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 The consent is granted for a period from 01.09.2014 to 31.08.2016. The actual capital investment of the industry is Rs.6582 Crs. (As per C.A.Certificate submitted by industry) The Consent is valid for the manufacture of - <u>Product Name</u> <u>Quantity in MTD</u> <u>LPC poly propylene feed stock</u> <u>1764</u> <u>Benzene</u>, Toluene, Xytol <u>350</u> Special Naphtha(SBP 55/115 deg C), Hexane, (FGH <u>8269</u> <u>64/69 Deg C</u>), Motor Spirit (BS III, BS IV), MTBE, Naphtha <u>Sufficiency SRO Mumbai III//R/L/61305000</u> 	conditions ar	id as detailed in the schedule in the reaction of annexe	
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2. The actual capital investment of the manufacture of - Sr. Product Name Quantity in MT/D 1. IPG.poly propylene feed stock 1764 2 Benzene, Toluene, Xytol 350 3 Special Naphtha(SBP 55/115 deg C), Hexane, (FGH 8269 64/69 Deg C), Motor Spirit (BS III, BS IV), MTBE, Naphtha 4 Superior kerosene, Mineral turpentine oil, Aviation turbine fuel 5217 5 High Speed Diesel, (BS-III, BS IV, Navy Grade), 15723 6 HS Furnace Oil, Low Sulfur Heavy stock, Bitumen, 6140 7 Lube Oil Base Stock 680	1. The conse	nt is granted for a period from 01.09.2014 to 01.00.	.6582 Crs. (As per
C.A.Certificate submitted by Interest 3. The Consent is valid for the manufacture of - Sr. Product Name Quantity in MT/D No. Quantity in MT/D 1. LPC poly propylene feed stock 1764 2. Benzene, Toluene, Xytol 350 3. Special Naphtha (SBP 55/115 deg C), Hexane, (FGH 8269 64/69 Deg C), Motor Spirit (BS III, BS IV), MTBE, 4. Superior kerosene, Mineral turpentine oil, Aviation 5217 4. Superior kerosene, Mineral turpentine oil, Aviation 5217 5. High Speed Diesel, (BS-III, BS IV, Navy Grade), 15723 1. Light Diesel Oil, 6. HS Furnace Oil, Low Sulfur Heavy stock, Bitumen, 6140 7. Lube Oil Base Stock 680 M/s BPCL Refinery SRO Mumbai 111/1/R/L/61305000 Page 1 of 14	2. The actu	al capital investment of the industry	
Sr. Product Name Maximum No. Quantity in MT/D 1. LPCs.poly propylene feed stock 1764 2 Benzene, Toluene, Xytol 350 3 Special Naphtha (SBP 55/115 deg C), Hexane, (FGH 8269 6 64/69 Deg C), Motor Spirit (BS III, BS IV), MTBE, Naphtha 5217 4 Superior kerosene, Mineral turpentine oil, Aviation 5217 5 High Speed Diesel, (BS-III, BS IV, Navy Grade), Light Diesel Oil, 15723 6 HS Furnace Oil,Low Sulfur Heavy stock, Bitumen, Sulfur 6140 7 Lube Oil Base Stock 680	C.A.Certif	icate submitted by manufacture of -	
S1. LPC, poly propylene feed stock 1764 1. LPC, poly propylene feed stock 1764 2 Benzene, Toluene, Xytol 350 3 Special Naphtha(SBP 55/115 deg C), Hexane, (FGH 64/69 Deg C), Motor Spirit (BS III, BS IV), MTBE, Naphtha 8269 4 Superior kerosene, Mineral turpentine oil, Aviation turbine fuel 5217 5 High Speed Diesel, (BS-III, BS IV, Navy Grade), Light Diesel Oil, 15723 6 HS Furnace Oil, Low Sulfur Heavy stock, Bitumen, Sulfur 6140 7 Lube Oil Base Stock 680	3. The Cons		
1. LPG.poly propylene feed stock 1104 2 Benzene, Toluene, Xytol 350 3 Special Naphtha(SBP 55/115 deg C), Hexane, (FGH 64/69 Deg C), Motor Spirit (BS III, BS IV), MTBE, Naphtha 8269 4 Superior kerosene, Mineral turpentine oil, Aviation turbine fuel 5217 5 High Speed Diesel, (BS-III, BS IV, Navy Grade), Light Diesel Oil, 6 15723 6 HS Furnace Oil,Low Sulfur Heavy stock, Bitumen, Sulfur 6140 7 Lube Oil Base Stock 680	D1.	Product Name	Maximum
2 Benzene, Toluene, Xytol 000 3 Special Naphtha(SBP 55/115 deg C), Hexane, (FGH 64/69 Deg C), Motor Spirit (BS III, BS IV), MTBE, Naphtha 8269 4 Superior kerosene, Mineral turpentine oil, Aviation turbine fuel 5217 5 High Speed Diesel, (BS-III, BS IV, Navy Grade), Light Diesel Oil, 15723 6 HS Furnace Oil, Low Sulfur Heavy stock, Bitumen, Sulfur 6140 7 Lube Oil Base Stock 680	No.	Product Name	Maximum Quantity in MT/D 1764
3 Special Naphtha(SBP 55/115 deg C), Hexane, (FGH 64/69 Deg C), Motor Spirit (BS III, BS IV), MTBE, Naphtha 5 4 Superior kerosene, Mineral turpentine oil, Aviation turbine fuel 5 5 High Speed Diesel, (BS-III, BS IV, Navy Grade), Light Diesel Oil, Construction Sulfur Heavy stock, Bitumen, Sulfur 6140 6 HS Furnace Oil, Low Sulfur Heavy stock, Bitumen, Sulfur 6140 7 Lube Oil Base Stock 680	No.	Product Name LPG poly propylene feed stock	Maximum Quantity in MT/D 1764 350
64/69 Deg C), Motor Spirit (BS III, BS IV), MTBL, Naphtha Naphtha 4 Superior kerosene, Mineral turpentine oil, Aviation turbine fuel 5217 5 High Speed Diesel, (BS-III, BS IV, Navy Grade), Light Diesel Oil, 15723 6 HS Furnace Oil, Low Sulfur Heavy stock, Bitumen, Sulfur 6140 7 Lube Oil Base Stock 680	No. 1. 2	Product Name LPG, poly propylene feed stock Benzene, Toluene, Xytol CFCH	Maximum Quantity in MT/D 1764 350 8269
Naphtina Superior kerosene, Mineral turpentine oil, Aviation 5217 4 Superior kerosene, Mineral turpentine oil, Aviation 5217 5 High Speed Diesel, (BS-III, BS IV, Navy Grade), Light Diesel Oil, 15723 6 HS Furnace Oil, Low Sulfur Heavy stock, Bitumen, Sulfur 6140 7 Lube Oil Base Stock 680	No. 1. 2 3	Product Name LPG, poly propylene feed stock Benzene, Toluene, Xytol Special Naphtha(SBP 55/115 deg C), Hexane, (FGH	Maximum Quantity in MT/D 1764 350 8269
