

MAHARASHTRA POLLUTION CONTROL BOARD

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Sion Circle, Sion (E),
Mumbai - 400 022

Consent order No :- Formate 1.0/ BO/CAC-Cell/ EIC No RD-3195-15/14th CAC - 2648
Date- 23/02/2016

To,
Excel Industries Limited,
112,20/1, OS-2,
MIDC Dhatav, Tal- Roha,
Dist-Raigad

Subject: Renewal of consent to operate with increase in CI under RED category.
Ref : 1. Existing Consent granted vide no. Format 1.0/BO/CAC Cell /EIC No. RD-2778-14/23rd/CAC-1765 dtd 13.02.2015 which is valid upto 31.12.2015.
2. Your application approved in CAC meeting held on 02.02.2015

Your application :CO1511000174
Dated:05.11.2015

For: Renewal of consent to operate with increase in CI under Section 26 of the Water (Prevention & Control of Pollution) Act, 1974 & under Section 21 of the Air (Prevention & Control of Pollution) Act, 1981 and Authorization under Rule 5 of the Hazardous Wastes (M, H & T M) Rules 2008 is considered and the consent is hereby granted subject to the following terms and conditions and as detailed in the schedule I, II, III & IV annexed to this order:

1. The consent is granted for a period from 01.01.2016 upto 30.01.2020.
2. The actual capital investment of the industry is Rs.158.20 Crs. (As per C.A.Certificate submitted by industry)
3. The Consent is valid for the manufacture of -

Sr. No	Product / By-Product Name	Maximum Quantity in MT/A
1	Phosphorous Trichloride	10000.00
2	N-Phosphino Methyl Imino Diacetic Acid (NPMIDA) OR a)N,N Dimethyl Amino Thio Acetamide Hydrochloride (DMATA.HCL) b) 2-Methyl / Ethyl Bromo Butyrate (M2BB/E2BB)	1200.0 100.0 600.0
3	EXFLAR-N	100.00
4	R & D and Pilot Plant for intermediates, Pharmaceuticals and Drugs	60.00
5	1,1,1, Tris (4- Hydroxy Phenyl) Ethane (THPE)	60.00
6	Amino Trimethylene Phosphonic Acid (ATMP)	1440.00
7	Styrene Phosphonic acid	240.00
8	Phosphorus Penta Sulphide (P2S5)	16800.00
9	EXCLAR-414	75.00
10	EXHALS-481	100.00
11	Dimethyl Bisphenol Cyclohexane (DMBPC)	120.00
12	Para Ethoxy Ethyl Benzoate (PEEB)	360.00

13	Thio Phosphoryl Chloride (PSCL3)	200.00
14	Diethyl/Dimethyl Di Thiophosphoric Acid(DTA(E)/(M)]	1200.00
15	Diethyl / Dimethyl Thiophosphoryl Chloride [DETC (E)/(M)]	15250.00
	Total	50305
By-Product		
1	NaHS/Na2S(25% Soln)	14313.00
2	Hydrochloric Acid (30%)	22332.00
3	Sulphur	3350.00
4	Potassium/Sodium Sulphate (50%)	720.00
5	Spent Sulphuric Acid	720.00
6	Aqueous Soln of Tri Ethyl Amine (TEA)	1900.00
7	Impure Toulene	96.00
8	Ortho-Phosphoric Acid	98
	Total	43529

4. Conditions under Water (P&CP), 1974 Act for discharge of effluent:

Sr. no.	Description	Permitted quantity of discharge (CMD)	Standards to be achieved	Disposal
1.	Trade effluent	370	As per Schedule -I	CETP
2.	Domestic effluent	75	As per Schedule -I	CETP

5. Conditions under Air (P& CP) Act, 1981 for air emissions:

Sr. no.	Description of stack / source	Number of Stack	Standards to be achieved
1.	Boiler, furnace	3	As per Schedule -II
2.	Process vents	15	As per Schedule -II
3.	DG set	4	As per Schedule -II
4.	Incinerator	1	As per Schedule -II

