

MAHARASHTRA POLLUTION CONTROL BOARD

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Planet Cinema, Near Sion Circle, Sion (E),  
Mumbai - 400 022

Consent order No: - *Formate 1.0/ BO/CAC-Cell/ EIC No RD-2622-13/20th CAC - 921*

Date- 30/01/2014

To,  
Clariant Chemicals (I) Ltd,  
Plot No- 113/114 MIDC Dhatav,  
Tq-Roha, Dist- Raigad.

Subject: Renewal of consent and amendment for deletion of products RED  
Category.

Ref : 1. Earlier Consent granted vide no:- Format 1.0/BO/AST/Nav  
Mumbai/0/CAC-7313 dated 30/08/2013  
2. Minutes of CAC meeting held on 21.01.2014.

Your application:CR1401000025  
Dated- 01.01.2014

For: Renewal of consent and amendment for deletion of products under Section 26  
of the Water (Prevention & Control of Pollution) Act, 1974 & under Section 21 of the  
Air (Prevention & Control of Pollution) Act, 1981 and Authorization under Rule 5 of  
the Hazardous Wastes (M, H & T M) Rules 2008 is considered and the consent is  
hereby granted subject to the following terms and conditions and as detailed in the  
schedule I, II, III & IV annexed to this order.

1. The consent is granted for a period from 01.05.2014 to 31/01/2017.
2. The actual capital investment of the industry is Rs.178.13 Crs. (As per C.A. Certificate submitted by industry)
3. The Consent is valid for the manufacture of -

Sr. No	Product Name	Maximum Quantity in MT/A
1.	Synthetic Organic Dyestuffs, Pigment Dyestuffs & their Dispersion (Synthetic Organic Pigments /dyestuffs, Pigment Emulsions/dispersions, Disperse dyes/Reactive dyes)	16450
2.	Leather Chemicals ( Synthetic tanning agent/ auxiliaries, fat liquors, Synthetic resin Dispersions)	25390
3.	Intermediates for Pigments, Dyes, , Optical Brightening Agents and Chemicals Used for Oil production chemicals, Refinery Chemicals and mining Chemicals etc. (Pigment and Dyes , other intermediates, Demulsifies, corrosion/scale inhibitors, antifoams, biocides, scavenger's and reduces, desalting agents, pour point depressuents, flow improvers, frothers and collectors)	7000
<b>Total</b>		<b>49840</b>
<b>By Products Name</b>		
1.	Aqueous Phenol Soln- 7 %.	300
2.	Aqueous Sodium Bromide (NaBr) Soln.	30
3.	30% Hydrochloric Acid	100

4. Conditions under Water (P&CP), 1974 Act for discharge of effluent:

Sr. no.	Description	Permitted quantity of discharge (CMD)	Standards to be achieved	Disposal
1.	Trade effluent	2872	As per Schedule -I	TO CETP
2.	Domestic effluent	211	As per Schedule -I	TO CETP

M/s Clariant will be solely responsible for the treatment of trade effluent = 178 CMD & Domestic effluent = 9 CMD generated from M/s Archroma India Pvt Ltd.

5. Conditions under Air (P & CP) Act, 1981 for air emissions:

Sr. no.	Description of stack / source	Number of Stack	Standards to be achieved
1.	Boiler	2	As per Schedule -II
2.	Process vents	18	As per Schedule -II
3.	DG set	2	As per Schedule -II
4.	Oil Heating Unit	2	As per Schedule -II
5.	Pigment Air Heater	1	As per Schedule -II
6.	Bag Filter stack	1	As per Schedule -II
7.	Air Heater	3	As per Schedule -II

6. Conditions about Non Hazardous Wastes:

Sr. no.	Type Of Waste	Quantity & UOM	Treatment	Disposal
1	Metal Scrap	250 MT/A	Decontamination	Sold as Scrap
2	Glass Bottles	250 Number	Decontamination	Sold as Scrap
3	Plastic Packaging Waste	500 Kg/A	Decontamination	Sold as Scrap
4	Paper Packaging Waste	150MT/A	NA	Sold as Scrap
5	Ash from Briquette / Agro Mass	2500 MT/A	NA	Landfill / Sold to bricks manufacture
6	Ash from Coal (Stand by Fuel)	100 MT/A	NA	Landfill / Sold to bricks manufacture
7	Any other (wood, drums, Carboys ) etc	50MT/A	NA	Sold as Scrap

