Non Hazardous Wastes:

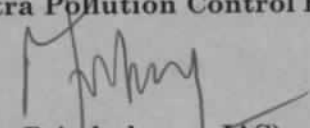
Sr. no.	Type Of Waste	Quantity &UoM	Treatment	Disposal
1	Metal Scrap	35 MT/day	Sale	Sale
2	Black Sand	128 MT/day	Sale	Land filling/Brick making/authorized vendor
3	Metal Slag	16 MT/day	Sale	Sale
4	Paper Waste	100 Kg/Day	Sale	Sale
5	Wooden Waste	1000 Kg/Day	Sale	Sale

7. Conditions under Hazardous Waste (MH & TM) Rules, 2008 for treatment and disposal of hazardous waste:

Sr. No.	Type Of Waste	Category	Quantit	UOM	Treatme	Disposal
1	Waste and Residues (Paint Sludge)	21.1	250	kg/Day	Nil	CHWTSDF
2	Waste/residue containing oil	5.2	151	kg/Day	Nil	CHWTSDF
3	B-4 used Batteries	-	20	kg/Day	Nil	Reprocessor
4	Discarded Containers with chemical residues	33.3	600	kg/Day	Nil	Reprocessor
5	Used Oil	5.1	705	Lit/Day	Nil	Reprocessor
6	E- Waste	-	80	kg/Day	Nil	Reprocessor
7	ETP Sludge	34.4	40	Kg/day	Nil	CHWTSDF

8. The Board reserves the right to review, amend, suspend, revoke etc. this consent and the same shall be binding on the industry.
9. This consent should not be construed as exemption from obtaining necessary NOC/permission from any other Government authorities.

For and on behalf of the
Maharashtra Pollution Control Board

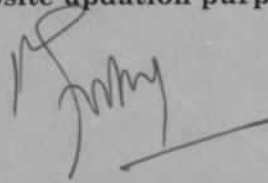

(Dr. P Anbalagan, IAS)
Member Secretary

Received Consent fee of-

Sr. No.	Amount(Rs.)	DD. No.	Date	Drawn On
1	16,44,640 =00	002958	17/03/2015	IDBI Bank
2	9,96,360=00	079625	17/02/2016	ICICI Bank

Copy to:

1. Regional Officer -Pune. He is directed to forfeit BG of Rs. 3/- Lakhs from BG of Rs. 5/- Lakhs obtained against O & M of pollution control systems
2. Sub-Regional Officer-Pimpri Chinchwad.
They are directed to ensure the compliance of the consent conditions.
3. Chief Accounts Officer, MPCB, Mumbai.
4. CC/CAC desk- for record & website updation purposes.



Maharashtra Pollution Control Board

Schedule-I

Terms & conditions for compliance of Water Pollution Control:

- 1) The cooling effluent shall be 100% recycled in process to achieve zero discharge & shall not be discharged on land for gardening.
- 2) A.] As per your consent application, you have install/ provided the sewage treatment system with the design capacity of 124 CMDSTP .
B] The Applicant shall operate the sewage treatment system to treat the sewage so as to achieve the following standards/ prescribed under EP Act, 1986 and Rules made there under from time to time, whichever is stringent.

(1)	Suspended Solids.	Not to exceed	100	mg/l.
(2)	BOD 3 days 27oC.	Not to exceed	30	mg/l.
(2)	COD.	Not to exceed	100	mg/l.

C] The treated sewage shall be recycled reused to the maximum extent and remaining shall be used on own land for gardening irrigation purpose.
- 3) The Board reserves its rights to review plans, specifications or other data relating to plant setup for the treatment of waterworks for the purification thereof & the system for the disposal of sewage or trade effluent or in connection with the grant of any consent conditions. The Applicant shall obtain prior consent of the Board to take steps to establish the unit or establish any treatment and disposal system or/and extension or addition thereto.
- 4) The industry shall ensure replacement of pollution control system or its parts after expiry of its expected life as defined by manufacturer so as to ensure the compliance of standards and safety of the operation thereof.

- 5) The Applicant shall comply with the provisions of the Water (Prevention & Control of Pollution) Cess Act, 1977 and as amended, by installing water meters, filing water cess returns in Form-I and other provisions as contained in the said act.

Sr. no.	Purpose for water consumed	Water consumption quantity (CMD)
1.	Industrial Cooling, spraying in mine pits or boiler feed	1440
2.	Domestic purpose	232
3.	Processing whereby water gets polluted & pollutants are easily biodegradable	20
4.	Processing whereby water gets polluted & pollutants are not easily biodegradable and are toxic	00
5.	Any other & Gardening	82

- 6) The Applicant shall provide Specific Water Pollution control system as per the conditions of EP Act,1986 and rule made there under from time to time/ Environmental Clearance / CREP guidelines.

