

# MAHARASHTRA POLLUTION CONTROL BOARD

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Mumbai - 400 022

Consent No: Format 1.0/BO/CAC-CELL/EIC No. CH-1068-12/O/CAC-6190

Date- 11 /05 /2016.

To,  
M/s. Bilt Graphics Paper Products Ltd.,  
A/p - Ballarpur, Tal. Ballarpur,  
Dist. Chandrapur.

Subject: 1<sup>st</sup> Consent to Operate for modernization of existing pulp mill alongwith amalgamation of existing Consent to Operate of paper mill under RED category.

- Ref : 1. Consent to Operate granted by the Board to the existing unit vide no. BO/JD (WPC)/EIC No. CH-0675-11/R/CC-CAC-119 dtd. 03.01.2012.  
2. Consent to Establish granted by the Board for modernization of existing pulp mill vide no. MPCB/PCI-III/EIC NO. CH-0298-10/241 dtd. 27.10.2010.  
3. Minutes of CAC meeting held on 24.05.2013; 22.10.2013; 17.06.2014 & 23. 11. 2015.

Your application: CO12112000436.  
Dated: 31/10/2012.

For: 1<sup>st</sup> Consent to Operate for modernization of existing pulp mill alongwith amalgamation of existing Consent to Operate of paper mill under RED category under Section 26 of the Water (Prevention & Control of Pollution) Act, 1974 & under Section 21 of the Air (Prevention & Control of Pollution) Act, 1981 and Authorization under Rule 5 of the Hazardous Wastes (M, H & T M) Rules 2008 is considered and the consent is hereby granted subject to the following terms and conditions and as detailed in the schedule I, II, III & IV annexed to this order:

1. The consent is granted for a period up to 31.07.2016.
2. The capital investment of the existing paper mill is Rs. 1439.41 Cr. & CI of the modernization of existing pulp mill is Rs. 600.00 Cr. Hence total CI of the industry is Rs. 2039.41 Cr. (As per the C.A. certificate submitted by the industry)
3. The Consent is valid for the manufacture of -

Sr. No.	Product / By-Product Name	Maximum Quantity MT/M
1.	Paper of all kinds	
2.	Chlorine	26750
3.	Caustic Soda	1075
4.	Chlorine Di-Oxide	1200
5.	Hydrochloric Acid	120
6.	Calcium Hypochlorite	800
7.	Sulphur Dioxide	400
8.	Lime	37
		6000

4. Conditions under Water (P&CP), 1974 Act for discharge of effluent:

Sr. no.	Description	Permitted quantity of discharge (CMD)	Standards to be achieved	Disposal
1.	Trade effluent	Shall reduce from 43650 to 26000 CMD.	As per Schedule -I	The total industrial effluent generation shall reduce from 43650 CMD to 26000 CMD due to modernization of plant. Industry shall utilize treated effluent for recycling purpose i.e. for bamboo washing, plantation/irrigation and achieve zero discharge to the Wardha River
2.	Domestic effluent	3000	As per Schedule -I	

5. Conditions under Air (P& CP) Act, 1981 for air emissions:

Sr. no.	Description of stack / source	Number of Stack	Standards to be achieved
1	Recovery Boiler III (New)	1	As per Schedule -II
2	Lime Kiln I & II	1 each	As per Schedule -II

6. Conditions about Non Hazardous Wastes:

Sr. no.	Type Of Waste	Quantity & UoM	Treatment	Disposal
1	ETP Sludge	21000 MT/A	—	By sale to Board mills.
2	Bamboo/ Wood Dust	18000 MT/A	—	By sale.
3	Lime Sludge	29200 MT/A	—	Maximum to cement mfg. for co-processing & remaining for landfill.
4	Coal Ash	14600 MT/A	—	Sale to brick mfg.

