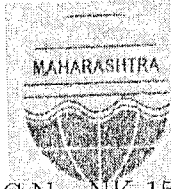


MAHARASHTRA POLLUTION CONTROL BOARD

Phone : 4010437/4020781
/4037124/4035273
Fax : 24044532/4024068 /4023516
Email : enquiry@mpcb.gov.in
Visit At : <http://mpcb.gov.in>



Kalpataru Point, 3rd & 4th floor, Sion- Matunga
Scheme Road No. 8, Opp. Cine Planet Cinema, Near
Sion Circle, Sion (E),
Mumbai - 400 022

Consent No: Format 1.0/ BO/CAC-Cell/EIC No:-NK-15821-14/CAC/CAC-10221

Date- 10/11/2014

To,
M/s. Thyssunkrupp Electrical Steel India Pvt. Ltd.,
Village Wadivare., Po- Gonde, Tal – Igatpuri,
Dist – Nashik.
Maharashtra.

Subject: Renewal of Consent with increase in capital investment under RED category.

Ref : 1. Earlier Consent granted vide no. BO/JD(APC)/EIC No. 4710-13/renewal/CAC-6933 dtd. 21/8/2013.
2. Minutes of CAC meeting held on 30.06.2014

Your application: CR1402000144
Dated: 26/12/2013.

For: Renewal of Consent with increase in capital investment under Section 26 of the Water (Prevention & Control of Pollution) Act, 1974 & under Section 21 of the Air (Prevention & Control of Pollution) Act, 1981 and Authorization under Rule 5 of the Hazardous Wastes (M, H & T M) Rules 2008 is considered and the consent is hereby granted subject to the following terms and conditions and as detailed in the schedule I, II ,III & IV annexed to this order:

- The Consent to Operate is granted for a period from 01.03.2014 to 28.02.2018.
- The actual capital investment of the industry is Rs. 560.06 Crores (As per declaration submitted by industry)
- The Consent is valid for the manufacture of --

Sr. No.	Product/By-Product Name	Maximum Quantity in MTA
1.	Cold Rolled Grain Oriented (CRGO/Cold Rolled Non Oriented CRNO Mild Steel)	305000.00 MT/A
2.	Hydrogen Generation	576000.00 Nm ³ /M
3.	Nitrogen Generation	756000.00 Nm ³ /M

- Conditions under Water (P&CP), 1974 Act for discharge of effluent:

Sr. no.	Description	Permitted quantity of discharge (CMD)	Standards to be achieved	Disposal
1.	Trade effluent	850.90	As per Schedule -I	Recycle & on land
2.	Domestic effluent	151.80	As per Schedule -I	Recycle & on land

5. Conditions under Air (P& CP) Act, 1981 for air emissions:

Sr. no.	Description of stack / source	Number of Stack	Standards to be achieved
1.	Furnace	02 Nos.	As per Schedule -II
2.	Boiler	01 Nos.	As per Schedule -II
3.	Process Stacks	13 Nos.	As per Schedule -II
4.	DG Set	05 Nos.	As per Schedule -II

6. Conditions about Non Hazardous Wastes:

Sr. no.	Type Of Waste	Quantity & UoM	Treatment	Disposal
1	Steel Scrap	1500 MT/M		Auth. Recyclers
2	wooden Packing Scrap	15 MT/M		Auth. Recyclers
3	Plastic Drums	100 Nos/M		Auth. Recyclers
4	Carboy	250 Nos/M		Auth. Recyclers
5	Ash from Briquettes biomass	250 MT/M		Landfill/Fertilizer additive

