

# MAHARASHTRA POLLUTION CONTROL BOARD

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Mumbai - 400 022

Consent No: Format 1.0/ BO/CAC-Cell/EIC No:-PN-17959-13/18th CAC/CAC-677

Date- 22 /01/2014

To,

M/s. Bilt Graphic Paper Product Limited (Unit Bhigwan)  
105, Mile stone,  
Bhadalwadi-Paundhwadi,  
Tq. Indapur, Dist. Pune.

Subject: Renewal of Consent with amalgamation under RED category.

- Ref : 1. Consent granted vide no. BO/JD(APC)/EIC No. PN-13967-12/O/CC-CAC-748 dtd. 08/01/2013.  
2. Consent granted vide No. BO/JD(WPC)/EIC-PN-14467-12/O/CC-CAC 510 dated 17/07/2012.  
3. Minutes of CAC meeting held on 08.01.2014

Your application:CR1305000319

Dated: 15/5/2013

For: Renewal of Consent with amalgamation of consent of two units.  
under Section 26 of the Water (Prevention & Control of Pollution) Act, 1974 & under Section 21 of the Air (Prevention & Control of Pollution) Act, 1981 and Authorization under Rule 5 of the Hazardous Wastes (M, H & T M) Rules 2008 is considered and the consent is hereby granted subject to the following terms and conditions and as detailed in the schedule I, II, III & IV annexed to this order:

- The consent is granted for a period from 01/07/2013 to 30/06/2017.
- The actual capital investment of the Power plant is Rs. 275.25/- Crs, the capital investment of the paper unit is Rs. 1479.71/- Crs and the Total capital investment of the industry is Rs.1754.96/- Crs. (As per C. A. Certificate submitted by the industry).
- The Consent is valid for the manufacture of -

Sr. No.	Product / By-Product Name	Maximum Quantity in MT/A
1	Paper & Coated Paper (By using readymade pulp as a raw material)	34667 MT/M
2	Power generation (Coal Based power plant)	60 MW
3	Steam	425TPH

- Conditions under Water (P&CP), 1974 Act for discharge of effluent:

Sr. no.	Description	Permitted quantity of discharge (CMD)	Standards to be achieved	Disposal
1.	Trade effluent	10767	As per Schedule - I	The Treated effluent confirming to the standards prescribed shall be

				recycled /reused for ash handling, coal handling /dust suppression and in process to the maximum extent and remaining shall be utilized on available land for irrigation/ gardening and further remaining shall be discharged into the nallah passing through village Boari and that further meeting river Nira. The discharge of treated effluent into nallah will be through the pipeline of about 12 kms length laid down for the purpose which be utilized by nearby farmers for irrigation purpose as per agreement with the industry.
2.	Domestic effluent	567	As per Schedule - I	On land for gardening

5. Conditions under Air (P& CP) Act, 1981 for air emissions:

Sr. no.	Description of stack / source	Number of Stack	Standards to be achieved
1.	Boiler	04	As per Schedule -II
2	D. G Set (750 KVA)	01	As per Schedule -II
3	D. G Set (320 KVA)	01	As per Schedule -II
4	D. G Set (1250 KVA)	01	As per Schedule -II

6. Conditions about Non Hazardous Wastes:

Sr. no.	Type Of Waste	Quantity & UoM	Treatment	Disposal
1	ETP Sludge	22 MT/day	---	By sale to Board Mfg. Use as fuel in Boiler or composting
2	Fly Ash	700.00 Ton/D	---	sale to Cement and brick manufactures

7. Conditions under Hazardous Waste (MH & TM) Rules, 2008 for treatment and disposal of hazardous waste:

Sr. No.	Type Of Waste	Category	Quantity	UOM	Treatment	Disposal
1	Used /spent oil	5.1	8.07	T/year	---	Sale to auth. Reprocessor
2	Wastes/residue containing oil	5.2	Filter- 339 Nos./Year Bearings- 348 Nos. Year Oil mud cotton & saw dust- 2.07 T/Year	----	---	Metallic items after cleaning sale to auth. Reprocessor and remaining sent to CHWTSDF
3	Residue of	21.1	Paint Can -159	---	---	CHWTSDF/ return

	additive used in plastic mfg		Nos/Year, Can-45 Nos/Year, Waste paper containing dried ink- 165 Kg/year, Waste plastic-21.42 T/Month			to original party
4	Process waste/residue	29.1	2217 Nos/M	---	---	CHWT/SDF/ return to original party
5	Discarded containers / barrels / liners	33.3	15444	Nos/Y ear	---	Sale to authorized reprocessor/CHWT SDF

