

MAHARASHTRA POLLUTION CONTROL BOARD

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Near Sion Circle, Sion (E),
Mumbai - 400 022

RED/LSI

Consent order No: BO/JD (APC)/EIC No. NK-15997-14 /O/CC-5652 Date-12/06/2014.

To,
M/s. KSPG Automotive India Pvt. Ltd.,
Plot No. A - 3, MIDC Ahmednagar,
Ahmednagar.

Subject: Renewal of Consent to Operate RED category.

Ref : 1. Minutes of CC meeting held on 30/05/2014.
2. Earlier Consent granted vide no. BO/JD(APC)/EIC No. NK-11577-12/R/- CC-782 dated 27.12.2012 valid till 31/12/2013.

Your application : CR1401000142 Dated 01.11.2011.
For Renewal of Consent to operate.

Under Section 26 of the Water (Prevention & Control of Pollution) Act, 1974 & under Section 21 of the Air (Prevention & Control of Pollution) Act, 1981 and Authorization under Rule 5 of the Hazardous Wastes (M, H & T M) Rules 2008 is considered and the consent is hereby granted subject to the following terms and conditions and as detailed in the schedule I, II, III & IV annexed to this order:

1. The consent is granted for a period from 31.12.2013 to 31.12.2016.
2. The actual capital investment of the industry is Rs. 64.90 Crores. (As per C.A. Certificate submitted by industry)
3. The Consent is valid for the manufacture of –

Sr. No.	Product / By-Product Name	Maximum Quantity	UOM
1.	Metal Powder	97.0	MT/M
2	Bearing (Unplanted)	13.0	Lacs Nos/M
3	Bearing (Plated)	12.0	Lacs Nos/M
4	Sintered Strip	318.50	MT/M
5	Aluminium Tin strip	300.0	MT/M
6	White Metal Strip	40.0	MT/M
7	Billet Casting	90.0	MT/M
8	Centrifugal casting	4000.0	Nos/M
9	Bushes	10.0	Lacs Nos./M

4. Conditions under Water (P&CP), 1974 Act for discharge of effluent:

Sr. no.	Description	Permitted quantity of discharge (CMD)	Standards to be achieved	Disposal
1.	Trade effluent	110.0	As per Schedule -I	Recycle and On land for gardening.
2.	Domestic effluent	45.00	As per Schedule -I	Recycle and On land for gardening.

5. Conditions under Air (P&CP) Act, 1981 for air emissions:

Sr. no.	Description of stack / source	Number of Stack	Standards to be achieved
1	Fume Cupboard	01	As per Schedule -II
2	Fume Cupboard	01	
3	D.G.1	01	
4	D.G.2	01	
5	D.G.3	01	
6	D.G.4	01	
7	D.G.5	01	
8	Billet casting	01	
9	Alloy Plating	01	
10	Alloy Plating	01	
11	Welding M/c	01	
12	New powder plant	01	
13	New powder plant	01	
14	Centrifugal Casting	01	
15	Billet Casting	01	
16	Grind tool Linishing	01	
17	Bush plating shop	01	
18	Manual plating	01	
19	Plating SL-90 Gen Set	01	
20	Bush annealing Ind. Furnace	01	
21	Linishing m/c sinter plant	01	
22	A/T Plant brushing m/c	01	
23	A/T Plant linishing m/c	01	
24	A/T Plant pit oven	01	
25	Alkaline degreasing	01	
26	White metal linishing m/c	01	
27	White metal GM Refinery furnace	01	
28	White metal milling m/c	01	
29	White metal back brushing	01	
30	White metal Tin Bath	01	
31	White metal Tin Bath	01	
32	Billet casting	01	