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Maharashtra Pollution Control Board

Schedule-II

Terms & conditions for compliance of Air Pollution Control:

1. As per your application, you have provided the Air pollution control (APC) system and also erected following stack (s) and to observe the following fuel pattern-

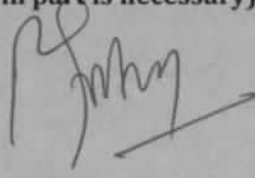
Sr. No.	Stack Attached To	APC System	Height in Mtrs.	Type of Fuel	Quantity & Use M	S %	SO ₂ Kg/Day
1	Fume collection in melting furnace (3 Nos.)	Wet scrubber to each	30 mtr.	NA	NA	NA	NA
2	Shot Blasting (4 No)	Bag type dust collector	12 mtr.	NA	NA	NA	NA
3	Shot Blasting (3 No)	Bag type dust collector	14 mtr.	NA	NA	NA	NA
4	Core Drying Ovens (3 No)	Blower with stack	16 mtr.	NA	NA	NA	NA
5	Paint booth (2 nos)	Blower with stack	1 mtr.	NA	NA	NA	NA
6	D.G. Set (320 KVA) 3 nos	Acoustic Enclosure	3 mtr.	HSD	60,000 Ltrs/M	1%	40
7	D.G. Set (50KVA)	Acoustic Enclosure	12 mtr.				
8	D.G. Set (180KVA)	Acoustic Enclosure	12 mtr.				
9	Cold box core making shop (2 No)	Amine scrubber with acid neutralization system	14 mtr.	NA	NA	NA	NA
10	Dust collection system in sand plant & molding (3 nos.)	Bag type dust collector	30 mtr.	NA	NA	NA	NA
11	Core Drying Ovens (2 No)	Blower with stack	12 mtr.	NA	NA	NA	NA
12	Cold box core making shop (2 No)	Amine scrubber with acid neutralization system	16 mtr.	NA	NA	NA	NA

2. The Applicant shall provide Specific Air Pollution control equipment's as per the conditions of EP Act, 1986 and rule made there under from time to time / Environmental Clearance / CREP guidelines. (Concern section shall mention specific control equipment's)
3. The applicant shall operate and maintain above mentioned air pollution control system, so as to achieve the level of pollutants to the following standards:

Particulate matter	Not to exceed	150 mg/Nm ³ .
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4. The Applicant shall obtain necessary prior permission for providing additional control equipment with necessary specifications and operation thereof or alteration or replacement/alteration well before its life come to an end or erection of new pollution control equipment.

5. The Board reserves its rights to vary all or any of the condition in the consent, if due to any technological improvement or otherwise such variation (including the change of any control equipment, other in whole or in part is necessary).

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Maharashtra Pollution Control Board

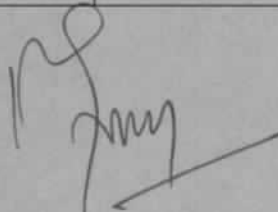
Schedule-III
Details of Bank Guarantees

Forfeited History

Sr. No.	Consent (C to E/O/R)	Amt of BG Imposed	Amt of BG to be forfeited from BG imposed	Purpose of BG Forfeiture
1.	C to R (to be forfeited)	Rs. 5/- Lakhs	Rs. 3/- Lakhs	JVS results are exceeding the consented limits

Existing BG to be extended & Top up BG to be obtained

Sr. No.	Consent (C to E/O/R)	Amt of BG Imposed	Submission Period	Purpose of BG	Compliance Period	Validity Date
1	C to R	Out of Rs. 5/- Lakhs Rs. 3/- Lakhs to be forfeited & remaining 2/- Lakhs to be extended & Rs. 6/- Lakhs top up to be obtained to make total BG of Rs. 8/- Lakhs	15 Days	O & M of pollution control systems	31.05.2020	30.09.2020


Maharashtra Pollution Control Board

Schedule-IV

General Conditions:

