MAHARASHTRA POLLUTION CONTROL BOARD

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Kalpataru Point, 3rd & 4th floor, Sion- Matunga Scheme Road No. 8, Opp. Cine Planet Cinema, Near

Sion Circle, Sion (E), Mumbai - 400 022

Consent order No: - Formate 1.0/ BO/CAC-Cell/ EIC No PN-25831-15/14th CAC - 3666

Date-15/03/2016

To.

M/s Asian Paints Ltd,

Plot No. A1, MIDC Khandala, Phase-I,

Taluka: Khandala, District: Satara PIN: 412802

Subject: Renewal of Consent to operate with increase in CI under RED category. Ref : 1. Earlier Consent granted vide no.:- Formate 1.0/BO/CAC-Cell/EIC No PN-20000-13/5th CAC-5877 dtd. 21.06.2014.

2. Your application approved in CAC meeting held on 02.02.2016.

Your application: CR1506000106

Dated: 08.06.2015

For: Renewal of Consent to operate with increase in CI

under Section 26 of the Water (Prevention & Control of Pollution) Act, 1974 & under Section 21 of the Air (Prevention & Control of Pollution) Act, 1981 and Authorization under Rule 5 of the Hazardous Wastes (M, H & T M) Rules 2008 is considered and the consent is hereby granted subject to the following terms and conditions and as detailed in the schedule I, II, III & IV annexed to this order:

1. The consent is granted for a period from 01.08.2015 to 31.07.2020.

2. The actual capital investment of the industry is 1071.6 Crores. (As per C.A.Certificate submitted by industry)

3. The Consent is valid for the manufacture of -

Sr.No.	Product Name	Maximum Quantity in KL/A
1.	Solvent based and Water based paints	3,00,000
2	Resins/Polymers	1,50,000

4. Conditions under Water (P&CP), 1974 Act for discharge of effluent:

Sr.	Description	Permitted quantity of discharge (CMD)	Standards to be achieved	Disposal
1.	Trade effluent	115	As per Schedule –I	On land for gardening
2.	Domestic effluent	46	As per Schedule –I	On land for gardening

5. Conditions under Air (P& CP) Act, 1981 for air emissions:

Sr.	Description of stack / source	Number of Stack	Standards to be achieved
1.	Boiler	3 Nos.	As per Schedule -II
2	Thermic Fluid Heaters	4 Nos.	As per Schedule -II
	Process vents	5 Nos.	As per Schedule -II
2.	DG sets (2000 KVA X 3, 1010 KVA	6 Nos.	As per Schedule -II
J.	X2, 750 KVA)		

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4.	Incinerator	1 Nos.	As per Schedule -II

6. Conditions about Non Hazardous Wastes:

Sr.No	Type of Waste	Quantity & UoM	Treatment	Mode of Disposal
1	Broken wooden scrap	700 Tons/A		Sale to outside party
2	Waste papers, cardboards, etc.	1175 Tons/A	-	Sale to outside party
3	Waste plastics	120 Tons/A		Sale to outside party
4	PVC pipes	5 Tons/A		Sale to outside party
5	Metal cover sheets	15 Tons/A		Sale to outside party
6	Waste Containers	50 Tons/A		Incineration
7	Other waste	65 Tons/A		Sale to outside party