7. Conditions under Hazardous Waste (M, H & T M) Rules, 2008 for treatment and disposal of hazardous waste:

Sr. No.	Type Of Waste	Category	Quantity	UOM	Treatment	Disposal
1	Waste Residue containing oil	5.2	100.0	MT/Yr	-	To authorized recyclers/Re-processor
2	Incinerable Waste	12.4	25.0	MT/Yr	-	CHWTSDF Ranjangaon
3	Alkali Residue	12.2	2.0	MT/Yr	-	CHWTSDF Ranjangaon
4	Acid Residue	12.1	2.0	MT/Yr	-	CHWTSDF Ranjangaon
5	Carbon Dust	13.1	2.0	MT/Yr	-	CHWTSDF Ranjangaon
6	Process Dust (Grinding Muck)	13.2	72.0	MT/Yr	-	CHWTSDF Ranjangaon
7	Coating Chemical sludge	12.6	20.0	MT/Yr	-	CHWTSDF Ranjangaon
8	Spent Acid	12.3	30.00	KL/Da y	-	Regeneration in ARP and Re Used back.
9	ETP Sludge	12.9	720.00	MT/Yr	-	CHWTSDF Ranjangaon
10	Discarded Container Barrels (plastic Drums)	33.3	1200	Nos/Yr	-	Disposed to Authorised party.
11	Discarded Container Barrels (Carboy)	33.3	3000	Nos/Yr	-	Disposed to Authorised party.
12	MGO Sludge	13.2	72.0	MT/Yr	-	CHWTSDF Ranjangaon
13	Spent Catalyst CoMoX	34.1	250.0	Ltrs/8y rs.	-	CHWTSDF Ranjangaon
14	Spent Catalyst Al2O3(G-92-C)	34.1	450.0	Ltrs/Yr	-	CHWTSDF Ranjangaon
15	Spent Catalyst ZNO (C7-6)	34.1	700.0	Ltrs/Yr	-	CHWTSDF Ranjangaon
16	Spent Catalyst Nickel (G-91)	34.1	250.0	Ltrs/3 Yr	-	CHWTSDF Ranjangaon
17	Spent Catalyst Nickel (G-90)	34.1	350	Ltrs/3 Yr	-	CHWTSDF Ranjangaon
18	Spent Catalyst Fe-Cr(C12-4)	34.1	1200	Ltrs/8 Yr	-	CHWTSDF Ranjangaon

19	Spent Catalyst Activated Carbon, D-55/2-PSA	34.1	11000	Kg/10 Yr	-	CHWTSDF Ranjangaon
20	Spent Catalyst Activated Alumina	34.1	700	Kg/10 Yr	-	CHWTSDF Ranjangaon
21	Molecular Sieves (Silipolite PHYG-3)	34.1	4000	Kg/10 Yr	-	CHWTSDF Ranjangaon
22	Spent Catalyst activated Alumina	34.1	1500	Ltrs/3 Yrs	-	CHWTSDF Ranjangaon
23	Carbon Molecular Sieves (CMS-F)	34.1	11100	Ltrs/10 yr	-	CHWTSDF Ranjangaon
24	Palladium Catalyst	34.1	500	Kg/10 Yr	-	CHWTSDF Ranjangaon
25	Molecular Sieves 13-X	34.1	3750	Ltrs/5 Yr	-	CHWTSDF Ranjangaon
26	E Waste	---	500	Kg/Yr		Disposed to MPCB approved agency.
27	BMW Waste	---	50	Kg/Yr		CBMWTSDF

8. This Board reserves the right to review, amend, suspend, revoke etc. this consent and the same shall be binding on the industry.
9. Industry shall upgrade the STP by 31.12.2014.
10. Industry shall submit design details of APC system by 31.12.2014
11. Industry shall submit affidavit regarding there in no increase in BUA due to increase in CI.
12. This consent should not be construed as exemption from obtaining necessary NOC/permission from any other Government agencies.

For and on behalf of the
Maharashtra Pollution Control Board

(Rajeev Kumar Mital, IAS)
Member Secretary

Received Consent fee of -

Sr. No.	Amount (Rs)	DD No.	Date	Drawn On
1	125000/-	057398	24/12/2013	Axis Bank
2	686960/-	057899	20/02/2014	Axis Bank
3	480/-	002396	21/08/2014	ICICI Bank
4	Rs. 3793040/- Balance fees with the Board as mentioned in previous consent granted vide dtd 21.08.2013 is considered during this Renewal			

Copy to:

1. Regional Officer - Nashik and Sub-Regional Officer - Nashik, MPCB, Nashik
They are directed to ensure the compliance of the consent conditions.
2. Chief Accounts Officer, MPCB, Mumbai.
3. CC/CAC desk - for record & website updation purposes.

