

MAHARASHTRA POLLUTION CONTROL BOARD

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Red/L.S.I

Date: 20/03/2014

Consent No: BO/AST/RO Aurangabad /EIC No AD-12791-13/R/CC/ 2719

Consent to Operate under Section 26 of the Water (Prevention & Control of Pollution) Act, 1974 & under Section 21 of the Air (Prevention & Control of Pollution) Act, 1981 and Authorization / Renewal of Authorization under Rule 5 of the Hazardous Wastes (Management, Handling & Transboundary Movement) Rules 2008

[To be referred as Water Act, Air Act and HW (M&H) Rules respectively].

CONSENT is hereby granted to

M/s. Harman Finochem Limited,
Plot No. E-7,E-8,E-9, MIDC Industrial Area,
Chikalthana, Aurangabad- 431 006 Maharashtra.

located in the area declared under the provisions of the Water Act, Air act and Authorization under the provisions of HW(M&H) Rules and amendments thereto subject to the provisions of the Act and the Rules and the Orders that may be made further and subject to the following terms and conditions:

- The Consent to Operate is granted for a period up to: 01.10.2015**
- The Consent is valid for the manufacture of -**

Sr. No.	Product Name	Maximum Quantity in TPA
1	Allopurinol	200
2	Bisoprolol Hemifumerate	9.3
3	Colchicine	2.2
4	Cyclobenzaprine Hydrochloride	2.0
5	Fenofibric Acid	3.5
6	Glycopyrrolate	2.85
7	Metformin Hydrochloride	4200
8	Methadone Hydrochloride	2.9
9	Methylphenidate Hydrochloride	4.0
10	Methylphenobarbital	1.7
11	Oxiconazole Nitrate	6.5
12	Oxybutynin Hydrochloride	7.0
13	Phenobarbitone	138
14	Phenobarbitone Sodium	4.5
15	Phenytoin Sodium	64
16	Riboflavine 5 Phosphate Sodium	60
17	Tilidine Hydrochloride Hemihydrate	2.0
18	Tolterodine Tartrate	6.0
19	Xipamide	4.0
20	Ketamine Hydrochloride	0.3

Industry shall not exceed total quantity i.e 4720.75 TPA

3. CONDITIONS UNDER WATER ACT:

- (i) The daily quantity of trade effluent from the factory shall not exceed 72.71 M³.
- (ii) The daily quantity of sewage effluent from the factory shall not exceed 18.0 M³.

iii) Trade Effluent Treatment :

Trade Effluent Treatment : The applicant shall segregate industrial effluent into high TDS/COD & low TDS/COD effluent stream. The high TDS/COD effluent shall be treated through stripper followed by Multiple Effect Evaporator & ATFD .The low TDS/COD effluent shall be treated in ETP & then treated effluent shall be passed through RO .

- (iv) **Trade Effluent Disposal:** The treated effluent shall be recycle/reused in cooling tower makeup , no effluent shall be discharge outside the premises & zero effluent discharge concept shall be adapted.

(V) Sewage Effluent Treatment: The applicant shall provide comprehensive treatment system as is warranted with reference to influent quality and operate and maintain the same continuously so as to achieve the quality of treated effluent to the following standards.

- | | | | | |
|-----|-------------------|---------------|-----|-------|
| (1) | Suspended Solids | Not to exceed | 100 | mg/l. |
| (2) | BOD 3 days 27o C. | Not to exceed | 100 | mg/l. |

- (vi) **Sewage Effluent Disposal:** The treated domestic effluent shall be used on land for gardening /plantation & cooling tower make up.

(vii) Non-Hazardous Solid Wastes:

Sr. No.	Type Of Waste	Quantity	UOM	Disposal
1	Bio Sludge	50	Kgs/ day	Used as manure for gardening

- (viii) **Other Conditions:** Industry should monitor effluent quality regularly from MoEF approved laboratory.

4. The applicant shall comply with the provisions of the Water (Prevention & Control of Pollution) Cess Act, 1977 (to be referred as Cess Act) and amendment Rules, 2003 there under

The daily water consumption for the following categories is as under:

- | | | |
|--|-----|------------|
| (i) Domestic purpose | ... | 21.00 CMD |
| (ii) Water gets Polluted & Pollutants are Biodegradable | ... | 79.00 CMD |
| (iii) Water gets Polluted, Pollutants are non Biodegradable & Toxic... | ... | 0.00 CMD |
| (iv) Industrial Cooling, spraying in mine pits or boiler feed | ... | 160.00 CMD |
| (v) Agriculture/Gardening | ... | 5.00 CMD |

The applicant shall regularly submit to the Board the returns of water consumption in the prescribed form and pay the Cess as specified under Section 3 of the said Act.