7. Conditions under Hazardous Waste (MH & TM) Rules, 2008 for treatment and disposal of hazardous waste:

Sr. No.	Type Of Waste	Category	Quantity & UOM	Treatment	Disposal
1	Used/ Spent Oil	5.1	55 Kg/D	—	Sale to authorized party
2	Asbestos containing gland packing & jointing sheets.	15.1	10 Kg/D	—	CHWTSDF, Butibori, Nagpur.

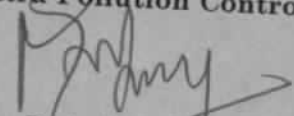
8. The Board reserves the right to review, amend, suspend, revoke etc. this consent and the same shall be binding on the industry.

9. This consent should not be construed as exemption from obtaining necessary NOC/permission from any other Government authorities.

10. Industry shall submit the Board Resolution within a period of one month stating that they are operating the modernized plant without obtaining Consent to Operate from the Board and violated the environmental laws and in future they will not do such violations.

11. Consent is issued with overriding effect to the earlier Consent granted by the Board to the existing unit vide no. BO/JD(WPC)/EIC No. CH-0675-11/R/CC-CAC-119 dtd. 03.01.2012.

For and on behalf of the  
Maharashtra Pollution Control Board

  
(Dr. P. Anbalagan, IAS)  
Member Secretary

Received Consent fee of -

Sr. No.	Amount(Rs.)	DD. No.	Date	Drawn On
1.	Rs. 48,00,000/-	005180	31.10.2012	ICICI Bank
2.	Rs. 2,00,000/-	005770	26.12.2012	ICICI Bank

Copy to:

1. Regional Officer, Chandrapur & Sub-Regional Officer- Chandrapur - They are directed to ensure the compliance of the consent conditions.
2. Chief Accounts Officer, MPCB, Mumbai.
3. CAC desk- for record & website updation purposes.

**Schedule-I**

**Terms & conditions for compliance of Water Pollution Control:**

- 1) A] As per your application, you have provided existing Effluent Treatment Plant (ETP) with the design capacity 91000 CMD.
- B] The Applicant shall operate the effluent treatment plant (ETP) to treat the trade effluent so as to achieve the following standards prescribed by the Board or under EP Act, 1986 and Rules made there under from time to time, whichever is stringent.

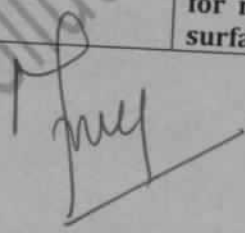
Sr No.	Parameters	Standards prescribed by Board (If any)	
		Limiting Concentration in mg/l, except for pH	
	<b>I. Compulsory Parameters</b>		
01	pH	5.5 -9.0	
02	Oil & Grease	10	
03	BOD (3 days 27oC.)	25	
04	Total Dissolved Solids	2100	
05	Chemical Oxygen Demand	250	
06	Suspended Solids	100	
07	Chloride	600	
08	Sulphate	1000	
09	Sulphide	1	
10	Residue Chlorine	1	
11	The Bio-assy test on fish shall show 90% survival in 96 hrs.		

- C) The total industrial effluent generation shall reduce from 43650 CMD to 26000 CMD due to modernization of plant. Industry shall utilize treated effluent for recycling purpose i.e. for bamboo washing, plantation/irrigation and achieve zero discharge to the Wardha River.
- 2) A] As per your consent application, you have provided the Septic tank & soak pit for treatment of 3000 CMD sewage & over flow of the same is taken into the Effluent Treatment plant.
  - B] In case the treatment system is combined for trade effluent and sewage then the standards and disposal path prescribed at sr. no.1 B & C of schedule I shall be applicable.
- 3) The Applicant shall comply with the provisions of the Water (Prevention & Control of Pollution) Cess Act, 1977 and as amended, by installing water meters, filing water cess returns in Form-I and other provisions as contained in the said act.

