

MAHARASHTRA POLLUTION CONTROL BOARD

Tel: 24010437/24020781/24014701
Fax: 24024068 /24023515
Website: <http://mpcb.gov.in>
E-mail: cac-cell@mpcb.gov.in



Kalpataru Point, 2nd - 4th Floor,
Opp. Cine Planet Cinema,
Near Sion Circle, Sion (E)
Mumbai - 400 022

Red/LSI

Date: 12/02/2015

Consent No: Format 1.0/BO/CAC-CELL/EIC No. KP-15807-14 & KP-16606-15/R/CAC-1690

To,
M/s. Shri Tatyasaheb Kore Warna SSK Ltd.,
G. No. 1101/1, 1102, 1103, 1114, 1116, 1162,
Warna Nagar, Tal. Panhala, Dist. Kolhapur.

**Subject : 1st Consent to Operate of Sugar (2500 TCD + 2500 TCD) & Sugar Refinery
alongwith amalgamation of Renewal of 5000 TCD Sugar unit under RED
category.**

- Ref :
1. Consent to Establish granted by the Board to 2500 TCD plant vide No. MPCB/PCI-III/EIC -KP-2954-09/CAC-18 dtd. 15.01.2011.
 2. Consent to Establish granted by the Board to the Sugar Refinery plant vide no. MPCB/PCI-III/EIC No. KP-44077-10/E/CC-50 dtd. 08.03.2011.
 3. Consent to Establish granted by the Board to 2500 TCD plant vide No. BO/JD (WPC)/EIC No.KP-9240-12/E/CC-CAC-277 dtd. 09.02.2012.
 4. Renewal of Consent to Operate granted by the Board to 5000 TCD sugar plant vide no. BO/CAC-CELL/EIC No. KP-11923-13/R/CAC-311 dtd. 09.01.2014.
 5. Minutes of CAC meeting held on 21.01.2015.

Your application: CR1406000008 & CO1412000350.

Dated: 16/05/2014; 26.12.2014.

For: 1st Consent to Operate of Sugar (2500 TCD + 2500 TCD) & Sugar Refinery alongwith amalgamation of Renewal of 5000 TCD Sugar unit under RED category under Section 26 of the Water (Prevention & Control of Pollution) Act, 1974 & under Section 21 of the Air (Prevention & Control of Pollution) Act, 1981 and Authorization under Rule 5 of the Hazardous Wastes (M, H & T M) Rules 2008 is considered and the consent is hereby granted subject to the following terms and conditions and as detailed in the schedule I, II, III & IV annexed to this order:

1. The consent is granted for a period up to - **31.07.2015**.
2. The actual capital investment of the industry is Rs. **264.72 Cr.** (CI of the existing 5000 TCD plant is Rs. 169.09 Cr. & CI of the 2500 TCD, 2500 TCD is Rs. 36.05 & Refinery Plant is Rs. 58.77 Cr.)
(As per C. A. Certificate submitted by industry)
3. The Consent is valid for the manufacture of -

Sr. No.	Product / By-Product Name	Maximum Quantity in MT/M
1	Sugar	36000
2	Bagasse	96400
3	Press mud	9625
4	Molasses	10500
5	Refined Sugar	15000
6	Refined Molasses	150.0

(The cane crushing Capacity of Sugar Industry shall not exceed 10000 TCD)

4. Conditions under Water (P&CP), 1974 Act for discharge of effluent:

Sr. no.	Description	Permitted quantity of discharge (CMD)	Standards to be achieved	Disposal
1.	Trade effluent	1150	As per Schedule -I	On land for irrigation
2.	Domestic effluent	200.0	As per Schedule -I	On land for irrigation

5. Conditions under Air (P & CP) Act, 1981 for air emissions:

Sr. no.	Description of stack / source	Number of Stack	Standards to be achieved
1.	Boiler No. - I (40 TPH)	1	As per Schedule - II
2.	Boiler No. - II (20 TPH)		As per Schedule - II
3.	Boiler No. - IV (38 TPH)		As per Schedule - II
4.	Boiler No. - III (22 TPH)	1	As per Schedule - II
5.	Boiler No. - V (40 TPH)	1	As per Schedule - II
6.	Boiler No. - VI (48 TPH)		As per Schedule - II
7.	Boiler No. - VII (30 TPH)	1	As per Schedule - II
8.	DG Set of 2000 KVA.	1	As per Schedule - II
9.	DG Set of 250 KVA.	1	As per Schedule - II

