## MAHARASHTRA POLLUTION CONTROL BOARD

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Mumbai - 400 022

Consent No: Format 1.0/ BO/CAC-Cell/EIC No:-RD-2588-13/18th CAC/CC- 459 Date- \6 /01/2014

M/s. JSW Ispat Industries Ltd (Hot Strip Mill Plant) Geetapuram-Dolvi, Tal.Pen,

Dist. Raigad.

Subject: 1st Consent to Operate for expansion for Hot Rolled coil along with amalgamation with existing consent under RED category.

Ref

: 1. Earlier Consent granted vide no. BO/PCI-II/RORD/R/EIC No. RD-1121-

09/3849-09/CC-263, dated 7/07/2009

- 2. Consent to Establish granted vide BO/RO-Raigad/RO9P&P)/EIC-RD 1510-10/E/CC-94, dated 05.05.2011
- 3. EC granted vide F. No. J-11011/166/2011-IA-II (I), dated 21.11.2012

4. Minutes of CAC meeting held on 06.01.2014

Your application CR1306000104

Dated: 12.06.2013

1st Consent to Operate for expansion for Hot Rolled coil along with amalgamation with existing consent

under Section 26 of the Water (Prevention & Control of Pollution) Act, 1974 & under Section 21 of the Air (Prevention & Control of Pollution) Act, 1981 and Authorization under Rule 5 of the Hazardous Wastes (M, H & T M) Rules 2008 is considered and the consent is hereby granted subject to the following terms and conditions and as detailed in the schedule I, II, III & IV annexed to this order:

1. The consent is granted for a period from 01.08.2013 to 31.06.2014 The actual capital investment of the industry is Rs. 3466.35 Crs. (As per C.A.Certificate submitted by industry).

2. The Consent is valid for the manufacture of -

S.No	Product Name	Maximum Quantity in MT/Year
1	Hot Rolled Coil	300000.00
2	Lime	117000.00
3	Calcinate Dolomite	108000.00
4	Oxygen	36000.00

Conditions under Water (P&CP), 1974 Act for discharge of effluent:

Sr. no.	Description	Permitted quantity of discharge (CMD)	Standards to be achieved	Disposal
1.	Trade effluent	3408.00 (from cooling and boiler blow down)	As per Schedule-I	100% Recycle
2.	Domestic effluent	249.00	As per Schedule (	On land for gardening

nanan dan menangganggan dalah dan pertambah dan dan menanggan berananggan dan menanggan berananggan dan dan pertambah dan pertam

and there is a facilities of Sunking Statement of

aditions under M. (P& CP) Act, 1981 for air emissions:

server of the se

3	Mill scale	00.00		
1	iviii scale	99.00 T/D	The state in the s	Used as Raw Material in
4	TETR OL .		in sinter plant	sinter plant
4	ETP Sludge	20.00 T/D	Used as Raw Material	Licod on Day M. C.
			in sinter plant	sinter plant
5	EAF Slag	1500.00 T/D	Used as Raw Material	
ŀ		1.000.00 1/15	Osed as Raw Material	The second state in the second
6	LF Slag		in sinter plant	sinter plant
J	LF Slag	250.00 T/D	Used as Raw Material	Used as Raw Material in
			in sinter plant	sinter plant
1	GCP dust	200.00 T/D	Used as Raw Material	
			in cintor plant	
8	Lime ECS Dust	1000===	in sinter plant	sinter plant
•	Line LOS Dust	10.00 T/D	Used as Raw Material	Used as Raw Material in
		4.4	in sinter plant	sinter plant
9	Lime Stone Fines	220.00 T/D	Used as Raw Material	
	1		in sintancial	Used as Raw Material in
	one under Hegende		in sinter plant	sinter plant

6. Conditions under Hazardous Waste (MH & TM) Rules, 2008 for treatment and disposal of hazardous waste:

S.No.	Type of Waste	Categ ory	Qty	UOM	Treatment	Disposal
1	Used /spent oil	5.1	180.00	Kl/Yr.		Sale to CPCB/MPCB
2	Wastes/residue containing oil	5.2	3.60	KI/Yr.		authorized reprocess Sale to CPCB/MPCB
3	Discarded containers / barrels / liners	33.3	5000.00	KI/Yr.		authorized reprocess Authorized vendor after decontamination
4	Filters and filter material which have organic liquid	35.1	1.20	KI/Yr.	-	CHWTSDF for incinerator
5 - <b>D</b>	Mercury Compounds (Used Tube Lights)	A-6	1500 to 2000	Nôs/Y ear		Sold to authorised parties for recycling

- 7. The Board reserves the right to review, amend, suspend, revoke etc. this consent and the same shall be binding on the industry.
- This consent should not be construed as exemption from obtaining necessary NOC/permission from any other Government authorities.