4 Superior kerösene, Milleral turpener on, new status 5 High Speed Diesel, (BS-III, BS IV, Navy Grade), Light Diesel Oil, 6 HS Furnace Oil, Low Sulfur Heavy stock, Bitumen, Sulfur 7 Lube Oil Base Stock	No. 1. 2 3	Product Name LPG, poly propylene feed stock Benzene, Toluene, Xytol Special Naphtha(SBP 55/115 deg C), Hexane, (FGH 64/69 Deg C), Motor Spirit (BS III, BS IV), MTBE, Our https://doi.org/10.1001/000000000000000000000000000000	Maximum Quantity in MT/D 1764 350 8269
5 High Speed Diesel, (BS-III, BS IV, Navy Grade), Light Diesel Oil, 15723 6 HS Furnace Oil, Low Sulfur Heavy stock, Bitumen, Sulfur 6140 7 Lube Oil Base Stock 680 7 Lube Oil Base Stock 680 M/s BPCL Refinery SRO Mumbai III/I/R/L/61305000 High Stock Page 1 of 14	No. 1. 2 3	Product Name LPG, poly propylene feed stock Benzene, Toluene, Xytol Special Naphtha(SBP 55/115 deg C), Hexane, (FGH 64/69 Deg C), Motor Spirit (BS III, BS IV), MTBE, Naphtha	Maximum Quantity in MT/D 1764 350 8269 5217
5 High Speed Diesel Oil, Light Diesel Oil, 6 6 HS Furnace Oil,Low Sulfur Heavy stock, Bitumen, Sulfur 6140 7 Lube Oil Base Stock 680 7 Lube Oil Base Stock 680 M/s BPCL Refinery SRO Mumbai III/I/R/L/61305000	No. 1. 2 3 4	Product Name LPG, poly propylene feed stock Benzene, Toluene, Xytol Special Naphtha(SBP 55/115 deg C), Hexane, (FGH 64/69 Deg C), Motor Spirit (BS III, BS IV), MTBE, Naphtha Superior kerosene, Mineral turpentine oil, Aviation turbine fuel	Maximum Quantity in MT/D .1764 350 8269 5217
6 HS Furnace Oil, Low Sulfur Heavy stock, Bitumen, Sulfur 6140 7 Lube Oil Base Stock 680 M/s BPCL Refinery SRO Mumbai III/I/R/L/61305000 Page 1 of 14	No. 1. 2 3 4	Product Name LPG, poly propylene feed stock Benzene, Toluene, Xytol Special Naphtha(SBP 55/115 deg C), Hexane, (FGH 64/69 Deg C), Motor Spirit (BS III, BS IV), MTBE, Naphtha Superior kerosene, Mineral turpentine oil, Aviation turbine fuel High Speed Diesel (BS-III, BS IV, Navy Grade),	Maximum Quantity in MT/D 1764 350 8269 5217 15723
6 IIO I dillice of y 7 Lube Oil Base Stock 680 M/s BPCL Refinery SRO Mumbai III/I/R/L/61305000 Page 1 of 14	No. 1. 2 3 4 5	Product Name LPG, poly propylene feed stock Benzene, Toluene, Xytol Special Naphtha(SBP 55/115 deg C), Hexane, (FGH 64/69 Deg C), Motor Spirit (BS III, BS IV), MTBE, Naphtha Superior kerosene, Mineral turpentine oil, Aviation turbine fuel High Speed Diesel, (BS-III, BS IV, Navy Grade), Light Diesel Oil,	Maximum Quantity in MT/D 1764 350 8269 5217 15723
7 Lube Oil Base Stock 680 7 M/s BPCL Refinery SRO Mumbai III/1/R/L/61305000 Page 1 of 14	No. 1. 2 3 4 5 6	Product Name LPG, poly propylene feed stock Benzene, Toluene, Xytol Special Naphtha(SBP 55/115 deg C), Hexane, (FGH 64/69 Deg C), Motor Spirit (BS III, BS IV), MTBE, Naphtha Superior kerosene, Mineral turpentine oil, Aviation turbine fuel High Speed Diesel, (BS-III, BS IV, Navy Grade), Light Diesel Oil, HS Furnace Oil, Low Sulfur Heavy stock, Bitumen,	Maximum Quantity in MT/D 1764 350 8269 5217 5217 15723 6140
7 Lube Oil Base Stock 000 7 M/s BPCL Refinery SR0 Mumbai III/I/R/L/61305000 Page 1 of 14	No. 1. 2 3 4 5 6	Product Name LPG, poly propylene feed stock Benzene, Toluene, Xytol Special Naphtha(SBP 55/115 deg C), Hexane, (FGH 64/69 Deg C), Motor Spirit (BS III, BS IV), MTBE, Naphtha Superior kerosene, Mineral turpentine oil, Aviation turbine fuel High Speed Diesel, (BS-III, BS IV, Navy Grade), Light Diesel Oil, HS Furnace Oil, Low Sulfur Heavy stock, Bitumen, Sulfur	Maximum Quantity in MT/D 1764 350 8269 5217 5217 15723 6140
M/s BPCL Refinery SRO Mumbai III/I/R/L/61305000 Page 1 of 14	No. 1. 2 3 4 5 6	Product Name LPG, poly propylene feed stock Benzene, Toluene, Xytol Special Naphtha(SBP 55/115 deg C), Hexane, (FGH 64/69 Deg C), Motor Spirit (BS III, BS IV), MTBE, Naphtha Superior kerosene, Mineral turpentine oil, Aviation turbine fuel High Speed Diesel, (BS-III, BS IV, Navy Grade), Light Diesel Oil, HS Furnace Oil, Low Sulfur Heavy stock, Bitumen, Sulfur	Maximum Quantity in MT/D 1764 350 8269 5217 5217 15723 6140
M/s BPCL Refinery SRO Mumbai III/I/R/L/61305000	No. 1. 2 3 4 5 6 7	Product Name LPG, poly propylene feed stock Benzene, Toluene, Xytol Special Naphtha(SBP 55/115 deg C), Hexane, (FGH 64/69 Deg C), Motor Spirit (BS III, BS IV), MTBE, Naphtha Superior kerosene, Mineral turpentine oil, Aviation turbine fuel High Speed Diesel, (BS-III, BS IV, Navy Grade), Light Diesel Oil, HS Furnace Oil, Low Sulfur Heavy stock, Bitumen, Sulfur Lube Oil Base Stock	Maximum Quantity in MT/D 1764 350 8269 5217 5217 5217 6140 6140 680
M/s BPCL Refinery SRO Mumbai III/I/R/L/61305000 Page 1 of 14	No. 1. 2 3 4 5 6 7	Product Name LPG, poly propylene feed stock Benzene, Toluene, Xytol Special Naphtha(SBP 55/115 deg C), Hexane, (FGH 64/69 Deg C), Motor Spirit (BS III, BS IV), MTBE, Naphtha Superior kerosene, Mineral turpentine oil, Aviation turbine fuel High Speed Diesel,(BS-III, BS IV, Navy Grade), Light Diesel Oil, HS Furnace Oil,Low Sulfur Heavy stock, Bitumen, Sulfur Lube Oil Base Stock	Maximum Quantity in MT/D 1764 350 8269 5217 5217 5217 6140 6140 680
