### MAHARASHTRA POLLUTION CONTROL BOARD 4010437/4020781

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Consent order No: - BO/EIC No.CH-1692-14/CAC-CELL/CAC-14465 Date- 16/11/2015

To,

M/s. Mangaese Ore (I) LIMITED

# DONGRI BUZURG MINE TAH-TUMSAR DIST-BHANDARA PIN-441907

Subject: Renewal of Consent with increase in capital investment under RED Ref

- : 1. Earlier Consent granted vide no. BO/JD(APC)/EIC NO. NG-10565-14/R/CC-5315, dt 02.06.2014
  - 2. Minutes of CAC meeting held on 27.08.2015

Your application: CR1503000025 Dated: 13.02.2015

For: Renewal of Consent with increase in capital investment

under Section 26 of the Water (Prevention & Control of Pollution) Act, 1974 & under Section 21 of the Air (Prevention & Control of Pollution) Act, 1981 and Authorization under Rule 5 of the Hazardous Wastes (M, H & T M) Rules 2008 is considered and the consent is hereby granted subject to the following terms and conditions and as detailed in the schedule I, II ,III & IV annexed to this order:

- 1. The consent is granted for a period from 01/04/15 to3 1/03/2016
- 2. The actual capital investment of the industry is Rs. 80.20/- Crs. (As per C. A. Certificate submitted by industry

## 3. The Consent is valid for the manufacture of -

Sr. No.	Product / By-Product Name	Maximum Quantity in MT/A
1	Manganese Ore Mine (Manganese Ore mining & Ore Crushing)	35000 Ton/Month

# 4. Conditions under Water (P&CP), 1974 Act for discharge of effluent:

Sr. no.	Description	Permitted quantity of discharge (CMD)	Standards to be achieved	Disposal
1.	Trade effluent (including mine water discharge)	10	As per Schedule –I	On land for gardening
2.	Domestic effluent (Sewage)	30	As per Schedule –I	On land for gardening

### Conditions under Air (P& CP) Act, 1981 for air emissions:

Sr. no.	Description of stack / source	Number of Stack	Standards to be achieved
1.	NA	Ω	As per Schedule -II
		122my	
Mangar	nese Ore (I) Ltd, SRO Bhandara/I/R/L/304	28000	

### 6. Conditions about Non Hazardous Wastes:

Sr. no.	Type Of Waste	Quantity & UoM	Treatment	Disposal
1	Mud Sludge	5 T/M		Ladfilling within premises
2	Over Burden			Backfilling or reclamation of the land within mine lease area

7. Conditions under Hazardous Waste (MH & TM) Rules, 2008 for treatment and disposal of hazardous waste:

Sr. No.	Type Of Waste	Category	Quantity	UOM	Treatment	Disposal
1	Used/Spent Oil	5.1	1.0	KL/M	00	Authorized Reprocessor
2	Chemical Slud from waste wat treatment		Irrespect e quantity	J.	<u> </u>	CHWTSDF
3	Waste/Residues containing oil	5.2	Irrespect e quantity	2016 *	di .	CHWTSDF

- 8. The Board reserves the right to review, amend, suspend, revoke etc. this consent and the same shall be binding on the industry.
- 9. The industry shall provide STP within three months.
- 10. This consent should not be construed as exemption from obtaining necessary NOC/permission from any other Government authorities.

For and on behalf of the Maharashtra Pollution Control Board

> (Dr. P Anbalagan, IAS) Member Secretary

#### Received Consent fee of -

Sr. No.	Amount(Rs.)	DD. No.	Date	Drawn On
1.	3,18,100/-	003622	12.02.2015	Bank of India
2.	43,000/-	003791	23.09.2015	Bank of India

Copy to:

- Regional Officer Nagpur, Sub Regional Officer Bhandara MPCB, Chandrapur. They are directed to ensure the compliance of the consent conditions.
- 2. Chief Accounts Officer, MPCB, Mumbai.
- 3. CC/CAC desk- for record & website updation purposes.

#### Schedule-I

## <u>Terms & conditions for compliance of Water Pollution Control:</u>

- 1) A] As per your application, you have provided the Effluent Treatment Plant (ETP) with the design capacity not mentioned.
  - B] The Applicant shall operate the effluent treatment plant (ETP) to treat the trade effluent so as to achieve the following standards prescribed by the Board or under EP Act, 1986 and Rules made there under from time to time, whichever is stringent.

