# MAHARASHTRA POLLUTION CONTROL BOARD

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MAHARASHTRA

Kalpataru Point, 3rd & 4th floor, Sion- Matunga Scheme Road No. 8, Opp. Cine Planet Cinema, Near Sion Circle, Sion (E),

Mumbai - 400022

Visit At : <u>http://mpcb.gov.in</u>

ORANGE/L.S.I

Date: 4/9/2014

Consent No: B.O/AST/EIC.NO- RD-2771-14/E/Gen- 8196

Consent to Establish under Section 25 of the Water (Prevention & Control of Pollution) Act, 1974 & under Section 21 of the Air (Prevention & Control of Pollution) Act, 1981 and Authorization / Renewal of Authorization under Rule 5 of the Hazardous Wastes (Management, Handling & Transboundry Movement) Rules 2008

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[To be referred as Water Act, Air Act and HW (M&H) Rules respectively].

CONSENT is hereby granted to

Kokoyu Camlin Ltd, Plot No F/8 Additional Patalganga MIDC Dist- Raigad-410206 Maharashtra,-India

located in the area declared under the provisions of the Water Act, Air act and Authorization under the provisions of HW(M&H) Rules and amendments thereto subject to the provisions of the Act and the Rules and the Orders that may be made further and subject to the following terms and conditions:

- 1. The Consent to Establish is granted for a period up to: Commissioning of the unit OR Five years from the date of grant of consent whichever is earlier.
- 2. The Consent is valid for the manufacture of following products by blending and mixing process only:

Sr.	Product Name	Maximum Quantity	UOM
No.	White Board Marker	58394500	Kg/Annum
1		9502731	No's/Annum
2	Hi-Lighter Mechanical Pencil	52700789	No's/Annum
3		1290884	No's/Annum
4	Ball pen Gel Pen	9957315	No's/Annum
5	Gel Pen Refill	9957315	Kg/Annum
6		1295974	No's/Annum
7	Ball pen Refill Hi-Polymer Leads	2885209484	No's/Annum
8	Glue stick	13404829	No's/Annum
9		6524610	No's/Annum
10	Stamp Pads Permanent Marker Ink	5335521	Kg/Annum
11		3000000	Kg/Annum
12	Stamp Pad Ink White Board Marker Ink	13521621	Kg/Annum
13		2400000	Kg/Annum
14	Fountain Pen Ink	29408085	Kg/Annum
15	Adhesive Paste	58366578	No's/Annum
16	Permanent Marker	2427164	Kg/Annum
17	Adhesive Gum	2850886	Kg/Annum
18 19	White Glue CD/DVD Marker	45921854	No's/Annum

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20	Correction Pen	28960111	No's/Annum
21	Paint Marker	5919025	No's/Annum

## **3. CONDITIONS UNDER WATER ACT:**

(i) The daily quantity of trade effluent from the factory shall not exceed 5.00M<sup>3</sup>. (Shall recycle/reuse treated effluent back in the process excess any shall be used on land for gardening/tree plantation only)

(ii) The daily quantity of sewage effluent from the factory shall not exceed 20.00M<sup>3</sup>.

(iii) Trade Effluent :

Treatment: The applicant shall provide comprehensive treatment system consisting of primary / secondary and/or tertiary treatment as is warranted with reference to influent quality and operate and maintain the same continuously so as to achieve the quality of the treated effluent to the following standards:

	S.NO	PARAMETERS	LIMITS
1	pH	Between	5.5 to 9.0
2	Oil & Grease	Not to exceed	10 mg/l
3	Suspended Solids	Not to exceed	100 mg/l.
4	BOD 3 days 27 Deg. C	Not to exceed	30 mg/l
5	COD	Not to exceed	250 mg/l
6	T.D.S	Not to exceed	2100 mg/l.
7	Sulphate	Not to exceed	1000 mg/l
8	Chlorides	Not to exceed	600 mg/l

- (iv) **Trade Effluent Disposal:** The treated industrial effluent shall be segregated and recycle/reused back into process and remaining treated effluent shall use on land for gardening within the premises only. There shall not be any discharge outside the factory premises.
- (v) Sewage Effluent Treatment: The applicant shall provide comprehensive treatment system as is warranted with reference to influent quality and operate and maintain the same continuously so as to achieve the quality of treated effluent to the following standards.

(1)	Suspended Solids	Not to exceed	100	mg/l.
(2)	Suspended Solids BOD 3 days 27o C.	Not to exceed	100	mg/l.

(vi) Sewage Effluent Disposal: The treated domestic effluent shall be soaked in a soak pit, which shall be got cleaned periodically. Overflow, if any, shall be used on land for gardening / plantation only.

### (vii) Non-Hazardous Solid Wastes:

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Sr. No.	Туре	Of Quantity	UOM	Treatment	Disposal
	Waste				

(viii)Other Conditions: Industry should monitor effluent quality regularly.

