

MAHARASHTRA POLLUTION CONTROL BOARD

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Mumbai - 400 022

Consent order No: B.O/MPCB/AST/EIC.No-RD-3113-15/R/CC-2638 Date-23/02/2016

To,
M/s Privi Organics Ltd. (Unit I)
Plot No-A-7, MIDC Mahad,
Dist-Raigad-402309

**Subject : Consent to 1st Operate for Expansion with amalgamation of
Renewal - RED Category.**

- Ref :** 1) Consent granted vide No-BO/EIC No. RD-2563-13/A/Gen-8871 dtd-22/09/2014, valid upto-31/08/2015.
2) Consent to establish granted vide No- BO/AST/EIC No.-RD-2615-14/Raigad/E(exp)/CC-2879 dtd.25/03/2014.
3) Environmental clearance granted by Env. Dept. GoM vide letter SEAC-2013/CR-242/TC-2 dtd. 08/10/2015.
4) Your application for consent Dated: 03/07/2015.

For Consent to Operate under Section 26 of the Water (Prevention & Control of Pollution) Act, 1974 & under Section 21 of the Air (Prevention & Control of Pollution) Act, 1981 and Authorization under Rule 5 of the Hazardous Wastes (M, H & T M) Rules 2008 is considered and the consent is hereby granted subject to the following terms and conditions and as detailed in the schedule I, II, III & IV annexed to this order:

1. The consent is granted for period from 01/09/2015 to 31/08/2020.
2. The actual capital investment of the industry is 28.01 Cr. (As per C.A Certificate and letter submitted by industry)
3. Consent is valid for the manufacture of -

Sr. No.	Product Name	Maximum Quantity	UOM
1	Citronellol	10	MT/M
2	Styrallyl Acetate	0.5	MT/M
3	Geranyl nitrile	0.5	MT/M
4	Citronellal Acetate	0.4	MT/M
5	Geranyl Acetate	0.5	MT/M
6	Ionones	1.0	MT/M
7	Dihydro Myrcenol	1.0	MT/M
8	Alpha Camphenelic Aldehyde Derivaties	1.0	MT/M
9	Amber Fluor and its derivaties	400	MT/M
10	Rose Oxide	0.5	MT/M
11	Indian Sandle Flure	1.0	MT/M
12	Indian Sandle Core	9.0	MT/M
13	Indian Sandle Touch	0.5	MT/M
14	GMI, NMI, AI, BI	6.0	MT/M
15	Geraniol	0.5	MT/M
16	PTBCHA	0.5	MT/M
17	Amber Gamma	50	MT/M
18	Myrcene 90/Myrcene Supra	50	MT/M
19	L-Limonene	25	MT/M
20	Citral Extra Pure	30	MT/M
21	Aldehyde C11	12	MT/M
	Total	599.9	MT/M

Sr. No.	By-product Name	Max. Quantity (MT/M)
Products: Amberfleur & Derivatives		
1	Aqueous Fluoboric acid (Fluoroboric acid)	115.88
2	Spent Acid Layer (Spent phosphoric Acid)/Sodium Phosphate	80.00
3	Recovered Toluene	111.51
4	Column Tops	120.41
5	Column Bottom mass	86.50
Products: Amber Gamma		
1	Aqueous Fluoboric acid (Fluoroboric acid)	16.30
2	Spent Acid Layer (Spent phosphoric acid) /Sodium Phosphate	24.30
3	Recovered Toluene	60.15
4	Column Tops	20.25
5	Column Bottom mass	15.65
Products: Myrcene 90/Myrcene Supra		
1	Column Tops	13.80
2	Column Bottom mass	8.30
Products: L-Limonene		
1	Column Tops	61.60
2	Column Bottom mass	11.50
Products: Aldehyde C11		
1	Column tops	1.80
2	Column bottom mass	6.70
3	Reaction bottom mass	4.00
Existing Byproducts		
1	Rose Dial	2.20
2	Spent Sulphuric Acid	475.0
3	Tops and Residues	20.0

(The above by-products shall be sold to SPCB authorized party and shall be transported through closed vessel mounted vehicle with GPS system and records of which to be submitted to RO/SRO office on monthly basis.)