6. Conditions about Non Hazardous Wastes:

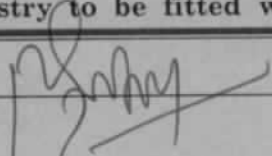
Sr. no.	Type Of Waste	Quantity & UoM	Treatment	Disposal
1	Boiler ash	1400.00 MT/A	—	Sale
2	Empty raw material container bags	270000.00 Nos./A	—	Sale
3	Discarded drums	30000.00 Nos./A	—	Sale



7. Conditions under Hazardous Waste (MH & TM) Rules, 2008 for treatment and disposal of hazardous waste:

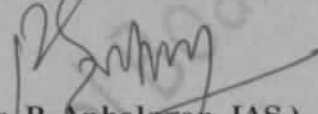
Sr. No.	Type Of Waste	Category	Quantity	UOM	Treatment	Disposal
1	Distillation bottom of DMATA HCl	20.3	31.00	MT/A	—	CHWTSDF
2	Distillation bottom from R&D, Pilot Plant product	20.3	20.00	MT/A		
3	Distillation residue of M2BB/E2BB	20.3	24.00	MT/A		
4	Sludge arising from treatment of high COD waste streams from DETC process.	34.3	7500.00	MT/A		
5	Sludge arising from secondary treatment of waste water	34.3	800.0	MT/A		
6	Charcoal residue	35.3	2.10	MT/A		
7	Spent Lubricating agent system oil	5.1 & 5.2	5.00	MT/A	—	Sale to authorized recycler
8	Discarded containers / barrels / liners / Containers of hazardous chemicals and hazardous waste	33.3	1000.00	Nos/A		
9	Distillation bottom of DETC product	B12	229.00	MT/A	—	CHWTSDF
10	Distillation bottom of THPE product	B19	1.75	MT/A		
11	Distillation bottom of SPA product	B12	5.40	MT/A		
12	Distillation bottom of PEEB product	B6	5.00	MT/A		
13	Residue from filtration of Sulfur	D1	100.00	MT/A		
14	Residue containing iron sulfide, silica and carbon from product distillation	C13	30.00	MT/A		

8. The Board reserves the right to review, amend, suspend, revoke etc. this consent and the same shall be binding on the industry.
9. This consent should not be construed as exemption from obtaining necessary NOC/permission from any other Government authorities.
10. Industry shall carry out hazardous waste audit from recognized institute and submit the report by 15.05.2015. Also industry shall submit BG of Rs 5 lakh towards the compliance of the same.
11. By-product i.e Ortho-phosphoric acid recovered from the scrubbing of Phosphorus Trichloride shall be send to their Lote plant for further processing.
12. Industry, the by-product generator, should ensure that all the vehicles used to transport by-product to the vendor industry to be fitted with web based GPS



12. Industry shall submit an affidavit by 15.03.2016 stating that there is no increase in consented pollution load in terms of effluent, air emissions and hazardous waste due to increase in the quantity of Phosphorus Trichloride from 7200 MT/A to 10000 MT/A by capacity utilization within the existing facility.
13. Industry, the by-product generator, should ensure that all the vehicles used to transport by-product to the vendor industry to be fitted with web based GPS system to record the origin to destination position and shall self monitor the compliance and submit monthly report to the Board.
14. Industry shall obtain affidavit from vendors stating that the by-product purchased from PP is used as raw material in their respective industries.
15. Industry shall submit BG of Rs. 2 lakh towards compliance point no. 13 & 14 above.

For and on behalf of the
Maharashtra Pollution Control Board


(Dr. P. Anbalagan, IAS)
Member Secretary

Received Consent fee of -

Sr. No.	Amount(Rs.)	DD. No.	Date	Drawn On
1	735222	035161	23.10.2015	Bank of India
2	700000	035162	23.10.2015	Bank of India

The balance fees of Rs 2,63,306/- shall be considered at the time of next renewal of consent.

Copy to:

1. Regional Officer -Raigad and Sub-Regional Officer-Raigad-II, They are directed to ensure the compliance of the consent conditions.
2. Chief Accounts Officer, MPCB, Mumbai.
3. CC/CAC desk- for record & website updation purposes.

Schedule-I

Terms & conditions for compliance of Water Pollution Control:

- 1) A] As per your application, you have provided the Effluent Treatment Plant (ETP) with the design capacity of 370 CMD.
B] The Applicant shall operate the effluent treatment plant (ETP) to treat the trade effluent so as to achieve the following standards prescribed by the Board or under EP Act, 1986 and Rules made there under from time to time, whichever is stringent.

