

MAHARASHTRA POLLUTION CONTROL BOARD

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 Mumbai - 400 022

Consent order No :- 1.0 BO/JD(APC)/EIC No. KN-12472-13E/CC-CAC-7019 Date- 22/08/2013

To,
 M/s. Kirloskar Brothers Ltd,
 A/P:- Kirloskarwadi, Tal:- Palus,
 Dist:- Sangli.

Subject: Consent to Operate RED category.

Ref : 1. Earlier Consent granted vide no. BO/APAE/EIC No. KP-5785 & KP-4821-10/R-487 dtd 11/10/2011
 2. Minutes of CAC meeting held on 12/7/2013

Your application Dated:20/12/2012

For: Consent to Operate/Amalgamation under Section 26 of the Water (Prevention & Control of Pollution) Act, 1974 & under Section 21 of the Air (Prevention & Control of Pollution) Act, 1981 and Authorization under Rule 5 of the Hazardous Wastes (M, H & T M) Rules 2008 is considered and the consent is hereby granted subject to the following terms and conditions and as detailed in the schedule I, II, III & IV annexed to this order:

1. The consent is granted for a period upto: 31/05/2013
2. The actual capital investment of the industry is Rs.150.62 Crs. (As per C.A. Certificate submitted by industry)
3. The Consent is valid for the manufacture of -

Sr. No.	Product / By-Product Name	Maximum Quantity
	Pumps	5486 Nos./M
	Valves	985 Nos.M
	Machine tools/ Turbines	32 Nos./M

4. Conditions under Water (P&CP), 1974 Act for discharge of effluent:

Sr. no.	Description	Permitted quantity of discharge (CMD)	Standards to be achieved	Disposal
1.	Trade effluent	27	As per Schedule -I	Land
2.	Domestic effluent	460	As per Schedule -I	Land

5. Conditions under Air (P& CP) Act, 1981 for air emissions:

Sr. no.	Description of stack / source	Number of Stack	Standards to be achieved
1	ACS Foundry Shot Blasting Outlet	8.2	As per Schedule -II

[Signature]

2	ACS Foundry omega shake outlet dust collector	9	As per Schedule -II
3	Heavy Foundry Shot Blasting Outlet	10	As per Schedule -II
4	CI Foundry New Super Tumbler	10.9	As per Schedule -II
5	CI Foundry New Cupola no.1	15	As per Schedule -II
6	CI Foundry New Cupola no.2	15	As per Schedule -II
7	CI Foundry Sand Plant - KAAF Bag Filter	15	As per Schedule -II
8	CI Foundry New Sand drier Outlet	10	As per Schedule -II
9	CI Foundry Rotary Screen Collector	9.1	As per Schedule -II
10	CI Foundry Shot Blasting Outlet	10	As per Schedule -II
11	Heat treatment oil fired furnace	10	As per Schedule -II
12	Composite Section SBU-1(Crane Shed Paint Booth)	7.3	As per Schedule -II
13	Composite Section SBU-2 (Large Pump Paint Booth No 1)	10	As per Schedule -II
14	DG set Set No.-1	14.3	As per Schedule -II
15	DG set No.-2	14.3	As per Schedule -II
16	Application Grit Blasting No 1 Outlet (Large Pump)	10	As per Schedule -II
17	Mfg Unit Chimney (Large Pump Paint Booth No 2)	10	As per Schedule -II
18	NFF Chimney no 1 (Grit Blasting)	10	As per Schedule -II
19	NFF Chimney no 2 (Shakeout)	10	As per Schedule -II
20	NFF Chimney no 3 (Welding Fume)	10	As per Schedule -II
21	NFF Chimney no.4 (Furnace Fume Extraction)	10	As per Schedule -II
22	Paint Booth Small Pump No - 2	10	As per Schedule -II
23	CI foundry Old Shake outlet	7	As per Schedule -II
24	Heavy Foundry FES Outlet	18	As per Schedule -II
25	ACS Foundry FES Outlet	18	As per Schedule -II
26	Composite Section (Large Pump Painting Booth No 3)	9	As per Schedule -II
27	NFF Omega Sand plant Hopper	10	As per Schedule -II
28	Composite Section SBU -2 Grit Blasting M/c No 2.	10	As per Schedule -II
29	CIF New Hanger Type Shot Blasting M/C	10.9	As per Schedule -II
30	DG set 500 KVA No1	9	As per Schedule -II
31	DG set 500 KVA No2	9	As per Schedule -II
32	Non IBR Boiler (Replicast)	16	As per Schedule -II
33	Burn off Furnace for Replicast at Heat Treatment	15	As per Schedule -II

