

**MAHARASHTRA POLLUTION CONTROL BOARD**

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Kalpataru Point, 3rd & 4th floor, Sion- Matunga  
Scheme Road No. 8, Opp. Cine Planet Cinema, Near  
Sion Circle, Sion (E),  
Mumbai - 400 022

Consent No: Format 1.0/ BO/CAC-Cell/EIC No:-RD-3162-15/CAC- 3603

Date- 14 /03/2016

To,

M/s. Bhushan Steel & Strips Limited.  
Village Nifan & Savroli, Tal Khalapur Dist Raigad

Subject: Renewal of Consent to Operate under RED Category.

- Ref : 1. Earlier Consent granted vide no. BO/JD(APC)/EIC No. RD-2345-12/O/CC-  
CAC-522, dtd. 18/07/2012  
2. Minutes of CAC meeting held on 02.02.2016

Your application: CR1510000107

Dated: 05/09/2015

For: Renewal of Consent to Operate

under Section 26 of the Water (Prevention & Control of Pollution) Act, 1974 & under  
Section 21 of the Air (Prevention & Control of Pollution) Act, 1981 and  
Authorization under Rule 5 of the Hazardous Wastes (M, H & T M) Rules 2008 is  
considered and the consent is hereby granted subject to the following terms and  
conditions and as detailed in the schedule I, II ,III & IV annexed to this order:

- The consent is granted for a period from 01.08.2015 to 28.02.2018.
- The actual capital investment of the industry is Rs.1853.76 Crs. (As per C. A.  
Certificate submitted by industry)
- The Consent is valid for the manufacture of -

Sr. No.	Product / By-Product Name	Maximum Quantity in MT/A
1	C. R. Coils	15,000 MT/M
2	G. I. Coils	30,000,MT/M
3	Colour Coils	8,000 MT/M
4	Pipes & Tubes	10,000 MT/M
5	Cable Tapes	2,000 MT/M
6	Captive Power	24 MW
7	API Pipes, Casting Pipes, Pipe for low pressure service, Round Pipes & Tube for Mechanical & Structural Pipes & Square Structural Pipe.	23,750 MT/M

4. Conditions under Water (P&CP), 1974 Act for discharge of effluent:

Sr. no.	Description	Permitted quantity of discharge (CMD)	Standards to be achieved	Disposal
1.	Trade effluent	270	As per Schedule -I	100 % Recycle in process
2.	Domestic effluent	185	As per Schedule -I	Partly recycled & remaining for Gardening

5. Conditions under Air (P& CP) Act, 1981 for air emissions:

Sr. no.	Description of stack / source	Number of Stack	Standards to be achieved
Fuel Burning			
1.	Non ox furnace (Galvanizing - I)	1	As per Schedule -II

2.	Non ox furnace (Galvanizing - II)	1	As per Schedule -II
3.	Pot Furnace Galvanizing - I	1	As per Schedule -II
4.	RTF section Galvanizing - II	1	As per Schedule -II
5.	Coater Section (Cooler Coating)	1	As per Schedule -II
6.	D. G & Boiler	1	As per Schedule -II
7.	Sheet Annealing	1	As per Schedule -II
8.	Hardening Furnaces 4 Nos.	4	As per Schedule -II
9.	Tube Annealing 2 Nos.	2	As per Schedule -II
Process			
10.	Wider Pickling	1	As per Schedule -II
11.	Narrow Pickling	1	As per Schedule -II
12.	6 HI Mills, Wider 2 Nos.	2	As per Schedule -II
13.	4 HI Mills, Narrow 3 Nos.	3	As per Schedule -II
14.	Alkali Fumes Scrubber, Wider	1	As per Schedule -II
15.	Hot Air Dryers, Wider 2 Nos.	2	As per Schedule -II
16.	Acid Fume Scrubber, ARP	1	As per Schedule -II
17.	Acid Fume Scrubber, Tube	1	As per Schedule -II
18.	Phosphate Fume Scrubber, Tube	1	As per Schedule -II
19.	Lead Bath Strapping Line 2 Nos.	2	As per Schedule -II
Pipe Plant			
20.	Coating Plant-1	1	As per Schedule -II
21.	Coating Plant-2	1	As per Schedule -II
22.	Coating Plant-3	1	As per Schedule -II
23.	Coating Plant-4	1	As per Schedule -II
24.	Pipe Mill-5	1	As per Schedule -II
25.	Pipe Mill-6	1	As per Schedule -II

