### MAHARASHTRA POLLUTION CONTROL BOARD

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Cinema, Near Sion Circle, Sion (E),

Mumbai - 400 022

Format no.1.0/Consent order No BO/JD(APC)/EIC No. RD-2540-13/Renewal/CAC - 5996

To,

M/s Uttam Galva Steels Ltd.,

Village: Donvat,

Tal: Khalapur, Dist: Raigad.

Subject: Renewal of Consent to Operate RED/LSI category.

Ref

: 1. Earlier Consent granted vide no. BO/APAE/ EIC No. RD-1440/R/CC-74

dated 13.09.2010.

2. Minutes of CAC meeting held on 05.07.2013.

Your application: For Consent to Renewal.

Dated: 27.02.2013.

under Section 26 of the Water (Prevention & Control of Pollution) Act, 1974 & under Section 21 of the Air (Prevention & Control of Pollution) Act, 1981 and Authorization under Rule 5 of the Hazardous Wastes (M, H & T M) Rules 2008 is considered and the consent is hereby granted subject to the following terms and conditions and as detailed in the schedule I, II, III & IV annexed to this order:

- 1. The consent is granted for a period from 01.04.2013 to 30.06.2017.
- 2. The actual capital investment of the industry is Rs. 2184.42 Crs. (As per C. A. Certificates submitted by industry)
- 3. The Consent is valid for the manufacture of -

Sr. No.	Product / By-Product Name	Maximum Quantity in MT/A
1 2 3 4	CR Coils  Galvanized coils /Sheets  Colour Coated Sheets  Electro discharge Texturing (EDT) of work rolls Electro chrome deposition (ECD)of works rolls	10,00,000 MT/Year 5,00,000 MT/Year 1,50,000 MT/Year 50 Nos/Day
	BY PRODUCTS	
1	Zinc Dross	500 MT/M
	Iron Oxide	210 MT/M

4. Conditions under Water (P&CP), 1974 Act for discharge of effluent:

Sr. no.	Description	Permitted quantity of discharge (CMD)	Standards to be achieved	Disposal
1.	Trade effluent	64.0	As per Schedule -I	Recycle/reuse in the process to achieve Zero discharge.

SRO Raigad-I/I/R/L/75073000

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2.	Domestic effluent	41.0	-1	Recycle/reuse in the process to achieve Zero discharge.
E 0-	alia:			

## 5. Conditions under Air (P& CP) Act, 1981 for air emissions:

Sr. no.	Description of stack / source	Number of Stack	Standard
1	Boiler(I,II,III)	- Julion	Standards to be achieved
2.	Nestler Boiler	3	As per schedule -II
3	Annealing Furnace ( 2 Nos.)	1	
	CGL Furnace	2	
	CGL Incinerator	1	
	ARP(I,II,III)	1	
	D.G.set (500 KVA,	1	7
	700 KVA,160KVA)	3	

# 6. Conditions under Hazardous Waste (M, H & T M) Rules, 2008 for treatment and disposal of hazardous waste:

No.		Category	Quantity	UOM	Treatment	Disposal
1	Used/Spent oil	5.1 and 5.2	5.20	MT/M	~	SALE to authorized
2						reprocessor /Recycler approved by
	Zinc dross	6.2 and 6.3	200	MT/M	-	SPCB/CPCB.  SALE to authorized reprocessor /
3	ETP Sludge	12.9	50	MT/M		recycler
4	Waste and residue of paints	21.1	15.0	MT/M	-	CHWTSDF CHWTSDF
5	Discarded Containers	33.3	2.0	Nos/ Day	-	Sale to authorized party after
3	Acid residue	12.1	130.0	MT/M		decontamination.  SALE to authorized reprocessor /
	Spent bath /Sludge containing sulphide ,cyanide	12.3	2500	KL/M		recycler 2000 KI/M reprocess in- house ARP & 500 KL/M sent SALE to authorized reprocessor /
	Sludge from acid recovery plant	13.2	120	MT/M		recycler CHWTSDF

# 7. Conditions under Non Hazardous and disposal of non hazardous waste: NATURE, QUANTITY AND METHOD OF DISPOSAL OF NON-HAZARDOUS SOLID WASTE

Sr.No.	Type of Waste Septic tank sludge	Disposed Quantity (Tones/Yr) 1.0 MT/M	Disposal Method and its destination Used as a manure.
2	Garbage	0.50 MT/M	By Sale
3	Metal Scrap	170.0 MT/M	By Sale
4	Wooden Scrap	5.0 MT/M	By Sale

- 8. This Board reserves the right to review, amend, suspend, revoke etc. this consent and the same shall be binding on the industry.
- 9. This consent should not be construed as exemption from obtaining necessary NOC/permission from any other Government authorities.