34	Painting Booth Split case	9	As per Schedule -II
35	Painting Booth Split case Multi Stage	9	As per Schedule -II
36	Painting Booth SMPD	8	As per Schedule -II
37	Grit Blasting Chamber SMPD	15	As per Schedule -II
38	Grit Blasting Chamber ACS Foundry	15	As per Schedule -II
39	ACS- riser cutting m/c fume extraction	9.7	As per Schedule -II
40	DG Set 160 KVA	9	As per Schedule -II
41	CI foundry Induction Furnace FES outlet	8	As per Schedule -II
42	Heavy Foundry shakeout	10	As per Schedule -II
43	ACS Omega Sand plant	8	As per Schedule -II

6. Conditions under Hazardous Waste (MH & TM) Rules, 2008 for treatment and disposal of hazardous waste:

Sr. No.	Type Of Waste	Category	Quantity	UOM	Treatment	Disposal
1	Spent Oil	5.1	5.2	MT/M	-	Sale to Authorised Recycler/ Reprocessor
2	Chemical sludge from Waste water treatment	34.3	3.0	MT/M	-	CHWTSDF
3	Paint sludge	21.1	5.15	MT/M	-	CHWTSDF

7. The Board reserves the right to review, amend, suspend, revoke etc. this consent and the same shall be binding on the industry.
8. This consent should not be construed as exemption from obtaining necessary NOC/permission from any other Government authorities.

For and on behalf of the
Maharashtra Pollution Control Board

(V. M. Motghare) 20/12/13
Member Secretary

Received Consent fee of -

Sr. No.	Amount (Rs.)	DD. No.	Date	Drawn On
1	75000/-	271452	20/12/2012	HDFC Bank
2	122917/-	629773	02/08/2013	Bank of Maharashtra

Copy to:

1. Regional Officer -Kolhapur and Sub-Regional Officer-Sangli MPCB, Sangli. They are directed to ensure the compliance of the consent conditions.

2. Chief Accounts Officer, MPCB, Mumbai.
3. CC/CAC desk- for record & website updation purposes.

Schedule-I

Terms & conditions for compliance of Water Pollution Control:

- 1) A] As per your application, you have provided the Effluent Treatment Plant (ETP) with the design capacity of 30CMD.
- B] The Applicant shall operate the effluent treatment plant (ETP) to treat the trade effluent so as to achieve the following standards prescribed by the Board or under EP Act, 1986 and Rules made there under from time to time, whichever is stringent.

Sr No.	Parameters	Standards as per EP Act, 1986	Standards prescribed by Board (If any)
	I. Compulsory Parameters	Limiting Concentration in mg/l, except for pH	Limiting Concentration in mg/l, except for pH
01	pH	6.0-8.5	6.0-8.5
02	Oil & Grease	10	10
03	BOD (3 days 27oC)	100	100
04	Total Dissolved Solids	2100	2100
05	Phosphate(as P)	5.0	5.0
06	Suspended Solids	100	100
07	COD	250	250
08	Chloride	600	600
09	Sulphate	1000	1000

C] The treated effluent shall be disposed on land for gardening/irrigation.

- 2) A.] As per your consent application, you have provided the sewage treatment system with the design capacity of 500 CMD.
- B] The Applicant shall operate the sewage treatment system to treat the sewage so as to achieve the following standards/ prescribed under EP Act, 1986 and Rules made there under from time to time, whichever is stringent.

(1)	Suspended Solids.	Not to exceed	100	mg/l.
(2)	BOD 3 days 27oC.	Not to exceed	100	mg/l.

C] The treated sewage shall be disposed on land for gardening/irrigation.

- 3) The Board reserves its rights to review plans, specifications or other data relating to plant setup for the treatment of waterworks for the purification thereof & the system for the disposal of sewage or trade effluent or in connection with the grant of any consent conditions. The Applicant shall obtain prior consent of the Board to take steps to establish the unit or establish any treatment and disposal system or and extension or addition thereto.

