

# MAHARASHTRA POLLUTION CONTROL BOARD

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Mumbai - 400 022

Consent No: Format 1.0/ BO/CAC-Cell/EIC No:-KP-13585-13/18th CAC/CC/cac - 1723  
Date- 24/02/2014

To,  
Kirloskar Oil Engines Ltd. ,  
Plot No. D-1 Five Star MIDC Kagal-Hatkanangale,  
A/p.- Talandage, Dist.-Kolhapur-416216

Subject: Consent to 1<sup>st</sup> Operate for expansion with amalgamation of existing consent under RED category.

- Ref : 1. Earlier Consent granted vide no. BO/JD(APC)/EIC No. KP-11725-12/R/CC/CAC-2928 Date.- 08.04.2013  
2. Consent to Establish granted vide No. BO/JD(APC)/EIC No. KP-1112-12/E-714, dated 13.12.2012  
3. Minutes of CAC meeting held on 15.02.2014

Your application:CO1307000276  
Dated: 01.07.2013

For: Consent to 1<sup>st</sup> Operate for expansion with amalgamation of existing consent under Section 26 of the Water (Prevention & Control of Pollution) Act, 1974 & under Section 21 of the Air (Prevention & Control of Pollution) Act, 1981 and Authorization under Rule 5 of the Hazardous Wastes (M, H & T M) Rules 2008 is considered and the consent is hereby granted subject to the following terms and conditions and as detailed in the schedule I, II, III & IV annexed to this order:

1. The consent is granted for a period upto 28.02.2015
2. The actual capital investment of the industry is Rs.622.19Crs. (As per C. A. Certificate submitted by industry)
3. The Consent is valid for the manufacture of -

Sr. No.	Product / By-Product Name	Maximum Quantity
1	LC Engines	10000Nos./M
2	Generating sets	1625Nos./M
3	Pumpsets	8000Nos./M

4. Conditions under Water (P&CP), 1974 Act for discharge of effluent:

Sr. no.	Description	Permitted quantity of discharge (CMD)	Standards to be achieved	Disposal
1.	Trade effluent	115	As per Schedule -I	On land of 28.42 acres for gardening
2.	Domestic effluent	140	As per Schedule -I	On land of 28.42 acres for gardening

5. Conditions under Air (P& CP) Act, 1981 for air emissions:

Sr. no.	Description of stack / source	Number of Stack	Standards to be achieved
1	5625KVA HFO Stand by Genset	1	As per Schedule
2	ME Paint Booth	5	As per Schedule
3	ME Paint Booth	2	As per Schedule
4	SE Paint Booth	2	As per Schedule
5	Pump Set Paint Booth	1	As per Schedule
6	Pump Set Paint Booth	4	As per Schedule
7	Medium Engine Test Bed	1	As per Schedule
8	SE Test Bed	1	As per Schedule
9	Pump Set Test Bed	1	As per Schedule
10	Gen Set Test Bed	1	As per Schedule
11	Gen Set Test Bed	1	As per Schedule
12	Stand by Gen Set 600 KVA	5	As per Schedule
13	Stand by Gen set 125 KVA	1	As per Schedule
14	Fire Hydrant Pump driving Engine	1	As per Schedule
15	Thermic Fluid Heater	1	As per Schedule
16	Shot Blasting Machines at Powder coating section for engine components	1	As per Schedule
17	Pretreatment area at powder coating section for canopy	2	As per Schedule
18	Powder coating section for canopy	1	As per Schedule
19	Powder coating section for engine components	1	As per Schedule
20	Powder coating section for engine components	1	As per Schedule
21	DV Paint Booth	1	As per Schedule
22	DV Paint Booth	1	As per Schedule
23	DV Paint Booth	1	As per Schedule
24	Engine Test Beds	12	As per Schedule
25	Gen Set Test Bed	3	As per Schedule
26	Stand by Genset	3	As per Schedule
27	Kitchen Boiler	1	As per Schedule