M/s BPCL Refinery SRO Mumbai III/I/R/L/61305000 Page 1 of 14	No. 1. 2 3 4 5 6 7	Product Name LPG, poly propylene_feed stock Benzene, Toluene, Xytol Special Naphtha(SBP 55/115 deg C), Hexane, (FGH 64/69 Deg C), Motor Spirit (BS III, BS IV), MTBE, Naphtha Superior kerosene, Mineral turpentine oil, Aviation turbine fuel High Speed Diesel, (BS-III, BS IV, Navy Grade), Light Diesel Oil, HS Furnace Oil, Low Sulfur Heavy stock, Bitumen, Sulfur Lube Oil Base Stock	Maximum Quantity in MT/D 1764 350 8269 5217 15723 6140 680
M/s BPCL Refinery SRO Mumbai III/I/R/L/61305000 Page 1 of 14	No. 1. 2 3 4 5 6 7	Product Name LPG, poly propylene feed stock Benzene, Toluene, Xytol Special Naphtha(SBP 55/115 deg C), Hexane, (FGH 64/69 Deg C), Motor Spirit (BS III, BS IV), MTBE, Naphtha Superior kerosene, Mineral turpentine oil, Aviation turbine fuel High Speed Diesel, (BS-III, BS IV, Navy Grade), Light Diesel Oil, HS Furnace Oil, Low Sulfur Heavy stock, Bitumen, Sulfur Lube Oil Base Stock	Maximum Quantity in MT/D 1764 350 8269 5217 5217 6140 680
M/s BPCL Refinery SRO Mumbai III/I/R/L/61305000 Page 1 of 14	No. 1. 2 3 4 5 6 7	Product Name LPG, poly propylene feed stock Benzene, Toluene, Xytol Special Naphtha(SBP 55/115 deg C), Hexane, (FGH 64/69 Deg C), Motor Spirit (BS III, BS IV), MTBE, Naphtha Superior kerosene, Mineral turpentine oil, Aviation turbine fuel High Speed Diesel, (BS-III, BS IV, Navy Grade), Light Diesel Oil, HS Furnace Oil, Low Sulfur Heavy stock, Bitumen, Sulfur Lube Oil Base Stock	Maximum Quantity in MT/D 1764 350 8269 5217 15723 6140 680
M/s BPCL Refinery SRO Mumbai III/I/R/L/61305000 Page 1 of 14	No. 1. 2 3 4 5 6 7	Product Name LPG, poly propylene feed stock Benzene, Toluene, Xytol Special Naphtha(SBP 55/115 deg C), Hexane, (FGH 64/69 Deg C), Motor Spirit (BS III, BS IV), MTBE, Naphtha Superior kerosene, Mineral turpentine oil, Aviation turbine fuel High Speed Diesel, (BS-III, BS IV, Navy Grade), Light Diesel Oil, HS Furnace Oil, Low Sulfur Heavy stock, Bitumen, Sulfur Lube Oil Base Stock	Maximum Quantity in MT/D 1764 350 8269 5217 5217 6140 680
M/s BPCL Refinery SRO Mumbai III/I/R/L/61305000	No. 1. 2 3 4 5 6 7	Product Name LPG, poly propylene feed stock Benzene, Toluene, Xytol Special Naphtha(SBP 55/115 deg C), Hexane, (FGH 64/69 Deg C), Motor Spirit (BS III, BS IV), MTBE, Naphtha Superior kerosene, Mineral turpentine oil, Aviation turbine fuel High Speed Diesel, (BS-III, BS IV, Navy Grade), Light Diesel Oil, HS Furnace Oil, Low Sulfur Heavy stock, Bitumen, Sulfur Lube Oil Base Stock	Maximum Quantity in MT/D 1764 350 8269 5217 15723 6140 680
M/s BPCL Refinery SKO Mumbai III/1/K/L/01000000	No. 1. 2 3 4 5 6 7	Product Name LPC, poly propylene feed stock Benzene, Toluene, Xytol Special Naphtha(SBP 55/115 deg C), Hexane, (FGH 64/69 Deg C), Motor Spirit (BS III, BS IV), MTBE, Naphtha Superior kerosene, Mineral turpentine oil, Aviation turbine fuel High Speed Diesel, (BS-III, BS IV, Navy Grade), Light Diesel Oil, HS Furnace Oil, Low Sulfur Heavy stock, Bitumen, Sulfur Lube Oil Base Stock	Maximum Quantity in MT/D 1764 350 8269 5217 15723 6140 680
	No. 1. 2 3 4 5 6 7	Product Name LPG, poly propylene feed stock Benzene, Toluene, Xytol Special Naphtha(SBP 55/115 deg C), Hexane, (FGH 64/69 Deg C), Motor Spirit (BS III, BS IV), MTBE, Naphtha Superior kerosene, Mineral turpentine oil, Aviation turbine fuel High Speed Diesel, (BS-III, BS IV, Navy Grade), Light Diesel Oil, HS Furnace Oil, Low Sulfur Heavy stock, Bitumen, Sulfur Lube Oil Base Stock	Maximum Quantity in MT/D 1764 350 8269 5217 15723 6140 680
	No. 1. 2 3 4 5 6 7 <i>M/s BP</i>	Product Name LPG, poly propylene feed stock Benzene, Toluene, Xytol Special Naphtha(SBP 55/115 deg C), Hexane, (FGH 64/69 Deg C), Motor Spirit (BS III, BS IV), MTBE, Naphtha Superior kerosene, Mineral turpentine oil, Aviation turbine fuel High Speed Diesel, (BS-III, BS IV, Navy Grade), Light Diesel Oil, HS Furnace Oil, Low Sulfur Heavy stock, Bitumen, Sulfur Lube Oil Base Stock	Maximum Quantity in MT/D 1764 350 8269 5217 15723 6140 680
\sim 7	No. 1. 2 3 4 5 6 7 <i>M/s BP</i>	Image: Product Name LPG, poly propylene feed stock Benzene, Toluene, Xytol Special Naphtha(SBP 55/115 deg C), Hexane, (FGH 64/69 Deg C), Motor Spirit (BS III, BS IV), MTBE, Naphtha Superior kerosene, Mineral turpentine oil, Aviation turbine fuel High Speed Diesel, (BS-III, BS IV, Navy Grade), Light Diesel Oil, HS Furnace Oil, Low Sulfur Heavy stock, Bitumen, Sulfur Lube Oil Base Stock	Maximum Quantity in MT/D 1764 350 8269 5217 15723 6140 680
· · · · · · · · · · · · · · · · · · ·	No. 1. 2 3 4 5 6 7 <i>M/s BP</i>	Product Name LPG, poly propylene feed stock Benzene, Toluene, Xytol Special Naphtha(SBP 55/115 deg C), Hexane, (FGH 64/69 Deg C), Motor Spirit (BS III, BS IV), MTBE, Naphtha Superior kerosene, Mineral turpentine oil, Aviation turbine fuel High Speed Diesel, (BS-III, BS IV, Navy Grade), Light Diesel Oil, HS Furnace Oil, Low Sulfur Heavy stock, Bitumen, Sulfur Lube Oil Base Stock	Maximum Quantity in MT/D 1764 350 8269 5217 15723 6140 680