- 4. The applicant shall comply with the provisions of the Water (Prevention & Control of Pollution) Cess Act, 1977 (to be referred as Cess Act) and amendment Rules, 2003 there under
  - The daily water consumption for the following categories is as under:
  - (i) Domestic purpose ... 30.00 CMD
  - (ii) Water gets Polluted &

Pollutants are Biodegradable	20.00 CMD
(iii) Water gets Polluted, Pollutants	
are not Biodegradable & Toxic (iv) Industrial Cooling, spraying	0.00 CMD
in mine pits or boiler feed	10.00CMD

in mine pits or boiler feed

10.00CMD

The applicant shall regularly submit to the Board the returns of water consumption in the prescribed form and pay the Cess as specified under Section 3 of the said Act.

## 5. CONDITIONS UNDER AIR ACT:

The applicant shall install a comprehensive control system consisting of (i) control equipments as is warranted with reference to generation of emission and operate and maintain the same continuously so as to achieve the level of pollutants to the following standards:

#### **Control Equipment:** a.

Industry shall provide scrubbers/dust collector of sufficient capacity to control the emissions.

## **Conditions for D.G. Set:-**

- a. Noise from the D.G. Set should be controlled by providing an acoustic enclosure or by treating the room acoustically.
- b. Industry should provide acoustic enclosure for control of noise. The acoustic enclosure/ acoustic treatment of the room should be designed for minimum 25 dB (A) insertion loss or for meeting the ambient noise standards, whichever is on higher side. A suitable exhaust muffler with insertion loss of 25 dB (A) shall also be provided. The measurement of insertion loss will be done at different points at 0.5 meters from acoustic enclosure/room and then average.
- The industry shall take adequate measures for control of noise c. levels from its own sources within the premises in respect of noise to less than 55 dB(A) during day time and 45 dB(A) during the night time. Day time is reckoned between 6 a.m. to 10 p.m and night time is reckoned between 10 p.m to 6 a.m.
- d. Industry should make efforts to bring down noise level due to DG set, outside industrial premises, within ambient noise requirements by proper sitting and control measures.
- Installation of DG Set must be strictly in compliance with recommendations of DG Set manufacturer.

A proper routine and preventive maintenance procedure for DG set should be set and followed in consultation with the DG manufacturer which would help to prevent noise levels of DG set from deteriorating with use

- D.G. Set shall be operated only in case of power failure
- h. The applicant should not cause any nuisance in the surrounding area due to operation of D.G. Set

## **b. Standards for Stack Emissions:**

(i) SPM/TPM	Not to exceed 150 mg/Nm <sup>3</sup>
(ii) $SO_2$	Not to exceed 173 kg/day
(iii) $SO_{2 \text{ (process)}}$	Not to exceed 50.0kg/day
(iv) Acid Mist	Not to exceed $35.0 \text{ mg/Nm}^3$

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(1)	The applicant shall ob	serve the followin	g fuel pattern:-
Sr. No.	Type Of Fuel	Quantity	UOM
1	Diesel for D.G.	360.00	Ltrs/Hr

(ii) The applicant shall erect the chimney(s) of the following specifications:-

Sr. No.	Chimney Attached To	Height in Mtrs.
1	D.G. Set (380 KVA)	4.00*
2	D.G. Set (225 KVA)	4.00*
3	D.G. Set (360 KVA)	4.00*
4	D.G. Set (300 KVA)	4.00*
5	D.G. Set (160 KVA)	4.00*above the roof in which D.G is installed

- (iii) The applicant shall provide ports in the chimney/(s) and facilities such as ladder, platform etc. for monitoring the air emissions and the same shall be open for inspection to/and for use of the Board's Staff. The chimney(s) vents attached to various sources of emission shall be designated by numbers such as S-1, S-2, etc. and these shall be painted/ displayed to facilitate identification.
- (iv) The industry shall take adequate measures for control of noise levels from its own sources within the premises so as to maintain ambient air quality standard in respect of noise to less than 75 dB(A) during day time and 70 dB(A) during night time. Day time is reckoned in between 6 a.m. and 10 p.m. and night time is reckoned between 10 p.m. and 6 a.m.

(v) Other Conditions:

- 1) The industry should not cause any nuisance in surrounding area.
- 2) The industry should monitor stack emissions and ambient air quality Regularly.
- 6. CONDITIONS UNDER HAZARDOUS WASTE (MANAGEMENT, HANDLING & TRANSBOUNDRY MOVEMENT) RULES, 2008:
  - (i) The Industry shall handle hazardous wastes as specified below.

	Type Of Waste	Quantity	UOM	Disposal
	34.3 Chemical sludge from waste water treatment	600.00	Kg/A	Sale to authorized
2	5.1 Used /spent oil	0.02	MT/A	reprocess or CHWTSDF

- (ii) Treatment: NIL
- 1. The authorization is hereby granted to operate a facility for collection, storage, transport & disposal of hazardous waste.
- 2. The industry should comply with the Hazardous Waste (M&H) Rules, 2003.
  - a. Whenever due to any accident or other unforeseen act or even, such emissions occur or is apprehended to occur in excess of standards laid down, such information shall be forthwith Reported to Board, concerned Police Station, office of Directorate of Health Services, Department of Explosives, Inspectorate

of Factories and Local Body. In case of failure of pollution control equipments, the production process connected to it shall be stopped.

