MAHARASHTRA POLLUTION CONTROL BOARD

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Near Sion Circle, Sion (E), Mumbai - 400 022

Consent order No:- BO/CAC-Cell/EIC No:-PN-22511-14/CAC-952

Date 28 01 2015

M/s. Piaggio Vehicles Pvt. Ltd.,

F-19 MIDC, Baramati, Tq.-Baramati,

Dist.-Pune 413133.

Subject: Renewal of Consent to operate with increased CI in RED category.

Ref : 1. Earlier Consent granted vide no. BO/JD(APC)/TB-4/EIC No.PN-16775-

13/R/CAC-6039 dtd.18.07.2013.

2. Minutes of CAC meeting held on 20.12.2014.

Your application:- CR1409000057

Dated: 30.07.2014

Renewal of Consent to operate with increased CI under Section 26 of the Water (Prevention & Control of Pollution) Act, 1974 & under Section 21 of the Air (Prevention & Control of Pollution) Act, 1981 and Authorization under Rule 5 of the Hazardous Wastes (M, H & T M) Rules 2008 is considered and the consent is hereby granted subject to the following terms and conditions and as detailed in the schedule I, II, III & IV annexed to this order:

- 1. The consent is granted for a period from 01,10,2014 to 30.09.2017.
- 2. The actual capital investment of the industry is Rs. 174.945Crs. (Existing CI -Rs. 168.4 Cr + Increased CI- Rs. 6.545 Cr i.e. total C.I.-174.945 Cr as per C.A. Certificate submitted by the industry)

3. The Consent is valid for the manufacture of -

Sr. No.	Product / By-Product Name	Maximum Quantity
1.	Two wheelers	1,50,000 Nos./Year

4. Conditions under Water (P&CP), 1974 Act for discharge of effluent:

Sr. no.	Description	Permitted quantity of discharge (CMD)	Standards to be achieved	Disposal
1.	Trade effluent	115	As per Schedule –I	Reuse/ recycle and remaining on land gardening
2.	Domestic effluent	65	As per Schedule –I	On land gardening

5. Conditions under Air (P& CP) Act, 1981 for air emissions:

Sr. no.	Description of stack / source	Number of Stack	Standards to be achieved
1.	Hot water rinse Exhaust (pretreatment)	1	As per Schedule -II
2.	Degreasing Exhaust (pretreatment)	1	As per Schedule –II
3,	Phosphating Exhaust (pretreatment)	1	As per Schedule –II

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Sr.	Description of stack / source	Number of Stack	Standards to be achieved
4.	CED exhaust	1	As per Schedule –II
5.	ED Oven Exhaust No. 1	1	As per Schedule –II
6.	ED Oven Exhaust No. 2	1	As per Schedule –II
$\frac{0.}{7.}$	ED Oven Flue Gas Extraction	1	As per Schedule –II
8.	ED Oven Forced cooler exhaust	1	As per Schedule –II
9.	Work area metal paint line	1	As per Schedule –II
9.	Sanding, sealer, Tack orag Exhaust	_	P
10.	Work area of plastic paint line Sanding, Tack orag Exhaust	1	As per Schedule –II
11.	Metal painting- Primer booth Exhaust – 1	1	As per Schedule –II
12.	Metal painting- Primer booth Exhaust - 2	1	As per Schedule –II
13.	Metal painting- Metal painting- Base coat booth exhaust - 1	1	As per Schedule –II
14.	Metal painting- Base coat booth exhaust -2	1	As per Schedule -II
15.	Metal painting- Clear coat booth exhaust -1	1	As per Schedule -II
16.	Metal painting- Clear coat booth exhaust -2	1	As per Schedule -II
17.	Top coat oven metal painting exhaust	1	As per Schedule -II
18.	Top coat oven metal painting Forced cooler exhaust	Trans	As per Schedule -II
19.	Metal Top Coat Oven Flue gas extraction -1	1	As per Schedule -II
20.	Metal Top Coat Oven Flue gas extraction -2	1	As per Schedule -II
21.	Plastic pretreatment Degreasing Exhaust	1	As per Schedule -II
22.	Water Dry off oven Exhaust	1	As per Schedule -II
23.	Water Dry off oven – plastic line Flue gas extraction -1	1	As per Schedule
24.	Water Dry off oven plastic line Flue gas extraction - 2	1	As per Schedule
25.	Plastic dry off Oven Cooling zone	1	As per Schedule
26.	Plastic painting Primer booth Exhaust - 1	1	As per Schedule
27.	Plastic painting Primer booth Exhaust - 2	1	As per Schedule
28.	Plastic painting Base coat booth exhaust - 1	1	As per Schedule
29.	Plastic painting Base coat booth exhaust - 2	1	As per Schedule
30.	Plastic painting Clear coat booth exhaust - 1	1	As per Schedule
31.	Plastic painting Clear coat booth exhaust - 2	1	As per Schedule
32.	Top coat Oven Plastic painting Exhaust	1	As per Schedule
33.	Top coat Oven Plastic painting Exhaust Flue Gas Extraction - 1	1	As per Schedule
34.	Top coat Oven Plastic painting Exhaust Flue Gas Extraction - 2	1	As per Schedule