8. The Board reserves the right to review, amend, suspend, revoke etc. this consent and the same shall be binding on the industry.
9. This consent should not be construed as exemption from obtaining necessary NOC/permission from any other Government authorities.
10. This Consent is issued with the overriding effect to earlier consent granted for Paper plant vide consent no. BO/JD(WPC)/EIC-PN-14467-12/O/CC-CAC-510 dated 17/07/2012.

For and on behalf of the  
Maharashtra Pollution Control Board

(Rajeev Kumar Mital IAS)  
Member Secretary

Received Consent fee of -

Sr. No.	Amount(Rs.)	DD. No.	Date	Drawn On
1	2514.25	000933	25/4/2013	IDBI Bank

Copy to:

1. Regional Officer - Pune. He is directed to release all the existing BG's expect for installation of CAAQMS.
2. Sub-Regional Officer- I, MPCB, Pune.  
They are directed to ensure the compliance of the consent conditions.
3. Chief Accounts Officer, MPCB, Mumbai.
4. CC/CAC desk- for record & website updation purposes.

**Schedule-I**

**Terms & conditions for compliance of Water Pollution Control:**

1) A] As per your application, you have provided the Effluent Treatment Plant (ETP) with the design capacity of 22500 CMD.

B] The Applicant shall operate the effluent treatment plant (ETP) to treat the trade effluent so as to achieve the following standards prescribed by the Board or under EP Act, 1986 and Rules made there under from time to time, whichever is stringent.

Sr No.	Parameters	Standards prescribed by Board (If any)
	I. Compulsory Parameters	Limiting Concentration in mg/l, except for pH
01	pH	7.0 to 8.5
02	Oil & Grease	10
03	BOD (3 days 27oC)	10
04	Total Dissolved Solids	700
05	Suspended Solids	10
06	COD	120
07	Chloride	600
08	Sulphate	1000

C] The Treated effluent conforming to above standard shall be recycled /reused for ash handling, coal handling /dust suppression and in process to the maximum extent and remaining shall be utilized on available land for irrigation/ gardening and further remaining shall be discharged into the nallah passing through village Boari and that further meeting river Nira. The discharge of treated effluent into nallah will be through the pipeline of about 12 kms length laid down for the purpose which be utilized by nearby farmers for irrigation purpose as per agreement with the industry.

2) A.] The Applicant shall operate the sewage treatment system to treat the sewage so as to achieve the following standards/ prescribed under EP Act, 1986 and Rules made there under from time to time, whichever is stringent.

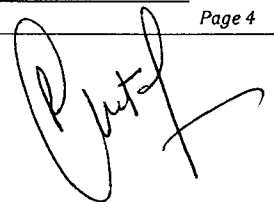
- (1) Suspended Solids. Not to exceed 100 mg/l.  
(2) BOD 3 days 27oC. Not to exceed 100 mg/l.

OR

B] In case the treatment system is combined for trade effluent and sewage then the standards and disposal path prescribed at sr. no.1 B & C of schedule I shall be applicable.

C] Industry shall restrict industrial effluent quantity to 9759 CMD and shall use 15.26 CMD of water per ton of paper produced or total water consumption shall be corresponding to consented capacity of paper manufactured whichever is less.

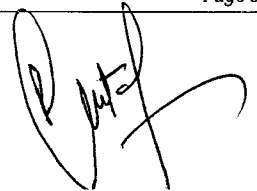
3) The Board reserves its rights to review plans, specifications or other data relating to plant setup for the treatment of waterworks for the purification thereof & the system for the disposal of sewage or trade effluent or in connection with the grant of any consent conditions. The Applicant shall obtain prior consent of the Board to take steps to establish the unit or establish any treatment and disposal system or and extension or addition thereto.