Schedule-I

Terms & conditions for compliance of Water Pollution Control:

- 1) A] As per your application, you have provided the Effluent Treatment Plant (ETP) with the design capacity of - 851 CMD
- B] The Applicant shall operate the effluent treatment plant (ETP) to treat the trade effluent so as to achieve the following standards/ prescribed under EP Act, 1986 and Rules made there under from time to time, whichever is stringent.

Sr. No.	Parameters	Standards prescribed by Board (If any)
	I. Compulsory Parameters	Limiting Concentration in mg/l, except for pH
01	pH	5.5 to 9.0
02	Oil & Grease	10
03	BOD (3 days 27°C)	100
04	Total Dissolved Solids	2100
05	COD	250
06	Suspended Solids	100.0
07	Hex. Chromium	2
08	Iron	3
09	Ammonia nitrogen	50.0
10	Total Kjeldahl Nitrogen	100.0
11	Sulphate	1000.0
12	Chloride	600.0

- C) The treated effluent generated is 850.90 CMD, out of this 680 CMD shall be recycled/reuse in the process & remaining 170.90 CMD shall be used on land for gardening. In no case effluent shall find its way outside factory premises.
- 2) A.] As per your consent application, you have provided the sewage treatment system with the design capacity of 200 CMD.
- B] The Applicant shall operate the sewage treatment system to treat the sewage so as to achieve the following standards/ prescribed under EP Act, 1986 and Rules made there under from time to time, whichever is stringent.
- (1) Suspended Solids. Not to exceed 100 mg/l.
- (2) BOD 3 days 27°C. Not to exceed 100 mg/l.
- C] The treated sewage effluent shall be used on land for gardening
- 3) The Board reserves its rights to review plans, specifications or other data relating to plant setup for the treatment of water, works for the purification thereof & the system for the disposal of sewage or trade effluent or in connection with the grant of any consent conditions. The Applicant shall obtain prior consent of the Board to take steps to establish the unit or establish any treatment and disposal system or and extension or addition thereto.
- 4) The industry shall ensure replacement of pollution control system or its parts after expiry of its expected life as defined by manufacturer so as to ensure the compliance of standards and safety of the operation thereof.

- 5) The Applicant shall comply with the provisions of the Water (Prevention & Control of Pollution) Cess Act, 1977 and as amended, by installing water meters, filing water cess returns in Form-I and other provisions as contained in the said act.

Sr. no.	Purpose for water consumed	Water consumption quantity (CMD)
1.	Industrial Cooling, spraying in mine pits or boiler feed	542.0
2.	Domestic purpose	352.0
3.	Processing whereby water gets polluted & pollutants are easily biodegradable	1100.00
4.	Processing whereby water gets polluted & pollutants are not easily biodegradable and are toxic	----

- 6) The Applicant shall provide Specific Water Pollution control system as per the conditions of EP Act, 1986 and rule made there under from time to time/ Environmental Clearance / CREP guidelines.

Schedule-II

Terms & conditions for compliance of Air Pollution Control:

1. As per your application, you have erected following stack (s) and to observe the following fuel pattern-

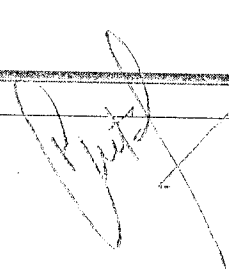
Sr. No.	Stack Attached To	APC System	Height in Mtrs.	Type of Fuel	Quantity	UoM	S %	SO ₂ Kg/Day
1	TADL (Thermal Oxidiser)	---	30	Furnace Oil	3.5	KL/D	4 %	28
2	Boiler	Dust Collector	30.5	Briquettes	25	MT/D	0.06%	30
3	Process Stacks -4Hi Mill - 2	---	31	LPG	40	MT/D
4	HFCL Furnace - 1	---	32					
5	HFCL Furnace - 2	---	32					
6	ARP Stack	Scrubber	24					
7	New Hydrogen Plant	---	30					
8	BAF	---	30					
9	ECL	Scrubber	25					
10	4Hi Rolling Mill -1	---	30					
11	HHCL Scrubber	Scrubber	30					
12	Acid Pickling	Scrubber	11					
13	TADL	---	30					
14	TADL New	---	30					
15	4Hi Skin Pass Mill	---	20					
16	TADL (Heating Zoe)	---	30					
17	DG Set - 1 (500 Kva)	---	5	Diesel	15000	Litre/Yr	1%	0.84
18	DG Set - 2 (225 Kva)	---	5					
19	DG Set - 3 (10 Kva)	---	1					
20	DG Set - 4 (35 Kva)	---	3					
21	DG Set - 5 (35 Kva)	---	3					