For and on behalf of the Maharashtra Pollution Control Board

> (Rajeev Kumar Mital, IAS) Member Secretary

Received Consent fee of

Sr. No.	Amount(Rs.)	DD. No.	Date	Drawn On	
1	34663500.00	219914	16.05.2013	ICICI	a Bazarga Phasilia (Santa)
2	100.00	219915	16.05.2013	ICICI	1
3	3471450.00	221116	21.06.2013	ICICI	

The balance fees of home years & One mean's with the Board will be non-sidered at the True of applicanemal of a superior.

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#### Schedule-I

# Terms & conditions for compliance of Water Pollution Control:

- 1) A] As per your application, you have provided the Effluent Treatment Plant (ETP) with the design capacity of 3408 CMD.
  - B] The treated effluent shall be 100% recycled in the process to achieve zero discharge. In no case effluent shall find its way for gardening/outside factory premises.
- A.] As per your consent application, you have provided the sewage treatment system with the design capacity of 100 CMD and septic tank and soak pits for treatment & disposal of 140 CMD domestic effluent.
  - B] The Applicant shall operate the sewage treatment system to treat the sewage so as to achieve the following standards/ prescribed under EP Act, 1986 and Rules made there under from time to time, whichever is stringent.

(1) Suspended Solids.

Not to exceed

100 mg/l

(2) BOD 3 days 27oC.

Not to exceed

100 mg/l.

- C] The treated sewage 240 CMD shall be disposed on land of 55 acres for gardening
- 3) The Board reserves its rights to review plans, specifications or other data relating to plant setup for the treatment of waterworks for the purification thereof & the system for the disposal of sewage or trade effluent or in connection with the grant of any consent conditions. The Applicant shall obtain prior consent of the Board to take steps to establish the unit or establish any treatment and disposal system or and extension or addition thereto.
- 4) The industry shall ensure replacement of pollution control system or its parts after expiry of its expected life as defined by manufacturer so as to ensure the compliance of standards and safety of the operation thereof.

5) The Applicant shall comply with the provisions of the Water (Prevention & Control of Pollution) Cess Act, 1977 and as amended, by installing water meters, filing water cess returns in Form Land other previous and action and action and action and action action and action action and action action action action and action acti

returns in Form-I and other provisions as contained in the said act.

	Purpose for water consumed	Water consumption quantity (CMD)
1.	Industrial Cooling, spraying in mine pits or boiler feed	15840.00
2.	Domestic purpose	300.00
3.	Processing whereby water gets polluted & pollutants are easily biodegradable	
4.	Processing whereby water gets polluted & pollutants are not easily biodegradable and are toxic	

6) The Applicant shall provide Specific Water Pollution control system as per the conditions of EF Act, 1905 and rule made there under from time to time/ Environmental Mattheway, which garagement.

#### Schedule-II

# Terms & conditions for compliance of Air Pollution Control:

1. As per your application, you have provided the Air pollution control (APC)system and also erected following stack (s) and to observe the following fuel pattern-