Sr. no.	Purpose for water consumed	Water consumption quantity (CMD)		
		Pulp Mill	Paper Mill	Captive power Plant
1.	Industrial Cooling, spraying in mine pits or boiler feed	00.0	00.0	10000.0
2.	Domestic purpose	4000.0		
3.	Processing whereby water gets polluted & pollutants are easily biodegradable	19500 (26 m <sup>3</sup> /ton of pulp as per C to E condition)	20508.0	00.0
4.	Processing whereby water gets polluted & pollutants are not easily biodegradable and are toxic	00.0	00.0	00.0

- 4) The Applicant shall provide Specific Water Pollution control system as per the conditions of EP Act, 1986 and rule made there under from time to time/ Environmental Clearance / CREP guidelines.
- 5) Industry shall provide continuous flow meter for the measurement of the flow of the effluent.
- 6) Industry shall provide a separate meter showing the consumption of energy for operation of Domestic & industrial treatment effluent plants. The quarterly returns of the energy / consumption shall be submitted to the concern Regional & Sub-Regional Officer.
- 7) CREP Conditions:

Sr. No.	Large Pulp and Paper	Implementation Schedule
1	Discharge of AOX Kg/Tonne of paper	AOX 1.5 Kg/T of paper within 2 years. AOX 1.0 Kg/T of paper in 5 years.
2	Installation of Lime Kiln Waste water discharge cum / tonne of paper.	Within 4 years <140 cum/tonne of paper within 2 years. <120 cum/tonne in 4 years.
3	Odor control by burning the reduced Sulphur emissions in the boiler / Lime Kiln.	Installation of odor control system within 4 years.
4	Utilization of treated effluent for irrigation.	Utilization of treated effluent for irrigation wherever possible.
5	Colour removal from the effluent.	Colour removal to be installed inly for mills discharging effluent into surface water.





**Schedule-II**

**Terms & conditions for compliance of Air Pollution Control:**

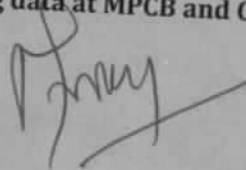
1. As per your application, you have provided the Air pollution control (APC) system and also erected following stack (s) and to observe the following fuel pattern-

Sr. No.	Stack Attached To	APC System	Height in Mtrs.	Type of Fuel	Quantity & UoM	S %	SO <sub>2</sub> Kg/Day
1.	Recovery Boiler III (New)	ESP	85	Black Liquor Solids	1305 MT/D	----	----
2.	Lime Kiln I	ESP	71	FO	63 MT/D	4.5%	5670
3.	Lime Kiln II	ESP	60				
4.	Scrubber vent of Caustic Soda plant	Wet scrubber	25	----	----	----	----
5.	Bleach Plant	Wet scrubber	32	----	----	----	----

2. The Applicant shall provide Specific Air Pollution control equipments as per the conditions of EP Act, 1986 and rule made there under from time to time / Environmental Clearance / CREP guidelines. (Concern section shall mention specific control equipments)
3. The applicant shall operate and maintain above mentioned air pollution control system, so as to achieve the level of pollutants to the following standards:

Particulate matter	Not to exceed	150 mg/Nm <sup>3</sup> .
Chlorine	Not to exceed	3 ppm
HCL	Not to exceed	35 mg/Nm <sup>3</sup> .

4. The Applicant shall obtain necessary prior permission for providing additional control equipment with necessary specifications and operation thereof or alteration or replacement, alteration well before its life come to an end or erection of new pollution control equipment.
5. The Board reserves its rights to vary all or any of the condition in the consent, if due to any technological improvement or otherwise such variation (including the change of any control equipment, other in whole or in part is necessary).
6. Industry shall install online continuous monitoring system for SO<sub>2</sub> & SPM & shall connect, upload the online monitoring data at MPCB and CPCB server