7. Conditions under Hazardous Waste (MH & TM) Rules, 2008 for treatment and disposal of hazardous waste:

Sr. No.	Type Of Waste	Category	Quantit y	UOM	Treatment	Disposal
1	Oil contaminated with wash water & sludge	3.1	8	MT/A	2/1	Incineration
2	Sludge and filters contaminated with oil	3.3	8	MT/A	_	Incineration
3	Used / Spent oil	5.1	32	MT/A		Recycling by Authorized Recycler
4	Discarded Asbestos	15.2	4	MT/A		CHWTSDF
5	Contaminated aromatic, aliphatic or naphthenic solvents, may or may not be fit for reuse	20.1	120	MT/A		Recycling by Authorized Recycler
6	Distillation Residues	20.3	68	MT/A	-	Incineration
7	Process Wastes, residues and sludges	21.1	220	MT/A		Incineration / CHWTSDF
8	Process Wastes, residues and sludges	21.1	220	MT/A	-	Reuse/Recycl e by Sale to Authorized Actual User
9	Wastes / residues	23.1	60	MT/A		Reuse/Recycl e by Sale to Authorized Actual User
10	Wastes / residues such as	23.1	16	MT/A		Incineration / CHWTSDF

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	filter aids					
11	Chemical containing residue arising from decontamination	33.1	12	MT/A		Incineration / CHWTSDF
12	Discarded liners contaminated with hazardous wastes / chemicals	33.3	4.8	MT/A		Incineration / CHWTSDF
13	Discarded containers contaminated with hazardous wastes / chemicals	33.3	40	MT/A		Incineration / CHWTSDF
14	Flue gas cleaning residue	34.1	4	MT/A	- >	Incineration / CHWTSDF
15	Spent Ion Exchange Resin containing toxic metals	34.2	8	MT/A	10	Incineration / CHWTSDF
16	Chemical sludge from waste water treatment (dry basis)	34.3	200	MT/A	2	Incineration / CHWTSDF
17	Oil and Grease skimming residue	34.4	12	MT/A	-	Incineration
18	Spent Carbon	35.3	104	MT/A	-	Return back to supplier for regeneration
19	Ash from incineration of hazardous waste, flue gas cleaning residues	36.2	120	MT/A	-	Secure landfill in approved TSDF facility
20	Discarded barrels contaminated with hazardous wastes / chemicals (Barrels /Carboys /Drums /Totes)	33.3	24000	nos/A		Reuse/Recycl e by Sale to Authorized Actual User
21	Lead Acid Batteries	Class A	400	nos/A	-	Return back to supplier

8. The Board reserves the right to review, amend, suspend, revoke etc. this consent and the same shall be binding on the industry.

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- 9. This consent should not be construed as exemption from obtaining necessary NOC/permission from any other Government authorities.
- 10. Industry shall carry out hazardous waste audit from renowned institutes like IIT, NEERI, and ICT etc. After the submission of hazardous waste audit report, the changes in hazardous waste quantities shall be considered.

For and on behalf of the Maharashtra Pollution Control Board

> (Dr. P. Anbalagan, IAS) Member Secretary

Sr.	eived Consent fee Amount(Rs.)	DD. No.	Date	Drawn On
No.	0.77	ks 870925/- as	per the conser	nt no Formate 1.0/BO/CAC-
Cel	1/EIC No PN-20000	0-13/5th CAC-	5877 dtd. 21.06	.2014 is considered at the
Cel	VEIC No PN-20000 ne of this renewal.	0-13/5th CAC-	5877 ata. 21.00	Axis Bank
Cel	1/EIC No PN-20000	0-13/5th CAC-	29.05.2015 17.02.2016	2014 15 000

Copy to:

- 1. Regional Officer-Pune and Sub-Regional Officer-Satara, MPCB,
- 2. They are directed to ensure the compliance of the consent conditions.
- 3. Chief Accounts Officer, MPCB, Mumbai.
- 4. CC/CAC desk- for record & website updation purposes.

Schedule-I Terms & conditions for compliance of Water Pollution Control:

1) Al As per your application, you have provided the combined Effluent Treatment Plant (ETP) with the design capacity of 180CMD.

B] The Applicant shall operate the effluent treatment plant (ETP) to treat the trade effluent so as to achieve the following standards prescribed by the Board or under EP Act, 1986 and Rules made there under from time to time,

whichever is stringent.