5. CONDITIONS UNDER AIR ACT:

- (i) The applicant shall install a comprehensive control system consisting of control equipments as is warranted with reference to generation of emission and operate and maintain the same continuously so as to achieve the level of pollutants to the following standards:

a. **Control Equipment:**

1. Adequate scrubber of sufficient capacity shall be provided to limit emissions & operated Continuously.
2. There shall not be any secondary (fugitive) emissions.

b. **Standards for Stack Emissions:**

- | | | | |
|------|-----------------|---------------|------------------------|
| i). | SPM/TPM | Not to exceed | 150 mg/Nm ³ |
| ii). | SO ₂ | Not to exceed | 741 kg/Day |
| iii) | HCL | Not to exceed | 35 mg/Nm ³ |

- (i) **The applicant shall observe the following fuel pattern:-**

Sr. No.	Type Of Fuel	Quantity	UOM
1	FO	343	Kg /Hr
2	HSD	280	Litr/Hr

- (ii) **The applicant shall erect the chimney(s) of the following specifications:-**

Sr. No.	Chimney Attached To	Height Mtrs.	in APCS
1	Boiler	22	Stack
2	HCL Scrubber (2.Nos)	25 mtrs. (each)	Two stage chilled water/caustic scrubber
3	SO ₂ Scrubber (2.Nos)	25 mtrs (each)	Two stage scrubbers with caustic lye media solution
4	D.G. Set (1010 KVA)	30 mtrs.	Stack
5	D.G. Set (250 KVA)	3.5 mtrs above the roof	Stack

- (iii) The applicant shall provide ports in the chimney/(s) and facilities such as ladder, platform etc. for monitoring the air emissions and the same shall be open for inspection to/and for use of the Board's Staff. The chimney(s) vents attached to various sources of emission shall be designated by numbers such as S-1, S-2, etc. and these shall be painted/ displayed to facilitate identification.

- (iv) The industry shall take adequate measures for control of noise levels from its own sources within the premises so as to maintain ambient air quality standard in respect of noise to less than 75 dB(A) during day time and 70 dB(A) during night time. Day time is reckoned in between 6 a.m. and 10 p.m. and night time is reckoned between 10 p.m. and 6 a.m.

(vi) **Other Conditions:**

- 1) The industry should not cause any nuisance in surrounding area.
- 2) The industry should monitor stack emissions and ambient air quality regularly.
- 3) The scrubbing media shall be sent to effluent treatment plant(ETP) for treatment.
- 4) Scrubber line shall be provided with online detection & alarm system to indicate higher than permissible value of controlled parameters.

6. Conditions for D.G. Set :

- a) Noise from the D.G. set should be controlled by providing an acoustic enclosure or treating the room acoustically.
- b) Industry should provide acoustic enclosure for control of noise. The acoustic enclosure/acoustic treatment of the room should be designed for minimum 25 dB(A) insertion loss or for meeting the ambient noise standards, whichever is on higher side. A suitable exhaust muffler with insertion loss of 25 dB(A) shall also be provided. The measurement of insertion loss will be done at different points at 0.5 mtrs. From acoustic enclosure/room and then average.
- c) The industry shall take adequate measures for control of noise levels from its own sources within the premises in respect of noise to less than 55 dB(A) during day time and 45 dB(A) during the night time. Day time is reckoned between 6 a.m. to 10 p.m. and night time is reckoned between 10 p.m. to 6 a.m.
- d) Industry should make efforts to bring down noise level due to DG set, outside industrial premises, within ambient noise requirements by proper siting and control measures.
- e) Installation of DG Set must be strictly in compliance with recommendations of DG set manufacturer.
- f) A proper routine and preventive maintenance procedure for DG set should be set and followed in consultation with the DG manufacturer which would help to prevent noise levels of DG set from deteriorating with use.
- g) D.G. set shall be operated only in case of power failure.
- h) The applicant should not cause any nuisance in the surrounding area due to operation of D.G. Set.

7. CONDITIONS UNDER HAZARDOUS WASTE (MANAGEMENT, HANDLING & TRANSBOUNDRY MOVEMENT) RULES, 2008:

- (i) The Industry shall handle hazardous wastes as specified below.

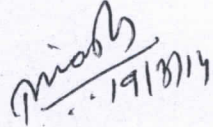
Sr. No.	Type of Waste	Category	Quantity	UOM	Disposal
1	Used /Spent Oil	5.1	300	Litrs/ year	Send to Authorized recycler/reprocessor
2	Inorganic & evaporation salt	34.3	890	Kgs/day	Send to CHWTSDF
3	Spent Solvents	20.2	1200	Litrs/day	By sale to authorized recycle
4	Distillation Residue	20.3	1430	Kgs/day	CHWTSDF
5	Spent Catalyst/Spent Carbon	28.2	360	Kgs/day	CHWTSDF
6	Discarded Containers/barrels/lin ers	33.3	325	Nos./ Month	By sale to authorized vendors/recyclers
7	Chemical Sludge from waste water treatment	34.3	50	Kgs/ day	CHWTSDF
8	Chemical Sludge, Oil and Grease skimming residue	34.4	40	Kgs/ day	CHWTSDF
9	Flue gas cleaning residue (Boiler Ash)	34.1	9.6	Kgs/day	CHWTSDF