6. Conditions about Non Hazardous Wastes:

SR. NO.	Product Description	Qty. & UOM	Treatment	Disposal Method
1	Metal Scrap	667MT	N.A.	Scrap Disposal through scrap yard
2	Garbage	84MT	N.A.	Scrap Disposal through scrap yard
3	Wooden Scrap	78.13MT	N.A.	Scrap Disposal through scrap yard
4	Rubber Plastics	116MT	N.A.	Scrap Disposal through scrap yard
5	Waste corrugated boxes	30MT	N.A.	Scrap Disposal through

				scrap yard
6	cotton waste	1.5MT	N.A.	Scrap Disposal through scrap yard
7	Empty Paint Barrels/Containers/Empty aerosol Bottles	44000 Nos.	N.A.	Scrap Disposal through scrap yard
8	Grinding Dust	19 MT	NA	Sale

7. Conditions under Hazardous Waste (MH & TM) Rules, 2008 for treatment and disposal of hazardous waste:

SR. NO.	Type of waste	Category no & SCHEDULE	Total Qty.	Disposal
1	USED & WASTE OIL, LUBE OIL SLUDGE, HFO CENTRIFUGAL SLUDGE	5.1 & 5.2	7Kl/Day	SALE TO AUTHO. REPROCESSOR
2	OIL SOAKED COTTON			
3	PAINT SLUDGE	5.2	2MT/M	CHWTSDF
4	ETP SLUDGE	21.1	7.7MT/M	CHWTSDF
5	CONTAMINATED SOLVENT	34.4	46MT/M	CHWTSDF
6	LEAD ACID BATTERIES	20.1	0.2MT/M	CHWTSDF
7	PHOSPHATE SLUDGE	SC-IV/10	800KG/M	CPCB Recycler
8	DISCARDED LINERS CONTAMINATED WITH POWDER e.g. HANGERS	12.5	1600KG/M	CHWTSDF
9	WASTE EPOXY POWDER	33.3	1500KG/M	CHWTSDF
10	WASTE SHOTS AFTER SHOT BLASTING	21.1	2030KG/M	CHWTSDF
11	DISCARDED CONTAINERS.BARRELS CONTAMINATED WITH OILS & CHEMICALS	21.1	2000KG/M	CHWTSDF
12	CONTAMINATED AERSOL CANS	33.3	1550NOS,/M	Send back to Manufacturer.
13	WASTE ROCKWOOL/ WASTE GLASS TISSUE PAPER	33.3	900NOS./M	SALE TO AUTHO. REPROCESSOR
14	WASTE SOFTNER RESIN	21.1	1030KG/M	CHWTSDF
15	E-WASTE	NA	700KG/Y	CHWTSDF
16	GRINDING WHEELS	NA	1500KG/M	C E-WASTE PROCESSING FACILITY
17	FILTER PAPER, OIL FILTER	NA	2MT/Yr.	CHWTSDF
18	USED TUBELIGHTS/BULBS	NA	600KG/M	CHWTSDF
		NA	210KG/M	CHWTSDF

8. The Board reserves the right to review, amend, suspend, revoke etc. this consent and the same shall be binding on the industry.

9. This consent is issued with overriding effect to earlier consent granted vide No. BO/JD(APC)/EIC No. KP-11725-12/R/CC/CAC-2928 Date.- 08.04.2013

10. This consent should not be construed as exemption from obtaining necessary NOC/permission from any other Government authorities.

For and on behalf of the  
Maharashtra Pollution Control Board

(Rajeev Kumar Mital, IAS)  
Member Secretary

Received Consent fee of -

Sr. No.	Amount(Rs.)	DD. No.	Date	Drawn On
01	2,50,000	200089	22/06/2013	HDFC Bank
02	100	200121	26/06/2013	HDFC Bank

Copy to:

1. Regional Officer -Kolhapur and Sub-Regional Officer-Kolhapur MPCB, They are directed to ensure the compliance of the consent conditions.
2. Chief Accounts Officer, MPCB, Mumbai.
3. CC/CAC desk- for record & website updation purposes.

### Schedule-I

#### Terms & conditions for compliance of Water Pollution Control:

1) A] As per your application, you have provided the Effluent Treatment Plant (ETP) for primary treatment of trade effluent generated.