- b. The unit has to display and maintain the data online outside the factory main gate in Marathi & English both on a 6'x4' display board in the manner and the report of the compliance along with photograph shall be submitted to this office & concerned Regional Office/ Sub Regional Office.
- c. It shall be ensured that the Hazardous waste is handled, managed & disposed of strictly in accordance with the Hazardous Waste (Management & Handling) Rules, 1989 as amended on 2003 and shown & submitted to the Board as & when asked for.

## 7. Industry shall comply with following additional conditions:

- i. The applicant shall maintain good housekeeping and take adequate measures for control of pollution from all sources so as not to cause nuisance to surrounding area / inhabitants.
- ii. The applicant shall bring minimum 33% of the available open land under green coverage/ tree plantation.
- iii. Solid waste The non hazardous solid waste arising in the factory premises, sweepings, etc., be disposed of scientifically so as not to cause any nuisance / pollution. The applicant shall take necessary permissions from civic authorities for disposal to dumping ground.
- iv. The applicant shall provide for an alternate electric power source sufficient to operate all pollution control facilities installed by he applicant to maintain compliance with the terms and conditions of the consent. In the absence, the applicant shall stop, reduce or otherwise, control production to abide by terms & conditions of this consent regarding pollution levels.
- v. The applicant shall not change or alter quantity, quality, the rate of discharge, temperature or the mode of the effluent / emissions or hazardous wastes or control equipments provided for without previous written permission of the Board.
- vi. The applicant shall provide facility for collection of environmental samples and samples of trade and sewage effluents, air emissions and hazardous wastes to the Board staff at the terminal or designated points and shall pay to the Board for the services rendered in this behalf.
- vii. The applicant shall make an application for renewal of the consent at least 60 days before the date of the expiry of the consent.
- viii. The firm shall submit to this office, the 30<sup>th</sup> day of September every year, the Environmental Statement Report for the financial year ending 31<sup>st</sup> March in the prescribed Form-V as pre the provisions of rule 14 of the Environment (Protection) (Second Amendment) Rules, 1992.
- ix. As inspection book shall be opened and made available to the Board's officers during their visit to the applicant.
- x. The applicant shall install a separate electric meter showing the consumption of energy for operation of domestic and industrial effluent treatment plants and air
- pollution control system. A register showing consumption of chemicals used for treatment shall be maintained.
- xi. Separate drainage system shall be provided for collection of trade and sewage effluents. Terminal manholes shall be provided at the end of collection system with arrangement for measuring the flow. No effluent shall be admitted in the pipes / sewers down- stream of the terminal manholes. No effluent shall find its way other than in designed and provided collection system.
- xii. Neither storm water nor discharge from other premises shall be allowed to mix with the effluents from the factory.
- 8. The consent should not be construed as any exemption from obtaining necessary NOC from other Govt. agencies as may deemed fit necessary.

- 9. The industry shall also comply with the Industry specific standards notified under Environment Protection Act.
- 10. This Board reserves the right to amend or add any conditions in this consent and the same shall be binding on the Applicant.
- 11. Industry shall not take any effective steps for commencement of production without obtaining Consent to operate.
- 12. Since the Built up Area is exceeding 20,000 sq. mtrs i.e-27,568 sq.mtrs, it attracts EIA Notification 2006 and amendments thereto. The applicant should not take any effective steps for implementation of the project before obtaining Environmental Clearance as per EIA Notification 2006 and amendments thereto.
  - a. As per Para 2 of EIA notification dated-14/09/2006, the effective steps include starting of any construction work or preparation of land by the project management. However as clarified by the MoEF vide office memorandum no. J-1103/41/2006-IA.II(I); Dated-19/8/2010, fencing of the site to protect it from getting encroached & construction of temporary shed(s) for the guard(s) & acquisition of land shall not be treated as an effective steps.
- 13. Industry shall submit Bank Guarantee of Rs 5.0 lakh valid upto consent period in favour of "Regional Officer, MPCB, Raigad" within 15 days towards compliance of consent conditions.
- 14. The Capital investment of the industry is Rs. 96.39 Cr.

(P. K. Mirashe) Assistant Secretary Technical

To,

Kokoyu Camlin Ltd, Plot No F/8 Additional Patalganga MIDC Dist- Raigad-410206 Maharashtra, India

Copy for information to:-

- I. Regional Officer MPCB, Raigad:-
- 2. Sub-Regional Officer MPCB, Raigad-I.
- 3. Chief Account Officer MPCB Mumbai.

Received Consent fee of -

Sr. No.	Amount(Rs.)	DD. No.	Date	Drawn On
1	125100	446788	28 Apr 2014	HDFC Bank