MAHARASHTRA POLLUTION CONTROL BOARD

Sion Circle, Sion (E),

C No MU-5858-13/17th CAC - 14 2

Mumbai - 400 022

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Consent order No :- Formate1.0/ BO Date-06 01/2014

To,

Hindustan Unilever Limited Research Centre

B.D. Sawant Marg, Chakala Andheri (East), Mumbai 40099

Subject: Renewal of Consent RED category.

Earlier Consent granted vide No.BO/PAMS/RO/MU-3830-MU-3710-12/R/CAC-602 dtd 20/09/2012

Minutes of CAC meeting held on 04.12.2013

Your application: CR130600026

Dated: 30/04/2013

For: Renewal of Consent with expansion

under Section 26 of the Water (Prevention & Control of Pollution) Act, 1974 & under Section 21 of the Air (Prevention & Control of Pollution) Act, 1981 and Authorization under Rule 5 of the Hazardous Wattes (M. H & T M) Rules 2008 is considered and the consent is hereby granted subject to the following terms and conditions and as detailed in the schedule I, II . Res. IV annexed to this order:

1. The consent is granted for a period from 1st July 2018 to 30th April 2014.

2. The actual capital investment of the bedustry is Rs.250.00 Crs. (As per The actual capital investment of the C.A.Certificate submitted by industry

The Consent is valid for the

m Quantity in MYVA
Frams to 200 kgs
trams to 300 kgs
and the second of the second o
gms to 50 kgs
rams to 50 kgs
grams to 30 kgs gs to 200 kgs
sg per block
The Part of the Pa

Industry shall operate R & D activity only without any commercial production and shall operate batch -wise process so as to restrict the trade effluent quantity to 71

The Renewal of consent to Operate is also granted for infrastructure projects for Building No.3 on total plot area 47851.00 Sq. Mtrs & total Built up Area of 5847,29

Hindustan Unilever Ltd, SRO MumbailL/I/R/L/00475000

4. Conditions under Water (P&CP), 1974 Act for discharge of effluent:

Sr. no.	Description	Permitted Standards to Disposal quantity of be achieved discharge
1.	Trade effluent	(CMD) 71 As per Recycle Schedule -I
2.	Domestic effluent	161 As per Recycle Schedule -I

5. Conditions under Air (P& CP) Act, 1981 for air emissions:

Sr.	Description of stack/	Number of Stack Standards to be
no.	source	
1.	Process vents	18 As per Sahari St. II
2.	DG sets	
		3 As per Sensonie M

6. Conditions under Hazardous Waste (MH & TM) Rules, 2008, for tradment and disposal of hazardous waste:

		A CARAGO	4-11-13-13-13-13-13-13-13-13-13-13-13-13-		~\	4.4
Sr. No	Type Of Waste	Category	Quantity	UOM	Treatment	disposal
1	Sludge from waste water treatment in ETP	84.3 Sch.I	110		nit	CHWIISDIF
2	Process residues & wastes	28.1 Sch.I	10	Xg/day	nil:	Sale to MPCB auth, party or at CHWTSDF
3	Used/spent oil	5.1 Sch.5	A rest of the same	Kg/day	nil	Sale to MPCB auth
4	Waste/residue containing oil	Schil	0.1	Kg/day	nil	party Sale to MPCB
5	Discarded Containers/barrels/ Liners containing ted with hazardous wastes/chemicals		100	Drums/ annum	nil. I	Auth, party CHWISDF
	Sindge and filters Contaminated with oil	3.3 Sch.I	0.2	Kg/day	nil	CHWISDF
7	Aromatic compound (Perfumes)	C-8 Sch.II	1	Kg/day	pil	CHWTSDF
8	Flammable wastes with flash point of (Deg or lesser like spent solvent	E-1	1	Kg/day	nil	CHWISDF
				A Comment		Wash Assistant

7. The Board reserves the right to review, amend, suspend, revoke etc. this consent and the same shall be binding on the industry.

Hindustan Unilever Ltd, SRO MumbailL/I/R/L/00475000

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This consent should not be construed as exemption from obtaining necessary NOC/permission from any other Government authorities.