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Sr.	Description of stack / source	Number of Stack	Standards to be achieved
35.	Top coat Oven Plastic painting Exhaust Forced cooler exhaust	1	As per Schedule
36.	Paint Kitchen exhaust	1	As per Schedule
37.	Hot water generator-1	1	As per Schedule
38.	Hot water generator-2	1	As per Schedule
39.	Hot water generator-3	1	As per Schedule
40.	DG set for CED	1	As per Schedule
Vehic	cle Assembly+ Welding shop		
41.	Dynamometer-Off line Hood exhaust	1	As per Schedule
42.	Dynamometer-On line Hood exhaust	1	As per Schedule
43.	CO2 welding station Robotic Hood exhaust	1	As per Schedule
44.	CO2 welding station Manual Hood exhaust	1	As per Schedule
45.	Paint Touch up booth	1	As per Schedule

6. Conditions about Non Hazardous Wastes:

Sr. no.	Type Of Waste	Quantity & UoM	Treatment	Disposal
1.	MS, Steel Scrap	2241 Kg/Day		Sale to authorized vendor.
2.	Wooden Planks	786.61 Kg/Day		Sale to authorized vendor.
3.	Cartons	3229.3 Kg/Day		Sale to authorized vendor.
4.	Garbage	1287.6 Kg/Day		Sale to authorized vendor.
5.	Waste food	100 Kg/Day		Sent to Local Municipal Council.

7. Conditions under Hazardous Waste (MH & TM) Rules, 2008 for treatment and disposal of hazardous waste:

Sr. No	Type Of Waste	Categor y	Quantity	UOM	Treatme nt	Disposal
1.	Alkali residues	12.2	0.825	Kg/day		CHWTSDF,
2.	Phosphate sludge	12.5	5.30	Kg/day		Ranjangoan
3.	Chemical sludge from waste water treatment	34.3	260	Kg/day		
4.	Waste & residues	21.1	1841	Kg/day		
5.	Wastes / residue containing oil	5.2	3.8	Kg/day		
6.	Used/spent Oil	5.1	3.0	Kg/day		Sent to Authorized
7.	Spent Solvent	20.2	42	Kg/day		recycling Unit.
8.	Discarded containers / barrels	33.3	153	Nos. / day		Sent to authorized reprocessor

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- 8. The Board reserves the right to review, amend, suspend, revoke etc. this consent and the same shall be binding on the industry.
- 9. This consent should not be construed as exemption from obtaining necessary NOC/permission from any other Government authorities.
- 10. Industry shall submit the details of biological unit of STP and design details of the APC equipments in TAC format upto 15.02.2015.

For and on behalf of the Maharashtra Pollution Control Board-

(Dr. P. Anbalagan, IAS) Member Secretary

Received Consent fee of -

Sr. No.	Amount (Rs.)	DD. No.	Date	Drawn On	The second of th
1.	Rs.10,49,770/-	061498	28/07/2014	Axis Bank	
2.	Rs.25,000/-	061657	22/9/2014	Axis Bank	

Copy to:

- 1. Regional Officer Pune and Sub-Regional Officer- I, MPCB, Pune.
 They are directed to ensure the compliance of the consent conditions.
- 2. Chief Accounts Officer, MPCB, Mumbai.
- 3. CC/CAC desk- for record & website updation purposes.

- 4) The industry shall ensure replacement of pollution control system or its parts after expiry of its expected life as defined by manufacturer so as to ensure the compliance of standards and safety of the operation thereof.
- 5) The Applicant shall comply with the provisions of the Water (Prevention & Control of Pollution) Cess Act, 1977 and as amended, by installing water meters, filing water cess returns in Form-I and other provisions as contained in the said act.

Sr.	Purpose for water consumed	Water consumption quantity (CMD)
1.	Industrial Cooling, spraying in mine pits or boiler feed	Nil
2.	Domestic purpose	70.50
3.	Processing whereby water gets polluted & pollutants are easily biodegradable	151
4.	Processing whereby water gets polluted & pollutants are not easily biodegradable and are toxic	Nil

6) The Applicant shall provide Specific Water Pollution control system as per the conditions of EP Act,1986 and rule made there under from time to time/ Environmental Clearance / CREP guidelines.