2. The applicant shall operate and maintain above mentioned air pollution control system, so as to achieve the level of pollutants to the following standards:

Particulate matter	Not to exceed	100 mg/Nm ³ .
HCL	Not to exceed	35 mg/Nm ³

3. The Applicant shall provide Specific Air Pollution control equipments as per the conditions of EP Act, 1986 and rule made there under from time to time / Environmental Clearance / CREP guidelines. (Concern section shall mention specific control equipments)
4. The Industry shall monitor the stack/ambient air quality monthly as per the notification.
5. The Applicant shall obtain necessary prior permission for providing additional control equipment with necessary specifications and operation thereof or alteration or replacement well before its life come to an end or erection of new pollution control equipment.
6. The Board reserves its rights to vary all or any of the condition in the consent, if due to any technological improvement or otherwise such variation (including the change of any control equipment, other in whole or in part is necessary)

Maharashtra Pollution Control Board



Schedule-III
Details of Bank Guarantees

Forfeited BG History

Sr. No.	Consent (C to E/O/R)	Amt of BG Imposed	Submission Period	Purpose of BG	Compliance Period	Validity Date
1	C to R	2/- Lakhs	Forfeited	O & M of Pollution Control System	Forfeited	Forfeited

Existing BG's

Sr. No.	Consent (C to E/O/R)	Amt of BG Imposed	Submission Period	Purpose of BG	Compliance Period	Validity Date
1	C to R (Existing to be extended)	5/- Lakhs	15 Days	O & M of Pollution Control System	28.02.2018	30.06.2018
2	C to R	2/- Lakhs	15 Days	For up-gradation of STP	31.12.2014	30.06.2018
3	C to R	2/- Lakhs	15 Days	For submission of design details of APC system	31.12.2014	30.06.2018

Schedule-IV

General Conditions:

- 1) The applicant shall provide facility for collection of environmental samples and samples of trade and sewage effluents, air emissions and hazardous waste to the Board staff at the terminal or designated points and shall pay to the Board for the services rendered in this behalf.
- 2) If the MIDC pipeline is broken/ overflowing chamber, in such cases industry shall not discharge their treated effluent into MIDC drain, it shall be sent to CETP by tanker if applicable.
- 3) Industry should monitor effluent quality, stack emissions and ambient air quality monthly.
- 4) The applicant shall provide ports in the chimney/(s) and facilities such as ladder, platform etc. for monitoring the air emissions and the same shall be open for inspection to/and for use of the Board's Staff. The chimney(s) vents attached to various sources of emission shall be designated by numbers such as S-1, S-2, etc. and these shall be painted/ displayed to facilitate identification.
- 5) Whenever due to any accident or other unforeseen act or even, such emissions occur or is apprehended to occur in excess of standards laid down, such information shall be forthwith Reported to Board, concerned Police Station, office of Directorate of Health Services, Department of Explosives, Inspectorate of Factories and Local Body. In case of failure of pollution control equipments, the production process connected to it shall be stopped.
- 6) The applicant shall provide an alternate electric power source sufficient to operate all pollution control facilities installed to maintain compliance with the terms and conditions of the consent. In the absence, the applicant shall stop, reduce or otherwise, control production to abide by terms and conditions of this consent.
- 7) The firm shall submit to this office, the 30th day of September every year, the Environmental Statement Report for the financial year ending 31st March in the prescribed Form-V as per the provisions of rule 14 of the Environment (Protection) (Second Amendment) Rules, 1992.
- 8) The industry shall recycle/reprocess/reuse/recover Hazardous Waste as per the provision contain in the HW(MH&TM) Rules 2008, which can be recycled
- 9) /processed/reused/recovered and only waste which has to be incinerated shall go to incineration and waste which can be used for land filling and cannot be recycled/reprocessed etc should go for that purpose, in order to reduce load on incineration and landfill site/environment.
- 10) The industry should comply with the Hazardous Waste (M,H & TM) Rules, 2008 and submit the Annual Returns as per Rule 5(6) & 22(2) of Hazarsous Waste (M,H & TM) Rules, 2008 for the preceding year April to March in Form-IV by 30th June of every year.
- 11) An inspection book shall be opened and made available to the Board's officers during their visit to the applicant.
- 12) **The applicant shall make an application for renewal of the consent at least 60 days before the date of the expiry of the consent.**
- 13) Industry shall strictly comply with the Water (P&CP) Act, 1974, Air (P&CP) Act,1981 and Environmental Protection Act,1986 and industry specific standard under EP Rules 1986 which are available on MPCB website(www.mpcb.gov.in).
- 14) The industry shall constitute an Environmental cell with qualified staff/personnel/agency to see the day to day compliance of consent condition towards Environment Protection.
- 15) Separate drainage system shall be provided for collection of trade and sewage effluents. Terminal manholes shall be provided at the end of the collection system with arrangement for measuring the flow. No effluent shall be admitted in the pipes/sewers downstream of the terminal manholes. No effluent shall find its way other than in designed and provided collection system.
- 16) Neither storm water nor discharge from other premises shall be allowed to mix with the effluents from the factory.