For and on behalf of the Maharashtra Rollutron Control Board

Received Consent fee

Sr. No.	Amount(Rs.)	DD. No.	Date	Brawn On	1
The h	4,99,900	449538	1 18/0/18/20	DELLETINIS CONTRACTOR	

lance fees Rs. 83316, with the Board will be considered at th next renewal of consent.

Copy to:

- 1. Regional Officer -Mumbai and Sub-Regional Officer-Mumba are directed to ensure the compliance of the consent c
- 2. Chief Accounts Officer, MPCB, Mumbai.
- 2. Chief Accounts Officer, MPCB, Mumbai.
 3. CC/CAC desk- for record & website updation purpose

Hindustan Unilever Ltd, SRO MumbailL/1/R/L/00475000

Schedule-I

Terms & conditions for compliance of Water Pollution Control:

1) A] As per your application, you have provided the Effluent Treatment Plant (ETP) with the design capacity of 255 CMD for treatment for trade effluent & domestic effluent.

B] The Applicant shall operate the effluent treatment plant (ETP) to treat the trade effluent so as to achieve the following standards prescribed by the Board or under EP Act, 1986 and Rules made there under from time to time.

whichever is stringent

	lenever is stringent.	
St Mo	.Parameters	Standards prescribed by Board (ff. any)
:		Limiting Concentration in med Except for pH
01	pН	6.6 to 9.9
02	Suspended Solids	100
03	BOD (3 days 27oC)	100
04	COD	250
05	Oil & Grease	10:
06	Phenolic compound	10 ()
07	TDS	2100.0
08	\$ulphates #	\$10000 P
09	Chlorides 🕻 🥻	V (340) 2
10	Detergent	V 0
11	Copper as Cu	3.04
12	Lead as Pb	0.1.
13	Iron as Fe	3.0
14	Total metal	10.0

C) The quantity of treated effluent from STR & ETP should not increase 232 CMD. Out of which 214 CMD should be used for cooling tower, 18 CMD for gardening During monsoon balance effluent shall be disposed to MCGM. drain.

- In case the treatment system is combined for trade offluent and sewage then the standards and disposal path prescribed at sr. no:1 B & C of schedule I shall be applicable.
- 2) The Board reserves its rights to review plans, specifications or other data relating to plant setup for the treatment of waterworks for the purification thereof & the system for the disposal of sawage or trade effluent or in connection with the grant of any consent conditions. The Applicant shall obtain prior consent of the Board to take steps to establish the unit or establish any treatment and disposal system or and extension or addition thereto.
- 3) The industry shall ensure replacement of politition control system or its parts after expiry of its expected life as defined by manufacturer so as to ensure the compliance of standards and safety of the operation thereof.

Hindustan Unilever Ltd, SRO MumbailL/I/R/L/00475000

4) The Applicant shall comply with the provisions of the Water (Prevention & Control of Pollution) Cess Act, 1977 and as amended, by installing water meters, filing water cess returns in Form-I and other provisions as contained in the said act.

Sr.	Purpose for water consumed	Part of the second seco
no.	Post for water consumed	Water consumption
1.	Industrial Cooling, spraying in mine pits or boiler feed	quantity (CMD) 214
2.	Domestic purpose	
3.	Processing whereby water gets polluted & pollutants are easily biodegradable	189
4.	Processing whereby water gets polluted & pollutants are not easily biodegradable and are toxic	0

The Applicant shall provide Specific Water Pollution control solving as per the conditions of EP Act,1986 and rule made there under from the to time.

Environmental Clearance / CREP guidelines.

Hindustan Unilever Ltd, SRO MumbailL/I/R/L/00475000

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Schedule-II

Terms & conditions for compliance of Air Pollution Control:

1. As per your application, you have provided the Air pollution control (APC)system and also erected following stack (s) and to observe the following fuel pattern-