Con Sr. no.	ditions under water (1) Description	Permitted quantity of discharge	Standards to be achieved	Disposal
1.	Trade effluent	(CMD) 5760 CMD from process	As per Schedule –I	100% recycled as make-up water into cooling water
		146319 as sea water blow down.	As per Schedule –I	re-circulation system The blowdown from the cooling water shall be discharged into the sea through
2.	Domestic effluent	235	As per Schedule –I	separate channel Discharge to loca bodies

5. Conditions under Air (P& CP) Act, 1981 for air emissions:

٥ر آ	a	Description of stack /	Number of Stack	Standards to be
	Sr.	Description of stack /		achieved
	no.	source		As per Schedule -II
	1.	High Efficiency Boller	L	
		HEB-1	1	As per Schedule -II
	2.	High Efficiency Boiler		
		HEB-2		As per Schedule -II
	3.	High Efficiency Boiler		ino por lo contration
		HEB-3		As per Schedule -II
	4.	CDU B1		As per Schedule -II
	5	CDU B2		As per Schedule -II
	6	FPU B1		As per Schedule -II
	7	Reformer CRU B1		As per Schedule -II
	8	Bitumen F1	1	As per Schedule -II
	9	New demountable Flare		As per Schedule II
	10	New Flare	1	As per Schedule -II
	11	Crude Modification Unit (1	As per Schedule -11
		F01/02)		As per Schedule -II
	12	HVU Heater	1	As per Schedule -II
	13	FCCU Charge Heater	1	As per Schedule -II
	14 🕷	FCCU CO Boiler	1	As per Schedule -II
	15	Aromatic Naphtha	1	As per Schedule -11
		reboiler F101/F102		Anne Schedule II
	16	Aromatics hot oil heater	1	As per Scheuule -11
		F320		A Cabadula II
	17	CCU CO Boiler	1	As per Schedule -II
	18	CCU regenerator Flue	1	As per Schedule -11
		Gas without CO boiler		Cohodulo II
	19	CPP HRSG-1	1	As per Schedule -11
	20	CPP HRSG-2	1	As per Schedule -II
	$\frac{-1}{21}$	CPP HRSG-3	1	As per Schedule -II
	22	Gas Turbine-1 exhaust	1	As per Schedule -II
	23	Gas Turbine-2 exhaust	1	As per Schedule -11
	24	NB2A furnace in CDU	1	As per Schedule -11

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		1	As per Schedule -II
25	CCU charge heater	1	As per Schedule -II
26	H-801	<u> 1</u>	As ner Schedule -II
27	HDS H-101/H102	1	As per Schedule -II
28	DHDS	1	As non Schedule -II
29	DHDS H2	1	As per Schedule -11
30	DHDS SRU incinerator	1	As per Schedule -II
91	PMP CDU & VDU	1	As per Schedule -11
01	DMD HCII (1st & 2nd	1	As per Schedule -II
32	RMP HCO (1. & 2	-	
	stage)	1	As per Schedule -II
33	Hydrocracker (HCU)	1	-
	Fractionator		As per Schedule -II
34	RMP SRU		As non Schedule -II
35	RMP Hydrogen Unit	1	As per Schedule II
36	Vacuum column feed	1	As per Scheudlerin
00	heater (LOBS)		
97	Beactor feed heater (1	As per Schedule -11
01	LOBS		
	Vocuum column feed	1	As per Schedule -11
30	haston (LOBS)	_	
	neater (LOBS)	-+	As per Schedule -II
39	Gas Turbine-3 exhaust	1	As per Schedule -II
40	CCR	<u> </u>	As per Schedule -II
41	CCR (NHT-1) & CCR	1	
	(NHT-2)		