- 4) The industry shall ensure replacement of pollution control system or its parts after expiry of its expected life as defined by manufacturer so as to ensure the compliance of standards and safety of the operation thereof.
- 5) The Applicant shall comply with the provisions of the Water (Prevention & Control of Pollution) Cess Act, 1977 and as amended, by installing water meters, filing water cess returns in Form-I and other provisions as contained in the said act.

Sr. no.	Purpose for water consumed	Water consumption quantity (CMD)
1.	Industrial Cooling, spraying in mine pits or boiler feed	6140
2.	Domestic purpose	622
3.	Processing whereby water gets polluted & pollutants are easily biodegradable	10843
4.	Processing whereby water gets polluted & pollutants are not easily biodegradable and are toxic	---

- 6) The Applicant shall provide Specific Water Pollution control system as per the conditions of EP Act,1986 and rule made there under from time to time/ Environmental Clearance / CREP guidelines.



**Schedule-II**

**Terms & conditions for compliance of Air Pollution Control:**

1. As per your application, you have provided the Air pollution control (APC) system and also erected following stack (s) and to observe the following fuel pattern-

Sr. No.	Stack Attached To	APC System	Height in Mtrs.	Type of Fuel	Quantity & UoM	S %	SO <sub>2</sub> Kg/Day
1	Boiler (2 nos.)	2 nos. ESP	120 (Common stack)	Coal	1800 T/day	0.5%	9000
2	FBC Boiler	Bag Filters	75 (Common Stack)	Coal			
3	Oil Boiler	---		Furnace Oil	3000 Kg/hr	4.5%	6480

2. The Applicant shall provide Specific Air Pollution control equipments as per the conditions of EP Act, 1986 and rule made there under from time to time / Environmental Clearance / CREP guidelines. (Concern section shall mention specific control equipments)
3. The industry shall provide & Operate adequate APC's to coal handling plant.
4. Industry shall provide concrete roads & mist type sprinklers/dust suppression system in raw material storage & handling area.
5. The coal transfer points should be provided with suction head and adequate APC system.
6. The applicant shall operate and maintain above mentioned air pollution control system, so as to achieve the level of pollutants to the following standards:

Particulate matter	Not to exceed	100 mg/Nm <sup>3</sup> .
NH <sub>3</sub>	Not to exceed	50 ppm
NOx	Not to exceed	450 mg/Nm <sup>3</sup>

7. The Applicant shall obtain necessary prior permission for providing additional control equipment with necessary specifications and operation thereof or alteration or replacement well before its life come to an end or erection of new pollution control equipment.
8. The Board reserves its rights to vary all or any of the condition in the consent, if due to any technological improvement or otherwise such variation (including the change of any control equipment, other in whole or in part is necessary).

**Schedule-III  
Details of Bank Guarantees**

Sr. No.	Consent (C to renewal)	Amt of BG Imposed	Submission Period	Purpose of BG	Compliance Period	Validity Date
1	C to R (Existing BG to be extended)	Rs. 5/- Lakhs	15 Days	Installation of Opacity & CAAQMS	30.06.2014	30.10.2014
2	C to R	Rs. 5/- Lakhs	15 Days	Upgradation of ESP-1 to achieve the consented standards	31.01.2015	31.05.2015

**Power Plant BG Regime**

**Details of Bank Guarantees**

Code	Consent conditions	BG amount In Rs	Time for compliance
PNC1	<b>Handling and disposal of flyash</b>		
PNC1c	Mitigation of seepages from wet fly ash conveying system	1 lakh	continuous
PNC1d	Scientific operation of ash pond i.e. uniform distribution of wet slurry in the pond so as to have minimum depth of water	1 lakh	continuous
PNC1e	Providing arrangement for reuse of 100% seepage water, arising from ash pond, for ash slurry	1 lakh	continuous
PAO1	Towards Operation and Maintenance of Air Pollution Control Devices to achieve emission standards.	25 lakhs	Monthly
PWO1	Towards Operation & Maintenance of the Effluent Treatment Plant to achieve disposal standards.	5 lakhs	Monthly