	Stack Attached	APC System	Height in Mtrs	Type of Fuel	Quant ity & UoM	S %	SO <sub>2</sub> Kg/Day
Process	Gas Cleaning Plant-1		70.50				,
	Gas Cleaning Plant-2	Bag Filter	70.50				
	Gas Cleaning Plant-3	Bag Fi <b>l</b> ter	66.50				
	Lime stone dedusting system- I	Bag Filter	41.50				
	system- II	Bag Filter	25.50	1			
		Filter	48.70				
		Bag Filter	48.70				
	De-dusting System	Bag Filter	30.00				
Boiler	Boiler	Bag Filter	65.00	Coal	75T/D	0.6	900
				RLNG	200000 M3/D	Nil	
	***			FO	53KL/D	4.0	4.77
				coke	37T/D	5.0	3700
				LDO	151 KL/D	1%	
Furnace							
	Boiler	Process Gas Cleaning Plant-1  Gas Cleaning Plant-2  Gas Cleaning Plant-3  Lime stone dedusting system- I  Lime dedusting system- II  Kiln-I  De-dusting System  Boiler  Boiler	Process Gas Cleaning Plant-1 Gas Cleaning Bag Filter Gas Cleaning Bag Filter Gas Cleaning Bag Plant-3 Fifter Lime stone dedusting system- I Lime dedusting Bag Filter Kiln-I Bag Filter Kiln-II Bag Filter  Kiln-II Bag Filter  Boiler Boiler Bag Filter  Boiler Boiler Bag Filter  Furnace Tunnel Furnace-IA Stack Tunnel Furnace-IIB Stack Tunnel Furnace-IIA Stack	Process Gas Cleaning Bag 70.50 Plant-1 Filter Gas Cleaning Bag 70.50 Plant-2 Filter Gas Cleaning Bag 66.50 Plant-3 Filter Lime stone Bag 41.50 dedusting system- I Filter Lime dedusting Bag 25.50 system- II Filter Kiln-I Bag 48.70 Filter  Kiln-II Bag 48.70 Filter  De-dusting System Bag 30.00 Filter  Boiler Boiler Bag 65.00 Filter  Furnace Tunnel Furnace-IA Stack 50.00 Tunnel Furnace-IB Stack 50.00 Tunnel Furnace-IIA Stack 50.00	Process Gas Cleaning Plant-1 Filter Gas Cleaning Plant-2 Filter Gas Cleaning Plant-3 Fifter Gas Cleaning Plant-3 Fifter Gas Cleaning Plant-3 Fifter Gas Cleaning Bag Gas Gas Cleaning Bag Gas Cleaning Bag Gas	Process   Gas	Process   Gas   Cleaning   Bag   Filter   Gas   Cleaning   Bag   Filter   Cleaning   C

- 2. The dust collection system of adequate capacity shall be provided at all sources of emissions to limit the emissions.
- 3. Fume extraction system followed by scrubber of adequate capacity shall be provided to limit the gaseous emissions,
- 4. The secondary emission control system shall be provided to limit the emissions generated during the process of loading of raw material as well as unloading of products
- 5. The Applicant shall provide Specific Air Pollution control equipments as per the conditions of EP Act, 1986 and rule made there under from time to time / Specific represental Clearance / CREP guidelines. (London section shall mention specific representation)

And a so accessor or many a manifest grant microscor supplements

7. The Applicant shall obtain necessary prior permission for providing additional control equipment with necessary specifications and operation thereof or alteration or replacemenalteration well before its life come to an end or erection of new pollution control equipment.

8. The Board reserves its rights to vary all or any of the condition in the consent, if due to any technological improvement or otherwise such variation (including the change of

any control equipment, other in whole or in part is necessary).

## Schedule-III **Details of Bank Guarantees**

Sr.	Sr. Consent Amt of BG Submission Purpose of BG Compliance Validity								
No.		Imposed	Period	ruipose of BG		Compliance	Validity		
1	C to O	5/- Lakhs	15 days	Providing Fledged within months	Full- STP six	Period 31.07.2014	Date 31.12.2014		
2	C to O	5/- Lakhs	15 Days	0 & M pollution control syst		31.06.2014	31.10.2014		

### Schedule-IV

#### **General Conditions:**

Industry shall comply with the condition of Environmental Clearance granted vide F. No. 1) J-11011/166/2011-IA-II (I), dated 21.11.2012

2) The applicant shall provide facility for collection of environmental samples and samples of trade and sewage effluents, air emissions and hazardous waste to the Board staff at the terminal or designated points and shall pay to the Board for the services rendered in this behalf.

If the MIDC pipeline is broken/ overflowing chamber, in such cases industry shall not 3) discharge their treated effluent into MIDC drain, it shall be sent to CETP by tanker if applicable.

Industry should monitor effluent quality, stack emissions and ambient air quality 4)

monthly/quarterly.

- The applicant shall provide ports in the chimney/(s) and facilities such as ladder, 5) platform etc. for monitoring the air emissions and the same shall be open for inspection to/and for use of the Board's Staff. The chimney(s) vents attached to various sources of emission shall be designated by numbers such as S-1, S-2, etc. and these shall be painted/ displayed to facilitate identification.
- Whenever due to any accident or other unforeseen act or even, such emissions occur or is 6) apprehended to occur in excess of standards laid down, such information shall be forthwith Reported to Board, concerned Police Station, office of Directorate of Health Services, Department of Explosives, Inspectorate of Factories and Local Body. In case of failure of pollution control equipments, the production process connected to it shall be stopped.

The applicant shall provide an alternate electric power source sufficient to operate all 7) pollution control facilities installed to maintain compliance with the terms and conditions of the consent. In the absence, the applicant shall stop, reduce or otherwise, control production to abide by terms and conditions of this consent.