4) The industry shall ensure replacement of pollution control system or its parts after expiry of its expected life as defined by manufacturer so as to ensure the compliance of standards and safety of the operation thereof.

5) The Applicant shall comply with the provisions of the Water (Prevention & Control of Pollution) Cess Act, 1977 and as amended, by installing water meters, filing water cess returns in Form-I and other provisions as contained in the said act.

Sr. no.	Purpose for water consumed	Water consumption quantity (CMD)
1.	Industrial Cooling, spraying in mine pits or boiler feed	176.5
2.	Domestic purpose	467.5
3.	Processing whereby water gets polluted & pollutants are easily biodegradable	22.0
4.	Processing whereby water gets polluted & pollutants are not easily biodegradable and are toxic	--
5	Gardening/Agriculture	266.3

6) The Applicant shall provide Specific Water Pollution control system as per the conditions of EP Act, 1986 and rule made there under from time to time/ Environmental Clearance / CREP guidelines.

Schedule-II

Terms & conditions for compliance of Air Pollution Control:

1. As per your application, you have provided the Air pollution control (APC) system and also erected following stack (s) and to observe the following fuel pattern-

Sr. No.	Stack Attached To	APC System	Height in Mtrs.	Type of Fuel	Quantity & UoM	S %	SO ₂ (kg/Da)
1	ACS Foundry Shot Blasting Outlet	Dust collector	8.2	--	--	--	--
2	ACS Foundry omega shake out dust collector outlet	Dust collector	9	--	--	--	--
3	Heavy Foundry Shot Blasting Outlet	Dust collector	10	--	--	--	--
4	CI Foundry New Super Tumbler	Dust collector	10.9	--	--	--	--
5	CI Foundry New Cupola no.1	Wet scrubber	15	Coke	7.97 T/D	0.5	797
6	CI Foundry New Cupola no.2	Wet scrubber	15				
7	CI Foundry	Bag	15	--	--	--	--

	Sand Plant - KAAF Bag Filter	Filter					
8	CI Foundry New Sand drier Outlet	Dust collector	10	--	--	---	--
9	CI Foundry Rotary Screen Collector	Dust collector	9.1	--	--	---	--
10	CI Foundry Shot Blasting Outlet	Dust collector	10	--	--	---	--
11	Composite Section SBU- 1(Crane Shed Paint Booth)	Water Scrubber	7.3	--	--	---	--
12	Composite Section SBU-2 (Large Pump Paint Booth No 1)	Water Scrubber	10	--	--	---	--
13	Application Grit Blasting No 1 Outlet (Large Pump)	Dust collector	10	--	--	---	--
14	Mfg Unit Chimney (Large Pump Paint Booth No 2)	Water Scrubber	10	--	--	---	--
15	NFF Chimney no 1 (Grit Blasting)	Dust collector	10	--	--	---	--
16	NFF Chimney no 2 (Shakeout)	Dust collector	10	--	--	---	--
17	NFF Chimney no 3 (Welding Fume)	Stack	10	--	--	---	--
18	NFF Chimney no 4 (Furnace Fume Extraction)	Dust collector	10	--	--	---	--
19	Paint Booth Small Pump No 2	Water Scrubber	10	--	--	---	--
20	CI foundry Old Shake outlet	Dust collector	7	--	--	---	--
21	Heavy Foundry FES Outlet	Stack	18	--	--	---	--
22	ACS Foundry FES Outlet	Stack	18	--	--	---	--
23	Composite Section (Large Pump Painting Booth No 3)	Water Scrubber	9	--	--	---	--
24	H/F Omega Sand plant Hopper	Dust collector	10	--	--	---	--

