

MAHARASHTRA POLLUTION CONTROL BOARD

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11/05/2016

Red/LSI

Date: ~~10/1/2016~~

Consent No: Format -1.0/BO/CAC-CELL/EIC NO.PN-26354-15/R/CAC- 6186

To,

M/s. Raosahebdada Pawar Ghodganga SSK Ltd. (Distillery Div.),
Raosaheb Nagar, Nhavare, Tal. Shirur,
Dist. Pune.

Subject: Renewal of Consent to Operate of 30 KLPD molasses base Distillery Unit with increase in CI under RED category.

- Ref : 1. Earlier Consent granted by Board vide No. BO/JD(WPC)/EIC No. PN-1622-12/R/CC-2673 dated 30.03.2013.
2. CAC meeting held on 02 /02/2016.

Your application: CR1509000326.

Dated: 30.07.2015.

For: Renewal of Consent to Operate of 30 KLPD molasses base Distillery Unit with increase in CI under RED category, under Section 26 of the Water (Prevention & Control of Pollution) Act, 1974 & under Section 21 of the Air (Prevention & Control of Pollution) Act, 1981 and Authorization under Rule 5 of the Hazardous Wastes (M, H & T M) Rules 2008 is considered and the consent is hereby granted subject to the following terms and conditions and as detailed in the schedule I, II, & III annexed to this order:

- The consent is granted for a period from 01.08.2015 to 30.06.2016.
- The total capital investment of the Distillery Unit is Rs. 24.29 Cr. & CI of the Sugar Unit is Rs. 68.29 Cr. (As per C.A. Certificate submitted by industry)
- The Consent is valid for the manufacture of -

Sr. No.	Product / By-Product Name	Maximum Quantity	UoM
1	Rectified spirit OR	30	KL/D
2	Ethanol OR	28.2	KL/D
3	Extra Neutral Alcohol	28.2	KL/D

(Distillery Capacity shall not exceed 30 KLPD)

- Conditions under Water (P&CP), 1974 Act for discharge of effluent:

Sr. no.	Description	Permitted quantity of discharge (CMD)	Standards to be achieved	Disposal
1	Trade effluent	338 (210 after volume reduction)	As per Schedule -I	Re-boiler followed by Bio-digester followed by Bio-composting.
2	Domestic effluent	12	As per Schedule -I	On land for irrigation

5. Conditions under Air (P& CP) Act, 1981 for air emissions:

Sr. no.	Description of stack / source	Number of Stack	Standards to be achieved
Steam taken from the Boilers of existing sugar unit.			

6. Conditions under Hazardous Waste (M, H & T M) Rules, 2008 for treatment and disposal of hazardous waste:

Sr. No.	Type of Waste	Category	Quantity	UOM	Disposal
1	Used/ Spent Oil	5.1	4.0	Ltrs./D	Burnt in Boiler.

7. Non-Hazardous Solid Wastes:

Sr. No.	Type of Waste	Quantity	UOM	Treatment	Disposal
1	Yeast Sludge	---	MT/A	---	Composting.
2	Bio-compost	29500	MT/A	---	By Sale.

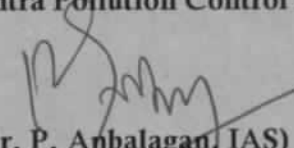
8. This Board reserves the right to review, amend, suspend, revoke etc. this consent and the same shall be binding on the industry.

9. This consent should not be construed as exemption from obtaining necessary NOC/permission from any other Government agencies.

10. Industry shall install online monitoring system before 15th May 2016.

11. This Consent is issued without prejudice to the Directions issued and being issued by CPCB.

For and on behalf of the
Maharashtra Pollution Control Board


(Dr. P. Anbalagan, IAS)
Member Secretary

Received Consent fee of -

Sr. No.	Amount (₹)	DD. No.	Date	Drawn On
01	Rs. 25,100/-	260435	09.07.2015	P.C.D. Co. Op. Bank.
02	Rs. 25,000/-	016170	14.07.2015	Bank of India.
03	Rs. 50,000/-	260447	24.09.2015	P.C.D. Co. Op. Bank.

Copy to:

1. Regional Officer – MPCB Pune, and Sub -Regional Officer – Pune - II, MPCB, They are directed to ensure the compliance of the consent conditions.
2. Chief Accounts Officer, MPCB, Mumbai.
3. CAC desk- for record & website updation purposes.