**7. Conditions under Hazardous Waste (MH & TM) Rules, 2008 for treatment and disposal of hazardous waste:**

Sr. No.	Type Of Waste	Category	Quantity	UOM	Treatment	Disposal
1	Used / Spent oil	5.1	5985	Lit/yr	N.A	CHWTSDF/ sale/Recycle/ Reprocess/ Recover/reuse/
2	Wastes / Residue containing oil	5.2	2998	kg/yr	N.A	CHWTSDF or incineration at MPCB approved site
3	Spent Solvent	20.2	14557	kg/yr	N.A	Sale to authorized reprocessor
4	Spent Carbon	35.3	62195	Kg/yr	N.A	CHWTSDF
5	Process waste / Sludge residue containing acid or other toxic metal or organic complexes	26.1	180	MT/yr	N.A	CHWTSDF
6	Gypsum sludge from waste water treatment plant	26.2	3000	MT/Yr	N.A	CHWTSDF
7	Discarded containers / barrels / liners used for hazardous waste/ chemicals	33.3	300	MT/Yr	N.A	CHWTSDF or Incineration at MPCB approved site.

8. The Board reserves the right to review, amend, suspend, revoke etc. this consent and the same shall be binding on the industry.

9. This consent should not be construed as exemption from obtaining necessary NOC/permission from any other Government authorities.

10. Industry shall carry out treatability study of ETP and water audit from renowned institute like NERIM, IIT within two months from the date of issue of consent.

11. M/s Clariant (I) Pvt Ltd shall sign bi-lateral agreement with M/s Archroma India Pvt Ltd for joint responsibility of the treatment of their effluent. If M/s Clariant (I) Pvt Ltd fails to treat their effluent, M/s Archroma India Pvt Ltd should make their own arrangement for the treatment of effluent. In case of the non-compliance of proper O&M, discharging pollutants, both of them will be jointly & severally liable for the same & any legal obligation, action etc.

For and on behalf of the  
Maharashtra Pollution Control Board

( Rajeev Kumar Mittal IAS )  
Member Secretary

Received Consent fee of-

Sr. No.	Amount(Rs.)	DD. No.	Date	Drawn On
1	1444877.00	001391	25/07/2012	Bank of India
2	15000.00	001393	31/07/2012	Bank of India
3	18421.00	071422	30/12/2013	Bank of India

The balance of Rs 89060 with the Board will be considered at the time of next renewal of consent.

Copy to:

1. Regional Officer -Raigad and Sub-Regional Officer-Raigad-I, MPCB- They are directed to ensure the compliance of the consent conditions.
2. Chief Accounts Officer, MPCB, Mumbai.
3. CC/CAC desk- for record & website updation purposes.

Maharashtra Pollution Control Board

### Schedule-I

#### Terms & conditions for compliance of Water Pollution Control:

1) A] As per your application, you have provided Combined Effluent Treatment Plant (ETP) for treatment of trade effluent and domestic effluent generated from M/s Clariant Chemicals and M/s Archroma India Pvt Ltd with the design capacity of 3500 CMD.

B] The Applicant shall operate the effluent treatment plant (ETP) to treat the trade effluent so as to achieve the following standards prescribed by the Board or under EP Act, 1986 and Rules made there under from time to time, whichever is stringent.

Sr. No.	Parameters	Standards prescribed by Board. Limiting Concentration in mg/l, except for pH
01	pH	6.0-8.5
02	Oil & Grease	10
03	BOD (3 days 27oC)	100
04	Total Dissolved Solids	2100
05	Bioassay Test	90% survival of fish after first 96 hrs in 100% effluent
06	Mercury (as Hg)	0.01 mg/l.
07	Hexavalent Chromium (as Cr <sup>+6</sup> )	0.1 mg/l.
08	Total Chromium (as Cr)	2.0 mg/l.
09	Copper (as Cu)	3.0 mg/l.
10	Zinc (as Zn)	5.0 mg/l.
11	Nickel (as Ni)	3.0 mg/l.
12	Cadmium (as Cd)	2.0 mg/l.
13	Chloride (as Cl)	1000 mg/l.
14	Sulphate (as SO <sub>4</sub> )	1000 mg/l.
15	Phenolic Compounds (as C <sub>6</sub> H <sub>5</sub> OH)	1.0 mg/l.

C) The treated effluent shall be discharged into MIDC for further treatment in CETP- 3270 CMD.

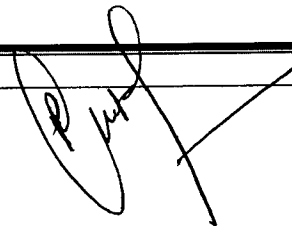
In case the treatment system is combined for trade effluent and sewage then the standards and disposal path prescribed at sr. no.1 B & C of schedule I shall be applicable.