**\* BG Regime for Pulp & Paper sector is yet to be finalized. The same will be incorporated by amendment of consent after finalization of BG Regime for pulp & Paper sector.**

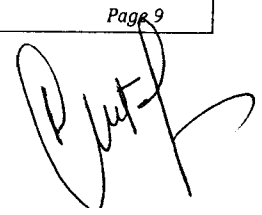
#### Schedule-IV

##### **General Conditions:**

- 1) The applicant shall provide facility for collection of environmental samples and samples of trade and sewage effluents, air emissions and hazardous waste to the Board staff at the terminal or designated points and shall pay to the Board for the services rendered in this behalf.
- 2) If the MIDC pipeline is broken/ overflowing chamber, in such cases industry shall not discharge their treated effluent into MIDC drain, it shall be sent to CETP by tanker if applicable.
- 3) Industry should monitor effluent quality, stack emissions and ambient air quality monthly/quarterly.
- 4) The applicant shall provide ports in the chimney/(s) and facilities such as ladder, platform etc. for monitoring the air emissions and the same shall be open for inspection to/and for use of the Board's Staff. The chimney(s) vents attached to various sources of emission shall be designated by numbers such as S-1, S-2, etc. and these shall be painted/ displayed to facilitate identification.
- 5) Whenever due to any accident or other unforeseen act or even, such emissions occur or is apprehended to occur in excess of standards laid down, such information shall be forthwith Reported to Board, concerned Police Station, office of Directorate of Health Services, Department of Explosives, Inspectorate of Factories and Local Body. In case of failure of pollution control equipments, the production process connected to it shall be stopped.
- 6) The applicant shall provide an alternate electric power source sufficient to operate all pollution control facilities installed to maintain compliance with the terms and conditions of the consent. In the absence, the applicant shall stop, reduce or otherwise, control production to abide by terms and conditions of this consent.
- 7) The firm shall submit to this office, the 30th day of September every year , the Environmental Statement Report for the financial year ending 31st March in the prescribed Form-V as per the provisions of rule 14 of the Environment (Protection) (Second Amendment) Rules, 1992.
- 8) The industry shall recycle/reprocess/reuse/recover Hazardous Waste as per the provision contain in the HW(MH&TM) Rules 2008, which can be recycled
- 9) /processed/reused/recovered and only waste which has to be incinerated shall go to incineration and waste which can be used for land filling and cannot be recycled/reprocessed etc should go for that purpose, in order to reduce load on incineration and landfill site/environment.
- 10) The industry should comply with the Hazardous Waste (M,H & TM) Rules, 2008 and submit the Annual Returns as per Rule 5(6) & 22(2) of Hazarsous Waste (M,H & TM) Rules, 2008 for the preceding year April to March in Form-IV by 30<sup>th</sup> June of every year.
- 11) An inspection book shall be opened and made available to the Board's officers during their visit to the applicant.
- 12) **The applicant shall make an application for renewal of the consent at least 60 days before the date of the expiry of the consent.**
- 13) Industry shall strictly comply with the Water (P&CP) Act, 1974, Air (P&CP) Act,1981 and Environmental Protection Act,1986 and industry specific standard under EP Rules 1986 which are available on MPCB website([www.mpcb.gov.in](http://www.mpcb.gov.in)).
- 14) The industry shall constitute an Environmental cell with qualified staff/personnel/agency to see the day to day compliance of consent condition towards Environment Protection.
- 15) Separate drainage system shall be provided for collection of trade and sewage effluents. Terminal manholes shall be provided at the end of the collection system with arrangement for measuring the flow. No effluent shall be admitted in the pipes/sewers downstream of the terminal manholes. No effluent shall find its way other than in designed and provided collection system.
- 16) Neither storm water nor discharge from other premises shall be allowed to mix with the effluents from the factory.