Sr No.	Parameters	Standards prescribed by Board (If any)
		Limiting Concentration in mg/l, except for pH
1	pH	5.5 to 9.0
2	Oil & Grease	10
3	BOD (3 days 27oC)	100
4	Suspended Solids	100
5	COD	250
6	Phenol & Phenolic Compound as C6H5OH	1
7	Phosphate	5.0


- C) Out of the total treated effluent (I.E & D.E), 8 CMD is used on land on gardening, 25 CMD for preparation of lime slurry and remaining is discharged to CETP.
- 2) A.] As per your consent application, the domestic effluent is mixed in ETP for further treatment.
B] In case the treatment system is combined for trade effluent and sewage then the standards and disposal path prescribed at sr. no.1 B & C of schedule I shall be applicable.
- 3) The Board reserves its rights to review plans, specifications or other data relating to plant setup for the treatment of waterworks for the purification thereof & the system for the disposal of sewage or trade effluent or in connection with the grant of any consent conditions. The Applicant shall obtain prior consent of the Board to take steps to establish the unit or establish any treatment and disposal system or and extension or addition thereto.
- 4) The industry shall ensure replacement of pollution control system or its parts after expiry of its expected life as defined by manufacturer so as to ensure the compliance of standards and safety of the operation thereof.



- 5) The Applicant shall comply with the provisions of the Water (Prevention & Control of Pollution) Cess Act, 1977 and as amended, by installing water meters, filing water cess returns in Form-I and other provisions as contained in the said act.

Sr. no.	Purpose for water consumed	Water consumption quantity (CMD)
1.	Industrial Cooling, spraying in mine pits or boiler feed	600
2.	Domestic purpose	75
3.	Processing whereby water gets polluted & pollutants are easily biodegradable	135
4.	Processing whereby water gets polluted & pollutants are not easily biodegradable and are toxic	235
5.	Gardening	30

- 6) The Applicant shall comply with the provisions of the Water (Prevention & Control of Pollution) Cess Act, 1977 and as amended, by installing water meters, filing water cess returns in Form-I and other provisions as contained in the said act.
- 7) The Applicant shall provide Specific Water Pollution control system as per the conditions of EP Act,1986 and rule made there under from time to time/ Environmental Clearance / CREP guidelines.



Schedule-II

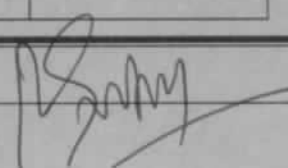
Terms & conditions for compliance of Air Pollution Control:

1. As per your application, you have provided the Air pollution control (APC) system and also erected following stack (s) and to observe the following fuel pattern-

Sr. No.	Stack Attached To	APC System	Height in Mtrs.	Type of Fuel	Quantity & UoM	S %	SO ₂ Kg/Day
1	PCL3 PLANT Process stack/vents	Packed Column Scrubber	18	-	-	-	-
2	DETC PLANT – I AND II	H2S Scrubber	6 each	-	-	-	-
3	DETC PLANT – I AND II	Common scrubber	6 each	-	-	-	-
4	NPMIDA PLANT	Reactor	18	-	-	-	-
5	NPMIDA PLANT	Acidifier	22	-	-	-	-
6	NPMIDA PLANT	Common scrubber	8	-	-	-	-
7	PILOT PLANT	Packed column scrubber	6	-	-	-	-
8	PILOT PLANT	Packed column scrubber	6	-	-	-	-
9	ATMP PLANT	Packed column scrubber	6	-	-	-	-
10	SPA Plant	Packed column scrubber	6	-	-	-	-
11	P2S5 PLANT—Furnace-1 & 2	Natural draft	16 each	Furnace Oil	20.5 T /D	4.5	1845
12	P2S5 PLANT Process-1 & 2	Scrubber	10 each	-	-	-	-
13	Coal Boiler, 12TPH	Cyclone type dust collector	42	Coal (Imported)	29 T /D	0.6	348
14	Coal Fired Boiler, 6 TPH (standby Boiler)						
15	D.G.Set (1250,500,380 & 250.KVA)		4.5,3.5,3.5 & 3.5 resp.	HSD	7 T/D	0.5	70
16	Oil heating unit	Stack	16	FO	1 MT/D	4.5	90