- 2) The Board reserves its rights to review plans, specifications or other data relating to plant setup for the treatment of waterworks for the purification thereof & the system for the disposal of sewage or trade effluent or in connection with the grant of any consent conditions. The Applicant shall obtain prior consent of the Board to take steps to establish the unit or establish any treatment and disposal system or and extension or addition thereto.
- 3) The industry shall ensure replacement of pollution control system or its parts after expiry of its expected life as defined by manufacturer so as to ensure the compliance of standards and safety of the operation thereof.
- 4) The Applicant shall comply with the provisions of the Water (Prevention & Control of Pollution) Cess Act, 1977 and as amended, by installing water

meters, filing water cess returns in Form-I and other provisions as contained in the said act.

Sr. no.	Purpose for water consumed	Water consumption quantity (CMD)
1.	Domestic	220
2.	Processing whereby water gets polluted & pollutants are easily biodegradable	3103
3.	Industrial Cooling, spraying in mine pits or boiler feed	
4.	Processing whereby water gets polluted & pollutants are not easily biodegradable and are toxic	0
5.	Gardening purpose /tree plantation	213

- 5) The Applicant shall provide Specific Water Pollution control system as per the conditions of EP Act, 1986 and rule made there under from time to time/ Environmental Clearance / CREP guidelines.



**Schedule-II**

**Terms & conditions for compliance of Air Pollution Control:**

1. As per your application, you have provided the Air pollution control (APC) system and erected following stack (s) and to observe the following fuel pattern-

Sr. No.	Stack Attached To	APC System	Stack Height in Mtrs.	Type of Fuel	Quantity & UoM	S %	SO <sub>2</sub> Kg Day
<b>A)Ex-Plant &amp; Other :-</b>							
1	Ex-Plant Scrubber No-1 (LS Section A Scrubber)	Caustic Scrubber	25	N.A	N.A	N.A	N.A
2	Ex-Plant Scrubber No-2 (LS Plant Central Scrubber Section C)	Water, Caustic Scrubber	20	N.A	N.A	N.A	N.A
3	Spray Drying Plant-1	Water Scrubber	22	N.A	N.A	N.A	N.A
4	Spray Drying Plant-2	Water Scrubber	22	N.A	N.A	N.A	N.A
5	Spray Drying Plant-3	Water Scrubber	26	N.A	N.A	N.A	N.A
6	Air Heater-1	Stack	25	Furnace oil	85 Lit/Hr	4.5	183.6
7	Air Heater-2	Stack	25	Furnace oil	85 Lit/Hr	4.5	183.6
8	Air Heater-3	Stack	25	Furnace oil	125 Lit./Hr	4.5	270
9	S.D.Plant-2 Scrubber	Water Scrubber	25	N.A	N.A	N.A	N.A
10	S.D.Plant-3 Scrubber	Water Scrubber	25	N.A	N.A	N.A	N.A
11	Stack ( Scrubber System Section B)	Caustic 8-15 %		N.A	N.A	N.A	N.A
12	Stack attached to R1000	Water Scrubber		N.A	N.A	N.A	N.A
13	Stack attached to SS3	Caustic Solution 1 %		N.A	N.A	N.A	N.A
<b>B)Pigment &amp; Mill Plant</b>							
14	Pigment Jet Scrubber	5% Caustic Scrubber	25	N.A	N.A	N.A	N.A
15	Pig. DCBH Scrubber	Water Scrubber	22	N.A	N.A	N.A	N.A
16	Pigment Spray Drying Plant	Water Scrubber	22	N.A	N.A	N.A	N.A

17	Pigment Air Heater		25	Furnace oil	125 Lit./Hr	4.5	270
18	OBA Scrubber	Caustic Scrubber-10%	22	N.A	N.A	N.A	N.A
19	Dyes Scrubber Mill Plant	Water Scrubber	25	N.A	N.A	N.A	N.A
<b>C)-New Preparation Plant</b>							
20	Bag Filter stack	Bag Filter	15	N.A	N.A	N.A	N.A
<b>D)- Energies</b>							
21	Boiler -1 & Boiler -2	Dust collector	26	Furnace oil- B1/ Briquette- B2	110 kg/Hr 1250 Kg/Hr	4.5/0.06	237.6 36.0
22	Boiler - 3	Dust collector	26	Briquette Agro Mass/ Coal	750 Kg/Hr 1125 Kg/Hr	0.06/0.5	21.6 270
23	Generator Skoda	Stack	15	High Speed Diesel	200 lit/Hr	1	96.0
24	Generator Powerica	Stack	14.35	High Speed Diesel	190 lit/Hr	1	91.2

2. The Applicant shall provide Specific Air Pollution control equipments as per the conditions of EP Act, 1986 and rule made there under from time to time.

3. The applicant shall operate and maintain above mentioned air pollution control system, so as to achieve the level of pollutants to the following standards:

Particulate matter	Not to exceed	150 mg/Nm <sup>3</sup> .
SO <sub>2</sub> Process	Not to exceed	50 ppm.
HCL	Not to exceed	35 mg/Nm <sup>3</sup>
NOx	Not to exceed	50 mg/Nm <sup>3</sup>
Acid Mist	Not to exceed	35 mg/Nm <sup>3</sup>

4. The Applicant shall obtain necessary prior permission for providing additional control equipment with necessary specifications and operation thereof or alteration or replacement well before its life come to an end or erection of new pollution control equipment.