4. Conditions under Water (P&CP), 1974 Act for discharge of effluent:

Sr. no.	Description	Permitted quantity of discharge (CMD)	Standards to be achieved	Disposal
1.	Trade effluent	112.24	As per Schedule-I	To Common ETP of sister plant at A-3, MIDC Mahad for treatment.
2.	Domestic effluent	10.00	As per Schedule-I	

5. Conditions under Air (P& CP) Act, 1981 for air emissions:

Sr. no.	Description of stack / source	Number of Stack	Standards to be achieved
1	Boiler-I (3 TPH)	1	As per Schedule -II
2	DG Set-I (380 KVA)	1	As per Schedule -II
3	DG Set-II(380 KVA)	1	As per Schedule -II

6. Conditions about Non Hazardous Wastes:

Sr. No.	Type Of Waste	Quantity & UoM	Treatment	Disposal
1	Insulation Material	650.00 Kg/A	---	Sale
2	MS Scrap	15.50 MT/M	---	Sale
3	Other waste (Wood, paper, glass, decontaminated plastic)	4.20 MT/M	---	Sale
4	Boiler Ash	4.50 MT/D	---	Sale/landfill
5	Canteen waste	15 Kg/D	Composting/vermiculture	Used as manure

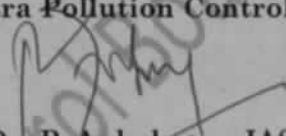
7. Conditions under Hazardous Waste (MH & TM) Rules, 2008 for treatment and disposal of hazardous waste:

Sr. No	Type Of Waste	Category	Quantity & UoM	Treatment	Disposal
1	Spent Oil	5.1	0.6 MT/M	---	Sale to authorized reprocessor
2	Waste contaminated with oil (Cotton/gasketts)	5.2	50 Kg/M	---	CHWTSDF
3	Residues & Hydrocarbon	20.1	0.72 MT/M	---	Sale to authorized party/ CHWTSDF
4	Discarded containers / barrels / liners	33.3	260 Nos/M	Decontamination	Sale to authorized party after decontamination
5	Chemical sludge from waste water treatment	34.3	10 MT/M	--	CHWTSDF
6	Sludge from concentration technique (MEE)	36.1	0.9 MT/M	---	CHWTSDF or sale to authorized party
7	E waste		30 KG/M	--	Sale to authorized party
8	Lead acid batteries		5 Nos/A	---	Sale to authorized party

(The Hazardous waste shall be transported through the truck mounted with GPS systems and record of which send to Regional Officer/Sub Regional Officer for cross verification)

8. The Board reserves the right to review, amend, suspend, revoke etc. this consent and the same shall be binding on the industry.
9. This consent should not be construed as exemption from obtaining necessary NOC/permission from any other Government authorities.
10. This consent is granted with amalgamation of renewal of existing consent and consent to first operate for expansion.
11. Industry shall comply the conditions prescribed in environmental clearance granted by Env. Dept. GoM vide letter SEAC-2013/CR-242/TC-2 dtd. 08/10/2015.
12. This consent is issued pursuant to the decision of the consent committee meeting held on 03.02.2016

For and on behalf of the
Maharashtra Pollution Control Board


(Dr. P. Anbalagan, IAS)
Member Secretary

Received Consent fee of -

Sr. No.	Amount(Rs.)	DD. No.	Date	Drawn On
1	1,00,000/- from previous balance fees	554532	25/06/2014	SBI Bank
2	50,000/-	583158	24/06/2015	SBI Bank
3	45,000/-	583465	21/09/2015	SBI Bank
4	30,000/-	862652	23/11/2015	SBI Bank
5	150,000/-	009431	15.02.2016	HDFC Bank

Copy to:

1. Regional Officer Raigad, Sub-Regional Officer-Mahad, MPCB: - They are directed to ensure the compliance of the consent conditions.
2. Chief Accounts Officer, MPCB, Mumbai.
3. Web site up-dation purposes.