- 17) The applicant shall install a separate meter showing the consumption of energy for operation of domestic and industrial effluent treatment plants and air pollution control system. A register showing consumption of chemicals used for treatment shall be maintained.
- 18) Conditions for D.G. Set
 - a) Noise from the D.G. Set should be controlled by providing an acoustic enclosure or by treating the room acoustically.
 - b) Industry should provide acoustic enclosure for control of noise. The acoustic enclosure/ acoustic treatment of the room should be designed for minimum 25 dB (A) insertion loss or for meeting the ambient noise standards, whichever is on higher side. A suitable exhaust muffler with insertion loss of 25 dB (A) shall also be provided. The measurement of insertion loss will be done at different points at 0.5 meters from acoustic enclosure/room and then average.
 - c) Industry should make efforts to bring down noise level due to DG set, outside industrial premises, within ambient noise requirements by proper siting and control measures.
 - d) Installation of DG Set must be strictly in compliance with recommendations of DG Set manufacturer.
 - e) A proper routine and preventive maintenance procedure for DG set should be set and followed in consultation with the DG manufacturer which would help to prevent noise levels of DG set from deteriorating with use
 - f) D.G. Set shall be operated only in case of power failure.
 - g) The applicant should not cause any nuisance in the surrounding area due to operation of D.G. Set.
 - h) The applicant shall comply with the notification of MoEF dated 17.05.2002 regarding noise limit for generator sets run with diesel
- 19) The industry should not cause any nuisance in surrounding area.
- 20) The industry shall take adequate measures for control of noise levels from its own sources within the premises so as to maintain ambient air quality standard in respect of noise to less than 75 dB (A) during day time and 70 dB (A) during night time. Day time is reckoned in between 6 a.m. and 10 p.m. and night time is reckoned between 10 p.m. and 6 a.m.
- 21) The applicant shall maintain good housekeeping.
- 22) The applicant shall bring minimum 33% of the available open land under green coverage/ plantation. The applicant shall submit a statement on available open plot area, number of trees surviving as on 31st March of the year and number of trees planted by September end, with the Environment Statement.
- 23) The non-hazardous solid waste arising in the factory premises, sweepings, etc. be disposed of scientifically so as not to cause any nuisance / pollution. The applicant shall take necessary permissions from civic authorities for disposal of solid waste.
- 24) The applicant shall not change or alter the quantity, quality, the rate of discharge, temperature or the mode of the effluent/emissions or hazardous wastes or control equipments provided for without previous written permission of the Board. The industry will not carry out any activity, for which this consent has not been granted/without prior consent of the Board.
- 25) The industry shall ensure that fugitive emissions from the activity are controlled so as to maintain clean and safe environment in and around the factory premises.
- 26) The industry shall submit quarterly statement in respect of industries' obligation towards consent and pollution control compliance's duly supported with documentary evidences (format can be downloaded from MPCB official site).
- 27) The industry shall submit official e-mail address and any change will be duly informed to the MPCB.
- 28) The industry shall achieve the National Ambient Air Quality standards prescribed vide Government of India, Notification dt. 16.11.2009 as amended.

----0000----