6. Conditions under Hazardous Waste (M, H & T M) Rules, 2008 for treatment and disposal of hazardous waste:

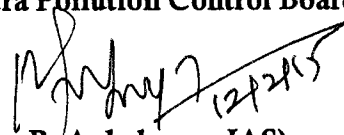
Sr. No.	Type of Waste	Category	Quantity	UOM	Disposal
1	Used /Spent Oil	5.1	36	MT/Y	Reuse in own boiler as fuel

7. Non-Hazardous Solid Wastes:

Sr. No.	Type of Waste	Quantity	UOM	Treatment	Disposal
1	Fly/Boiler Ash	4788	MT/M	-	Sale to Bricks manufacturers
2	ETP Sludge	520	MT/M	---	Used as Manure.

8. This Board reserves the right to review, amend, suspend, revoke etc. this consent and the same shall be binding on the industry.
9. This consent should not be construed as exemption from obtaining necessary NOC/permission from any other Government agencies.
10. Industry has exceeded crushing capacity of 5000 TCD & violated the environmental laws. Hence industry shall submit resolution from the company's Board that they have exceeded crushing capacity and violated the provisions of Environmental Laws and in future they will not do such violations.

For and on behalf of the
Maharashtra Pollution Control Board


(Dr. P. Anbalagan, IAS)
Member Secretary

Received Consent fee of -

Sr. No.	Amount (Rs.)	DD. No.	Date	Drawn On
1	Rs. 3,89,682/-	052974	13.05.2014	Shri Warna Sah. Bank Ltd.
2	Rs. 50,000/-	053335	04.06.2014	
3	Rs. 2,25,100/-	000358	16.12.2014	

Copy to:

1. Regional Officer - MPCB Kolhapur - **He is directed to forfeit the BG of Rs. 5 Lakh obtained against submission of Board Resolution as per previous Consent.**
2. Sub -Regional Officer - Kolhapur, MPCB, He is directed to ensure the compliance of the consent conditions.
3. Chief Accounts Officer, MPCB, Mumbai.
4. CC/CAC desk- for record & website updation purposes.

M. K. K.

Maharashtra Pollution Control Board

Schedule-I

I) Terms & Conditions for compliance of Water Pollution Control

1) A] As per your application, you have provided Effluent Treatment Plant (ETP) with the design capacity 2000 CMD.

B] The Applicant shall operate the effluent treatment plant (ETP) to treat the trade effluent so as to achieve the following standards prescribed by the Board or under EP Act, 1986 and Rules made there under from time to time, whichever is stringent.

Sr. No.	Parameters	Standards prescribed by Board
		Limiting Concentration in mg/l, except for pH
01	pH	5.5-9.0
02	Oil & Grease	10
03	BOD (3 days 27oC)	100
04	Sulphate	1000
05	Suspended Solids	100
06	COD	250
07	Chloride	600
08	Total Dissolved Solids	2100

C] The treated effluent 1150 CMD shall be disposed on land for irrigation on 149 acres of own land /as per the bilateral agreement with farmers.

D] CREP conditions for Sugar Factory

- i. Operation of ETP shall be started at least one month before starting of cane crushing to achieve desired MLSS. So as to meet prescribed standards from day one the operation of mill.
- ii. Waste water generation shall be reduced to 100 liters per tone of cane crushed.
- iii. Industry shall achieve zero discharge into in land surface water bodies.
- iv. 15 days storage capacity tank shall be provided for treated effluent to take care of no demand for irrigation.

E] Industry to make necessary arrangement to cover the effluent collection system and to avoid the ingress of Bagasse other material.

F] **The unit shall operate ETP even after completion of the crushing season so that any effluent generated during washing & maintenance is discharged after proper treatment.**

G] **The unit shall optimize water use in industrial process & maintain records of water consumption & waste water generation.**

2) A] As per your consent application, for the 200.0 CMD sewage generation you have provided the septic tank & soak pit.

B] The Applicant shall operate the sewage treatment system to treat the sewage so as to achieve the following standards.