Schedule-I

Terms & conditions for compliance of Water Pollution Control:

1) A] As per your application, you have installed Effluent Treatment Plant (ETP) common for trade & sewage effluent with design capacity of 300 CMD. ETP comprising Primary, Secondary and Tertiary treatment facility followed by RO and MEE is installed in unit-III located at Plot No. A-3.

B] The Applicant shall operate the effluent treatment plant (ETP) to treat the trade effluent so as to achieve the following standards prescribed by the Board or under EP Act, 1986 and Rules made there under from time to time, whichever is stringent.

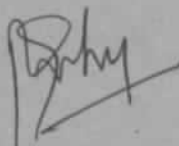
Sr No.	Parameters	Standards prescribed by Board (If any)
	I. Compulsory Parameters	Limiting Concentration in mg/l, except for pH
01	pH	5.5 to 9.0
02	BOD 3days 27 deg.C	100 mg/l
03	COD	250 mg/l
04	Oil & Grease	10 mg/l
05	Suspended Solids	100 mg/l
06	Total Dissolved Solids	2100 mg/l
07	Sulphate	1000 mg/l
08	Chlorides	600 mg/l
09	% Sodium	60%
10	Phenolic compound	5.0 mg/l
11	Total Amonical Nitrogen	50 mg/l
12	Mercury	0.01 mg/l
13	Arsenic	0.20 mg/l
14	Chromium(Cr+6)	0.10 mg/l
15	Lead	0.10 mg/l
16	Cyanide	0.10 mg/l
17	Phenoliocs	1.00 mg/l
18	Sulphides	2.00 mg/l
19	Phosphate	5.00 mg/l

C) Both units M/s Privi Organics Ltd Plot No. A-7, MIDC Mahad, Dist. Raigad and M/s. Privi Organics Ltd., Plot No. A-3, MIDC Mahad, Dist. Raigad are jointly and severally responsible for legal obligations, actions etc.

Total 122.24 CMD of effluent generated from Unit-I (Plot No. A-7) shall send to further treatment and dispose to Common ETP at sister plant Unit-III (A-3). There shall be no discharge outside industry premises.

2) A] As per your application, you are treating the sewage in existing ETP with the design capacity of 300 CMD.

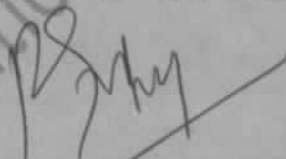
B] In case the treatment system is combined for trade effluent and sewage then the standards and disposal path prescribed at sr. no. 1 B & C of schedule I shall be applicable.



- 3) The Board reserves its rights to review plans, specifications or other data relating to plant setup for the treatment of waterworks for the purification thereof & the system for the disposal of sewage or trade effluent or in connection with the grant of any consent conditions. The Applicant shall obtain prior consent of the Board to take steps to establish the unit or establish any treatment and disposal system or an extension or addition thereto.
- 4) The industry shall ensure replacement of pollution control system or its parts after expiry of its expected life as defined by manufacturer so as to ensure the compliance of standards and safety of the operation thereof.
- 5) The Applicant shall comply with the provisions of the Water (Prevention & Control of Pollution) Cess Act, 1977 and as amended, by installing water meters, filing water cess returns in Form-I and other provisions as contained in the said act.

Sr. no.	Purpose for water consumed	Water consumption quantity (CMD)
1.	Industrial Cooling, spraying in mine pits or boiler feed	219.65
2.	Domestic purpose	12.50
3.	Processing whereby water gets polluted & pollutants are easily biodegradable	88.82
4.	Processing whereby water gets polluted & pollutants are not easily biodegradable and are toxic	---

- 6) The Applicant shall provide Specific Water Pollution control system as per the conditions of EP Act, 1986 and rule made there under from time to time/ Environmental Clearance / CREP guidelines.