Sr. No.		APC System	Hoight in Mirs.	Type of Pact	Quantity & UoM	S %	SO ₂ NgDay
1	DG SET 1010 KVA (2 Nos attached to 1 stack)		30 (from gr level)	HSD	205 10-61	1"	4.6
2	DG SET 250 kva (1 No.)	Stack	4.5 (above roof)	HSD	40 ltr/hr	i N	2.3
3	DG SET 125 KVA (1 No.)	Stack	3 (above roof)	·HSD.	22 ltr/hr	S	0.32
4	Dedusting units (3 Nos attached to 1 stack)	Stack	17	NA Marie Constant		MA.	NA.
5	Dedusting Unit (1 No.)	Stack	21.75	NACT	NA	N.A.	NA.
6	Moisture Extractor (1 No.)	Stack	1.82	NAU Nau	N.A.:	N.A.	NA.
7	Fume Hood (2 Nos)	Stack	20. 4 %	NA.	N.A.	IN.A.	N.A.
8	Fume Hood (1 No.)	Stack	16.23	NA.	NA.	NA.	NA.
9	Fume Hood (5 Nos)	Stack	21.75	NA:	NA	NA:	ΝΑ
10	Kitchen/Test Kitchen Exhaust (2+1 Nos)	Stack	22.75	LEG	N.A.	NIL	Nd 1

The Applicant shall provide Specific Air Pollution control equipments as per the conditions of EP Act, 1986 and rule made there under from time to time / Environmental Clearance / CREP guidelines.
 The applicant shall operate and maintain above mentioned air pollution control system, so as to achieve the level of pollutants to the following standards:

Particulate Not to exceed 150 [mg/Nm³. matter

4. The Applicant shall obtain necessary prior permission for providing additional control equipment with necessary specifications and operation thereof or alteration or replacemental entire the specific control of the spec

end or erection of new pollution control equipment.

5. The Board reserves its rights to vary all or any of the condition in consent, if due to any technological improvement or otherwise is variation (including the change of any control equipment, other in whole or in part is necessary).

Schedule-III Details of Bank Guarantees

Sr. No.	Consent (C to R)	Amt of BG Imposed	Submissi on Period		Complianc e Period	Validity Date
1	(C to R)	Rs 5 lakhs	Within 15 days from the date of issue of consent	O & M of Pollution Control Systems	80:04.2014	31.08,2014

Hindustan Unilever Ltd, SRO MumbailL/I/R/L/00475000

Schedule-IV

General Conditions:

The applicant shall provide facility for collection of environmental samples and samples of trade and sewage effluents, air emissions and hazardous waste to the Board staff at the terminal or designated points and shall pay to the Board for the services rendered in this behalf.

2) Industry should monitor effluent quality, stack emissions and ambient air quality

monthly/quarterly.

3) The applicant shall provide ports in the chimney/(s) and facilities such as ladder, platform etc. for monitoring the air emissions and the same shall be open for inspection to/and for use of the Board's Staff. The chimney(s) wents attached to various sources of emission shall be designated by numbers such as S-1, S-2, etc. and these shall be painted/ displayed to facilitate identification.

Whenever due to any accident or other unforeseen act or even, such emissions occur or is apprehended to occur in excess of standards laid down, such information shall be forthwith Reported to Board, concerned Police Station, office of Directorate of Health Services, Department of Explosives, Inspectorate of Factories and local Body. In case of failure of pollution control equipments, the production process connected to it shall be stopped.

5) The applicant shall provide an alternate electric power source sufficient to operate all pollution control facilities installed to maintain compliance with the terms and conditions of the consent. In the absence, the applicant shall stop, reduce or otherwise, control production to abide by terms and conditions of this consent.

6) The firm shall submit to this office, the 30th day of September every year, the Environmental Statement Report for the Applicant year ending 31st March in the prescribed Form-V as per the provisions of sule 14 of the Environment (Protection) (Second Amendment) Rules, 1992.

(Second Amendment) Rules, 1992.

7) The industry shall recycle/reprocess/tense/recover Hazardous Waste as per the provision contain in the HW(MH&TM) Rules 2008, which can be recycled.

8) /processed/reused/recovered and only waste which has to be incinerated shall go to incineration and waste which can be used for land filling and cannot be recycled/reprocessed etc. should go for that purpose, in order to reduce load on incineration and landfill site/environment.

9) The industry should samply with the Hazardous Waste (M,H & TM) Rules, 2008 and submit the Annual Returns as per Rule 5(6) & 22(2) of Hazarseus Waste (M,H & TM) Rules, 2008 for the preceding year April to March in Form IV by 30th June of every year.