Parameters	Standards pro	indards prescribed by Board (If any)		
I. Compulsory Parameters	Limiting Conc	entration in mg/l, except for pH		
рН	5.5 to 9.0	li l		
Suspended solids	100			
BOD (3 days 27oC )	30			
Oil & Grease	10			
Total Dissolved Solids	2100	100		
Chlorides	600			
Sulphate	1000			
Nitrate Nitrogen	10			
Phenolic	1.0			
	I. Compulsory Parameters pH Suspended solids BOD (3 days 27oC) Oil & Grease Total Dissolved Solids Chlorides Sulphate Nitrate Nitrogen	I. Compulsory ParametersLimiting ConcpH5.5 to 9.0Suspended solids100BOD (3 days 27oC)30Oil & Grease10Total Dissolved Solids2100Chlorides600Sulphate1000Nitrate Nitrogen10		

- C) The treated effluent shall be used for spraying mine pits to the maximum extent & excess shall be discharged on land for gardening.
- 2) A.] As per your consent application, you have provided the septic tank soak pits.

B] The Applicant shall operate the sewage treatment system to treat the sewage so as to achieve the following standards/ prescribed under EP Act, 1986 and Rules made there under from time to time, whichever is stringent.

(1)	Suspended Solids.	Not to exceed	50	mg/l.
(2)	BOD 3 days 27oC.	Not to exceed	30	mg/l.
(3)	COD.	Not to exceed	100	mg/l.

C] The treated sewage shall be disposed on land for /gardening/irrigation purpose only.

3) The Board reserves its rights to review plans, specifications or other data relating to plant setup for the treatment of waterworks for the purification thereof & the system for the disposal of sewage or trade effluent or in connection with the grant of any consent conditions. The Applicant shall obtain prior consent of the Board to take steps to establish the unit or establish any treatment and disposal system or and extension or addition thereto.

4) The industry shall ensure replacement of pollution control system or its parts after expiry of its expected life as defined by manufacturer so as to ensure the compliance of standards and safety of the operation thereof.

5) The Applicant shall comply with the provisions of the Water (Prevention & Control of Pollution) Cess Act, 1977 and as amended, by installing water meters, filing water cess returns in Form-I and other provisions as contained in the said act.

	. I ut pose for water consumed	Water consumption
1.	Industrial Cooling, spraying in mine pits or boiler feed	quantity (CMD) 42
2.	Domestic purpose	
3.	Processing whereby water gets polluted & pollutants are easily biodegradable	40 NA
4.	Gardening	8

6) The Applicant shall provide Specific Water Pollution control system as per the conditions of EP Act,1986 and rule made there under from time to time/ Environmental Clearance / CREP guidelines.

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#### Schedule-II

### Terms & conditions for compliance of Air Pollution Control:

1. As per your application, you have proposed to erect / erected following stack (s) and to observe the following fuel pattern-

Sr. No	Stack Attached To	Height	Type	of	Quantity	UoM	<b>S</b> %	${ m SO}_2$
NTA.	Attached 10	in Mitrs.	Fuel					Kg/Day-
NA								

2. The applicant shall operate and maintain above mentioned air pollution control system, so as to achieve the level of pollutants to the following standards:

Particulate	Not to exceed	150 mg/Nm <sup>3</sup> .	÷.
matter			

- 3. The Applicant shall provide Specific Air Pollution control equipments as per the conditions of EP Act, 1986 and rule made there under from time to time / Environmental Clearance / CREP guidelines. (Concern section shall mention specific control equipments)
- 4. The Applicant shall obtain necessary prior permission for providing additional control equipment with necessary specifications and operation thereof or alteration or replacement/alteration well before its life come to an end or erection of new pollution control equipment.
- 5. The Board reserves its rights to vary all or any of the condition in the consent, if due to any technological improvement or otherwise such variation (including the change of any control equipment, other in whole or in part is necessary)