For and on behalf of the Maharashtra Pollution Control Board

(V.M.Motghare)

Member Secretary

Received Consent fee of

Sr. No.	ved Consent fee of Bank Name	DD. No.	DD. Dt.	Amount
1	SBI	243735	02/02/02/18	
2	Canara Bank	937407	02/02/2013	1,31,066,20/-
		33/40/	20/04/2013	87,37,680/-

#### Copy to:

- Regional Officer –Raigad, Mumbai and Sub-Regional Officer- Raigad-I, MPCB, Mumbai. They are directed to ensure the compliance of the consent conditions.
- 2. Chief Accounts Officer, MPCB, Mumbai.
- 3. CC/CAC desk- for record & website updation purposes.

#### Schedule-I Terms & conditions for compliance of Water Pollution Control:

- 1. A] As per your application, you have provided ETP of total capacity 244 CMD. Capacity wise details as given below.
  - i) Effluent Treatment Plant (ETP) with the design capacity of 70 CMD.
  - ii) Effluent Treatment Plant (ETP)-I with the design capacity of 50 CMD.
  - iii) Effluent Treatment Plant (ETP)-II with the design capacity of 100 CMD.
  - iv) Effluent Treatment Plant (ETP)-I with the design capacity of 24 CMD.
  - v) The effluent generated from electroplating activity i.e. 24 CMD out of 64 CMD shall be recycle/reuse within premises by installation of reverse osmosis or multiple effect evaporator. The effluent shall not be mixed and treated with effluent generated from galvanizing activity. Separate treatment facility shall be provided to treat effluent generating from electroplating activity.
  - vi) Industry shall commission ETP of capacity -1300 CMD on/ or before 30.09.2013
  - B] The Applicant shall operate the effluent treatment plant (ETP) to treat the trade effluent so as to achieve the following standards/ prescribed under EP Act, 1986 and Rules made there under from time to time, whichever is stringent.

Sr No.	Parameters	Standards prescribed by Board (If any)
	I. Compulsory Parameters	(if any) Limiting Concentration in mg/l,
01		except for pH
	рН	5.5 to 9.0
02	Suspended Solids	100
03	BOD (3 days 27oC )	100
04	COD	
05	Oil & Grease	250
06	Total Dissolved Solids	10
		2100
07	Chloride	600
80	Sulphates	1000
09	Iron	
10	Zinc	3.0
11		2.0
- 11	Total Chrome	Shall below detectable limit

- C] Treated effluent shall be reused/recycled in the process to achieve the zero discharge
- 2) A] As per your application, you have provided STP of total capacity 600 CMD. Capacity wise details as given below.
  - i) Sewage Treatment Plant (STP)-I with the design capacity of 100 CMD.
  - ii) Sewage Treatment Plant (STP)-II with the design capacity of 200 CMD.
  - iii) Sewage Treatment Plant (STP)-III with the design capacity of 300 CMD.
  - B] The Applicant shall operate the sewage treatment system to treat the sewage so as to achieve the following standards/ prescribed under EP Act, 1986 and Rules made there under from time to time, whichever is stringent.
    - (1)Suspended Solids. Not to exceed 100 mg/l. BOD 3 days 27oC. Not to exceed (2) 100 mg/l.
  - C] Treated effluent shall be reused / recycled in the process to achieve the zero

- 3) The Board reserves its rights to review plans, specifications or other data relating to plant setup for the treatment of waterworks for the purification thereof & the system for the disposal of sewage or trade effluent or in connection with the grant of any consent conditions. The Applicant shall obtain prior consent of the Board to take steps to establish the unit or establish any treatment and disposal system or a extension or addition thereto.
- 4) The industry shall ensure replacement of pollution control system or its parts after expiry of its expected life as defined by manufacturer so as to ensure the compliance of standards and safety of the operation thereof.
- 5) The Applicant shall comply with the provisions of the Water (Prevention & Control of Pollution) Cess Act, 1977 and as amended, by installing water meters, filing water cess returns in Form-I and other provisions as contained in the said act.

 Purpose for water consumed	Water consumption
Industrial Cooling, spraying in mine pits or boiler feed	quantity (CMD)
 Domestic purpose	617.0
Processing whereby water set	73.60
 Processing whereby water gets polluted & pollutants are easily biodegradable	629.0
Processing whereby water gets polluted & pollutants	
are not easily biodegradable and are toxic	00
Gardening	
 <u> </u>	300

6) The Applicant shall provide Specific Water Pollution control system as per the conditions of EP Act, 1986 and rule made there under from time to time.