Schedule-I

I) Terms & Conditions for compliance of Water Pollution Control

- A] You have provided comprehensive treatment for volume reduction consisting of Re-boiler followed by Bio-digester followed by Bio-composting on 8.5 acres land for achieving zero discharge.
- B] Spent lees utility effluent & evaporator condensate shall be treated in effluent treatment plant & recycle /reused in process. **No effluent shall be discharged outside the premises and zero discharge shall be maintained.**

C] Conditions for Aerobic Composting:

- i. The spent wash should be stored in impervious tanks. The spent wash tanks should have proper lining with HDPE and should be kept in proper condition to prevent ground water pollution. As per the CPCB recommendation and undertaking given by the company, storage should not exceed 30 days capacity.
- ii. Applicant shall ensure availability of adequate filler material such as press mud, bagasses, agricultural, biological waste as required for effective composting system.
- iii. Composted material shall meet the following specifications—
- | | | |
|-------------|-----|-----------|
| Moisture | ... | 30 to 35% |
| C/N | ... | Below 17 |
| Nitrogen | ... | 1.5 to 2% |
| Phosphorous | ... | 1.5 to 2% |
| Potassium | ... | 3 to 4% |
- iv. The composting site shall be prepared as per the guideline enclosed. Composting shall be such that it includes mechanical mixing and spraying of spent wash along with mechanical aeration to ensure thorough composting. Hand/ manual spraying of spent wash shall not be permitted.
- v. The compost leachate (1 gr. of compost mixed with 100 ml. of distilled water and filtered) Filterate shall conform to the following limit.
- | | | |
|-----------------------|---------------|------------|
| pH | Between | 7.5 to 8.0 |
| BOD 3 days 27 Deg. C. | Not to exceed | 30 mg/l. |
- vi. A pucca leak proof guard pond of 30 days holding capacity as per (i) above shall cope up with the effluent discharge during short term process disturbances. In case of prolonged disturbance in effluent treatment and disposal system, distillery shall be shut down and shall not be restarted without rectifying the system.
- vii. The composting site/pits shall be made leak proof by proper lining. A catch drain shall be provided around the composting site to collect the storage pond for application on compost depots. Arrangements for overturning of compost material in windrows and spraying of spent wash shall be made to ensure appropriate aeration and uniform distribution of spent wash.
- viii. In case of composting in open fields, the application of spent wash shall stop by end of April, so that compost is ready and the site is cleared of the composted manure before monsoon (i.e. 31st May). The manure shall be collected and stored on a raised platform with suitable rain cover so that the compost manure is not washed away by rain/runoff.
- ix. Characteristic of soil, ground water and effect on crop yield should be monitored in the area where compost is used as manure and results thereof shall be compiled and reported in the Environment statement to be submitted every year.
- x. The test wells shall be provided around the compost site for ground water monitoring. The well water quality has to be maintained at 2006 level.
- xi. Top pullover impervious sheets shall be provided for entire compost yard, press mud and compost storage so as to cover the same during untimely rains and idles period.

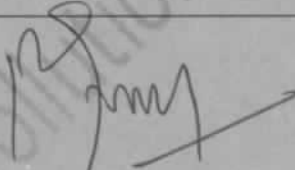
xii. The operation of distillery should be restricted to 270 days in a year and that it will not operate during rainy season.

- 1) The industry shall create Environmental Cell by appointing an Environmental Engineer, Chemist and Agriculture expert for looking after day to day activities related to Environment and irrigation field where treated effluent is used for irrigation.
- 2) The Applicant shall provide Specific Water Pollution control system as per the conditions of EP Act, 1986 and rule made there under from time to time/ Environmental Clearance / CREP guidelines if applicable.

II) Conditions under Water (Prevention & Control of Pollution) CESS Act, 1977 as amended

The Applicant shall comply with the provisions of the Water (Prevention & Control of Pollution) Cess Act, 1977 and as amended, by installing water meters, filing water cess returns in Form-I and other provisions as contained in the said act.