B] The Applicant shall operate the effluent treatment plant (ETP) to treat the trade effluent so as to achieve the following standards prescribed by the Board or under EP Act, 1986 and Rules made there under from time to time, whichever is stringent.

Sr No.	Parameters	Standards prescribed by Board (If any)
	<b>I. Compulsory Parameters</b>	<b>Limiting Concentration in mg/l, except for pH</b>
01	pH	5.5-9.0
02	Oil & Grease	10
03	BOD (3 days 27°C)	100
04	Total Dissolved Solids	2100
05	Suspended Solids	100
06	COD	250
07	Chloride	600
08	Sulphate	1000

C] The treated effluent shall be further treated in STP of capacity of 360 CMD.

2) A.] As per your consent application, you have provided the sewage treatment system with the design capacity of 360 CMD.

B] The Applicant shall operate the sewage treatment system to treat the sewage so as to achieve the following standards/ prescribed under EP Act, 1986 and Rules made there under from time to time, whichever is stringent.

- |     |                   |               |     |       |
|-----|-------------------|---------------|-----|-------|
| (1) | Suspended Solids. | Not to exceed | 100 | mg/l. |
| (2) | BOD 3 days 27°C.  | Not to exceed | 100 | mg/l. |

C] The treated sewage shall be disposed on land of 28.42 acres for gardening/irrigation

D] In case the treatment system is combined for trade effluent and sewage then the standards and disposal path prescribed at sr. no.1 B & C of schedule I shall be applicable.

3) The Board reserves its rights to review plans, specifications or other data relating to plant setup for the treatment of waterworks for the purification thereof & the system for the disposal of sewage or trade effluent or in connection with the grant of any consent conditions. The Applicant shall obtain prior consent of the Board to take steps to establish the unit or establish any treatment and disposal system or and extension or addition thereto.

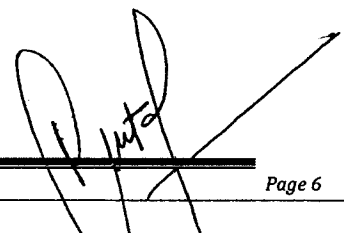
4) The industry shall ensure replacement of pollution control system or its parts after expiry of its expected life as defined by manufacturer so as to ensure the compliance of standards and safety of the operation thereof.

- 5) The Applicant shall comply with the provisions of the Water (Prevention & Control of Pollution) Cess Act, 1977 and as amended, by installing water meters, filing water cess returns in Form-I and other provisions as contained in the said act.

Sr. no.	Purpose for water consumed	Water consumption quantity (CMD)
1.	Industrial Cooling, spraying in mine pits or boiler feed	85
2.	Domestic purpose	155
3.	Processing whereby water gets polluted & pollutants are easily biodegradable	125
4.	Processing whereby water gets polluted & pollutants are not easily biodegradable and are toxic	0

- 6) The Applicant shall provide Specific Water Pollution control system as per the conditions of EP Act,1986 and rule made there under from time to time/ Environmental Clearance / CREP guidelines.

Maharashtra Pollution Control Board



**Schedule-II**

**Terms & conditions for compliance of Air Pollution Control:**

1. As per your application, you have ~~proposed to install~~ provided the Air pollution control (APC) system and also ~~proposed to erect~~ / erected following stack (s) and to observe the following fuel pattern-