Schedule-II Terms & conditions for compliance of Air Pollution Control:

1. As per your application, you have provided the Air pollution control (APC) system and also erected following stack (s) and to observe the following fuel pattern-

Sr.	Stack	APC	Height	Type of		S %	SO_2
No.	Attached To	System	in Mtrs.	Fuel	& UoM		Kg/Day
1.	Hot water		10	LPG /	4.90		
	generator-3			Propane	Ton/day		
	Nos.						
2.	Water Dry off		14				
	oven – 3 Nos. Metal Top coat		14				
3.	Oven- 2 Nos.		14				
4.	Water Dry Off		14				
4.	Oven- 3 Nos.		1-7				
——— 5.	Plastic Dry Off		14			- L	
ο.	Oven		17				
6.	Top Coat Oven		14		1.3		
	Plastic						
-	Painting- 4						
	Nos.			5.gc.			
7.	Metal Painting	Water	14	AT 9			
	07 Nos.	curtains					
8.	DG set for		14	Diesel	0.14	1	2.8
	CED				Kl/day		
9.	ED Oven (4		14	<u> </u>			
	stacks)				ļ		
10.	Plastic	Water	14				
	Painting – 07	curtains					
11.	Nos. Paint Kitchen		14		 		
$\frac{11.}{12.}$	Plastic		14				
12.	pretreatment		14				
13.	Metal	Scrubber	14				
10.	Pretreatment-	OCIUDACI	1-7				
	03 Nos.						
14.	CED Exhaust		14				
15.	Dynamometer		14				
	line – 02 Nos.						
16.	CO2 welding		14				
	station -02						
	Nos.						
17.	Paint Touch up		14				
	Booth						

2. The Applicant shall provide Specific Air Pollution control equipments as per the conditions of EP Act, 1986 and rule made there under from time to time / Environmental Clearance / CREP guidelines. (Concern section shall mention specific control equipments)

3. The applicant shall operate and maintain above mentioned air pollution control system, so as to achieve the level of pollutants to the following standards:

Particulate	Not to exceed	150 mg/Nm ³ .
matter		
Acid Mist	Not to exceed	35 mg/Nm ³ .

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- 4. The Applicant shall obtain necessary prior permission for providing additional control equipment with necessary specifications and operation thereof or alteration or replacement/alteration well before its life come to an end or erection of new pollution control equipment.
- 5. The Board reserves its rights to vary all or any of the condition in the consent, if due to any technological improvement or otherwise such variation (including the change of any control equipment, other in whole or in part is necessary).

Schedule-III Details of Bank Guarantees

Sr. No.	(C to	Amt of BG Imposed	Submissi on Period	Purpose of BG	Complian ce Period	Validity Date
1.	C to R	Rs. 5.0 lacs (to be extended)	15 days	Towards operation and maintenance of Pollution control system	30.09.2017	31.01.2018
2.	C to R	Rs. 2.0 lacs	15 days	Towards submission of details of biological unit of STP and design details of the APC equipments in TAC format.	15.02.2015	31.01.2018

Schedule-IV

General Conditions:

- 1) The applicant shall provide facility for collection of environmental samples and samples of trade and sewage effluents, air emissions and hazardous waste to the Board staff at the terminal or designated points and shall pay to the Board for the services rendered in this behalf.
- 2) Industry should monitor effluent quality, stack emissions and ambient air quality monthly/quarterly.
- 3) The applicant shall provide ports in the chimney/(s) and facilities such as ladder, platform etc. for monitoring the air emissions and the same shall be open for inspection to/and for use of the Board's Staff. The chimney(s) vents attached to various sources of emission shall be designated by numbers such as S-1, S-2, etc. and these shall be painted/ displayed to facilitate identification.
- 4) Whenever due to any accident or other unforeseen act or even, such emissions occur or is apprehended to occur in excess of standards laid down, such information shall be forthwith Reported to Board, concerned Police Station, office of Directorate of Health Services, Department of Explosives, Inspectorate of Factories and Local Body. In case of failure of pollution control equipments, the production process connected to it shall be stopped.
- 5) The applicant shall provide an alternate electric power source sufficient to operate all pollution control facilities installed to maintain compliance with the terms and conditions of the consent. In the absence, the applicant shall stop, reduce or otherwise, control production to abide by terms and conditions of this consent.
- 6) The firm shall submit to this office, the 30th day of September every year, the Environmental Statement Report for the financial year ending 31st March in the prescribed Form-V as per the provisions of rule 14 of the Environment (Protection) (Second Amendment) Rules, 1992.
- 7) The industry shall recycle/reprocess/reuse/recover Hazardous Waste as per the provision contain in the HW(MH&TM) Rules 2008, which can be recycled/processed/reused/recovered and only waste which has to be incinerated shall go to incineration and waste which can be used for land filling and cannot be recycled/reprocessed etc should go for that purpose, in order to reduce load on incineration and landfill site/environment.
- 8) The industry should comply with the Hazardous Waste (M,H & TM) Rules, 2008 and submit the Annual Returns as per Rule 5(6) & 22(2) of Hazarsous Waste (M,H & TM) Rules, 2008 for the preceding year April to March in Form-IV by 30th June of every year.
- 9) An inspection book shall be opened and made available to the Board's officers during their visit to the applicant.
- 10) The applicant shall make an application for renewal of the consent at least 60 days before the date of the expiry of the consent (in case of Renewal of consent).
- 11) Industry shall strictly comply with the Water (P&CP) Act, 1974, Air (P&CP) Act, 1981 and Environmental Protection Act, 1986 and industry specific standard under EP Rules 1986 which are available on MPCB website(www.mpcb.gov.in).
- 12) The industry shall constitute an Environmental cell with qualified staff/personnel/agency to see the day to day compliance of consent condition towards Environment Protection.
- 13) Separate drainage system shall be provided for collection of trade and sewage effluents. Terminal manholes shall be provided at the end of the collection system with arrangement for measuring the flow. No effluent shall be admitted in the pipes/sewers downstream of the terminal manholes. No effluent shall find its way other than in designed and provided collection system.
- 14) Neither storm water nor discharge from other premises shall be allowed to mix with the effluents from the factory.
- 15) The applicant shall install a separate meter showing the consumption of energy for operation of domestic and industrial effluent treatment plants and air pollution M/s. Piaggio Vehicles Pvt. Ltd, SRO Pune I/I/R/L/47442000 Page 10 of 11



control system. A register showing consumption of chemicals used for treatment shall be maintained.

16) Conditions for D.G. Set

a) Noise from the D.G. Set should be controlled by providing an acoustic enclosure or by treating the room acoustically.

b) Industry should provide acoustic enclosure for control of noise. The acoustic enclosure/ acoustic treatment of the room should be designed for minimum 25 dB (A) insertion loss or for meeting the ambient noise standards, whichever is on higher side. A suitable exhaust muffler with insertion loss of 25 dB (A) shall also be provided. The measurement of insertion loss will be done at different points at 0.5 meters from acoustic enclosure/room and then average.

c) Industry should make efforts to bring down noise level due to DG set, outside industrial premises, within ambient noise requirements by proper sitting and

control measures.

- d) Installation of DG Set must be strictly in compliance with recommendations of DG Set manufacturer.
- e) A proper routine and preventive maintenance procedure for DG set should be set and followed in consultation with the DG manufacturer which would help to prevent noise levels of DG set from deteriorating with use

f) D.G. Set shall be operated only in case of power failure.

- g) The applicant should not cause any nuisance in the surrounding area due to operation of D.G. Set.
- h) The applicant shall comply with the notification of MoEF dated 17.05.2002 regarding noise limit for generator sets run with diesel

17) The industry should not cause any nuisance in surrounding area.

18) The industry shall take adequate measures for control of noise levels from its own sources within the premises so as to maintain ambient air quality standard in respect of noise to less than 75 dB (A) during day time and 70 dB (A) during night time. Day time is reckoned in between 6 a.m. and 10 p.m. and night time is reckoned between 10 p.m. and 6 a.m.

19) The applicant shall maintain good housekeeping.

20) The applicant shall bring minimum 33% of the available open land under green coverage/ plantation. The applicant shall submit a statement on available open plot area, number of trees surviving as on 31st March of the year and number of trees planted by September end, with the Environment Statement.

21) The non-hazardous solid waste arising in the factory premises, sweepings, etc. be disposed of scientifically so as not to cause any nuisance / pollution. The applicant shall take necessary permissions from civic authorities for disposal of solid waste.

22) The applicant shall not change or alter the quantity, quality, the rate of discharge, temperature or the mode of the effluent/emissions or hazardous wastes or control equipments provided for without previous written permission of the Board. The industry will not carry out any activity, for which this consent has not been granted/without prior consent of the Board.

23) The industry shall ensure that fugitive emissions from the activity are controlled so as to maintain clean and safe environment in and around the factory premises.

24) The industry shall submit quarterly statement in respect of industries' obligation towards consent and pollution control compliance's duly supported with documentary evidences (format can be downloaded from MPCB official site).

25) The industry shall submit official e-mail address and any change will be duly informed to the MPCB.

26) The industry shall achieve the National Ambient Air Quality standards prescribed vide Government of India, Notification dt. 16.11.2009 as amended.

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