25	Composite Section SBU -2 Grit Blasting M/c No 2.	Dust collector	10	--	--	---	--
26	CIF New Hanger Type Shot Blasting M/C	Dust collector	10.9	--	--	---	--
27	DG set 500 KVA No1	Stack	9	HSD	0.8KL/Day	4	32
28	DG set 500 KVA No2	Stack	9				
29	Non IBR Boiler (Repicast)	Stack	16				
30	Burn off Furnace for Repicast at Heat Treatment	Stack	15				
31	Heat treatment oil fired furnace	Stack	10				
32	DG set Set No.- 1	Stack	14.3				
33	DG set No.-2	Stack	14.3				
34	DG Set 160 KVA	Stack	9				
35	Painting Booth Split case	Water Scrubber	9	--	--	---	--
36	Painting Booth Split case Multi Stage	Water Scrubber	9	--	--	---	--
37	Painting Booth SMPD	Water Scrubber	8	--	--	---	--
38	Grit Blasting Chamber SMPD	Dust collector	15	--	--	---	--
39	Grit Blasting Chamber ACS Foundry	Dust collector	15	--	--	---	--
40	ACS- riser cutting m/c fume extraction	Dust collector	9.7	--	--	---	--
41	CI foundry Induction Furnace FES outlet	Stack	8	--	--	---	--
42	Heavy Foundry shakeout	Dust collector	10	--	--	---	--
43	ACS Omega Sand plant	Dust collector	8	--	--	---	--

2. The Applicant shall provide Specific Air Pollution control equipments as per the conditions of EP Act, 1986 and rule made there under from time to time / Environmental Clearance / CREP guidelines. (Concern section shall mention specific control equipments)
3. The applicant shall operate and maintain above mentioned air pollution control system, so as to achieve the level of pollutants to the following standards:

Particulate matter	Not to exceed	150mg/Nm ³ .
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4. The Applicant shall obtain necessary prior permission for providing additional control equipment with necessary specifications and operation thereof or alteration or replacement or alteration well before its life come to an end or erection of new pollution control equipment.
5. The Board reserves its rights to vary all or any of the condition in the consent, if due to any technological improvement or otherwise such variation (including the change of any control equipment, other in whole or in part is necessary).

Schedule-III
Details of Bank Guarantees

Sr. No.	Consent (C to E/O/R)	Amt of BG Imposed	Submission Period	Purpose of BG	Compliance Period	Validity Date
1	R	Rs.10/- lacs	15 days	Operation & maintenance of pollution control system	--	30/09/2014
2	R	Rs. 2/- lacs	15 days	Submission of Board resolution	--	30/09/2014

Schedule-IV

General Conditions:

- 1) The applicant shall provide facility for collection of environmental samples and samples of trade and sewage effluents, air emissions and hazardous waste to the Board staff at the terminal or designated points and shall pay to the Board for the services rendered in this behalf.
- 2) Industry should monitor effluent quality, stack emissions and ambient air quality monthly.
- 3) The applicant shall provide ports in the chimney/(s) and facilities such as ladder, platform etc. for monitoring the air emissions and the same shall be open for inspection to/and for use of the Board's Staff. The chimney(s) vents attached to various sources of emission shall be designated by numbers such as S-1, S-2, etc. and these shall be painted/ displayed to facilitate identification.
- 4) Whenever due to any accident or other unforeseen act or even, such emissions occur or is apprehended to occur in excess of standards laid down, such information shall be forthwith Reported to Board, concerned Police Station, office of Directorate of Health Services, Department of Explosives, Inspectorate of Factories and Local Body. In case of failure of pollution control equipments, the production process connected to it shall be stopped.