- 1) The applicant shall provide facility for collection of environmental samples and samples of trade and sewage effluents, air emissions and hazardous waste to the Board staff at the terminal or designated points and shall pay to the Board for the services rendered in this behalf.
- 2) Industry should monitor effluent quality, stack emissions and ambient air quality monthly/quarterly.
- 3) The applicant shall provide ports in the chimney/(s) and facilities such as ladder, platform etc. for monitoring the air emissions and the same shall be open for inspection to/and for use of the Board's Staff. The chimney(s) vents attached to various sources of emission shall be designated by numbers such as S-1, S-2, etc. and these shall be painted/ displayed to facilitate identification.
- 4) Whenever due to any accident or other unforeseen act or even, such emissions occur or is apprehended to occur in excess of standards laid down, such information shall be forthwith Reported to Board, concerned Police Station, office of Directorate of Health Services, Department of Explosives, Inspectorate of Factories and Local Body. In case of failure of pollution control equipments, the production process connected to it shall be stopped.
- 5) The applicant shall provide an alternate electric power source sufficient to operate all pollution control facilities installed to maintain compliance with the terms and conditions of the consent. In the absence, the applicant shall stop, reduce or otherwise, control production to abide by terms and conditions of this consent.
- 6) The firm shall submit to this office, the 30th day of September every year , the Environmental Statement Report for the financial year ending 31st March in the prescribed Form-V as per the provisions of rule 14 of the Environment (Protection) (Second Amendment) Rules, 1992.
- 7) The industry shall send used oil to reprocess/re refiners authorized by MPCB & the Hazardous Waste to CHWTSDF Butibori Nagpur as per the provision contain in the HW(MH&TM) Rules 2008.
- 8) The industry should comply with the Hazardous Waste (M,H & TM) Rules, 2008 and submit the Annual Returns as per Rule 5(6) & 22(2) of Hazarsous Waste (M,H & TM) Rules, 2008 for the preceding year April to March in Form-IV by 30th June of every year.
- 9) An inspection book shall be opened and made available to the Board's officers during their visit to the applicant.
- 10) The applicant shall obtain Consent to Operate from Maharashtra Pollution Control Board before actual commencement of the Unit/ Activity for proposed other units (in case of Consent to establish).
- 11) **The applicant shall make an application for renewal of the consent at least 60 days before the date of the expiry of the consent.**
- 12) Industry shall strictly comply with the Water (P&CP) Act, 1974, Air (P&CP) Act,1981 and Environmental Protection Act,1986 and industry specific standard under EP Rules 1986 which are available on MPCB website(www.mpcb.gov.in).
- 13) The industry shall constitute an Environmental cell with qualified staff/personnel/agency to see the day to day compliance of consent condition towards Environment Protection.
- 14) Separate drainage system shall be provided for collection of trade and sewage effluents. Terminal manholes shall be provided at the end of the collection system with arrangement for measuring the flow. No effluent shall be admitted in the pipes/sewers downstream of the terminal manholes. No effluent shall find its way other than in designed and provided collection system.
- 15) Neither storm water nor discharge from other premises shall be allowed to mix with the effluents from the factory.
- 16) The applicant shall install a separate meter showing the consumption of energy for operation of domestic and industrial effluent treatment plants and air pollution control system. A register showing consumption of chemicals used for treatment shall be maintained.
- 17) Conditions for D.G. Set

- a) Noise from the D.G. Set should be controlled by providing an acoustic enclosure or by treating the room acoustically.
- b) Industry should provide acoustic enclosure for control of noise. The acoustic enclosure/ acoustic treatment of the room should be designed for minimum 25 dB (A) insertion loss or for meeting the ambient noise standards, whichever is on higher side. A suitable exhaust muffler with insertion loss of 25 dB (A) shall also be provided. The measurement of insertion loss will be done at different points at 0.5 meters from acoustic enclosure/room and then average.
- c) Industry should make efforts to bring down noise level due to DG set, outside industrial premises, within ambient noise requirements by proper siting and control measures.
- d) Installation of DG Set must be strictly in compliance with recommendations of DG Set manufacturer.
- e) A proper routine and preventive maintenance procedure for DG set should be set and followed in consultation with the DG manufacturer which would help to prevent noise levels of DG set from deteriorating with use
- f) D.G. Set shall be operated only in case of power failure.
- g) The applicant should not cause any nuisance in the surrounding area due to operation of D.G. Set.
- h) The applicant shall comply with the notification of MoEF dated 17.05.2002 regarding noise limit for generator sets run with diesel
- 18) The industry should not cause any nuisance in surrounding area.
- 19) The industry shall take adequate measures for control of noise levels from its own sources within the premises so as to maintain ambient air quality standard in respect of noise to less than 75 dB (A) during day time and 70 dB (A) during night time. Day time is reckoned in between 6 a.m. and 10 p.m. and night time is reckoned between 10 p.m. and 6 a.m.
- 20) The applicant shall maintain good housekeeping.
- 21) The applicant shall bring minimum 33% of the available open land under green coverage/ plantation. The applicant shall submit a statement on available open plot area, number of trees surviving as on 31st March of the year and number of trees planted by September end, with the Environment Statement.
- 22) The non-hazardous solid waste arising in the factory premises, sweepings, etc. be disposed of scientifically so as not to cause any nuisance / pollution. The applicant shall take necessary permissions from civic authorities for disposal of solid waste.
- 23) The applicant shall not change or alter the quantity, quality, the rate of discharge, temperature or the mode of the effluent/emissions or hazardous wastes or control equipments provided for without previous written permission of the Board. The industry will not carry out any activity, for which this consent has not been granted/without prior consent of the Board.
- 24) The industry shall ensure that fugitive emissions from the activity are controlled so as to maintain clean and safe environment in and around the factory premises.
- 25) The industry shall submit quarterly statement in respect of industries' obligation towards consent and pollution control compliance's duly supported with documentary evidences (format can be downloaded from MPCB official site).
- 26) The industry shall submit official e-mail address and any change will be duly informed to the MPCB.
- 27) The industry shall achieve the National Ambient Air Quality standards prescribed vide Government of India, Notification dt. 16.11.2009 as amended.

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