Sr. No	Stack Attached To	APC System	Height in Mtrs.	Type of Fuel	Quantity & UoM	S %	SO <sub>2</sub> Kg/Day
1	5625KVA HFO Stand by Genset	1. Adequate stack as per IS-6533 2. Exhaust Silencer, diffuser provided. 3. Accoustic Enclosure provided inside DG set room	52	HFO	10,000 lit/d	4	3200
				HSD	24,000 lit/d	0.05	3200
2	ME Paint Booth	1. Adequate stack 2. Water Curtains for scrubbing paint fumes/emissions	11	N.A.	N.A.	N.A.	N.A.
3	ME Paint Booth	1. Adequate stack 2. Water Curtains for scrubbing paint fumes/emissions	11	N.A.	N.A.	N.A.	N.A.
4	SE Paint Booth	1. Adequate stack 2. Water Curtains for scrubbing paint fumes/emissions	11	N.A.	N.A.	N.A.	N.A.
5	Pump Set Paint Booth	1. Adequate stack 2. Water Curtains for scrubbing paint fumes/emissions	11	N.A.	N.A.	N.A.	N.A.
6	Pump Set Paint Booth	1. Adequate stack 2. Water Curtains for scrubbing paint fumes/emissions	11	N.A.	N.A.	N.A.	N.A.
7	Medium Engine Test Bed	1. Adequate stack as per IS-6533 2. Exhaust Silencer, diffuser provided. 3. Accoustic Enclosure provided inside test beds	33	HSD	1000 lit/d	0.05	3200
8	SE Test Bed	1. Adequate stack as per IS-6533 2. Exhaust Silencer, diffuser provided. 3. Accoustic Enclosure provided inside test beds	33	HSD	400 lit/d	0.05	3200
9	Pump Set Test Bed	1. Adequate stack as per IS-6533 2. Exhaust Silencer, diffuser provided. 3. Accoustic Enclosure provided inside test beds	33	HSD	300 lit/d	0.05	3200
10	Gen Set Test Bed	1. Adequate stack as per IS-6533 2. Exhaust	33	HSD	1000 lit/d	0.05	3200

		Silencer, diffuser provided. 3. Accoustic Enclosure provided inside test beds					
11	Gen Set Test Bed	1. Adequate stack as per IS-6533 2. Exhaust Silencer, diffuser provided. 3. Accoustic Enclosure provided inside test beds	15	HSD	1000 lit/d	0.05	3200
12	Stand by Gen Set 600 KVA	1. Adequate stack as per IS-6533 2. Accoustic Enclosure provided	13	HSD	10,000 lit/d	0.05	3200
13	Stand by Gen set 125 KVA	1. Adequate stack as per IS-6533 2. Accoustic Enclosure provided	13	HSD	300 lit/d	0.05	3200
14	Fire Hydrant Pump driving Engine	1. Adequate stack as per IS-6533	13	HSD	300 lit/d	0.05	3200
15	Thermic Fluid Heater	1. Adequate stack as per IS-6533	11	LPG	800 Kg/d	N.A.	N.A.
16	Shot Blasting Machines at Powder coating section for engine components	1. Adequate stack as per IS-6533 2. Dust collector of sufficient capacity	11	N.A.	N.A.	N.A.	N.A.
17	Pretreatment area at powder coating section for canopy	1. Adequate stack.	15	N.A.	N.A.	N.A.	N.A.
18	Powder coating section for canopy	1. Adequate stack.	15	N.A.	N.A.	N.A.	N.A.
19	Powder coating section for engine components	1. Adequate stack.	4	N.A.	N.A.	N.A.	N.A.
20	Powder coating section for engine components	1. Adequate stack.	4	N.A.	N.A.	N.A.	N.A.
21	DV Paint Booth	1. Adequate stack 2. Water Curtains for	10	N.A.	N.A.	N.A.	N.A.



		scrubbing paint fumes/emissions					
22	DV Paint Booth	1. Adequate stack 2. Water Curtains for scrubbing paint fumes/emissions	10	N.A.	N.A.	N.A.	N.A.
23	DV Paint Booth	1. Adequate stack 2. Water Curtains for scrubbing paint fumes/emissions	10	N.A.	N.A.	N.A.	N.A.
24	Engine Test Beds	1. Adequate stack as per IS-6533 2. Exhaust Silencer, diffuser provided. 3. Accoustic Enclosure provided inside test beds	10	HSD	3100 lit/d	0.05	3200
25	Gen Set Test Bed	1. Adequate stack as per IS-6533 2. Exhaust Silencer, diffuser provided. 3. Accoustic Enclosure provided inside test beds	14	HSD	6000 lit/d	0.05	3200
26	Stand by Genset	1. Adequate stack as per IS-6533 2. Accoustic Enclosure provided	11	HSD	6000 lit/d	0.05	3200
27	Kitchen Boiler	Adequate stack	6	N.A.	N.A.	N.A.	N.A.