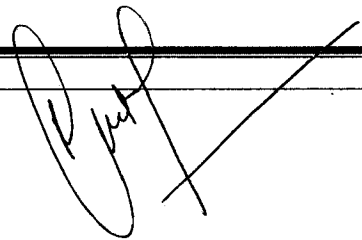
5. The Board reserves its rights to vary all or any of the condition in the consent, if due to any technological improvement or otherwise such variation (including the change of any control equipment, other in whole or in part is necessary).



**Schedule-III**  
**Details of Bank Guarantees**

Sr. No.	Consent (C to E/O/R)	Amt of BG Imposed	Submissi on Period	Purpose of BG	Complian ce Period	Validity Date
1	C to R	Rs 10 lakhs	Within 15 days from the date of issue of consent	O & M of Pollution Control Systems	30.01.2017	30.05.2017
2	C to R	Rs 2 lakhs	Within 15 days from the date of issue of consent	To carry out treatability study of ETP and water audit from reknowned institute like NEERI, IIT	30.03.2014	30.06.2014

Maharashtra Pollution Control Board



#### Schedule-IV

##### General Conditions:

- 1) The applicant shall provide facility for collection of environmental samples and samples of trade and sewage effluents, air emissions and hazardous waste to the Board staff at the terminal or designated points and shall pay to the Board for the services rendered in this behalf.
- 2) If the MIDC pipeline is broken/ overflowing chamber, in such cases industry shall not discharge their treated effluent into MIDC drain, it shall be sent to CETP by tanker.
- 3) Industry should monitor effluent quality, stack emissions and ambient air quality monthly/quarterly.
- 4) The applicant shall provide ports in the chimney/(s) and facilities such as ladder, platform etc. for monitoring the air emissions and the same shall be open for inspection to/and for use of the Board's Staff. The chimney(s) vents attached to various sources of emission shall be designated by numbers such as S-1, S-2, etc. and these shall be painted/ displayed to facilitate identification.
- 5) Whenever due to any accident or other unforeseen act or even, such emissions occur or is apprehended to occur in excess of standards laid down, such information shall be forthwith Reported to Board, concerned Police Station, office of Directorate of Health Services, Department of Explosives, Inspectorate of Factories and Local Body. In case of failure of pollution control equipments, the production process connected to it shall be stopped.
- 6) The applicant shall provide an alternate electric power source sufficient to operate all pollution control facilities installed to maintain compliance with the terms and conditions of the consent. In the absence, the applicant shall stop, reduce or otherwise, control production to abide by terms and conditions of this consent.
- 7) The firm shall submit to this office, the 30th day of September every year , the Environmental Statement Report for the financial year ending 31st March in the prescribed Form-V as per the provisions of rule 14 of the Environment (Protection) (Second Amendment) Rules, 1992.
- 8) The industry shall recycle/reprocess/reuse/recover Hazardous Waste as per the provision contain in the HW (MH&TM) Rules 2008, which can be recycled/processed/reused/recovered and only waste which has to be incinerated shall go to incineration and waste which can be used for land filling and cannot be recycled/reprocessed etc should go for that purpose, in order to reduce load on incineration and landfill site/environment.
- 9) The industry should comply with the Hazardous Waste (M, H & TM) Rules, 2008 and submit the Annual Returns as per Rule 5(6) & 22(2) of Hazardous Waste (M,H & TM) Rules, 2008 for the preceding year April to March in Form-IV by 30<sup>th</sup> June of every year.
- 10) An inspection book shall be opened and made available to the Board's officers during their visit to the applicant.
- 11) **The applicant shall make an application for renewal of the consent at least 60 days before the date of the expiry of the consent.**
- 12) Industry shall strictly comply with the Water (P&CP) Act, 1974, Air (P&CP) Act, 1981 and Environmental Protection Act,1986 and industry specific standard under EP Rules 1986 which are available on MPCB website([www.mpcb.gov.in](http://www.mpcb.gov.in)).
- 13) The industry shall constitute an Environmental cell with qualified staff/personnel/agency to see the day to day compliance of consent condition towards Environment Protection.
- 14) Separate drainage system shall be provided for collection of trade and sewage effluents. Terminal manholes shall be provided at the end of the collection system with arrangement for measuring the flow. No effluent shall be admitted in the pipes/sewers downstream of the terminal manholes. No effluent shall find its way other than in designed and provided collection system.
- 15) Neither storm water nor discharge from other premises shall be allowed to mix with the effluents from the factory.