6. Conditions under Hazardous Waste (MH & TM) Rules, 2008 for treatment and disposal of hazardous waste:

Sr. No.	Type Of Waste	Cat.	Qty	UOM	Treatment	Disposal
1	Scrap copper lead strip, Tukadi, Slitting Deform Bearing, Panchpatta	--	72.6	MT/M	-	CPCB approved scrap dealer.
2	Copper waste and scrap(Boring burr+ ABB burr+Filter powder)	--	8.0	MT/M	-	CPCB approved scrap dealer.
3	Copper dross dust ash	--	7.22	MT/M	-	CPCB approved scrap dealer.
4	Aluminium dross,Dust ash and scrp finishing burr	--	14.0	MT/M	-	CPCB approved scrap dealer.
5	Foundry ash	--	0.25	MT/M	-	CHWTSDF
6	Waste oil	5.2	600	Litrs/M	-	CPCB approved reprocessor/recycler/CHW TSDF
7	Used oil	5.1	600	Litrs/M	-	CPCB approved reprocessor/recycler/CHW TSDF.
8	Empty MS barrels [205 ltrs]	33.3	25	Nos/M	-	CPCB/SPCB approved scrap dealer.
9	Empty Plastics barrels	33.3	20	Nos/M	-	CPCB/SPCB approved scrap dealer.
10	Empty Plastics carboys	33.3	60	Nos/M	-	CPCB/SPCB approved scrap dealer.
11	Used PP jigs	33.3	0.12	MT/M	-	CPCB/SPCB approved scrap dealer.
12	GM 155 dross	--	0.51	MT/M	-	CPCB/SPCB approved scrap dealer.
13	ETP Sludge	34.3	12	MT/M	-	CHWTSDF
14	Used asbestos	15.2	0.15	MT/M	-	CHWTSDF
15	Mercury Tubes,Therma meter,CFL	--	0.1	MT/M	-	CHWTSDF
16	Sludge from bath containg organic solvent[Nikutex-2003]	12.4	0.35	MT/M	-	CHWTSDF
17	Sludge from bath containg organic solvent [ELextra]	12.4	0.2	MT/M	-	CHWTSDF
18	Grinding wheel Dust	--	0.5	MT/M	-	CHWTSDF
19	Used grease/oil sogged cotton	--	1.0	MT/M	-	CHWTSDF

	chindhi ,cloth paper					
20	Glass Wool/ Waste/ Waste FRP	---	0.05	MT/M	-	CHWTSDF
21	E-Waste	--	0.005	MT/M	-	CHWTSDF

7. Conditions under Non Hazardous and disposal of non hazardous waste:
NATURE, QUANTITY AND METHOD OF DISPOSAL OF NON-HAZARDOUS SOLID WASTE.

Sr.No.	Type of Waste	Disposed Quantity MT/M	Disposal Method and its destination
1	Scrap Al tin Deform Bearing (M.S.)	5.0	Authorized scrap dealer.
2	Scrap Al tin coated Strips and pices (M.S.)	12.0	
3	Scrap AT ABB Bur	3.0	Authorized scrap dealer.
4	Scrap AT punched strips (MS Base)	3.0	
5	Scrap AT tukadi pices and slitting	12.0	
6	Scrap Electrical cables	0.2	
7	Scrapped Tooling	0.2	
8	Scrap MS turning	13.0	
9	Scrap MS turning heavy	2.0	
10	Scrap steel strips (Bare steel MS base)	15.0	
11	Light Steel Scrap	2.0	
12	Garbage	10.0	
13	Heavy steel (MS with SS lining) Broken Machinery	15.0	
14	Wooden Scrap	5.0	
15	Scrap linishing burr(Steel)	4.0	
16	Scrap Broken Crucibles	0.75	
17	Plastics	0.8	

18	Scrap Linising Belt	0.25	Authorized scrap dealer.
19	Scrap Tin Dross	0.75	
20	Foundry Mitti	2.0	

8. The Board reserves the right to review, amend, suspend, revoke etc. this consent and the same shall be binding on the industry.
9. This consent should not be construed as exemption from obtaining necessary NOC/permission from any other Government authorities.

For and on behalf of the
Maharashtra Pollution Control Board

(Rajeev Kumar Mittal, IAS)
Member Secretary

Received Consent fee of –

Sr. No.	Amount (Rs.)	DD. No.	Date	Drawn On
1.	1,40,000	863004	17.10.2013	HDFC Bank
2	100.00	932267	23.10.2013	SBI Bank.

Copy to:

1. Regional Officer, MPCB, Nashik and Sub-Regional Officer, MPCB, Ahmadnagar: They are directed to ensure the compliance of the consent conditions.
2. Chief Accounts Officer, MPCB, Mumbai.
3. CC/CAC desk- for record & website updation purposes.

Schedule-I

Terms & conditions for compliance of Water Pollution Control:

- 1) A] As per your application, you are provided Effluent Treatment Plant for Trade effluent of Capacity 110 CMD.
- B] The Applicant shall operate the effluent treatment plant (ETP) to treat the trade Effluent so as to achieve the following standards prescribed by the Board or under EP Act, 1986 and Rules made there under from time to time, whichever is stringent.