10) An inspection book shall be opened and made available to the Board's officers during their vicit to the applicant.

11) The applicant shall make an application for renewal of the consent at least 60 days

before the date of the expiry of the consent (in case of Renewal of consent).

12) Industry shall strictly comply with the Water (P&CP) Act, 1974, Air (P&CP) Act, 1981 and Environmental Protection Act, 1986 and industry specific standard under EP Rules 1986 which are available on MPCB website(www.mpcb.gov.in) 13) The

industry shall constitute an Environmental cell with staff/personnel/agency to see the day to day compliance of consent condition towards

Environment Protection.

14) Separate drainage system shall be provided for collection of trade and sewage effluents. Terminal manholes shall be provided at the end of the collection system with arrangement for measuring the flow. No effluent shall be admitted in the pipes/sewers downstream of the terminal manholes. No effluent shall find its way other than in designed and provided collection system.

15) Neither storm water nor discharge from other premises shall be allowed to mix with

the effluents from the factory.

- 16) The applicant shall install a separate meter showing the consumption of energy for operation of domestic and industrial effluent treatment plants and air pollution control system. A register showing consumption of chemicals used for treatment shall be maintained.
- 17) Conditions for D.G. Set

a) Noise from the D.G. Set should be controlled by providing an acoustic enclosure or

by treating the room acoustically.

b) Industry should provide acoustic enclosure for control of noise. The acoustic enclosure/ acoustic treatment of the room should be designed for minimum 25 dB (A) insertion loss or for meeting the ambient noise standards, whichever is on higher side. A suitable exhaust muffler with insertion loss of 25 dB (A) shall also be provided. The measurement of insertion loss will be done at different points at 0.5 meters from acoustic enclosure/room and then average.

Industry should make efforts to bring down noise level due to Disect, outside industrial premises, within ambient noise requirements by proper

control measures.

Installation of DG Set must be strictly in compliance with recog Mations of DG Set manufacturer.

A proper routine and preventive maintenance procedure for the set should be set and followed in consultation with the DG manufacture prevent noise levels of DG set from deteriorating with the which would help to

D.G. Set shall be operated only in case of power failure. g) The applicant should not cause any nuisance

The applicant shall comply with the new with diesel regarding noise limit for generator sets of with diesel industry should not cause any nuisages in surrounding area. The applicant shall comply with the notifice Ion of MoEF dated 17:05:2002

regarding noise limit for general.

18) The industry should not cause any nuisarcs in surrounding area.

18) The industry should not cause any nuisarcs in surrounding area.

18) The industry should not cause any nuisarcs in surrounding area. 19) The industry shall take adequate measures for control of noise levels from its own sources within the premises so as to helpful an ambient air quality standard in respect of noise to less than 75 dB (A) during day time and 70 dB (A) during night time. Day time is reckoned in between 6 and and 10 p.m. and night time is reckoned between 10 p.m. and 6 a.m.

20) The applicant shall maintain good housekeeping

21) The applicant shall being minimum 33% of the available open land under gr coverage/ plantation. The applicant shall submit a statement on available spen plot area, number of trees surviving as on 31st March of the year and number of trees planted by September end, with the Environment Statement.

22) The non-hazardous solid waste arising in the factory premises, sweepings, etc. be disposed of scientifically so as not to cause any musance / pollution. The applicant shall take necessary permissions from civic authorities for disposal of solid waste.

23) The applicant shall not change or alter the quantity, quality, the rate of discharge temperature or the mode of the effluent/emissions or hazardous wastes or control equipments provided for without previous written permission of the Board. The industry will not carry out any activity, for which this consent has not been granted/without prior consent of the Board.

'24) The industry shall ensure that fugitive emissions from the activity are controlled so as to maintain clean and safe environment in and around the factory premises

25) The industry shall submit quarterly statement in respect of industries, obligation towards consent and pollution control compliance's duly supported with documentary evidences (format can be downloaded from MPCB official site).

26) The industry shall submit official e-mail address and any change will be duly informed to the MPCB.

27) The industry shall achieve the National Ambient Air Quality standards prescribed vide Government of India, Notification dtd. 16.11.2009 as amended.

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