2. The Applicant shall provide Specific Air Pollution control equipments as per the conditions of EP Act, 1986 and rule made there under from time to time / Environmental Clearance / CREP guidelines. (Concern section shall mention specific control equipments)

3. The applicant shall operate and maintain above mentioned air pollution control system, so as to achieve the level of pollutants to the following standards:

Particulate matter	Not to exceed	150 mg/Nm <sup>3</sup> .
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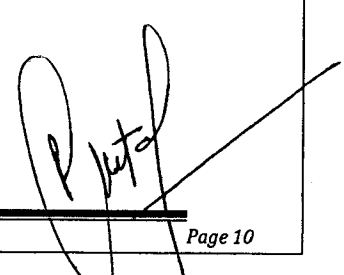
4. The Applicant shall obtain necessary prior permission for providing additional control equipment with necessary specifications and operation thereof or alteration or replacement/alteration well before its life come to an end or erection of new pollution control equipment.

5. The Board reserves its rights to vary all or any of the condition in the consent, if due to any technological improvement or otherwise such variation (including the change of any control equipment, other in whole or in part is necessary).

**Schedule-III**  
**Details of Bank Guarantees**

Sr. No.	Consent (C to E/O/R)	Amt of BG Imposed	Submission Period	Purpose of BG	Compliance Period	Validity Date
1	C to R (Existing BG to be extended)	Rs. 5 Lakhs	15 Days	Towards O & M of Pollution Control Systems	28.02.2015	30/06/2015

Maharashtra Pollution Control Board



## Schedule-IV

### General Conditions:

- 1) The applicant shall provide facility for collection of environmental samples and samples of trade and sewage effluents, air emissions and hazardous waste to the Board staff at the terminal or designated points and shall pay to the Board for the services rendered in this behalf.
- 2) If the MIDC pipeline is broken/ overflowing chamber, in such cases industry shall not discharge their treated effluent into MIDC drain, it shall be sent to CETP by tanker, if applicable.
- 3) Industry should monitor effluent quality, stack emissions and ambient air quality monthly/quarterly.
- 4) The applicant shall provide ports in the chimney/(s) and facilities such as ladder, platform etc. for monitoring the air emissions and the same shall be open for inspection to/and for use of the Board's Staff. The chimney(s) vents attached to various sources of emission shall be designated by numbers such as S-1, S-2, etc. and these shall be painted/ displayed to facilitate identification.
- 5) Whenever due to any accident or other unforeseen act or even, such emissions occur or is apprehended to occur in excess of standards laid down, such information shall be forthwith Reported to Board, concerned Police Station, office of Directorate of Health Services, Department of Explosives, Inspectorate of Factories and Local Body. In case of failure of pollution control equipments, the production process connected to it shall be stopped.
- 6) The applicant shall provide an alternate electric power source sufficient to operate all pollution control facilities installed to maintain compliance with the terms and conditions of the consent. In the absence, the applicant shall stop, reduce or otherwise, control production to abide by terms and conditions of this consent.
- 7) The firm shall submit to this office the 30th day of September every year , the Environmental Statement Report for the financial year ending 31st March in the prescribed Form-V as per the provisions of rule 14 of the Environment (Protection) (Second Amendment) Rules, 1992
- 8) The industry shall recycle/reprocess/reuse/recover Hazardous Waste as per the provision contain in the HW(MH&TM) Rules 2008, which can be recycled
- 9) /processed/reused/recovered and only waste which has to be incinerated shall go to incineration and waste which can be used for land filling and cannot be recycled/reprocessed etc should go for that purpose, in order to reduce load on incineration and landfill site/environment.
- 10) The industry should comply with the Hazardous Waste (M,H & TM) Rules, 2008 and submit the Annual Returns as per Rule 5(6) & 22(2) of Hazarsous Waste (M,H & TM) Rules, 2008 for the preceding year April to March in Form-IV by 30<sup>th</sup> June of every year.
- 11) An inspection book shall be opened and made available to the Board's officers during their visit to the applicant.
- 12) **The applicant shall make an application for renewal of the consent at least 60 days before the date of the expiry of the consent.**
- 13) Industry shall strictly comply with the Water (P&CP) Act, 1974, Air (P&CP) Act,1981 and Environmental Protection Act,1986 and industry specific standard under EP Rules 1986 which are available on MPCB website([www.mpcb.gov.in](http://www.mpcb.gov.in)).
- 14) The industry shall constitute an Environmental cell with qualified staff/personnel/agency to see the day to day compliance of consent condition towards Environment Protection.
- 15) Separate drainage system shall be provided for collection of trade and sewage effluents. Terminal manholes shall be provided at the end of the collection system with arrangement for measuring the flow. No effluent shall be admitted in the pipes/sewers downstream of the terminal manholes. No effluent shall find its way other than in designed and provided collection system.