- 5) The applicant shall provide an alternate electric power source sufficient to operate all pollution control facilities installed to maintain compliance with the terms and conditions of the consent. In the absence, the applicant shall stop, reduce or otherwise, control production to abide by terms and conditions of this consent.
- 6) The firm shall submit to this office, the 30th day of September every year, the Environmental Statement Report for the financial year ending 31st March in the prescribed Form-V as per the provisions of rule 14 of the Environment (Protection) (Second Amendment) Rules, 1992.
- 7) The industry shall recycle/reprocess/reuse/recover Hazardous Waste as per the provision contain in the HW(MH&TM) Rules 2008, which can be recycled
- 8) /processed/reused/recovered and only waste which has to be incinerated shall go to incineration and waste which can be used for land filling and cannot be recycled/reprocessed etc should go for that purpose, in order to reduce load on incineration and landfill site/environment.
- 9) The industry should comply with the Hazardous Waste (M,H & TM) Rules, 2008 and submit the Annual Returns as per Rule 5(6) & 22(2) of Hazarsous Waste (M,H & TM) Rules, 2008 for the preceding year April to March in Form-IV by 30th June of every year.
- 10) An inspection book shall be opened and made available to the Board's officers during their visit to the applicant.
- 11) The applicant shall obtain Consent to Operate from Maharashtra Pollution Control Board before actual commencement of the Unit/ Activity (in case of Consent to establish).
- 12) The applicant shall make an application for renewal of the consent at least 60 days before the date of the expiry of the consent (in case of Renewal of consent).
- 13) Industry shall strictly comply with the Water (P&CP) Act, 1974, Air (P&CP) Act, 1981 and Environmental Protection Act, 1986 and industry specific standard under EP Rules 1986 which are available on MPCB website(www.mpcb.gov.in).
- 14) The industry shall constitute an Environmental cell with qualified staff/personnel/agency to see the day to day compliance of consent condition towards Environment Protection.
- 15) Separate drainage system shall be provided for collection of trade and sewage effluents. Terminal manholes shall be provided at the end of the collection system with arrangement for measuring the flow. No effluent shall be admitted in the pipes/sewers downstream of the terminal manholes. No effluent shall find its way other than in designed and provided collection system.
- 16) Neither storm water nor discharge from other premises shall be allowed to mix with the effluents from the factory.
- 17) The applicant shall install a separate meter showing the consumption of energy for operation of domestic and industrial effluent treatment plants and air pollution control system. A register showing consumption of chemicals used for treatment shall be maintained.
- 18) Conditions for D.G. Set
 - a) Noise from the D.G. Set should be controlled by providing an acoustic enclosure or by treating the room acoustically.
 - b) Industry should provide acoustic enclosure for control of noise. The acoustic enclosure/ acoustic treatment of the room should be designed for minimum 25 dB (A) insertion loss or for meeting the ambient noise standards, whichever is on higher side. A suitable exhaust muffler with insertion loss of 25 dB (A) shall also be provided. The measurement of insertion loss will be done at different points at 0.5 meters from acoustic enclosure/room and then average.

- c) Industry should make efforts to bring down noise level due to DG set, outside industrial premises, within ambient noise requirements by proper siting and control measures.
 - d) Installation of DG Set must be strictly in compliance with recommendations of DG Set manufacturer.
 - e) A proper routine and preventive maintenance procedure for DG set should be set and followed in consultation with the DG manufacturer which would help to prevent noise levels of DG set from deteriorating with use
 - f) D.G. Set shall be operated only in case of power failure.
 - g) The applicant should not cause any nuisance in the surrounding area due to operation of D.G. Set.
 - h) The applicant shall comply with the notification of MoEF dated 17.05.2002 regarding noise limit for generator sets run with diesel
- 19) The industry should not cause any nuisance in surrounding area.
 - 20) The industry shall take adequate measures for control of noise levels from its own sources within the premises so as to maintain ambient air quality standard in respect of noise to less than 75 dB (A) during day time and 70 dB (A) during night time. Day time is reckoned in between 6 a.m. and 10 p.m. and night time is reckoned between 10 p.m. and 6 a.m.
 - 21) The applicant shall maintain good housekeeping.
 - 22) The applicant shall bring minimum 33% of the available open land under green coverage/ plantation. The applicant shall submit a yearly statement by 30th September every year on available open plot area, number of trees surviving as on 31st March of the year and number of trees planted by September end.
 - 23) The non-hazardous solid waste arising in the factory premises, sweepings, etc. be disposed of scientifically so as not to cause any nuisance / pollution. The applicant shall take necessary permissions from civic authorities for disposal of solid waste.
 - 24) The applicant shall not change or alter the quantity, quality, the rate of discharge, temperature or the mode of the effluent/emissions or hazardous wastes or control equipments provided for without previous written permission of the Board. The industry will not carry out any activity, for which this consent has not been granted/without prior consent of the Board.
 - 25) The industry shall ensure that fugitive emissions from the activity are controlled so as to maintain clean and safe environment in and around the factory premises.
 - 26) The industry shall submit quarterly statement in respect of industries obligation towards consent and pollution control compliance's duly supported with documentary evidences. (format can downloaded from MPCB official site).
 - 27) The industry shall submit official e-mail address and any change will be duly informed to the MPCB.
 - 28) The industry shall achieve the National Ambient Air Quality standards prescribed vide Government of India, Notification dt. 16.11.2009 as amended.

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