Schedule-II

Terms & conditions for compliance of Air Pollution Control:

1. As per your application, you have install the Air pollution control (APC) system and also erected following stack (s) and to observe the following fuel pattern-

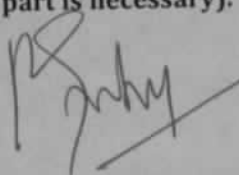
Sr. No.	Stack Attached To	APC System	Height in Mtrs.	Type of Fuel	Quantity & UoM	S %	SO ₂ Kg/Day
1	Boiler -I (3 TPH)	---	32.00	FO/Bio Fuel	4.4 KL/D/1.5 KLD	4.5	396
2	D.G. Set (380 KVA)	Acoustic enclosures	4.0*	HSD	100 Lit/Hr	---	---
3	D.G. Set (380 KVA)	Acoustic enclosures	4.0*	HSD	100 Lit/Hr	---	---

*above the roof of building in which D.G set is installed.
(Coal fired 8 TPH capacity boiler installed in M/s. Privi Organics Ltd. Unit-III at Plot No. A-3 is used for steam requirement for manufacturing activities)

2. The Applicant shall provide Specific Air Pollution control equipments as per the conditions of EP Act, 1986 and rule made there under from time to time / Environmental Clearance / CREP guidelines. (Concern section shall mention specific control equipments)
3. The applicant shall operate and maintain above mentioned air pollution control system, so as to achieve the level of pollutants to the following standards:

TPM	Not to exceed	150 mg/Nm ³ .
NO _x (Process)	Not to exceed	50 ppm
Acid Mist/HCL	Not to exceed	35 mg/Nm ³

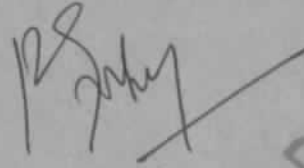
4. The Applicant shall obtain necessary prior permission for providing additional control equipment with necessary specifications and operation thereof or alteration or replacement/alteration well before its life come to an end or erection of new pollution control equipment.
5. The Board reserves its rights to vary all or any of the condition in the consent, if due to any technological improvement or otherwise such variation (including the change of any control equipment, other in whole or in part is necessary).



Schedule-III

Sr. No.	Consent (C to E/O/R)	Amt of BG Imposed	Submission Period	Purpose of BG	Compliance Period	Validity Date
1	C to R	5.0 lakh	1Month	Towards Operation & Maintenance of Pollution control systems	31/08/2020	31/12/2020

- Above Bank Guarantee shall be submitted at MPCB Regional Office, Raigad within one months period.



Maharashtra Pollution Control Board

Schedule-IV

General Conditions:

- 1) The applicant shall provide facility for collection of environmental samples and samples of trade and sewage effluents, air emissions and hazardous waste to the Board staff at the terminal or designated points and shall pay to the Board for the services rendered in this behalf.
- 2) If the MIDC pipeline is broken/ overflowing chamber, in such cases industry shall not discharge their treated effluent into MIDC drain, it shall be sent to CETP by tanker.
- 3) Industry should monitor effluent quality, stack emissions and ambient air quality monthly/quarterly.
- 4) The applicant shall provide ports in the chimney/(s) and facilities such as ladder, platform etc. for monitoring the air emissions and the same shall be open for inspection to/and for use of the Board's Staff. The chimney(s) vents attached to various sources of emission shall be designated by numbers such as S-1, S-2, etc. and these shall be painted/ displayed to facilitate identification.
- 5) Whenever due to any accident or other unforeseen act or even, such emissions occur or is apprehended to occur in excess of standards laid down, such information shall be forthwith Reported to Board, concerned Police Station, office of Directorate of Health Services, Department of Explosives, Inspectorate of Factories and Local Body. In case of failure of pollution control equipments, the production process connected to it shall be stopped.
- 6) The applicant shall provide an alternate electric power source sufficient to operate all pollution control facilities installed to maintain compliance with the terms and conditions of the consent. In the absence, the applicant shall stop, reduce or otherwise, control production to abide by terms and conditions of this consent.
- 7) The firm shall submit to this office, the 30th day of September every year , the Environmental Statement Report for the financial year ending 31st March in the prescribed Form-V as per the provisions of rule 14 of the Environment (Protection) (Second Amendment) Rules, 1992.
- 8) The industry shall recycle/reprocess/reuse/recover Hazardous Waste as per the provision contain in the HW(MH&TM) Rules 2008, which can be recycled
- 9) /processed/reused/recovered and only waste which has to be incinerated shall go to incineration and waste which can be used for land filling and cannot be recycled/reprocessed etc should go for that purpose, in order to reduce load on incineration and landfill site/environment.
- 10) The industry should comply with the Hazardous Waste (M, H & TM) Rules, 2008 and submit the Annual Returns as per Rule 5(6) & 22(2) of Hazardous Waste (M,H & TM) Rules, 2008 for the preceding year April to March in Form-IV by 30th June of every year.
- 11) An inspection book shall be opened and made available to the Board's officers during their visit to the applicant.
- 12) The applicant shall obtain Consent to Operate from Maharashtra Pollution Control Board before actual commencement of the Unit/ Activity (in case of Consent to establish).
- 13) The applicant shall make an application for renewal of the consent at least 60 days before the date of the expiry of the consent (in case of Renewal of consent).
- 14) Industry shall strictly comply with the Water (P&CP) Act, 1974, Air (P&CP) Act, 1981 and Environmental Protection Act, 1986 and industry specific standard under EP Rules 1986 which are available on MPCB website (www.mpcb.gov.in).
- 15) The industry shall constitute an Environmental cell with qualified staff/personnel/agency to see the day to day compliance of consent condition towards Environment Protection.
- 16) Separate drainage system shall be provided for collection of trade and sewage effluents. Terminal manholes shall be provided at the end of the collection system with arrangement for measuring the flow. No effluent shall be admitted in the

- pipes/sewers downstream of the terminal manholes. No effluent shall find its way other than in designed and provided collection system.
- 17) Neither storm water nor discharge from other premises shall be allowed to mix with the effluents from the factory.
 - 18) The applicant shall install a separate meter showing the consumption of energy for operation of domestic and industrial effluent treatment plants and air pollution control system. A register showing consumption of chemicals used for treatment shall be maintained.
 - 19) The industry should not cause any nuisance in surrounding area.
 - 20) The industry shall take adequate measures for control of noise levels from its own sources within the premises so as to maintain ambient air quality standard in respect of noise to less than 75 dB (A) during day time and 70 dB (A) during night time. Day time is reckoned in between 6 a.m. and 10 p.m. and night time is reckoned between 10 p.m. and 6 a.m.
 - 21) The applicant shall maintain good housekeeping.
 - 22) The applicant shall bring minimum 33% of the available open land under green coverage/ plantation. The applicant shall submit a statement on available open plot area, number of trees surviving as on 31st March of the year and number of trees planted by September end, with the Environment Statement.
 - 23) The non-hazardous solid waste arising in the factory premises, sweepings, etc. be disposed of scientifically so as not to cause any nuisance / pollution. The applicant shall take necessary permissions from civic authorities for disposal of solid waste.
 - 24) The applicant shall not change or alter the quantity, quality, the rate of discharge, temperature or the mode of the effluent/emissions or hazardous wastes or control equipments provided for without previous written permission of the Board. The industry will not carry out any activity, for which this consent has not been granted/without prior consent of the Board.
 - 25) The industry shall ensure that fugitive emissions from the activity are controlled so as to maintain clean and safe environment in and around the factory premises.
 - 26) The industry shall submit quarterly statement in respect of industries' obligation towards consent and pollution control compliance's duly supported with documentary evidences (format can be downloaded from MPCB official site).
 - 27) The industry shall submit official e-mail address and any change will be duly informed to the MPCB.
 - 28) The industry shall achieve the National Ambient Air Quality standards prescribed vide Government of India, Notification dtd: - 16.11.2009 as amended.

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