#### 6. Control Equipments

- 1) Mineral handling plant provided with dust collector and automatic water sprinkler shall be operated regularly.
- 2) Scientific spraying of water on all working area, dump area, stock pies with the help of appropriate dust suppression system.
- 3) Mineral metal shall be properly covered during transportation.
- 4) The applicant shall carry out tree plantation along road side and around dumps or compulsory a forestation as per proposal approved by forest department. The tree plantation programme shall be taken up well in advance of the actual mining activity, so that green belt of sufficient width and height is developed between mining area/ roads and surrounding environments.
- 5) Black topped metalled roads provided shall be well maintained to prevent dust formation.
- 6) Overloading of dumper shall be avoided to prevent spillages.
- The correct type of quantity of explosives shall be used to avoid the excess dust formation and vibration in the surrounding areas.
- 8) The slope of overburden shall have slope but no t more than 28 degree to the horizontal. The overburden shall be properly covered by vegetation for stabilization.
- 9) Mineral transportation shall be done by conveyors wherever provided & mechanically covered closed trucks shall be used for transportation.
- 10) Crushing and screening operation should be carried out in enclosed area. Centralizes dedusting facility (collection hood and suction arrangements followed by de-ducting unit like bag- filter or equally effective method or wet scrubber and finally discharge of emission through a stack) should be provided to control Fugitive Particulate Matter Emissions. Particulate Matter emission level in the stack should not exceed 100 mg/ Nm3.

- 11) Water sprinkling arrangement should be provided at raw material heaps and on land around the crushing and screening units.
- 12) Work area surrounding the plant shall be asphalted or concreted.
- 13) Enclosure should be provided for belt conveyors and transfer points of belt conveyors.
- 14) In wet system, provide water sprays/ sprinklers at following strategic locations for dust suppression raw material transfer.
  - Belt conveyors discharge / transfer point
  - Crusher / screen discharge locations.

### 7. Standards for Ambient Air Pollutants:

andard	ds	for Ambient Air Poll	utants:		
(i)	) (	Suspended Particulate	Matter [SPM]	Not to exceed	600 ug/m <sup>3</sup>
(ii	)	Respirable Particulate N	Aatter [RSPM]	Not to exceed	600 ug/m <sup>3</sup> 250 ug/m <sup>3</sup>
(iii	i) §	[Size less than 10 mic Sulphur Dioxide (SO <sub>2</sub> )	rometerj	Not to exceed	100 / 3
(iv	1) (	Oxides of Nitrogen (NO)	x)	Not to exceed	120 ug/m <sup>3</sup> 120 ug/m <sup>3</sup> .
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### Schedule-III **Details of Bank Guarantees**

BG Details of Bank Guarantees						
Sr. No.	Consent (C to E/O/R)	Amt of BG Imposed	Submission Period	Purpose of BG	Compliance	Validity
1	C to R (Existing to be extended )	5/- Lakhs	15 Days	O & M of pollution control system	Period 31.03.2016	Date 31.07.20 16
2	C to R	5/- Lakhs	15 Days	to install STP within 3 months	3 months	31.07.20 16
				hicher		

Manganese Ore (1) Ltd, SRO Bhandara/1/R/L/30428000

### Schedule-IV

### General Conditions:

- The applicant shall provide facility for collection of environmental samples and samples of trade and sewage effluents, air emissions and hazardous waste to the Board staff at the terminal or designated points and shall pay to the Board for the services rendered in this behalf.
- Industry should monitor effluent quality, stack emissions and ambient air quality monthly/quarterly.
- 3) The applicant shall provide ports in the chimney/(s) and facilities such as ladder, platform etc. for monitoring the air emissions and the same shall be open for inspection to/and for use of the Board's Staff. The chimney(s) vents attached to various sources of emission shall be designated by numbers such as S-1, S-2, etc. and these shall be painted/
- 4) Whenever due to any accident or other unforeseen act or even, such emissions occur or is apprehended to occur in excess of standards laid down, such information shall be forthwith Reported to Board, concerned Police Station, office of Directorate of Health Services, Department of Explosives, Inspectorate of Factories and Local Body. In case of failure of pollution control equipments, the production process connected to it shall be stopped.
- 5) The applicant shall provide an alternate electric power source sufficient to operate all pollution control facilities installed to maintain compliance with the terms and conditions of the consent. In the absence, the applicant shall stop, reduce or otherwise, control production to abide by terms and conditions of this consent.
- 6) The firm shall submit to this office, the 30th day of September every year, the Environmental Statement Report for the financial year ending 31st March in the prescribed Form-V as per the provisions of rule 14 of the Environment (Protection) (Second Amendment) Rules, 1992.
- The industry shall recycle/reprocess/reuse/recover Hazardous Waste as per the provision contain in the HW(MH&TM) Rules 2008, which can be recycled
- 8) /processed/reused/recovered and only waste which has to be incinerated shall go to incineration and waste which can be used for land filling and cannot be recycled/reprocessed etc should go for that purpose, in order to reduce load on incineration and landfill site/environment.
- 9) The industry should comply with the Hazardous Waste (M,H & TM) Rules, 2008 and submit the Annual Returns as per Rule 5(6) & 22(2) of Hazarsous Waste (M,H & TM) Rules, 2008 for the preceding year April to March in Form-IV by 30<sup>th</sup> June of every year.
- 10) An inspection book shall be opened and made available to the Board's officers during their visit to the applicant.
- 11) The applicant shall make an application for renewal of the consent at least 60 days before the date of the expiry of the consent.
- 12) Industry shall strictly comply with the Water (P&CP) Act, 1974, Air (P&CP) Act, 1981 and Environmental Protection Act, 1986 and industry specific standard under EP Rules 1986 which are available on MPCB website(www.mpcb.gov.in).
- 13) The industry shall constitute an Environmental cell with qualified staff/personnel/agency to see the day to day compliance of consent condition towards Environment Protection.
- 14) Separate drainage system shall be provided for collection of trade and sewage effluents. Terminal manholes shall be provided at the end of the collection system with arrangement for measuring the flow. No effluent shall be admitted in the pipes/sewers downstream of the terminal manholes. No effluent shall find its way other than in designed and provided collection system.
- 15) Neither storm water nor discharge from other premises shall be allowed to mix with the effluents from the factory.
- 16) The applicant shall install a separate meter showing the consumption of energy for operation of domestic and industrial effluent treatment plants and air pollution control system. A register showing consumption of chemicals used for treatment shall be maintained.