Sr No.	Parameters	Standards prescribed by Board (If any)
		Limiting Concentration in mg/l, except for pH
01	рН	6.0-8.5
02	Oil & Grease	10
03	BOD (3 days 27oC)	100
04	Total Dissolved Solids	2100
05	Suspended Solids	100
06	COD	250
07	Phenolics (C6H5OH)	1.0
08	Lead	0.10
09	Chromium (Hexavalent)	0.10
10	Chromium Total	2.0
11	Zinc as Zn	5.0
12	Copper as Cu	2.0
13	Total Heavy Metals	7.0
14	Nickel as Ni	2.0
15	Bioassay Test	90% survival of fish after first 96 hrs in 100% effluent

- C) The treated effluent is used for irrigation of 43 acres of green belt inside the plant premises in non-monsoon season. However, in monsoon season, the treated effluent will be passed through a high-recovery Reverse Osmosis plant (RO). The RO permeate will be used as fresh water back into various plant manufacturing processes whereas RO reject will be disposed using 3-effect evaporator (combination of triple-effect forced-film evaporator and agitated thin film dryer).
- 2) A.] As per your consent application, domestic effluent shall be treated in secondary stage of ETP.
 - B] In case the treatment system is combined for trade effluent and sewage then the standards and disposal path prescribed at sr. no.1 B & C of schedule I shall be applicable.
- 3) The Board reserves its rights to review plans, specifications or other data relating to plant setup for the treatment of waterworks for the purification thereof & the system for the disposal of sewage or trade effluent or in connection with the grant of any consent conditions. The Applicant shall obtain prior consent of the Board to take steps to establish the unit or establish any treatment and disposal system or and extension or addition thereto.

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- 4) The industry shall ensure replacement of pollution control system or its parts after expiry of its expected life as defined by manufacturer so as to ensure the compliance of standards and safety of the operation thereof.
- 5) The Applicant shall comply with the provisions of the Water (Prevention & Control of Pollution) Cess Act, 1977 and as amended, by installing water meters, filing water cess returns in Form-I and other provisions as contained in the said act.

6)

Sr. no.	Purpose for water consumed	Water consumption quantity (CMD)
1.	Industrial Cooling, spraying in mine pits or boiler feed	186
2.	Domestic purpose	57
3.	Processing whereby water gets polluted & pollutants are easily biodegradable	83
4.	Processing whereby water gets polluted & pollutants are not easily biodegradable and are toxic	1/20
5	Other such as agriculture, gardening etc.	203
6	Water used as Raw Material & consumed into FG / Intermediates	684

7) The Applicant shall provide Specific Water Pollution control system as per the conditions of EP Act,1986 and rule made there under from time to time/ Environmental Clearance / CREP guidelines.

Schedule-II

Terms & conditions for compliance of Air Pollution Control:

1. As per your application, you have provided the Air pollution control (APC) system and also erected following stack (s) and to observe the following fuel pattern-

Sr. No.	10	APC System	Height in Mtrs.	Type of Fuel	Quantity & UoM	S %	SO_2
1	(03 Nos.)	Stack	30m from ground each		4050 kg/day/ 9000	0.7 %	68
2	Heaters (04 Nos.)	Stack	30m from ground each	HSD/ Biogas	Nm3/Day 15000 kg/day/ 9000 Nm3/Day	0.7 %	255
4	DG set (2000 KVA X 3, 1010 KVA X2, 750 KVA)	Stack	30m from ground each	HSD	30500 kg/day	0.7 %	518
5	Incinerator	Venturi Scrubber & Packed bed scrubber	30m from ground	HSD	550 kg/day	0.7 %	10
6	Water Block Scrubber	Water Scrubber	15m above terrace each		-		2
7	Emulsion Block	Water cum carbon scrubber	15m above terrace each				
8	Resin Block	Carbon scrubber	15m above terrace each	-		-	•
	Solvent Paint Block	Carbon scrubber	15m above terrace each	-	- 14 (-11)	-	
	AMC The Applicant s	Water Scrubber	15m above terrace each			-	-