Sr No.	Parameters	Standards prescribed by Board (If any)
		Limiting Concentration in mg/l, except for pH
01	pH	5.5 to 9.0
02	Suspended Solids	100
03	BOD (3 days 27oC)	30
04	COD	250
05	Oil & Grease	10
06	Total Dissolved Solids	2100
07	Chloride	600
08	Sulphates	1000
09	Lead	0.1
10	Copper	3.0
11	Nickel	3.0

- C) The treated effluent shall be recycle up to maximum extent and remaining shall be used on land for gardening. In no case, effluent shall find its way for gardening/outside factory premises.

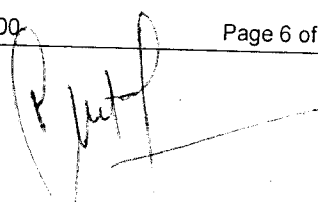
- 2) A.] As per your consent application, you have provided the Sewage Treatment Plant for Sewage effluent of Capacity 45.0 CMD.

B] The Applicant shall operate the sewage treatment system to treat the sewage so as to achieve the following standards/ prescribed under EP Act, 1986 and Rules made there under from time to time, whichever is stringent.

- | | | | | |
|-----|-------------------|---------------|-----|-------|
| (1) | Suspended Solids. | Not to exceed | 100 | mg/l. |
| (2) | BOD 3 days 27°C. | Not to exceed | 100 | mg/l. |

C] The treated sewage shall be disposed on land for gardening

- 3) The Board reserves its rights to review plans, specifications or other data relating to plant setup for the treatment of waterworks for the purification thereof & the system for the disposal of sewage or trade effluent or in connection with the grant of any consent conditions. The Applicant shall obtain prior consent of the Board to take steps to establish the unit or establish any treatment and disposal system or and extension or addition thereto.
- 4) The industry shall ensure replacement of pollution control system or its parts after expiry of its expected life as defined by manufacturer so as to ensure the compliance of standards and safety of the operation thereof.



- 5) The Applicant shall comply with the provisions of the Water (Prevention & Control of Pollution) Cess Act, 1977 and as amended, by installing water meters, filing water cess returns in Form-I and other provisions as contained in the said act.

Sr. no.	Purpose for water consumed	Water consumption quantity (CMD)
1.	Industrial Cooling, spraying in mine pits or boiler feed	60.0
2.	Domestic purpose	60.0
3.	Processing whereby water gets polluted & pollutants are easily biodegradable	120.0
4.	Processing whereby water gets polluted & pollutants are not easily biodegradable and are toxic	----
5.	Gardening	15.0

- 6) The Applicant shall provide Specific Water Pollution control system as per the conditions of EP Act, 1986 and rule made there under from time to time.

(Signature)

Schedule-II

Terms & conditions for compliance of Air Pollution Control:

1. As per your application, you have proposed to install/ provided the Air pollution control (APC) system and also proposed to erect / erected following stack (s) and to observe the following fuel pattern-

Sr. No.	Stack To	Attached APC System	Height in Mtrs.	Type of Fuel	Quantity & UoM	S %	SO ₂ Kg/Day
1	Fume Cupboard	Stack	7.0	--	---	---	-
2	Fume Cupboard	Stack	6.0	---	---	---	---
3	D.G.1	Stack	15.5	Diesel	360 Ltrs/D	1.0	7.2
4	D.G.2	Stack	15.5	---	---	---	---
5	D.G.3	Stack	15.5	---	---	---	---
6	D.G.4	Stack	15.5	---	---	---	---
7	D.G.5	Stack	15.5	---	---	---	---
8	Billet casting	Cyclones separator	12.75	---	---	---	---
9	Alloy Plating	Scrubber	10.5	---	---	---	---
10	Alloy Plating	Scrubber	10.5	---	---	---	---
11	Welding M/c	stack	9.0	---	---	---	---
12	New powder plant-16	stack	19.0	---	---	---	---
13	New powder plant-17	Cyclones separator	30.0	---	---	---	---
14	Centrifugal Casting	Stack	9.0	LPG	590 Kg/D	--	--
15	Billet Casting	Stack	8.5	---	---	---	---
16	Grind tool Linishing	Cyclones separator	8.5	---	---	---	---
17	Bush plating shop	Scrubber	13.5	---	---	---	---
18	Manual plating	Scrubber	5.25	---	---	---	---
19	Plating SL-90 Gen Set	Stack	5.5	---	---	---	---
20	Bush annealing Ind. Furnace	Stack	9.5	---	---	---	---
21	Linishing m/c sinter plant	Stack	9.5	---	---	---	---
22	A/T Plant brushing m/c	Wet scrubber	10.0	---	---	---	---
23	A/T Plant linishing m/c	Cyclones separator	9.5	---	---	---	---
24	A/T Plant pit oven	Stack	9.8	---	---	---	---
25	Alkaline degreasing	Stack	11.0	---	---	---	---
26	White metal linishing m/c	Stack	10.5	---	---	---	---
27	White metal GM	Stack	10.5	---	---	---	---