6. Conditions about Non Hazardous Wastes:

Sr. no.	Type Of Waste	Quantity & UoM	Treatment	Disposal
1	Metal scrap	2500 MT/M	---	Sale to party
2	Iron Oxide	250 MT/M	---	Sale to party
3	Empty Drums	1000 Nos./M	---	Sale to party
4	Stip cut pieces	40 MT/M	---	Sale to party
5	Edge milling Scrap	160 MT/M	---	Sale to party
6	Inside/Outside Bead cutting Scrap	200 MT/M	---	Sale to party
7	Tube/Pipes end	500 MT/M	---	Sale to party

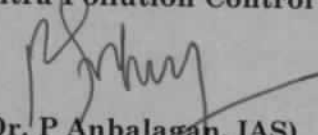
7. Conditions under Hazardous Waste (MH & TM) Rules, 2008 for treatment and disposal of hazardous waste:

Sr. No.	Type Of Waste	Category	Quantity	UOM	Treatment	Disposal
1	Tank bottom Sludge		0.5	MT/Day	---	Bio remediation/CPCB registered & MPC authorized reprocessor /recycler or at CHWTSDf for incineration

2	Used Oil	5.1	0.25	MT/Day	---	Sale to CPCB registered & MPC authorized reprocessor/ recycler or at CHWTSDF for incineration
3	Waste Oil	5.2	2.2	MT/Day	---	
4	Acid Residue		40	KL/Day	---	To ARP
5	Sludge from bath containing toxic metal		300	MT/M	---	CHWTSDF for landfill
6	Sludge from bath containing organic solvent		0.5	MT/M	---	CHWTSDF for landfill
7	Chemical sludge from ETP	34.3	164	MT/M	---	Sale to CPCB registered & MPC authorized reprocessor/ recycler or at CHWTSDF for incineration
8	Waste Thinner		2.6	MT/M	---	
9	Paint Residue		0.5	MT/M	---	Sale to CPCB registered & MPC authorized reprocessor/ recycler
10	Zinc/aluminum/Lead dross		100	MT/M	---	

8. The Board reserves the right to review, amend, suspend, revoke etc. this consent and the same shall be binding on the industry.
9. This consent should not be construed as exemption from obtaining necessary NOC/permission from any other Government authorities.

For and on behalf of the  
Maharashtra Pollution Control Board

  
(Dr. P Anbalagan, IAS)  
Member Secretary

Received Consent fee of -

Sr. No.	Amount(Rs.)	DD. No.	Date	Drawn On
1	1,11,22,800/-	046032	02.09.2015	Axis Bank

The balance fees Rs. 15,44,800/-, with the Board will be considered at the time of next renewal of consent.

Copy to:

1. Regional Officer - Raigad. Sub-Regional Officer- Raigad-I, MPCB. They are directed to ensure the compliance of the consent conditions.
2. Chief Accounts Officer, MPCB, Mumbai.
3. CC/CAC desk- for record & website updation purposes.

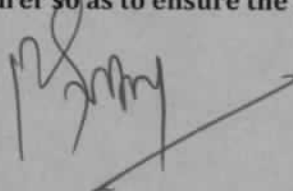
### Schedule-I

#### Terms & conditions for compliance of Water Pollution Control:

- 1) A] As per your application, you have provided the Effluent Treatment Plant (ETP) with the design capacity of 250 CMD along with RO total capacity 430 CMD & MEE system of capacity 100 CMD & ARP.  
B] The treated effluent from the ETP shall be further treated by Reverse Osmosis & Multiple Effect Evaporator. The spent acid shall be treated in Acid Regeneration plant & the regenerated acid shall be reused in pickling bath with buffer of fresh commercial acid.  
The treated effluent shall be 100% recycled in the process to achieve zero discharge. In no case effluent shall find its way for gardening/outside factory premises. In no case trade effluent shall find its way in to Patalganga River. There shall not be any discharge outside the factory premises.
- 2) A.] As per your consent application, you have provided the sewage treatment system with the design capacity of 350CMD.  
B] The Applicant shall operate the sewage treatment system to treat the sewage so as to achieve the following standards/ prescribed under EP Act, 1986 and Rules made there under from time to time, whichever is stringent.