Sr. No.	Purpose for water consumed	Water consumption quantity (CMD)
1.	Industrial Cooling, boiler feed etc.,	100.0
2.	Domestic purpose	15.0
3.	Processing whereby water gets polluted & pollutants are easily biodegradable	365.0
4.	Processing whereby water gets polluted & pollutants are not easily biodegradable and are toxic	---



Schedule-II

Terms & conditions for compliance of Air Pollution Control

NA as steam taken from the Boiler of existing Sugar unit.

Schedule-III

Details of Bank Guarantees

Sr. No.	Consent (C to E/O/R)	Amt of BG Imposed	Submission Period	Purpose of BG	Compliance Period	Validity Date
1	C to R	Rs. 15.0 Lacs	Within 15 days	O & M of pollution control systems & compliance of Consent Conditions.	30.06.2016.	31.10.2016.



Schedule-IV
General Conditions

- 1) The applicant shall provide facility for collection of environmental samples and samples of trade and sewage effluents, air emissions and hazardous waste to the Board staff at the terminal or designated points and shall pay to the Board for the services rendered in this behalf.
- 2) Industry should monitor effluent quality, stack emissions and ambient air quality monthly/quarterly.
- 3) The applicant shall provide ports in the chimney/(s) and facilities such as ladder, platform etc. for monitoring the air emissions and the same shall be open for inspection to/and for use of the Board's Staff. The chimney(s) vents attached to various sources of emission shall be designated by numbers such as S-1, S-2, etc. and these shall be painted/ displayed to facilitate identification.
- 4) Whenever due to any accident or other unforeseen act or even, such emissions occur or is apprehended to occur in excess of standards laid down, such information shall be forthwith Reported to Board, concerned Police Station, office of Directorate of Health Services, Department of Explosives, Inspectorate of Factories and Local Body. In case of failure of pollution control equipments, the production process connected to it shall be stopped.
- 5) The applicant shall provide an alternate electric power source sufficient to operate all pollution control facilities installed to maintain compliance with the terms and conditions of the consent. In the absence, the applicant shall stop, reduce or otherwise, control production to abide by terms and conditions of this consent.
- 6) The firm shall submit to this office, the 30th day of September every year, the Environmental Statement Report for the financial year ending 31st March in the prescribed Form-V as per the provisions of rule 14 of the Environment (Protection) (Second Amendment) Rules, 1992.
- 7) The industry shall recycle/reprocess/reuse/recover Hazardous Waste as per the provision contain in the HW (MH&TM) Rules 2008, which can be recycled /processed /reused /recovered and only waste which has to be incinerated shall go to incineration and waste which can be used for land filling and cannot be recycled/reprocessed etc should go for that purpose, in order to reduce load on incineration and landfill site/environment.
- 8) The industry should comply with the Hazardous Waste (M, H & TM) Rules, 2008 and submit the Annual Returns as per Rule 5(6) & 22(2) of Hazardous Waste (M, H & TM) Rules, 2008 for the preceding year April to March in Form-IV by 30th June of every year.
- 9) An inspection book shall be opened and made available to the Board's officers during their visit to the applicant.
- 10) **The applicant shall make an application for renewal of the consent before 60 days from the date of the expiry of the consent.**
- 11) Industry shall strictly comply with the Water (P&CP) Act, 1974, Air (P&CP) Act, 1981 and Environmental Protection Act, 1986 and industry specific standard under EP Rules 1986 which are available on MPCB website (www.mpcb.gov.in).
- 12) Separate drainage system shall be provided for collection of trade and sewage effluents. Terminal manholes shall be provided at the end of the collection system with arrangement for measuring the flow. No effluent shall be admitted in the pipes/sewers downstream of the terminal manholes. No effluent shall find its way other than in designed and provided collection system.
- 13) Neither storm water nor discharge from other premises shall be allowed to mix with the effluents from the factory.
- 14) The applicant shall install a separate meter showing the consumption of energy for operation of domestic and industrial effluent treatment plants and air pollution control system. A register showing consumption of chemicals used for treatment shall be maintained.
- 15) Conditions for D.G. Set
 - a) Noise from the D.G. Set should be controlled by providing an acoustic enclosure or by treating the room acoustically.
 - b) Industry should provide acoustic enclosure for control of noise. The acoustic enclosure/ acoustic treatment of the room should be designed for minimum 25 dB (A) insertion loss or for meeting the ambient noise standards, whichever is on higher side. A suitable exhaust muffler with