	Refinery furnace						
28	White metal milling m/c	Stack	10.5	---	---	---	---
29	White metal back brushing	Stack	11.0	---	---	---	---
30	White metal Tin Bath	Stack	11.0	---	---	---	---
31	White metal Tin Bath	Stack	11.0	---	---	---	---
32	Billet casting	Cyclones separator	15.0	---	---	---	---

- The Applicant shall provide Specific Air Pollution control equipments as per the conditions of EP Act, 1986 and rule made there under from time to time.
- The applicant shall operate and maintain above mentioned air pollution control system, so as to achieve the level of pollutants to the following standards:

Particulate matter/TPM	Not to exceed	150 mg/Nm ³ .
SO ₂	Not to exceed	7.2 Kg/Day
Acid mist	Not to exceed	30 mg/Nm ³ .
Lead	Not to exceed	10 mg/Nm ³ .

- The Applicant shall obtain necessary prior permission for providing additional control equipment with necessary specifications and operation thereof or alteration or replacement/alteration well before its life come to an end or erection of new pollution control equipment.
- The Board reserves its rights to vary all or any of the condition in the consent, if due to any technological improvement or otherwise such variation (including the change of any control equipment, other in whole or in part is necessary).

Schedule-III

Details of Bank Guarantees

Sr. No.	Consent (C to E/O/R)	Amt of BG Imposed	Submission Period	Purpose of BG	Compliance Period	Validity Date
1	Renewal of consent	5.0 Lakh.	15 days	Towards Operation and Maintenance of Pollution Control Systems	---	30.04.2017.
2.	History of earlier BG	Regional Officer Nashik shall return BG of Rs.5 Lakhs submitted as per the earlier consent conditions.	----	---	---	----

Schedule-IV

General Conditions:

The following general conditions shall apply as per the type of the industry (Product wise).

- 1) The applicant shall provide facility for collection of environmental samples and samples of trade and sewage effluents, air emissions and hazardous waste to the Board staff at the terminal or designated points and shall pay to the Board for the services rendered in this behalf.
- 2) If the MIDC pipeline is broken/ overflowing chamber, in such cases industry shall not discharge their treated effluent into MIDC drain, it shall be sent to CETP by tanker.
- 3) Industry should monitor effluent quality, stack emissions and ambient air quality monthly/quarterly.
- 4) The applicant shall provide ports in the chimney/(s) and facilities such as ladder, platform etc. for monitoring the air emissions and the same shall be open for inspection to/and for use of the Board's Staff. The chimney(s) vents attached to various sources of emission shall be designated by numbers such as S-1, S-2, etc. and these shall be painted/ displayed to facilitate identification.
- 5) Whenever due to any accident or other unforeseen act or even, such emissions occur or is apprehended to occur in excess of standards laid down, such information shall be forthwith Reported to Board, concerned Police Station, office of Directorate of Health Services, Department of Explosives, Inspectorate of Factories and Local Body. In case of failure of pollution control equipments, the production process connected to it shall be stopped.
- 6) The applicant shall provide an alternate electric power source sufficient to operate all pollution control facilities installed to maintain compliance with the terms and conditions of the consent. In the absence, the applicant shall stop, reduce or otherwise, control production to abide by terms and conditions of this consent.
- 7) The firm shall submit to this office, the 30th day of September every year , the Environmental Statement Report for the financial year ending 31st March in the prescribed Form-V as per the provisions of rule 14 of the Environment (Protection) (Second Amendment) Rules, 1992.
- 8) The industry shall recycle/reprocess/reuse/recover Hazardous Waste as per the provision contain in the HW(MH&TM) Rules 2008, which can be recycled /processed/reused/recovered and only waste which has to be incinerated shall go to incineration and waste which can be used for land filling and cannot be recycled/reprocessed etc should go for that purpose, in order to reduce load on incineration and landfill site/environment.