- | | | | | |
|-----|------------------|---------------|-----|-------|
| (1) | Suspended Solids | Not to exceed | 100 | mg/l. |
| (2) | BOD 3 days 27°C | Not to exceed | 100 | mg/l. |

C] The treated sewage shall be disposed on land for gardening/irrigation.

- 3) The industry shall have bilateral agreement with the farmers on whose land the treated effluent is used for irrigation purposes and a copy of the agreements with validity shall be submitted to the Regional/Sub-Regional Office of the Board.
- 4) The industry shall create Environmental Cell by appointing an Environmental Engineer, Chemist and Agriculture expert for looking after day to day activities related to Environment and irrigation field where treated effluent is used for irrigation.
- 5) **CONDITIONS FOR MOLASSES STORAGE:**
- (i) The molasses shall be properly collected and stored in steel tanks which shall be leak proof. At no stage of handling of molasses, there shall be leakage or spillage.
 - (ii) The capacity of tanks for storage of molasses shall be such that it will take care of bumper production of sugar, non-lifting of molasses etc.
 - (iii) All the area on which molasses are stored and handled should be provided with drain for diverting the spills to the treatment plant/ molasses tank. Suitable arrangements for accidental discharges of molasses from the tanks shall be provided to contain the same within factory premises.
 - (iv) Destruction of molasses and its disposal shall not be done without specific permission in writing from the authorized officer of the Board. Intimation of intention to destroy or dispose of the molasses shall be given to the Board atleast 15 (fifteen) days in advance by registered post under intimation to the Sub-Regional officer and Regional officer of the Board under whose jurisdiction the factory is situated.
 - (v) The storage tanks shall be kept in good conditions all the year round with adequate maintenance. The tanks size and capacity per cm, height, total capacity in tonnes shall be displayed prominently near/on the tank.
 - (vi) The above conditions shall be in addition to and not in derogation of the provisions contained in the "Bombay Molasses Rules, 1955" and "Maharashtra Molasses Storage and Supply Regulation, 1965".
- 6) The Applicant shall provide Specific Water Pollution control system as per the conditions of EP Act, 1986 and rule made there under from time to time/ Environmental Clearance / CREP guidelines if applicable.

II) Conditions under Water (Prevention & Control of Pollution) CESS Act, 1977 as amended

The Applicant shall comply with the provisions of the Water (Prevention & Control of Pollution) Cess Act, 1977 and as amended, by installing water meters, filing water cess returns in Form-I and other provisions as contained in the said act.

Sr. No.	Purpose for water consumed	Water consumption quantity (CMD)
1.	Industrial Cooling, boiler feed etc.,	620.00
2.	Domestic purpose	280.00
3.	Processing whereby water gets polluted & pollutants are easily biodegradable	1819.00
4.	Processing whereby water gets polluted & pollutants are not easily biodegradable and are toxic	—

[Handwritten Signature]

Schedule-II

Terms & conditions for compliance of Air Pollution Control

1. As per your application, you have provided the Air pollution control (APC) system and also erected following stack (s) to observe the following fuel pattern-

Sr. No.	Stack To	Attached	APC System	Height in Mtrs.	Type of Fuel	Quantity & UoM	S %	SO ₂ Kg/Day
1.	Boiler No. - I (40 TPH)		ESP	33	Bagasse	576 MT/D	0.2 %	2304
2.	Boiler No. - II (20 TPH)				Bagasse	240 MT/D	0.2 %	960
3.	Boiler No. - IV (38 TPH)				Bagasse	556 MT/D	0.2 %	2224
4.	Boiler No. - III (22 TPH)		ESP	33	Bagasse	264 MT/D	0.2 %	1056
5.	Boiler No. - V (40 TPH)		ESP	40	Bagasse	480 MT/D	0.2 %	1920
6.	Boiler No. - VI (48 TPH)				Bagasse	576 MT/D	0.2 %	2304
7.	Boiler No. - VII (30 TPH)		Wet Scrubber	40	Bagasse	360 MT/D	0.2 %	1440
8.	DG Set of 2000 KVA.		----	24.0	HSD	670 Ltrs./Hr	1%	321.6
9.	DG Set of 250 KVA.		----	8.0				

All above mentioned Boilers are standby except Boiler No. - VII which is used during manufacturing of Refined Sugar. At present steam is taken from M/s. Urjankur Shree Tatyasaheb Kore Power Company Ltd.