- 17) The applicant shall install a separate meter showing the consumption of energy for operation of domestic and industrial effluent treatment plants and air pollution control system. A register showing consumption of chemicals used for treatment shall be maintained.
- 18) Conditions for D.G. Set
  - a) Noise from the D.G. Set should be controlled by providing an acoustic enclosure or by treating the room acoustically.
  - b) Industry should provide acoustic enclosure for control of noise. The acoustic enclosure/ acoustic treatment of the room should be designed for minimum 25 dB (A) insertion loss or for meeting the ambient noise standards, whichever is on higher side. A suitable exhaust muffler with insertion loss of 25 dB (A) shall also be provided. The measurement of insertion loss will be done at different points at 0.5 meters from acoustic enclosure/room and then average.
  - c) Industry should make efforts to bring down noise level due to DG set, outside industrial premises, within ambient noise requirements by proper siting and control measures.
  - d) Installation of DG Set must be strictly in compliance with recommendations of DG Set manufacturer.
  - e) A proper routine and preventive maintenance procedure for DG set should be set and followed in consultation with the DG manufacturer which would help to prevent noise levels of DG set from deteriorating with use
  - f) D.G. Set shall be operated only in case of power failure.
  - g) The applicant should not cause any nuisance in the surrounding area due to operation of D.G. Set.
  - h) The applicant shall comply with the notification of MoEF dated 17.05.2002 regarding noise limit for generator sets run with diesel
- 19) The industry should not cause any nuisance in surrounding area.
- 20) The industry shall take adequate measures for control of noise levels from its own sources within the premises so as to maintain ambient air quality standard in respect of noise to less than 75 dB (A) during day time and 70 dB (A) during night time. Day time is reckoned in between 6 a.m. and 10 p.m. and night time is reckoned between 10 p.m. and 6 a.m.
- 21) The applicant shall maintain good housekeeping.
- 22) The applicant shall bring minimum 33% of the available open land under green coverage/ plantation. The applicant shall submit a statement on available open plot area, number of trees surviving as on 31<sup>st</sup> March of the year and number of trees planted by September end, with the Environment Statement.
- 23) The non-hazardous solid waste arising in the factory premises, sweepings, etc. be disposed of scientifically so as not to cause any nuisance / pollution. The applicant shall take necessary permissions from civic authorities for disposal of solid waste.
- 24) The applicant shall not change or alter the quantity, quality, the rate of discharge, temperature or the mode of the effluent/emissions or hazardous wastes or control equipments provided for without previous written permission of the Board. The industry will not carry out any activity, for which this consent has not been granted/without prior consent of the Board.
- 25) The industry shall ensure that fugitive emissions from the activity are controlled so as to maintain clean and safe environment in and around the factory premises.
- 26) The industry shall submit quarterly statement in respect of industries' obligation towards consent and pollution control compliance's duly supported with documentary evidences (format can be downloaded from MPCB official site).
- 27) The industry shall submit official e-mail address and any change will be duly informed to the MPCB.
- 28) The industry shall achieve the National Ambient Air Quality standards prescribed vide Government of India, Notification dt. 16.11.2009 as amended.
- 29) The industry shall comply with the notification issued by MoEF for utilization of fly ash from coal or lignite based thermal power plants dated 14<sup>th</sup> September, 1999 and as amended on 3<sup>rd</sup> November, 2009.



- 30) Industry shall provide dry fly ash handling & collection system and utilize the fly ash as per the fly ash notification of the Govt. of India
- 31) The use of beneficiated coal as per GOI Notification shall be implemented. Transportation of coal shall be carried out through trucks by covering tarpolin properly till the Rly facility from Walgaon to factory site is provided. Fly ash shall be by transported through bunker having closed system, coal carrying conveyor belt shall be covered from all side with provision of water springing/spraying system properly.
- 32) The applicant shall Operate online opacity meter/continuous monitoring system for process stack emission analysis & same shall be directly connected to MPCB website <http://mpcb.gov.in> as well as to the respective Regional Office within 3 months period and operate the same regularly.
- 33) The applicant shall Operate three continuous automatic ambient air and micrometeorological monitoring station at location indicated by MPC Board to be set up and operate at its own cost for measurement of SO<sub>2</sub>, NO<sub>x</sub> and particulate matter. These CAAQMS shall also have necessary provision of networking to the Air Quality Monitoring network of MPCB.
- 34) They shall promote adoption of clean coal and clean power generation technologies.

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