- 9) The industry should comply with the Hazardous Waste (M,H & TM) Rules, 2008 and submit the Annual Returns as per Rule 5(6) & 22(2) of Hazardous Waste (M,H & TM) Rules, 2008 for the preceding year April to March in Form-IV by 30th June of every year.
- 10) An inspection book shall be opened and made available to the Board's officers during their visit to the applicant.
- 11) The applicant shall obtain Consent to Operate from Maharashtra Pollution Control Board before actual commencement of the Unit/ Activity (in case of Consent to establish).
- 12) The applicant shall make an application for renewal of the consent at least 60 days before the date of the expiry of the consent (in case of Renewal of consent).
- 13) Industry shall strictly comply with the Water (P&CP) Act, 1974, Air (P&CP) Act, 1981 and Environmental Protection Act, 1986 and industry specific standard under EP Rules 1986 which are available on MPCB website(www.mpcb.gov.in).
- 14) The industry shall constitute an Environmental cell with qualified staff/personnel/agency to see the day to day compliance of consent condition towards Environment Protection.
- 15) Separate drainage system shall be provided for collection of trade and sewage effluents. Terminal manholes shall be provided at the end of the collection system with arrangement for measuring the flow. No effluent shall be admitted in the pipes/sewers downstream of the terminal manholes. No effluent shall find its way other than in designed and provided collection system.
- 16) Neither storm water nor discharge from other premises shall be allowed to mix with the effluents from the factory.
- 17) The applicant shall install a separate meter showing the consumption of energy for operation of domestic and industrial effluent treatment plants and air pollution control system. A register showing consumption of chemicals used for treatment shall be maintained.
- 18) Conditions for D.G. Set
 - a) Noise from the D.G. Set should be controlled by providing an acoustic enclosure or by treating the room acoustically.
 - b) Industry should provide acoustic enclosure for control of noise. The acoustic enclosure/ acoustic treatment of the room should be designed for minimum 25 dB (A) insertion loss or for meeting the ambient noise standards, whichever is on higher side. A suitable exhaust muffler with insertion loss of 25 dB (A) shall also be provided. The measurement of insertion loss will be done at different points at 0.5 meters from acoustic enclosure/room and then average.
 - c) Industry should make efforts to bring down noise level due to DG set, outside industrial premises, within ambient noise requirements by proper siting and control measures.
 - d) Installation of DG Set must be strictly in compliance with recommendations of DG Set manufacturer.

- e) A proper routine and preventive maintenance procedure for DG set should be set and followed in consultation with the DG manufacturer which would help to prevent noise levels of DG set from deteriorating with use
- f) D.G. Set shall be operated only in case of power failure.
- g) The applicant should not cause any nuisance in the surrounding area due to operation of D.G. Set.
- h) The applicant shall comply with the notification of MoEF dated 17.05.2002 regarding noise limit for generator sets run with diesel
- 19) The industry should not cause any nuisance in surrounding area.
- 20) The industry shall take adequate measures for control of noise levels from its own sources within the premises so as to maintain ambient air quality standard in respect of noise to less than 75 dB (A) during day time and 70 dB (A) during night time. Day time is reckoned in between 6 a.m. and 10 p.m. and night time is reckoned between 10 p.m. and 6 a.m.
- 21) The applicant shall maintain good housekeeping.
- 22) The applicant shall bring minimum 33% of the available open land under green coverage/ plantation. The applicant shall submit a yearly statement by 30th September every year on available open plot area, number of trees surviving as on 31st March of the year and number of trees planted by September end.
- 23) The non-hazardous solid waste arising in the factory premises, sweepings, etc. be disposed of scientifically so as not to cause any nuisance / pollution. The applicant shall take necessary permissions from civic authorities for disposal of solid waste.
- 24) The applicant shall not change or alter the quantity, quality, the rate of discharge, temperature or the mode of the effluent/emissions or hazardous wastes or control equipments provided for without previous written permission of the Board. The industry will not carry out any activity, for which this consent has not been granted/without prior consent of the Board.
- 25) The industry shall ensure that fugitive emissions from the activity are controlled so as to maintain clean and safe environment in and around the factory premises.
- 26) The industry shall submit quarterly statement in respect of industries obligation towards consent and pollution control compliance's duly supported with documentary evidences (format can downloaded from MPCB official site).
- 27) The industry shall submit official e-mail address and any change will be duly informed to the MPCB.
- 28) The industry shall achieve the National Ambient Air Quality standards prescribed vide Government of India, Notification dated . 16.11.2009 as amended.