2. The Applicant shall provide ESP/ Bag filter/ Wet scrubber to the Bagasse fired boiler and Dust Collector to Sugar bagging section as an Air Pollution control equipments OR as per the conditions of EP Act, 1986 and rule made there under from time to time / Environmental Clearance / CREP guidelines.
3. The applicant shall operate and maintain above mentioned air pollution control system, so as to achieve the level of pollutants to the following standards:

Particulate matter	Not to exceed	150 mg/Nm ³
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4. The Applicant shall obtain necessary prior permission for providing additional control equipment with necessary specifications and operation thereof or alteration or replacement/alteration well before its life come to an end or erection of new pollution control equipment.
5. The Board reserves its rights to vary all or any of the condition in the consent, if due to any technological improvement or otherwise such variation (including the change of any control equipment, other in whole or in part is necessary).



**Schedule-III
Details of Bank Guarantees**

Sr. No.	Consent (C to E/O/R)	Amount of BG Imposed	Submission Period	Purpose of BG	Compliance Period	Validity Date
1.	1 st C to O alongwith amalgamation with Renewal of existing Consent.	10.0/- Lakhs	15 Days	Submission of BR as per the consent condition no. 10.	----	30.11.2015
4.	1 st C to O alongwith amalgamation with Renewal of existing Consent.	5.0/- Lakhs	To be extended	O & M for achieving consented standards of Effluent	Monthly	30.11.2015
5.	1 st C to O alongwith amalgamation with Renewal of existing Consent.			O & M for achieving consented standards of Stack emission	Monthly	30.11.2015

12/11/15

Schedule-IV
General Conditions

- 1) The applicant shall provide facility for collection of environmental samples and samples of trade and sewage effluents, air emissions and hazardous waste to the Board staff at the terminal or designated points and shall pay to the Board for the services rendered in this behalf.
- 2) Industry should monitor effluent quality, stack emissions and ambient air quality monthly.
- 3) The applicant shall provide ports in the chimney/(s) and facilities such as ladder, platform etc. for monitoring the air emissions and the same shall be open for inspection to/and for use of the Board's Staff. The chimney(s) vents attached to various sources of emission shall be designated by numbers such as S-1, S-2, etc. and these shall be painted/ displayed to facilitate identification.
- 4) Whenever due to any accident or other unforeseen act or even, such emissions occur or is apprehended to occur in excess of standards laid down, such information shall be forthwith Reported to Board, concerned Police Station, office of Directorate of Health Services, Department of Explosives, Inspectorate of Factories and Local Body. In case of failure of pollution control equipments, the production process connected to it shall be stopped.
- 5) The applicant shall provide an alternate electric power source sufficient to operate all pollution control facilities installed to maintain compliance with the terms and conditions of the consent. In the absence, the applicant shall stop, reduce or otherwise, control production to abide by terms and conditions of this consent.
- 6) The firm shall submit to this office, the 30th day of September every year, the Environmental Statement Report for the financial year ending 31st March in the prescribed Form-V as per the provisions of rule 14 of the Environment (Protection) (Second Amendment) Rules, 1992.
- 7) The industry shall recycle/reprocess/reuse/recover Hazardous Waste as per the provision contain in the HW (MH&TM) Rules 2008, which can be recycled /processed /reused /recovered and only waste which has to be incinerated shall go to incineration and waste which can be used for land filling and cannot be recycled/reprocessed etc should go for that purpose, in order to reduce load on incineration and landfill site/environment.
- 8) The industry should comply with the Hazardous Waste (M, H & TM) Rules, 2008 and submit the Annual Returns as per Rule 5(6) & 22(2) of Hazardous Waste (M, H & TM) Rules, 2008 for the preceding year April to March in Form-IV by 30th June of every year.
- 9) An inspection book shall be opened and made available to the Board's officers during their visit to the applicant.
- 10) **The applicant shall make an application for renewal of the consent at least 60 days before the date of the expiry of the consent (in case of Renewal of consent).**
- 11) Industry shall strictly comply with the Water (P&CP) Act, 1974, Air (P&CP) Act, 1981 and Environmental Protection Act, 1986 and industry specific standard under EP Rules 1986 which are available on MPCB website (www.mpcb.gov.in).
- 12) The industry shall constitute an Environmental cell with qualified staff/personnel/agency to see the day to day compliance of consent condition towards Environment Protection.
- 13) Separate drainage system shall be provided for collection of trade and sewage effluents. Terminal manholes shall be provided at the end of the collection system with arrangement for measuring the flow. No effluent shall be admitted in the pipes/sewers downstream of the terminal manholes. No effluent shall find its way other than in designed and provided collection system.
- 14) Neither storm water nor discharge from other premises shall be allowed to mix with the effluents from the factory.
- 15) The applicant shall install a separate meter showing the consumption of energy for operation of domestic and industrial effluent treatment plants and air pollution control system. A register showing consumption of chemicals used for treatment shall be maintained.
- 16) Conditions for D.G. Set
 - a) Noise from the D.G. Set should be controlled by providing an acoustic enclosure or by treating the room acoustically.
 - b) Industry should provide acoustic enclosure for control of noise. The acoustic enclosure/ acoustic treatment of the room should be designed for minimum 25 dB (A) insertion loss or for meeting