- 17) Conditions for D.G. Set
- a) Noise from the D.G. Set should be controlled by providing an acoustic enclosure or by treating the room acoustically.
- b) Industry should provide acoustic enclosure for control of noise. The acoustic enclosure/ acoustic treatment of the room should be designed for minimum 25 dB (A) insertion loss or for meeting the ambient noise standards, whichever is on higher side. A suitable exhaust muffler with insertion loss of 25 dB (A) shall also be provided. The measurement of insertion loss will be done at different points at 0.5 meters from acoustic enclosure/room and then average.
- c) Industry should make efforts to bring down noise level due to DG set, outside industrial premises, within ambient noise requirements by proper sitting and control measures.
  d) Installation of DG Set must be strictly in some linear set.
- d) Installation of DG Set must be strictly in compliance with recommendations of DG Set manufacturer.
   a) A manufacturer.
- A proper routine and preventive maintenance procedure for DG set should be set and followed in consultation with the DG manufacturer which would help to prevent noise levels of DG set from deteriorating with use
- f) D.G. Set shall be operated only in case of power failure.
- g) The applicant should not cause any nuisance in the surrounding area due to operation of D.G. Set.
  h) The applicant shall comply with the metification of the surrounding area due to operation of the surrounding area due to
- h) The applicant shall comply with the notification of MoEF dated 17.05.2002 regarding noise limit for generator sets run with diesel
- 18) The industry should not cause any nuisance in surrounding area.
- 19) The industry shall take adequate measures for control of noise levels from its own sources within the premises so as to maintain ambient air quality standard in respect of noise to less than 75 dB (A) during day time and 70 dB (A) during night time. Day time is reckoned in between 6 a.m. and 10 p.m. and night time is reckoned between 10 p.m. and 6 a.m.
- 20) The applicant shall maintain good housekeeping.
- 21) The applicant shall bring minimum 33% of the available open land under green coverage/ plantation. The applicant shall submit a statement on available open plot area, number of trees surviving as on 31<sup>st</sup> March of the year and number of trees planted by September end, with the Environment Statement.
- 22) The non-hazardous solid waste arising in the factory premises, sweepings, etc. be disposed of scientifically so as not to cause any nuisance / pollution. The applicant shall take necessary permissions from civic authorities for disposal of solid waste.
- 23) The applicant shall not change or alter the quantity, quality, the rate of discharge, temperature or the mode of the effluent/emissions or hazardous wastes or control equipments provided for without previous written permission of the Board. The industry will not carry out any activity, for which this consent has not been granted/without prior consent of the Board.
- 24) The industry shall ensure that fugitive emissions from the activity are controlled so as to maintain clean and safe environment in and around the factory premises.
- 25) The industry shall submit quarterly statement in respect of industries' obligation towards consent and pollution control compliance's duly supported with documentary evidences (format can be downloaded from MPCB official site).
- 26) The industry shall submit official e-mail address and any change will be duly informed to the MPCB.
- 27) The industry shall achieve the National Ambient Air Quality standards prescribed vide Government of India, Notification dt. 16.11.2009 as amended.

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