(1)	Suspended Solids.	Not to exceed	50	mg/l.
(2)	BOD 3 days 27°C.	Not to exceed	30	mg/l.
(3)	COD.	Not to exceed	100	mg/l.

C] The treated sewage shall be partly recycled and remaining shall be disposed on land for gardening/plantation only.
- 3) The Board reserves its rights to review plans, specifications or other data relating to plant setup for the treatment of waterworks for the purification thereof & the system for the disposal of sewage or trade effluent or in connection with the grant of any consent conditions. The Applicant shall obtain prior consent of the Board to take steps to establish the unit or establish any treatment and disposal system or and extension or addition thereto.
- 4) The industry shall ensure replacement of pollution control system or its parts after expiry of its expected life as defined by manufacturer so as to ensure the compliance of standards and safety of the operation thereof.



- 5) The Applicant shall comply with the provisions of the Water (Prevention & Control of Pollution) Cess Act, 1977 and as amended, by installing water meters, filing water cess returns in Form-I and other provisions as contained in the said act.

Sr. no.	Purpose for water consumed	Water consumption quantity (CMD)
1.	Industrial Cooling, spraying in mine pits or boiler feed	835
2.	Domestic purpose	255
3.	Processing whereby water gets polluted & pollutants are easily biodegradable	340
4.	Agriculture/Gardening	200

- 6) The Applicant shall provide Specific Water Pollution control system as per the conditions of EP Act,1986 and rule made there under from time to time/ Environmental Clearance / CREP guidelines.



Maharashtra Pollution Control Board

**Schedule-II**

**Terms & conditions for compliance of Air Pollution Control:**

1. As per your application, you have ~~proposed to install~~ / provided the Air pollution control (APC) system and also ~~proposed to erect~~ / erected following stack (s) and to observe the following fuel pattern-

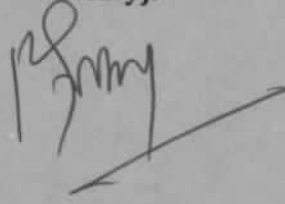
Sr. No.	Stack Attached To	APC System	Height in Mtrs.	Type of Fuel	Quantity & UoM	S %	SO <sub>2</sub> Kg/Day
<b>Fuel Burning</b>							
1.	Non ox furnace (Galvanizing - I)	-	5 (above shed)	LNG (Pipe Line) LNG (Coil Plant) Furnace Oil HSD	8000 KL/M 60000 SCM/D 150 MT/D 1 KL/D	— — 4.5% 1%	— — — 1421
2.	Non ox furnace (Galvanizing - II)	-	5 (above shed)				
3.	Pot Furnace Galvanizing - I	-	5 (above shed)				
4.	RTF section Galvanizing - II	-	5 (above shed)				
5.	Coater Section (Cooler Coating)	-	5 (above shed)				
6.	D. G & Boiler	-	110				
7.	Sheet Annealing	-	5 (above ground level)				
8.	Hardening Furnaces 4 Nos.	-	5 (above shed)				
9.	Tube Annealing	-	5 (above shed)				
<b>Process</b>							
10.	Wider Pickling	Scrubber	5 (above shed)	-	-	-	-
11.	Narrow Pickling	Scrubber	5 (above shed)	-	-	-	-
12.	6 HI Mills, Wider 2 Nos.	Scrubber	5 (above shed)	-	-	-	-
13.	4 HI Mills, Narrow 3 Nos.	Scrubber	5 (above shed)	-	-	-	-
14.	Alkali Fumes Scrubber, Wider	Scrubber	5 (above shed)	-	-	-	-

15.	Hot Air Dryers, Wider 2 Nos.	Scrubber	5 (above shed)	-	-	-	-
16.	Acid Fume Scrubber, ARP	Scrubber	5 (above shed)	-	-	-	-
17.	Acid Fume Scrubber, Tube	Scrubber	5 (above shed)	-	-	-	-
18.	Phosphate Fume Scrubber, Tube	Scrubber	5 (above shed)	-	-	-	-
19.	Lead Bath Strapping Line 2 Nos.	Scrubber	5 (above shed)	-	-	-	-
<b>Pipe Plant</b>							
20.	Coating Plant-1	Dust Collector	18	-	-	-	-
21.	Coating Plant-2	Dust Collector	20	-	-	-	-
22.	Coating Plant-3	Dust Collector	20	-	-	-	-
23.	Coating Plant-4	Dust Collector	18	-	-	-	-
24.	Pipe Mill-5	Dust Collector	18	-	-	-	-
25.	Pipe Mill-6	Dust Collector	18	-	-	-	-