6. Conditions under Hazardous Waste (MH & TM) Rules, 2008 for treatment and disposal of hazardous waste:

			× _	AV APPEN		
Sr.	Type Of Waste	Category	Quantity	UOM	Treatment	Disposal
No. 1	Oily Sludge	4.1	6100	MT/A	Mechanical oil recovery whenever feasible followed by bioremediation	Sale to authorized reprocessors
2	Spent Catalyst	4.2	1478	MT/A	In-house	Sale to authorized reprocessors

- 7. The Board reserves the right to review, amend, suspend, revoke etc. this consent and the same shall be binding on the industry.
- and the same shall be blitting on the industry.
 8. This consent should not be construed as exemption from obtaining necessary NOC/permission from any other Government authorities.
- 9. Industry shall submit time-bound programme for improving the efficiency of Sulphur Recovery Unit by 31.01.2015 and implement accordingly & submit BG of Rs 5 lakhs for the compliance of the same.
- 10. Industry shall install flowmeter to measure the discharge of effluent, cooling water by 31.03.2015 and submit BG of Rs 5 lakhs for the compliance of the same.

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11. STP shall be commissioned by December 2014.

Baa	ciucal Concept for	of	Mahara (1	For and on bea ashtra Pollutio Rajeev Kumar I Member Sec	alf of the n Control Board Mital. IAS) cretary
Sr.	Amount(Rs.)	DD. No.	Date	Drawn On	
<u>No.</u>	26329673	446218	09.06.2014	SBI Bank	\$b.
Copy to: 1. Reg are 2. Chi	fional Officer –Mu directed to ensur ef Accounts Offic	umbai and Sub re the complia er, MPCB, Mu	p-Regional Off nce of the con mbai.	icer-Mumbai M sent condition	PCB, 3: They
3. UC					

M/s BPCL Refinery SRO Mumbai III/I/R/L/61305000

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<u>Schedule-I</u>

Terms & conditions for compliance of Water Pollution Control:

- A] As per your application, you have provided the Effluent Treatment Plant (ETP) with the design capacity of 5760 CMD.
 - B] The Applicant shall operate the effluent treatment plant (ETP) to treat the trade effluent so as to achieve the following standards prescribed by the Board or under EP Act, 1986 and Rules made there under from time to time, whichever is stringent.

er is st	ringent.	in a low that by	
Sr No.	Parameters	Standards prescribed by	
		Board	è.
		Limiting Concentration in	al an
		mg/l, except for pH	A.Berg
01	pН	6.0 to 8.5	έp.
)2	Oil & Grease	5.0	
03	BOD (3 days 27°C)	15.0	
04	COD	125.0	
05	Suspended Solids	20.0	
06	Phenols	0.35	
07	Sulphides	0.5	
08	CN	0.20	
09	Ammonia as N	15.0	
10	TKN	40.0	
11	Р	3.0	
12	Cr (Hexavalent)		
13	Cr (Total)	2.0	
14	Pb	0.1	
15	Hg	0.01	
16	Zn 💦 🔿	5.0	
17	Ni	1.0	
18	Cu	1.0	
19		0.2	
20	Benzene	0.1	
21	Benzo(a)-Pyrene	0.2	
100	the second se		

C) The treated effluent shall be 100% recycled in the cooling water system. The blowdown from the cooling system shall be discharged into the sea through a separate channel.

Sr N	o. Parameters	Standards prescribed by Board
01		6.0 to 8.5
02	Oil & Grease	20.0

Concentration limits shall be complied with at the outlet discharging effluent (excluding discharge from sea water cooling systems) to receiving environment (surface water bodies, marine systems or public sewers). In case of reuse of treated effluent directly for irrigation/horticulture purposes (within the premises of refinery) and/or make-up water for cooling systems, he concentration limits shall also be complied at the outlet

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before taking the effluent for such application. However, any use in the process such as use of sour water in desalter is excluded for the purpose of

In case of circulating seawater cooling, the blowdown from cooling systems shall be monitored for pH and oil & grease (also hexavalent & total chromium, if chromate treatment is given to cooling water) and shall conform to the concentration limits for these parameters. In case of reuse of treated effluent as cooling water makeup, all parameters (as applicable for treated effluent)shall be monitored and conform to the prescribed standards.

Incase once through cooling with seawater, the oil & grease content in the effluent shall not exceed 1.0mg/l.

A] As per your consent application, you have proposed to install the sewage treatment system with the design capacity of 250 CMD

- B] The Applicant shall operate the sewage treatment system to treat the sewage so as to achieve the following standards/ prescribed under EP Act, 1986 and Rules made there under from time to time, whichever is stringent.
 - Suspended Solids. (1)

(2)

BOD 3 days 27°C.

100 Not to exceed 100 Not to exceed

mg/l. mg/l.

C] The treated sewage shall be discharged in Municipal sewer.

- 3) The Board reserves its rights to review plans, specifications or other data relating to plant setup for the treatment of waterworks for the purification thereof & the system for the disposal of sewage or trade effluent or in connection with the grant of any consent conditions. The Applicant shall obtain prior consent of the Board to take steps to establish the unit or establish any treatment and disposal system or/and extension or addition thereto.
- 3) The industry shall ensure replacement of pollution control system or its parts after expiry of its expected life as defined by manufacturer so as to ensure the compliance of standards and safety of the operation thereof.
- 4) The Applicant shall comply with the provisions of the Water (Prevention & Control of Pollution) Cess Act, 1977 and as amended, by installing water meters, filing water cess returns in Form-I and other provisions as contained

Sr.	Purpose for water consumed	Water consumption quantity (CMD)
1.	Industrial Cooling, spraying in mine pits or boiler feed (sea water)	153790
0	Domestic nurnose	1408
3.	Processing whereby water gets polluted & pollutants are easily biodegradable	20405
4.	Processing whereby water gets polluted & pollutants are not easily biodegradable and are toxic	0

5) The Applicant shall provide Specific Water Pollution control system as per the conditions of EP Act,1986 and rule made there under from time to time/ Environmental Clearance / CREP guidelines.