- 2. The Applicant shall provide Specific Air Pollution control equipments as per the conditions of EP Act, 1986 and rule made there under from time to time / Environmental Clearance / CREP guidelines. Incinerator should be as per CPCB guidelines.
- 3. The applicant shall operate and maintain above mentioned air pollution control system, so as to achieve the level of pollutants to the following standards:

Particulate matter	Not to exceed	150 mg/Nm ³ .	
NH3 from Process Vent	Not to exceed	20 ppm for each	
Monomers from Process Vent	Not to exceed	20 ppm for each	
HC from Process Vent	Not to exceed	20 ppm for each	
Propylene Glycol from Process Vent	Not to exceed	50 ppm for each	

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M/s Asian Paints SROSatara/I/R/L/53179000

Page 7 of 11

Emission standards for incinerator:

Parameter	Emission limit (mg/Nm ³)	
Particulate matter	50	
HCl	50	
SO_2	200	
CO	100	
Total Organic Carbon	20	
HF	4	
NOx	400	

4. The Applicant shall obtain necessary prior permission for providing additional control equipment with necessary specifications and operation thereof or alteration or replacemenalteration well before its life come to an end or erection of new pollution control equipment.

5. The Board reserves its rights to vary all or any of the condition in the consent, if due to any technological improvement or otherwise such variation (including the change of any control equipment, other in whole

or in part is necessary).

Schedule-III Details of Bank Guarantees

Sr. No.	Consent (C to E/O/R)	Amt of BG Imposed	Submissio n Period	Purpose of BG	Complian ce Period	Validity Date
1	C to R	Rs 5 lakhs	Submitted*	O & M of PCS	31.07.2015	30.11.2015

*The BG of Rs 5 lakh towards O & M of PCS shall be extended for a period upto 31.07.2015.

Schedule-IV

General Conditions:

1) The applicant shall provide facility for collection of environmental samples and samples of trade and sewage effluents, air emissions and hazardous waste to the Board staff at the terminal or designated points and shall pay to the Board for the services rendered in this behalf.

2) Industry should monitor effluent quality, stack emissions and ambient air quality

monthly.

3) The applicant shall provide ports in the chimney/(s) and facilities such as ladder, platform etc. for monitoring the air emissions and the same shall be open for inspection to/and for use of the Board's Staff. The chimney(s) vents attached to various sources of emission shall be designated by numbers such as S-1, S-2, etc. and these shall be painted/ displayed to facilitate identification.

4) Whenever due to any accident or other unforeseen act or even, such emissions occur or is apprehended to occur in excess of standards laid down, such information shall be forthwith Reported to Board, concerned Police Station, office of Directorate of Health Services, Department of Explosives, Inspectorate of Factories and Local Body. In case of failure of pollution control equipments, the production process connected to it shall be stopped.

5) The applicant shall provide an alternate electric power source sufficient to operate all pollution control facilities installed to maintain compliance with the terms and conditions of the consent. In the absence, the applicant shall stop, reduce or otherwise, control production to abide by terms and conditions of this consent.

6) The firm shall submit to this office, the 30th day of September every year , the Environmental Statement Report for the financial year ending 31st March in the prescribed Form-V as per the provisions of rule 14 of the Environment (Protection)

(Second Amendment) Rules, 1992.

7) The industry shall recycle/reprocess/reuse/recover Hazardous Waste as per the HW(MH&TM) Rules 2008, which can the provision contain in recycled/processed/reused/recovered and only waste which has to be incinerated shall go to incineration and waste which can be used for land filling and cannot be recycled/reprocessed etc should go for that purpose, in order to reduce load on incineration and landfill site/environment.

8) The industry should comply with the Hazardous Waste (M,H & TM) Rules, 2008 and submit the Annual Returns as per Rule 5(6) & 22(2) of Hazardous Waste (M,H & TM) Rules, 2008 for the preceding year April to March in Form-IV by 30th June of every

9) An inspection book shall be opened and made available to the Board's officers during their visit to the applicant.