2. The Applicant shall provide Specific Air Pollution control equipments as per the conditions of EP Act, 1986 and rule made there under from time to time / Environmental Clearance / CREP guidelines. (Concern section shall mention specific control equipments)
3. Control equipments:
- Dust Collector of sufficient capacity shall be provided to each coating plant to limit the process emissions.
  - Fume extraction system of sufficient capacity, wherever necessary, shall be operated, maintained & monitored properly.
  - Scrubber of sufficient capacity shall be provided to pickling section, ARP and any other sources of gaseous emissions.
  - There shall not be any secondary (fugitive) emissions.
4. The applicant shall operate and maintain above mentioned air pollution control system, so as to achieve the level of pollutants to the following standards:

Particulate matter	Not to exceed	150 mg/Nm <sup>3</sup> .
HCL	Not to exceed	35 mg/Nm <sup>3</sup>
Lead (Pb)	Not to exceed	10 mg/Nm <sup>3</sup>

5. The Applicant shall obtain necessary prior permission for providing additional control equipment with necessary specifications and operation thereof or alteration or replacement well before its life come to an end or erection of new pollution control equipment.
6. The Board reserves its rights to vary all or any of the condition in the consent, if due to any technological improvement or otherwise such variation (including the change of any control equipment, other in whole or in part is necessary).



Maharashtra Pollution Control Board



**Schedule-III**  
**Details of Bank Guarantees**

Sr. No.	Consent (C to E/O/R)	Amt of BG Imposed	Submission Period	Purpose of BG	Compliance Period	Validity Date
1	C to R (Existing to be extended )	Rs. 5/- Lakhs	15 Days	O & M of pollution control system	28.02.2018	30.06.2018

120  
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Maharashtra Pollution Control Board

## Schedule-IV

### General Conditions:

- 1) The applicant shall provide facility for collection of environmental samples and samples of trade and sewage effluents, air emissions and hazardous waste to the Board staff at the terminal or designated points and shall pay to the Board for the services rendered in this behalf.
- 2) Industry should monitor effluent quality, stack emissions and ambient air quality monthly/quarterly.
- 3) The applicant shall provide ports in the chimney/(s) and facilities such as ladder, platform etc. for monitoring the air emissions and the same shall be open for inspection to/and for use of the Board's Staff. The chimney(s) vents attached to various sources of emission shall be designated by numbers such as S-1, S-2, etc. and these shall be painted/ displayed to facilitate identification.
- 4) Whenever due to any accident or other unforeseen act or even, such emissions occur or is apprehended to occur in excess of standards laid down, such information shall be forthwith Reported to Board, concerned Police Station, office of Directorate of Health Services, Department of Explosives, Inspectorate of Factories and Local Body. In case of failure of pollution control equipments, the production process connected to it shall be stopped.
- 5) The applicant shall provide an alternate electric power source sufficient to operate all pollution control facilities installed to maintain compliance with the terms and conditions of the consent. In the absence, the applicant shall stop, reduce or otherwise, control production to abide by terms and conditions of this consent.
- 6) The firm shall submit to this office, the 30th day of September every year , the Environmental Statement Report for the financial year ending 31st March in the prescribed Form-V as per the provisions of rule 14 of the Environment (Protection) (Second Amendment) Rules, 1992.
- 7) The industry shall recycle/reprocess/reuse/recover Hazardous Waste as per the provision contain in the HW(MH&TM) Rules 2008, which can be recycled/processed/reused/recovered and only waste which has to be incinerated shall go to incineration and waste which can be used for land filling and cannot be recycled/reprocessed etc should go for that purpose, in order to reduce load on incineration and landfill site/environment.
- 8) The industry should comply with the Hazardous Waste (M,H & TM) Rules, 2008 and submit the Annual Returns as per Rule 5(6) & 22(2) of Hazarsous Waste (M,H & TM) Rules, 2008 for the preceding year April to March in Form-IV by 30<sup>th</sup> June of every year.
- 9) An inspection book shall be opened and made available to the Board's officers during their visit to the applicant.
- 10) **The applicant shall make an application for renewal of the consent at least 60 days before the date of the expiry of the consent.**
- 11) Industry shall strictly comply with the Water (P&CP) Act, 1974, Air (P&CP) Act,1981 and Environmental Protection Act,1986 and industry specific standard under EP Rules 1986 which are available on MPCB website([www.mpcb.gov.in](http://www.mpcb.gov.in)).
- 12) The industry shall constitute an Environmental cell with qualified staff/personnel/agency to see the day to day compliance of consent condition towards Environment Protection.
- 13) Separate drainage system shall be provided for collection of trade and sewage effluents. Terminal manholes shall be provided at the end of the collection system with arrangement for measuring the flow. No effluent shall be admitted in the pipes/sewers downstream of the terminal manholes. No effluent shall find its way other than in designed and provided collection system.
- 14) Neither storm water nor discharge from other premises shall be allowed to mix with the effluents from the factory.
- 15) The applicant shall install a separate meter showing the consumption of energy for operation of domestic and industrial effluent treatment plants and air pollution control system. A register showing consumption of chemicals used for treatment shall be maintained.