2. The Applicant shall provide Specific Air Pollution control equipments as per the conditions of EP Act, 1986 and rule made there under from time to time / Environmental Clearance / CREP guidelines.
3. The applicant shall operate and maintain above mentioned air pollution control system, so as to achieve the level of pollutants to the following standards:

Particulate matter	Not to exceed	150 mg/Nm ³
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SO ₂ Process	Not to exceed	50 ppm
HCL	Not to exceed	20 mg/Nm ³
Cl ₂	Not to exceed	3 ppm
H ₂ S	Not to exceed	5 mg/Nm ³

4. The Applicant shall obtain necessary prior permission for providing additional control equipment with necessary specifications and operation thereof or alteration or replacement well before its life come to an end or erection of new pollution control equipment.
5. The Board reserves its rights to vary all or any of the condition in the consent, if due to any technological improvement or otherwise such variation (including the change of any control equipment, other in whole or in part is necessary).

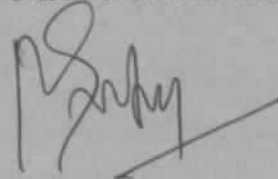
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Maharashtra Pollution Control Board

Schedule-III
Details of Bank Guarantees

Sr. No.	Consent (C to E/O/R)	Amt of BG Imposed	Submission Period	Purpose of BG	Compliance Period	Validity Date
1	C to R	Rs 5 lakh *	Submitted	O & M of PCS	31.01.2020	31.05.2020
2	C to R	Rs 2 lakh	Within 15 days from the date of issue of consent	Industry shall carry out hazardous waste audit and submit the report by 15.05.2016.	15.05.2016	15.09.2016
3	C to R	Rs 2 lakh	Within 15 days from the date of issue of consent	Industry, the byproduct generator, should ensure that all the vehicles used to transport by-product to the vendor industry to be fitted with web based GPS system to record the origin to destination position and shall self monitor the compliance and submit monthly report to the Board. Industry shall obtain affidavit from vendors stating that the by-product purchased from PP is used as raw materials in their respective industries.	31.01.2020	31.05.2020

*The existing BG of Rs 5 lakh obtained towards O & M of PCS shall be extended for a period upto 31.05.2020.



Schedule-IV

General Conditions:

- 1) The applicant shall provide facility for collection of environmental samples and samples of trade and sewage effluents, air emissions and hazardous waste to the Board staff at the terminal or designated points and shall pay to the Board for the services rendered in this behalf.
- 2) If the MIDC pipeline is broken/ overflowing chamber, in such cases industry shall not discharge their treated effluent into MIDC drain, it shall be sent to CETP by tanker.
- 3) Industry should monitor effluent quality, stack emissions and ambient air quality monthly/quarterly.
- 4) The applicant shall provide ports in the chimney/(s) and facilities such as ladder, platform etc. for monitoring the air emissions and the same shall be open for inspection to/and for use of the Board's Staff. The chimney(s) vents attached to various sources of emission shall be designated by numbers such as S-1, S-2, etc. and these shall be painted/ displayed to facilitate identification.
- 5) Whenever due to any accident or other unforeseen act or even, such emissions occur or is apprehended to occur in excess of standards laid down, such information shall be forthwith Reported to Board, concerned Police Station, office of Directorate of Health Services, Department of Explosives, Inspectorate of Factories and Local Body. In case of failure of pollution control equipments, the production process connected to it shall be stopped.
- 6) The applicant shall provide an alternate electric power source sufficient to operate all pollution control facilities installed to maintain compliance with the terms and conditions of the consent. In the absence, the applicant shall stop, reduce or otherwise, control production to abide by terms and conditions of this consent.
- 7) The firm shall submit to this office, the 30th day of September every year , the Environmental Statement Report for the financial year ending 31st March in the prescribed Form-V as per the provisions of rule 14 of the Environment (Protection) (Second Amendment) Rules, 1992.
- 8) The industry shall recycle/reprocess/reuse/recover Hazardous Waste as per the provision contain in the HW(MH&TM) Rules 2008, which can be recycled/processed/reused/recovered and only waste which has to be incinerated shall go to incineration and waste which can be used for land filling and cannot be recycled/reprocessed etc should go for that purpose, in order to reduce load on incineration and landfill site/environment.
- 9) The industry should comply with the Hazardous Waste (M,H & TM) Rules, 2008 and submit the Annual Returns as per Rule 5(6) & 22(2) of Hazardous Waste (M,H & TM) Rules, 2008 for the preceding year April to March in Form-IV by 30th June of every year.
- 10) An inspection book shall be opened and made available to the Board's officers during their visit to the applicant.
- 11) The applicant shall make an application for renewal of the consent at least 60 days before the date of the expiry of the consent.
- 12) Industry shall strictly comply with the Water (P&CP) Act, 1974, Air (P&CP) Act,1981 and Environmental Protection Act,1986 and industry specific standard under EP Rules 1986 which are available on MPCB website(www.mpcb.gov.in).
- 13) The industry shall constitute an Environmental cell with qualified staff/personnel/agency to see the day to day compliance of consent condition towards Environment Protection.
- 14) Separate drainage system shall be provided for collection of trade and sewage effluents. Terminal manholes shall be provided at the end of the collection system with arrangement for measuring the flow. No effluent shall be admitted in the pipes/sewers downstream of the terminal manholes. No effluent shall find its way other than in designed and provided collection system.
- 15) Neither storm water nor discharge from other premises shall be allowed to mix with the effluents from the factory.