**Schedule-III  
Details of Bank Guarantees**

Sr. No.	Consent (C to E/O/R)	Amt of BG Imposed	Submission Period	Purpose of BG	Compliance Period	Validity Date
1	1 <sup>st</sup> C to O alongwith amalgamation with existing Consent.	Rs. 10 lakh	Already submitted.	As per condition no. 11 (a) of Consent dtd. 03.01.2012.	---	30.11.2016.
2		Rs. 2 lakh	Already submitted.	As per condition no. 11 (e) of Consent dtd. 03.01.2012.	---	30.11.2016.
3		Rs. 10 lakh	Already submitted.	As per condition no. 11 (f) of Consent dtd. 03.01.2012.	---	30.11.2016.
4		Rs. 3 lakh	Already submitted.	As per condition no. 11 (g) of Consent dtd. 03.01.2012.	---	30.11.2016.
5		Rs. 10 lakh	Already submitted.	As per condition no. 11 (h) of Consent dtd. 03.01.2012.	---	30.11.2016.
6		Rs. 5 lakh	Already submitted.	As per condition no. 11 (i) of Consent dtd. 03.01.2012.	---	30.11.2016.
7		Rs. 25 lakh	Already submitted.	As per condition no. 11 (j) of Consent dtd. 03.01.2012.	---	30.11.2016.
8		Rs. 5 lakh	Already submitted.	As per condition no. 11 (m) of Consent dtd. 03.01.2012.	---	30.11.2016.
9		Rs. 2.0 Lacs	Immediately	Submission of BR as per condition no. 10.	One month	One year.

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**Schedule-IV**  
**General Conditions:**

- 1) The applicant shall provide facility for collection of environmental samples and samples of trade and sewage effluents, air emissions and hazardous waste to the Board staff at the terminal or designated points and shall pay to the Board for the services rendered in this behalf.
- 2) Industry should monitor effluent quality, stack emissions and ambient air quality monthly/quarterly.
- 3) The applicant shall provide ports in the chimney/(s) and facilities such as ladder, platform etc. for monitoring the air emissions and the same shall be open for inspection to/and for use of the Board's Staff. The chimney(s) vents attached to various sources of emission shall be designated by numbers such as S-1, S-2, etc. and these shall be painted/ displayed to facilitate identification.
- 4) Whenever due to any accident or other unforeseen act or even, such emissions occur or is apprehended to occur in excess of standards laid down, such information shall be forthwith Reported to Board, concerned Police Station, office of Directorate of Health Services, Department of Explosives, Inspectorate of Factories and Local Body. In case of failure of pollution control equipments, the production process connected to it shall be stopped.
- 5) The applicant shall provide an alternate electric power source sufficient to operate all pollution control facilities installed to maintain compliance with the terms and conditions of the consent. In the absence, the applicant shall stop, reduce or otherwise, control production to abide by terms and conditions of this consent.
- 6) The firm shall submit to this office, the 30th day of September every year , the Environmental Statement Report for the financial year ending 31st March in the prescribed Form-V as per the provisions of rule 14 of the Environment (Protection) (Second Amendment) Rules, 1992.
- 7) The industry shall recycle/reprocess/reuse/recover Hazardous Waste as per the provision contain in the HW(MH&TM) Rules 2008, which can be recycled
- 8) /processed/reused/recovered and only waste which has to be incinerated shall go to incineration and waste which can be used for land filling and cannot be recycled/reprocessed etc should go for that purpose, in order to reduce load on incineration and landfill site/environment.
- 9) The industry should comply with the Hazardous Waste (M,H & TM) Rules, 2008 and submit the Annual Returns as per Rule 5(6) & 22(2) of Hazardous Waste (M,H & TM) Rules, 2008 for the preceding year April to March in Form-IV by 30<sup>th</sup> June of every year.
- 10) An inspection book shall be opened and made available to the Board's officers during their visit to the applicant.
- 11) **The applicant shall obtain Consent to Operate from Maharashtra Pollution Control Board before actual commencement of the Unit/ Activity.**
- 12) Industry shall strictly comply with the Water (P&CP) Act, 1974, Air (P&CP) Act,1981 and Environmental Protection Act,1986 and industry specific standard under EP Rules 1986 which are available on MPCB website([www.mpcb.gov.in](http://www.mpcb.gov.in)).
- 13) The industry shall constitute an Environmental cell with qualified staff/personnel/agency to see the day to day compliance of consent condition towards Environment Protection.
- 14) Separate drainage system shall be provided for collection of trade and sewage effluents. Terminal manholes shall be provided at the end of the collection system with arrangement for measuring the flow. No effluent shall be admitted in the pipes/sewers downstream of the terminal manholes. No effluent shall find its way other than in designed and provided collection system.
- 15) Neither storm water nor discharge from other premises shall be allowed to mix with the effluents from the factory.
- 16) The applicant shall install a separate meter showing the consumption of energy for operation of domestic and industrial effluent treatment plants and air pollution control system. A register showing consumption of chemicals used for treatment shall be maintained.
- 17) Conditions for D.G. Set