- the ambient noise standards, whichever is on higher side. A suitable exhaust muffler with insertion loss of 25 dB (A) shall also be provided. The measurement of insertion loss will be done at different points at 0.5 meters from acoustic enclosure/room and then average.
- c) Industry should make efforts to bring down noise level due to DG set, outside industrial premises, within ambient noise requirements by proper siting and control measures.
 - d) Installation of DG Set must be strictly in compliance with recommendations of DG Set manufacturer.
 - e) A proper routine and preventive maintenance procedure for DG set should be set and followed in consultation with the DG manufacturer which would help to prevent noise levels of DG set from deteriorating with use.
 - f) D.G. Set shall be operated only in case of power failure.
 - g) The applicant should not cause any nuisance in the surrounding area due to operation of D.G. Set.
 - h) The applicant shall comply with the notification of MoEF dated 17.05.2002 regarding noise limit for generator sets run with diesel.
- 17) The industry should not cause any nuisance in surrounding area.
 - 18) The industry shall take adequate measures for control of noise levels from its own sources within the premises so as to maintain ambient air quality standard in respect of noise to less than 75 dB (A) during day time and 70 dB (A) during night time. Day time is reckoned in between 6 a.m. and 10 p.m. and night time is reckoned between 10 p.m. and 6 a.m.
 - 19) The applicant shall maintain good housekeeping.
 - 20) The applicant shall bring minimum 33% of the available open land under green coverage/ plantation. The applicant shall submit a yearly statement by 30th September every year on available open plot area, number of trees surviving as on 31st March of the year and number of trees planted by September end.
 - 21) The non-hazardous solid waste arising in the factory premises, sweepings, etc. be disposed of scientifically so as not to cause any nuisance/ pollution. The applicant shall take necessary permissions from civic authorities for disposal of solid waste.
 - 22) The applicant shall not change or alter the quantity, quality, the rate of discharge, temperature or the mode of the effluent/emissions of hazardous wastes or control equipments provided for without previous written permission of the Board. The industry will not carry out any activity, for which this consent has not been granted/without prior consent of the Board.
 - 23) The industry shall ensure that fugitive emissions from the activity are controlled so as to maintain clean and safe environment in and around the factory premises.
 - 24) The industry shall submit quarterly statement in respect of industries obligation towards consent and pollution control compliance's duly supported with documentary evidences (format can downloaded from MPCB official site).
 - 25) The industry shall submit official e-mail address and any change will be duly informed to the MPCB.
 - 26) The industry shall achieve the National Ambient Air Quality standards prescribed vide Government of India, Notification dt. 16.11.2009 as amended.
 - 27) The Board reserves its rights to review plans, specifications or other data relating to plant setup for the treatment of waterworks for the purification thereof & the system for the disposal of sewage or trade effluent or in connection with the grant of any consent conditions. The Applicant shall obtain prior consent of the Board to take steps to establish the unit or establish any treatment and disposal system or an extension or addition thereto.
 - 28) The industry shall ensure replacement of pollution control system or its parts after expiry of its expected life as defined by manufacturer so as to ensure the compliance of standards and safety of the operation thereof.

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