The firm shall submit to this office, the 30th day of September every year, the Environmental Statement Report for the financial year ending 31st March in the 8) prescribed Form-V as per the provisions of rule 14 of the Environment (Protection) (Second Amendment) Rules, 1992.

The industry shall recycle/reprocess/reuse/recover Hazardous Waste as per the provision

contain in the HW(MH&TM) Rules 2008, which can be recycled

/processed/reused/recovered and only waste which has to be incinerated shall go to 10) incineration and waste which can be used for land filling and cannot be recycled/reprocessed etc should go for that purpose, in order to reduce load on incineration and landfill site/environment.

The industry should comply with the Hazardous Waste (M,H & TM) Rules, 2008 and 11) submit the Annual Returns as per Rule 5(6) & 22(2) of Hazarsous Waste (M,H & TM) Rules, 2008 for the preceding year April to March in Form-IV by 30th June of every year. 12)

An inspection book shall be opened and made available to the Board's officers during their visit to the applicant.

13) The applicant shall make an application for renewal of the consent at least 60 days before the date of the expiry of the consent.

Industry shall strictly comply with the Water (P&CP) Act, 1974, Air (P&CP) Act, 1981 and Environmental Protection Act 1986 and industry specific standard under EP Rules 1986 which are available on MPCB websicoword much gov.in).

The incoming shall constitute an inivironmental cell with qualified staff/paragraph of proposed and the manner of the control of the second The state of the s  $\begin{aligned} & \langle \phi_{i} \rangle = \langle \phi_{i} \rangle + \langle \phi_{i} \rangle +$ in the military of the participation of

Neither storm water nor discharge from other premises shall be allowed to mix with the effluents from the factory.

The applicant shall install a separate meter showing the consumption of energy for 18) operation of domestic and industrial effluent treatment plants and air pollution control system. A register showing consumption of chemicals used for treatment shall be

19) Conditions for D.G. Set

Noise from the D.G. Set should be controlled by providing an acoustic enclosure or by a)

treating the room acoustically.

Industry should provide acoustic enclosure for control of noise. The acoustic enclosure/ b) acoustic treatment of the room should be designed for minimum 25 dB (A) insertion loss or for meeting the ambient noise standards, whichever is on higher side. A suitable exhaust muffler with insertion loss of 25 dB (A) shall also be provided. measurement of insertion loss will be done at different points at 0.5 meters from acoustic enclosure/room and then average. c)

Industry should make efforts to bring down noise level due to DG set, outside industrial premises, within ambient noise requirements by proper sitting and control measures.

Installation of DG Set must be strictly in compliance with recommendations of DG Set d)

A proper routine and preventive maintenance procedure for DG set should be set and e) followed in consultation with the DG manufacturer which would help to prevent noise levels of DG set from deteriorating with use

D.G. Set shall be operated only in case of power failure. f)

- The applicant should not cause any nuisance in the surrounding area due to operation of g)
- The applicant shall comply with the notification of MoEF dated 17.05.2002 regarding h) noise limit for generator sets run with diesel 20)

The industry should not cause any nuisance in surrounding area.

The industry shall take adequate measures for control of noise levels from its own 21) sources within the premises so as to maintain ambient air quality standard in respect of noise to less than 75 dB (A) during day time and 70 dB (A) during night time. Day time is reckoned in between 6 a.m. and 10 p.m. and night time is reckoned between 10 p.m. and 22)

The applicant shall maintain good housekeeping.

The applicant shall bring minimum 33% of the available open land under green coverage/ 23) plantation. The applicant shall submit a statement on available open plot area, number of trees surviving as on 31st March of the year and number of trees planted by September end, with the Environment Statement.

The non-hazardous solid waste arising in the factory premises, sweepings, etc. be 24) disposed of scientifically so as not to cause any nuisance / pollution. The applicant shall take necessary permissions from civic authorities for disposal of solid waste.

The applicant shall not change or alter the quantity, quality, the rate of discharge, 25) temperature or the mode of the effluent/emissions or hazardous wastes or control equipments provided for without previous written permission of the Board. The industry will not carry out any activity, for which this consent has not been granted/without prior consent of the Board.

The industry shall ensure that fugitive emissions from the activity are controlled so as to 26) maintain clean and safe environment in and around the factory promises

The limitions small submit quarterly statement in respect of industries' obligation 22201 Como occasionadis Salipuliere attin apprenant

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