M/s BPCL Refinery SRO Mumbai III/I/R/L/61305000

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2)

<u>Schedule-II</u>

<u>Terms & conditions for compliance of Air Pollution Control</u>:

1. As per your application, you have provided the Air pollution control (APC)system and also erected following stacks and to observe the following fuel pattern-

C.,	Stack Attached To	APC	Height	Type of	Quantity	S %	SO_2
Sr. No	Stack Attached 10	System	in Mtrs.	Fuel	& UoM	NI:1	Kg/Day Refer
1	High Efficiency Boiler	Stack	70	Gas: 14.4	MT/D		Sr
	HEB-1			LSHS:			No 3
l				56.6		Nil	
2	High Efficiency Boiler	Stack	70	Gas: 11.0		0.5	
	HEB-2			106			
			70	40.0	MTVD	Nil	1
3	High Efficiency Boiler	Stack	10	LSHS		0.5	
	HEB-3			52.8			
ļ	COLL DA	Stack	75	Gas:11.2	MT/D	Nil	
4	CDU B1	DIACK	10	LSHS:	•	0.5	
				34.3			
<u> </u>	CDUL DO	Stack	75	Gas. 10.8	MT/D	Nil	
5	CDU B2	Diach		LSHS:		0.5	
				37.8			
	EDU B1	Stack	60.96	Gas: 7.8	MT/D	Nil	
0	FFUBL		a start the second	LSHS:		0.5	
				37.8			4
7	Refermer CRU B1	Stack	60.96	Gas: 47.6	MT/D	Nil	
1	Reformer once Dr	X		LSHS: 41		0.5	
ļ							_
8	Bitumen F1	Stack	33.53	Gas: 16.9	MT/D	Nil	
0	Bitumen 1 1	Care and the second		Oil: 0		0.5	4
9	New demountable	Stack	125		MT/D		
ľ	Flare with 5 pipes						
10	New Flare	Stack	100	Gas: 10	MT/D	NII	
11	Crude Modification	Stack	64.6	Gas: 14.8	3 MT/D	N11	
	Unit (F01/02)			LSHS:		0.0	
	The second se			94.7		NI:1	
12	HVU [•] Heater	Stack	67.8	Gas: 21.	5 M17D		
				LSHS: 4	6	0.5	
				- 10		Nil	
13	FCCU Charge Heater	r Stack	60	Gas: 13.	5 MID		
				011:0		0.0	
				Gas: 1	9 MT/D	Nil	-1
14	FCCU CO Boiler	Stack	00	Cobe 8	0	0.5	
				UURC. U	~		
			- 01	G28' 13	3 MT/D	Nil	
15	Aromatic Naphtha	Stack	54	LSHS. 10		0.5	
	reboiler F101/F102			13.4			
				10.7			
						<u></u>	
					\wedge	1 -	1

6	Aromatics hot oil heater F320	Stack	60	Gas: 7.6 LSHS: 14.4	MT/D	Nil 0.5	
7	CCU CO Boiler	Stack	60	Gas: 0	MT/D	Nil	
	·		00	Coke: 110	MT/D	Nil	
.8	CCU regenerator Flue Gas without CO	Stack	60	Coke: 110		0.2	
19	CPP HRSG-1	Stack	60	128	MT/D	RLN	
				RLNG =		BHA	
				G =		G,	
				10+FG =		FG:	
				5 BHGO			
				=12)	¢		
						0.12	
20	CPP HRSG-2	Stack	60	120	MT/D	RLN	
40				(RLNG =		G,	
					$\langle \mathcal{O} \rangle$	G	
				$10+FG^{*}$		FG:	
				4 BHGO		Nil	
				=20)	-	BHG	
				A Contraction of the second se		0 12	
			60	200	 	- 0.12 RLN	
21	CPP HRSG-3	Stack	00	(RLNG =	=	G,	
			a the second and	189 +	-	BHA	
			and the second	BHAG =	=	G,	
			×.) .	10+FG =	-	Nil	
			6	1)		BHG	
		160				0	
		<u>A</u>				0.12 	
22	Gas Turbine-1	Stack	30	RLNG	=	G.	
	exhaust			113+BHA		BHA	
				G	=	G,	
				10+FG	=	FG:	
	01/2			5 BHG		BHG	
	and the second s			-12)		0	
	- 197 197					0.12	
23	Gas Turbine-2	Stack	30	120	MT/D	RLN	
	exhaust			(RLNG 106	= +	BHA	
				BHAG	=	G,	
				10+FG	=	FG:	
				4 BHG	0	Nil	
				=20)			
						0.12	
94	NB2A furnace in	Stack	60	Gas:	5 MT/D	Nil	
24	CDU	Statia		Oil: 67		0.5	
L					Λ.	Daga Part	ī2

5 (CCU charge heater	Stack	65	Gas: 4.8	M17D	
	1 801	Stack	65	Gas: 5.3	MT/D	Nil
L C	H-801	5 tuon		Oil: 74.4		0.5
7]	HDS H-101/H102	Stack	60	Gas: 7.3	MT/D	Nil
8]	DHDS	Stack	60	Gas: 19	MT/D	Nil
	DHDS H2	Stack	60	LNG 43.8	MT/D	LNG
9	D1100 112			Naphtha		N11 Naph
				25.4		tha
						0,05
20	DHDS SRU	Stack	60	Fuel Gas	MT/D	Nil
	incinerator			3	1	85%
ł				Acid Gas		
	THE COLL & MOLL	Stock	75	Gas: 37.2	MT/D	Nil
31	RMP CDU & VDU	Stack	10	LSHS:		0.5
				164.8		NU
32	RMP HCU (1st & 2nd	Stack	60	Gas: 32.9		
	stage)	Cto ala	60	Gas 22.7	MT/D	Nil
33	Hydrocracker (HCU)	Stack		Oil: 57		0.5
34	RMP SRU	Stack	80	Fuel Gas	MT/D	Nil
04				6		85% H2S
			X	Acia Gas	5	1120
			A CONTRACT			
35	RMP Hydrogen Unit	Stack	60	LNG+PS	MT/D	LNG,
50	itivii iigalogoi e		Υ	A off gas	:	PSA
		Carlos A.	*	320		gas
		J.CO.				Nil
26	Vacuum column feed	Stack	65	Gas: 10.	3 MT/D	Nil
30	heater (LOBS)			LSHS:		0.5
	<u> </u>			15.5		Nil
37	Reactor feed heater (Stack	65	Oil: 0	4 1111/12	0.5
00	LOBS)	Stack	65	Gas:	5 MT/D	Nil
30	heater (LOBS)			Oil: 0		0.5
39	Gas Turbine-3	Stack	30	200	= MT/D	PSA
	exhaust			189	+	off
				BHAG	=	gas,
				10+FG	=	BHA
				1)		Nil
						BHG
						0
						0.12
40	CCR (NHT-1) & CC (NHT-2)	CR stack	75	LNG/Fu = 300	el MT/D	INII
41	CCR	Stack	88.5			
					A A	
	M/s BPCL Refinerv SRO Mumbai I	11/1/R/L/613050	000		1) AV	Page 9 of 14
					VMV Y/	>