- 16) Conditions for D.G. Set
- a) Noise from the D.G. Set should be controlled by providing an acoustic enclosure or by treating the room acoustically.
  - b) Industry should provide acoustic enclosure for control of noise. The acoustic enclosure/ acoustic treatment of the room should be designed for minimum 25 dB (A) insertion loss or for meeting the ambient noise standards, whichever is on higher side. A suitable exhaust muffler with insertion loss of 25 dB (A) shall also be provided. The measurement of insertion loss will be done at different points at 0.5 meters from acoustic enclosure/room and then average.
  - c) Industry should make efforts to bring down noise level due to DG set, outside industrial premises, within ambient noise requirements by proper siting and control measures.
  - d) Installation of DG Set must be strictly in compliance with recommendations of DG Set manufacturer.
  - e) A proper routine and preventive maintenance procedure for DG set should be set and followed in consultation with the DG manufacturer which would help to prevent noise levels of DG set from deteriorating with use
  - f) The applicant should not cause any nuisance in the surrounding area due to operation of D.G. Set.
  - g) The applicant shall comply with the notification of MoEF dated 17.05.2002 regarding noise limit for generator sets run with diesel
- 17) The industry should not cause any nuisance in surrounding area.
- 18) The industry shall take adequate measures for control of noise levels from its own sources within the premises so as to maintain ambient air quality standard in respect of noise to less than 75 dB (A) during day time and 70 dB (A) during night time. Day time is reckoned in between 6 a.m. and 10 p.m. and night time is reckoned between 10 p.m. and 6 a.m.
- 19) The applicant shall maintain good housekeeping.
- 20) The applicant shall bring minimum 33% of the available open land under green coverage/ plantation. The applicant shall submit a statement on available open plot area, number of trees surviving as on 31<sup>st</sup> March of the year and number of trees planted by September end, with the Environment Statement.
- 21) The non-hazardous solid waste arising in the factory premises, sweepings, etc. be disposed of scientifically so as not to cause any nuisance / pollution. The applicant shall take necessary permissions from civic authorities for disposal of solid waste.
- 22) The applicant shall not change or alter the quantity, quality, the rate of discharge, temperature or the mode of the effluent/emissions or hazardous wastes or control equipments provided for without previous written permission of the Board. The industry will not carry out any activity, for which this consent has not been granted/without prior consent of the Board.
- 23) The industry shall ensure that fugitive emissions from the activity are controlled so as to maintain clean and safe environment in and around the factory premises.
- 24) The industry shall submit quarterly statement in respect of industries' obligation towards consent and pollution control compliance's duly supported with documentary evidences (format can be downloaded from MPCB official site).
- 25) The industry shall submit official e-mail address and any change will be duly informed to the MPCB.
- 26) The industry shall achieve the National Ambient Air Quality standards prescribed vide Government of India, Notification dt. 16.11.2009 as amended.

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