10) The applicant shall make an application for renewal of the consent at least 60 days before the date of the expiry of the consent.

11) Industry shall strictly comply with the Water (P&CP) Act, 1974, Air (P&CP) Act, 1981 and Environmental Protection Act, 1986 and industry specific standard under EP Rules 1986 which are available on MPCB website(www.mpcb.gov.in).

industry shall constitute an Environmental cell with qualified staff/personnel/agency to see the day to day compliance of consent condition towards

Environment Protection.

13) Separate drainage system shall be provided for collection of trade and sewage effluents. Terminal manholes shall be provided at the end of the collection system with arrangement for measuring the flow. No effluent shall be admitted in the pipes/sewers downstream of the terminal manholes. No effluent shall find its way other than in designed and provided collection system.

14) Neither storm water nor discharge from other premises shall be allowed to mix with

the effluents from the factory.

- 15) The applicant shall install a separate meter showing the consumption of energy for operation of domestic and industrial effluent treatment plants and air pollution control system. A register showing consumption of chemicals used for treatment shall be maintained.
- 16) Conditions for D.G. Set
 - a) Noise from the D.G. Set should be controlled by providing an acoustic enclosure or by treating the room acoustically.
 - b) Industry should provide acoustic enclosure for control of noise. The acoustic enclosure/ acoustic treatment of the room should be designed for minimum 25 dB (A) insertion loss or for meeting the ambient noise standards, whichever is on higher side. A suitable exhaust muffler with insertion loss of 25 dB (A) shall also be provided. The measurement of insertion loss will be done at different points at 0.5 meters from acoustic enclosure/room and then average.
 - c) Industry should make efforts to bring down noise level due to DG set, outside industrial premises, within ambient noise requirements by proper sitting and control measures.
 - d) Installation of DG Set must be strictly in compliance with recommendations of DG Set manufacturer.
 - e) A proper routine and preventive maintenance procedure for DG set should be set and followed in consultation with the DG manufacturer which would help to prevent noise levels of DG set from deteriorating with use
 - f) D.G. Set shall be operated only in case of power failure.
 - g) The applicant should not cause any nuisance in the surrounding area due to operation of D.G. Set.
 - h) The applicant shall comply with the notification of MoEF dated 17.05.2002 regarding noise limit for generator sets run with diesel
- 17) The industry should not cause any nuisance in surrounding area.
- 18) The industry shall take adequate measures for control of noise levels from its own sources within the premises so as to maintain ambient air quality standard in respect of noise to less than 75 dB (A) during day time and 70 dB (A) during night time. Day time is reckoned in between 6 a.m. and 10 p.m. and night time is reckoned between 10 p.m. and 6 a.m.
- 19) The applicant shall maintain good housekeeping.
- 20) The applicant shall bring minimum 33% of the available open land under green coverage/ plantation. The applicant shall submit a statement on available open plot area, number of trees surviving as on 31st March of the year and number of trees planted by September end, with the Environment Statement.
- 21) The non-hazardous solid waste arising in the factory premises, sweepings, etc. be disposed of scientifically so as not to cause any nuisance / pollution. The applicant shall take necessary permissions from civic authorities for disposal of solid waste.
- 22) The applicant shall not change or alter the quantity, quality, the rate of discharge, temperature or the mode of the effluent/emissions or hazardous wastes or control equipments provided for without previous written permission of the Board. The industry will not carry out any activity, for which this consent has not been granted/without prior consent of the Board.
- 23) The industry shall ensure that fugitive emissions from the activity are controlled so as to maintain clean and safe environment in and around the factory premises.
- 24) The industry shall submit official e-mail address and any change will be duly informed to the MPCB.
- 25) The industry shall achieve the National Ambient Air Quality standards prescribed vide Government of India, Notification dtd. 16.11.2009 as amended.

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