- 2. The Applicant shall provide Specific Air Pollution control equipments as per the conditions of EP Act, 1986 and rule made there under from time to time / Environmental Clearance / CREP guidelines.
- Environmental Clearance / Ottel guidelines.
 3. The applicant shall operate and maintain above mentioned air pollution control system, so as to achieve the level of pollutants to the following standards:

lards:		100	
Particulate	Not to exceed	100 mg/14m ² .	
matter		1700 (NTm3	
SO2	Not to exceed	1700 mg/10m	
NOv	Not to exceed	450 mg/Nm ³	
	Not to exceed	200 mg/Nm ³	
	Not to exceed	150 mg/Nm ³	
H2S in fuel	NOT to exceed	$5 mg/Nm^3$	Sec.
Nickel and	Not to exceed	o mg/rvm	
Vanadium (Ni			
+ V)			
Sulphur	Not to exceed	1 %	$\sim - \alpha \alpha^{-1}$
content in			$\sim \sim$
liquid fuel,			$\sim \sim$
weight%			111

4. Storage of Volatile Liquids : General Petroleum Broducts

(1) Storage tanks with capacity between 4 to 75m3 and total vapour Pressure (TVP) of more than 10 kpa should have Fixed Roof Tank (FRT) with pressure valve vent.

(2) Storage tank with the capacity between 75 to 500 m3 and total vapour Pressure (TVP) of 10 to 76 kpa should have Internal Floating Root Tank (IFRT) of External Floating Root Tank (EFRT) or Fixed Roof Fank with vapour control or vapour balancing system.

(3) Storage tanks with the capacity of more than 500 m3 and total vapour Pressure (TVP) of 10 to 76 kpa should have Internal Floating Roof Tank or External Floating Roof Tank or Fixed Roof Tank with vapour control system.

(4) The tanks with the capacity of more than 75 m3 and total vapour Pressure (TVP) of more than 76 kpa should have Fixed Root Tank with vapour control system.

- (5) Requirement for seals in Floating Roof Tanks:
- (a) IERT and EFRT shall be provided with double seals with minimum vapour recovery of 96%.

(b) Primary seal shall be liquid or shoe mounted for EFRT and vapour mounted for IFRT. Maximum seal gap width will be 4 cm and maximum gap area will be 200 cm2/m of tank diameter. (c) Secondary seal shall be rim mounted. Maximum seal gap width will be 1.3 cm and maximum gap area will be 20 cm2/m of tank diameter. (d) Material of seal and construction shall ensure high performance and durability.

(ii) Fixed Roof Tanks shall have vapour control efficiency of 95% and vapour balancing efficiency of 90%

(iii) Inspection and maintenance of storage tanks shall be carried out under strict control. For the inspection, API RP 575 may be adopted, In-service inspection with regard seal gap should be carried out once in every six months and repair to be

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implemented in short time. In future, possibility of on-stream repair of both seals shall be examined.

5. Solvents for Lube-Base Oil production (Furfural, NMP, MEK, Toluene and MIBK)

IFRT with double seals and inert gas blanketing with vapour removal efficiency of at least 97% shall be provided.

Emission control for Ro	ad tank truck/Rail tank wa	agon loading
Loading of Volatile	Gasoline and Naphtha:	
Products	(i) VOC reduction, %.	(i) 99 .5
	(ii) Emission, gm/m3	(ii) 5
	Benzene:	22
	(i) VOC reduction, %	(i) 99.99
	(ii) Emission, mg/m3	(ii) 20
	Toluene/Xylene: (i) VOC reduction, %	(i) 9 9:98
	(ii) Emission, mg/m3	(ii) 150
Note:	<i>O</i> ₁ ×	
(i) It shall be applicab	le for Gasoline, Naphtha, E	Benzene, Toluene and
Xylene loading.	Alles -	
(ii) Road tank Truck s	hall have Bottom loading a	and Roll tank wagon
shall have Top subme	rged loading.	
X		11.1
(iii) Annual leak testi	ng for vapour collection sha	all be done.
L		

- 6. The Applicant shall obtain necessary prior permission for providing additional control equipment with necessary specifications and operation thereof or alteration or replacement/alteration well before its life come to an end or erection of new pollution control equipment.
 7. The Board reserves its rights to vary all or any of the condition in the
- 7. The Board reserves its rights to vary all or any of the condition in the consent, if due to any technological improvement or otherwise such variation (including the change of any control equipment, other in whole or in part is necessary).

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M /n DDCI	Rofinani SRA	Mumhai III	/1/R/L	/61305000
MIS BPLL	Rennery SAU	mumburm	/////	01000000

Schedule-III Details of Bank Guarantees

			Gabricgi	Purpose of BG	Complian	Validity
Sr.	Consent	Amt of	Submissi	1	ce Period	Date
No.	(C to	BG	Poriod			
	E/O/R)	Imposed	Submitted	O & M of PCS	31.08.2016	31.12.2016
1	C to R	10 lakns	Within 15	Industry shall submit	31.01.2015	30.05.2015
2	C to R	5 lakhs	dove from	time-bound programme		
			the date of	for improving the		
			issue of	efficiency of Sulphur	1	
			consent.	Recovery and Unit	×	
			consente	implement accordingly		
	C + D	5 lokbe	Within 15	Industry shall install	31.03.2015	31.07.2015
3	C to K	J lakiis	days from	flowmeter to measure		•
			the date of	the discharge of	ACV.	
			issue of	effluent, cooling water	Nor and	
			consent.			
Managanta consent.						