- 16) The applicant shall install a separate meter showing the consumption of energy for operation of domestic and industrial effluent treatment plants and air pollution control system. A register showing consumption of chemicals used for treatment shall be maintained.
- 17) Conditions for D.G. Set
- Noise from the D.G. Set should be controlled by providing an acoustic enclosure or by treating the room acoustically.
 - Industry should provide acoustic enclosure for control of noise. The acoustic enclosure/ acoustic treatment of the room should be designed for minimum 25 dB (A) insertion loss or for meeting the ambient noise standards, whichever is on higher side. A suitable exhaust muffler with insertion loss of 25 dB (A) shall also be provided. The measurement of insertion loss will be done at different points at 0.5 meters from acoustic enclosure/room and then average.
 - Industry should make efforts to bring down noise level due to DG set, outside industrial premises, within ambient noise requirements by proper siting and control measures.
 - Installation of DG Set must be strictly in compliance with recommendations of DG Set manufacturer.
 - A proper routine and preventive maintenance procedure for DG set should be set and followed in consultation with the DG manufacturer which would help to prevent noise levels of DG set from deteriorating with use
 - D.G. Set shall be operated only in case of power failure.
 - The applicant should not cause any nuisance in the surrounding area due to operation of D.G. Set.
 - The applicant shall comply with the notification of MoEF dated 17.05.2002 regarding noise limit for generator sets run with diesel
- 18) The industry should not cause any nuisance in surrounding area.
- 19) The industry shall take adequate measures for control of noise levels from its own sources within the premises so as to maintain ambient air quality standard in respect of noise to less than 75 dB (A) during day time and 70 dB (A) during night time. Day time is reckoned in between 6 a.m. and 10 p.m. and night time is reckoned between 10 p.m. and 6 a.m.
- 20) The applicant shall maintain good housekeeping.
- 21) The applicant shall bring minimum 33% of the available open land under green coverage/ plantation. The applicant shall submit a statement on available open plot area, number of trees surviving as on 31st March of the year and number of trees planted by September end, with the Environment Statement.
- 22) The non-hazardous solid waste arising in the factory premises, sweepings, etc. be disposed of scientifically so as not to cause any nuisance / pollution. The applicant shall take necessary permissions from civic authorities for disposal of solid waste.
- 23) The applicant shall not change or alter the quantity, quality, the rate of discharge, temperature or the mode of the effluent/emissions or hazardous wastes or control equipments provided for without previous written permission of the Board. The industry will not carry out any activity, for which this consent has not been granted/without prior consent of the Board.
- 24) The industry shall ensure that fugitive emissions from the activity are controlled so as to maintain clean and safe environment in and around the factory premises.
- 25) The industry shall submit official e-mail address and any change will be duly informed to the MPCB.
- 26) The industry shall achieve the National Ambient Air Quality standards prescribed vide Government of India, Notification dtd. 16.11.2009 as amended.

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