- a) Noise from the D.G. Set should be controlled by providing an acoustic enclosure or by treating the room acoustically.
- b) Industry should provide acoustic enclosure for control of noise. The acoustic enclosure/ acoustic treatment of the room should be designed for minimum 25 dB (A) insertion loss or for meeting the ambient noise standards, whichever is on higher side. A suitable exhaust muffler with insertion loss of 25 dB (A) shall also be provided. The measurement of insertion loss will be done at different points at 0.5 meters from acoustic enclosure/room and then average.
- c) Industry should make efforts to bring down noise level due to DG set, outside industrial premises, within ambient noise requirements by proper siting and control measures.
- d) Installation of DG Set must be strictly in compliance with recommendations of DG Set manufacturer.
- e) A proper routine and preventive maintenance procedure for DG set should be set and followed in consultation with the DG manufacturer which would help to prevent noise levels of DG set from deteriorating with use
- f) D.G. Set shall be operated only in case of power failure.
- g) The applicant should not cause any nuisance in the surrounding area due to operation of D.G. Set.
- h) The applicant shall comply with the notification of MoEF dated 17.05.2002 regarding noise limit for generator sets run with diesel
- 18) The industry should not cause any nuisance in surrounding area.
- 19) The industry shall take adequate measures for control of noise levels from its own sources within the premises so as to maintain ambient air quality standard in respect of noise to less than 75 dB (A) during day time and 70 dB (A) during night time. Day time is reckoned in between 6 a.m. and 10 p.m. and night time is reckoned between 10 p.m. and 6 a.m.
- 20) The applicant shall maintain good housekeeping.
- 21) The applicant shall bring minimum 33% of the available open land under green coverage/ plantation. The applicant shall submit a statement on available open plot area, number of trees surviving as on 31<sup>st</sup> March of the year and number of trees planted by September end, with the Environment Statement.
- 22) The non-hazardous solid waste arising in the factory premises, sweepings, etc. be disposed of scientifically so as not to cause any nuisance / pollution. The applicant shall take necessary permissions from civic authorities for disposal of solid waste.
- 23) The applicant shall not change or alter the quantity, quality, the rate of discharge, temperature or the mode of the effluent/emissions or hazardous wastes or control equipments provided for without previous written permission of the Board. The industry will not carry out any activity, for which this consent has not been granted/without prior consent of the Board.
- 24) The industry shall ensure that fugitive emissions from the activity are controlled so as to maintain clean and safe environment in and around the factory premises.
- 25) The industry shall submit quarterly statement in respect of industries' obligation towards consent and pollution control compliance's duly supported with documentary evidences (format can be downloaded from MPCB official site).
- 26) The industry shall submit official e-mail address and any change will be duly informed to the MPCB.
- 27) The industry shall achieve the National Ambient Air Quality standards prescribed vide Government of India, Notification dt. 16.11.2009 as amended.
- 28) The Board reserves its rights to review plans, specifications or other data relating to plant setup for the treatment of waterworks for the purification thereof & the system for the disposal of sewage or trade effluent or in connection with the grant of any consent conditions. The Applicant shall obtain prior consent of the Board to take steps to establish the unit or establish any treatment and disposal system or and extension or addition thereto.
- 29) The industry shall ensure replacement of pollution control system or its parts after expiry of its expected life as defined by manufacturer so as to ensure the compliance of standards and safety of the operation thereof.

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