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Schedule-IV

General Conditions:

- 1) The applicant shall provide facility for collection of environmental samples and samples of trade and sewage effluents, air emissions and hazardous waste to the Board staff at the terminal or designated points and shall pay to the Board for the services rendered in this behalf.
- 2) Industry shall monitor effluent quantity, stack emissions and ambient ar quantity monthly.
- 3) The applicant shall provide ports in the chimney/(s) and facilities such as ladder, platform etc. for monitoring the air emissions and the same shall be open for inspection to/and for use of the Board's Staff. The chimney(s) vents attached to various sources of emission shall be designated by numbers such as S-1, S-2, etc. and these shall be painted/ displayed to facilitate identification.
- 4) Whenever due to any accident or other unforeseen act or even, such emissions occur or is apprehended to occur in excess of standards laid down, such information shall be forthwith Reported to Board, concerned Police Station, office of Directorate of Health Services, Department of Explosives, Inspectorate of Factories and Focal Body. In case of failure of pollution control equipments, the production process connected to it shall be stopped.
- 5) The applicant shall provide an alternate electric power source sufficient to operate all pollution control facilities installed to maintain compliance with the terms and conditions of the consent. In the absence, the applicant shall stop, reduce or otherwise, control production to abide by terms and conditions of this consent.
- 6) The firm shall submit to this office, the 30th day of September every year, the Environmental Statement Report for the financial year ending 31st March in the prescribed Form-V as per the provisions of rule 14 of the Environment (Protection) (Second Amendment) Rules, 1992.
- 7) The industry shall recycle/reprocess/reuse/recover Hazardous Waste as per the provision contain in the HW(MH&TM) Rules 2008, which can be recycled/processed/reused/recovered and only waste which has to be incinerated shall go to incineration and waste which can be used for land filling and cannot be recycled/reprocessed etc should go for that purpose, in order to reduce load on incineration and landfill site/environment.
- 8) The industry should comply with the Hazardous Waste (M,H & TM) Rules, 2008 and submit the Annual Returns as per Rule 5(6) & 22(2) of Hazardous Waste (M,H & TM) Rules, 2008 for the preceding year April to March in Form-IV by 30th June of every year.
- 9) An inspection book shall be opened and made available to the Board's officers during their visit to the applicant.
- 10) The applicant shall make an application for renewal of the consent at least 60 days before the date of the expiry of the consent.
- 11) Industry shall strictly comply with the Water (P&CP) Act, 1974, Air (P&CP) Act, 1981 and Environmental Protection Act, 1986 and industry specific standard under EP Rules 1986 which are available on MPCB website(<u>www.mpcb.gov.in</u>).
- 12) The industry should comply with the Hazardous Waste (M, H & TM) Rules, 2008 and submit the Annual Returns as per Rule 5(6) & 22(2) of Hazardous Wastes (M,H &TM) Rules, 2008 for the preceding year April to March in Form-IV by 30th June of every year.
- Environmental cell with qualified constitute an shall 13) The industry staff/personnel/agency to see the day to day compliance of consent condition towards Environment Protection.
- 14) Separate drainage system shall be provided for collection of trade and sewage effluents. Terminal manholes shall be provided at the end of the collection system with arrangement for measuring the flow. No effluent shall be admitted in the pipes/sewers downstream of the terminal manholes. No effluent shall find its way other than in designed and provided collection system.

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- 15) Neither storm water nor discharge from other premises shall be allowed to mix with the effluents from the factory.
- 16) The applicant shall install a separate meter showing the consumption of energy for operation of domestic and industrial effluent treatment plants and air pollution control system. A register showing consumption of chemicals used for treatment shall be maintained.
- 17) The industry should not cause any nuisance in surrounding area.
- 18) The industry shall take adequate measures for control of noise levels from its own sources within the premises so as to maintain ambient air quality standard in respect of noise to less than 75 dB (A) during day time and 70 dB (A) during night time. Day time is reckoned in between 6 a.m. and 10 p.m. and night time is reckoned between 10 p.m. and 6 a.m.
- 19) The applicant shall maintain good housekeeping.
- 20) The applicant shall bring minimum 33% of the available open land under green coverage/ plantation. The applicant shall submit a yearly statement by 30th September every year on available open plot area, number of trees surviving as on 31st March of the year and number of trees planted by September end.
- 21) The non-hazardous solid waste arising in the factory premises, sweepings, etc. be disposed of scientifically so as not to cause any nuisance / pollution. The applicant
- shall take necessary permissions from civic authorities for disposal of solid waste. 22) The applicant shall not change or alter the quantity, quality, the rate of discharge, temperature or the mode of the effluent/emissions or hazardous wastes or control equipments provided for without previous written permission of the Board. The industry will not carry out any activity, for which this consent has not been granted/without prior consent of the Board.
- 23) The industry should monitor major stack emissions once a quarter and ambient air
- quanty regularly. 24) The industry shall ensure that fugitive emissions from the activity are controlled so as to maintain clean and safe environment in and around the factory premises. Fugitive emission survey shall be done twice in a year (one for monitoring and other for checking after repair of leaks)
- 25) The industry shall submit official e-mail address and any change will be duly informed to the MPCB.
- 26) The industry shall achieve the National Ambient Air Quality standards prescribed vide Government of India, Notification dtd. 16.11.2009 as amended.
- 27) The applicant shall install online continuous monitoring system for process stack emission analysis & same shall be directly connected to MPCB website http://mpcb.gov.in as well as to the respective Regional Office within 3 months period and operate the same regularly.
- 28) The applicant shall install three continuous automatic ambient air and micrometeorological monitoring station at location indicated by State Board to be set up and operate at its own cost measure SO2, NOx and particulate matter. These CAAQMS shall also have necessary provision of networking to the Air Quality Monitoring network of MPCB.

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