- 16) Neither storm water nor discharge from other premises shall be allowed to mix with the effluents from the factory.
- 17) The applicant shall install a separate meter showing the consumption of energy for operation of domestic and industrial effluent treatment plants and air pollution control system. A register showing consumption of chemicals used for treatment shall be maintained.
- 18) Conditions for D.G. Set
  - a) Noise from the D.G. Set should be controlled by providing an acoustic enclosure or by treating the room acoustically.
  - b) Industry should provide acoustic enclosure for control of noise. The acoustic enclosure/ acoustic treatment of the room should be designed for minimum 25 dB (A) insertion loss or for meeting the ambient noise standards, whichever is on higher side. A suitable exhaust muffler with insertion loss of 25 dB (A) shall also be provided. The measurement of insertion loss will be done at different points at 0.5 meters from acoustic enclosure/room and then average.
  - c) Industry should make efforts to bring down noise level due to DG set, outside industrial premises, within ambient noise requirements by proper siting and control measures.
  - d) Installation of DG Set must be strictly in compliance with recommendations of DG Set manufacturer.
  - e) A proper routine and preventive maintenance procedure for DG set should be set and followed in consultation with the DG manufacturer which would help to prevent noise levels of DG set from deteriorating with use
  - f) D.G. Set shall be operated only in case of power failure.
  - g) The applicant should not cause any nuisance in the surrounding area due to operation of D.G. Set.
  - h) The applicant shall comply with the notification of MoEF dated 17.05.2002 regarding noise limit for generator sets run with diesel
- 19) The industry should not cause any nuisance in surrounding area.
- 20) The industry shall take adequate measures for control of noise levels from its own sources within the premises so as to maintain ambient air quality standard in respect of noise to less than 75 dB (A) during day time and 70 dB (A) during night time. Day time is reckoned in between 6 a.m. and 10 p.m. and night time is reckoned between 10 p.m. and 6 a.m.
- 21) The applicant shall maintain good housekeeping.
- 22) The applicant shall bring minimum 33% of the available open land under green coverage/ plantation. The applicant shall submit a statement on available open plot area, number of trees surviving as on 31<sup>st</sup> March of the year and number of trees planted by September end, with the Environment Statement.
- 23) The non-hazardous solid waste arising in the factory premises, sweepings, etc. be disposed of scientifically so as not to cause any nuisance / pollution. The applicant shall take necessary permissions from civic authorities for disposal of solid waste.
- 24) The applicant shall not change or alter the quantity, quality, the rate of discharge, temperature or the mode of the effluent/emissions or hazardous wastes or control equipments provided for without previous written permission of the Board. The industry will not carry out any activity, for which this consent has not been granted/without prior consent of the Board.
- 25) The industry shall ensure that fugitive emissions from the activity are controlled so as to maintain clean and safe environment in and around the factory premises.
- 26) The industry shall submit quarterly statement in respect of industries' obligation towards consent and pollution control compliance's duly supported with documentary evidences (format can be downloaded from MPCB official site).
- 27) The industry shall submit official e-mail address and any change will be duly informed to the MPCB.
- 28) The industry shall achieve the National Ambient Air Quality standards prescribed vide Government of India, Notification dt. 16.11.2009 as amended.

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