- (ii) Treatment: - NIL
- (iii) Whenever due to any accident or release of gases or other unforeseen act or even, such emissions occur or is apprehended to occur in excess of standards laid down, such information shall be forthwith Reported to Board, concerned Police Station, office of Directorate of Health Services, Department of Explosives, Inspectorate of Factories and Local Body and the production process should be stopped by taking all necessary safety measures. The industry shall also monitor the emissions and ensure that the emissions do not cause any harm or nuisance in the surrounding. The industry should not restart the process without permission of the Board and other statutory organizations as require under the law.

8. Industry shall comply with following additional conditions:

- i. The applicant shall maintain good housekeeping and take adequate measures for control of pollution from all sources so as not to cause nuisance to surrounding area / inhabitants.
- ii. The applicant shall bring minimum 33% of the available open land under green coverage/ tree plantation.
- iii. Solid waste – The non hazardous solid waste arising in the factory premises, sweepings, etc., be disposed of scientifically so as not to cause any nuisance / pollution. The applicant shall take necessary permissions from civic authorities for disposal to dumping ground.
- iv. The applicant shall provide for an alternate electric power source sufficient to operate all pollution control facilities installed by the applicant to maintain compliance with the terms and conditions of the consent. In the absence, the applicant shall stop, reduce or otherwise, control production to abide by terms & conditions of this consent regarding pollution levels.
- v. The applicant shall not change or alter quantity, quality, the rate of discharge, temperature or the mode of the effluent / emissions or hazardous wastes or control equipments provided for without previous written permission of the Board.
- vi. The applicant shall provide facility for collection of environmental samples and samples of trade and sewage effluents, air emissions and hazardous wastes to the Board staff at the terminal or designated points and shall pay to the Board for the services rendered in this behalf.
- vii. The applicant shall make an application for renewal of the consent at least 60 days before the date of the expiry of the consent.
- viii. The firm shall submit to this office, the 30th day of September every year, the Environmental Statement Report for the financial year ending 31st March in the prescribed Form-V as pre the provisions of rule 14 of the Environment (Protection) (Second Amendment) Rules, 1992.
- ix. An inspection book shall be opened and made available to the Board's officers during their visit to the applicant.
- ix. The applicant shall install a separate electric meter showing the consumption of energy for operation of domestic and industrial effluent treatment plants and air pollution control system. A register showing consumption of chemicals used for treatment shall be maintained.
- xii. Separate drainage system shall be provided for collection of trade and sewage effluents. Terminal manholes shall be provided at the end of collection system with arrangement for measuring the flow. No effluent shall be admitted in the pipes / sewers down- stream of the terminal manholes. No effluent shall find its way other than in designed and provided collection System.
- xiii. Neither storm water nor discharge from other premises shall be allowed to mix with the effluents from the factory.

9. The consent should not be construed as any exemption from obtaining necessary NOC from other Govt. agencies as may deemed fit necessary.
10. The board reserves the right to amend, revoke or add any conditions in this consent and same shall be binding on the applicant.
11. The industry shall also comply with the Industry specific standards notified under Environment Protection Act 1986.
12. This consent is issued as per the delegation of powers to HOD's vide Board Office Order No. 31 of 2013 dtd. 01/03/2013.
13. This consent issued by overriding effects on earlier consent granted by Board vide no. BO/ZO PAMS /RO -AD/EIC NO. AD-5930-10/R/CC-31 dtd 10.03.2011.
14. Industry shall comply conditions as per Environmental clearance granted vide dated 22.07.2013.
15. The applicant shall submit Bank Guarantee Rs. 5 lakh in favour of Regional Officer Aurangabad valid up to 31.01.2016 towards compliance of consent conditions.
16. The Capital investment of the industry is Rs. 13.87 Crores. (Previous CI-11.33 cr + expansion CI- 2.54 Cr)


 (P.K.Mirashe)
 Asst. Secretary (Tech)

To,
M/s. Harman Finochem Limited,
 Plot No.E-7, E-8, E-9, MIDC Industrial Area,
 Chikalthana, Aurangabad- 431 006 Maharashtra.

Copy to:

- 1) Regional Officer, MPCB, Aurangabad 2) Sub-Regional, Officer, MPCB, Aurangabad -They are directed to ensure the compliance of consent conditions.
- 3) Chief Accounts Officer, MPCB, ,Mumbai

Received Consent fee of -

Sr. No.	Amount(Rs.)	DD. No.	Date	Drawn On
1	15,000.00	004214	25.03.2013	Allahabad Bank
2	100.00	166788	25.03.2013	Allahabad Bank
3	60,000.00	004273	25.04.2013	Allahabad Bank