### Schedule-II

## Terms & conditions for compliance of Air Pollution Control:

1. As per your application, you have provided the Air pollution control (APC) system. Following stack (s) and fuel pattern Observed.

Sr. No.	Stack Attached To	APC System	Height in Mtrs.	Type of Fuel	Quantity /UoM	S %	ŞO₂ Kg/Day
1.	Boiler(1,11,111)	Stack	44 Each	Furnace	300.0	9%	27.0
2. 3	Nestler Boiler Annealing	Stack	44	oil	KL/M	970	Kg/Day
	Furnace (2 nos)	Stack	32 Each				
5	CGL Furnace CGL	Stack Stack	35	LPG	1650		93.6
3	Incinerator ARP(I,II,III)	Stack	30	LDO	MT/M 2600	3.6%	Kg/Day
	D.G.set (500 KVA,	Stack	32 5.5*		KL/M		
	700 KVA,160KVA) *Above the roof						

<sup>\*</sup>Above the roof level of the bldg/shed in which it is installed.

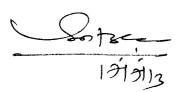
The applicant shall operate and maintain above mentioned air pollution control 2. system, so as to achieve the level of pollutants to the following standards:

	_	. The following s	standa
SO <sub>2</sub>	Not to exceed Not to exceed Not to exceed	150 mg/Nm³. 3136 Kg/Day 35 mg/Nm³	

- 3. The Applicant shall provide Specific Air Pollution control equipments as per the conditions of EP Act, 1986 and rule made there under from time to time. (Concern section shall mention specific control equipments)
- 4. The Applicant shall obtain necessary prior permission for providing additional control equipment with necessary specifications and operation thereof or alteration or replacement/alteration well before its life come to an end or erection of new
- 5. The Board reserves its rights to vary all or any of the condition in the consent, if due to any technological improvement or otherwise such variation (including the change of any control equipment, other in whole or in part is necessary).

### Schedule-III Details of Bank Guarantees

Sr.	Consert		·	Oddianiee	.5	
No 1	Consent (C to E/O/R)	Amt of BG Imposed Rs.5/-	Submission Period	BG	Compliance Period	Validity Date
;	of consent to	Lakhs	Within 15 days	Industry shall commission ETP of	Up to 30.09.2013	31.10.201
	operate			capacity - 1300 CMD on/		
2	Renewal	Rs.5/-		or before 30.09.2013		
	of consent to operate	Lakhs	Within 15 days	Towards operation and maintenance of pollution control system so as		31.10.2017
				to achieve consent standards		



#### Schedule-IV

### Other specific conditions:

1) Industry can send the spent acid to other acid recovery plant during the maintenance period of their acid recovery plant.

### **General Conditions:**

- The applicant shall provide facility for collection of environmental samples and samples of trade and sewage effluents, air emissions and hazardous waste to the Board staff at the terminal or designated points and shall pay to the Board for the services rendered in this
- 2) Industry should monitor effluent quality, stack emissions and ambient air quality monthly/quarterly.
- 3) The applicant shall provide ports in the chimney/(s) and facilities such as ladder, platform etc. for monitoring the air emissions and the same shall be open for inspection to/and for use of the Board's Staff. The chimney(s) vents attached to various sources of emission shall be designated by numbers such as S-1, S-2, etc. and these shall be painted/
- 4) Whenever due to any accident or other unforeseen act or even, such emissions occur or is apprehended to occur in excess of standards laid down, such information shall be forthwith Reported to Board, concerned Police Station, office of Directorate of Health Services, Department of Explosives, Inspectorate of Factories and Local Body. In case of failure of pollution control equipments, the production process connected to it shall be
- 5) The applicant shall provide an alternate electric power source sufficient to operate all pollution control facilities installed to maintain compliance with the terms and conditions of the consent. In the absence, the applicant shall stop, reduce or otherwise, control production to abide by terms and conditions of this consent regarding pollution levels.
- 6) The firm shall submit to this office, the 30th day of September every year, the Environmental Statement Report for the financial year ending 31st March in the prescribed Form-V as per the provisions of rule 14 of the Environment (Protection) (Second Amendment) Rules, 1992.
- 7) An inspection book shall be opened and made available to the Board's officers during their visit to the applicant.
- 8) The applicant shall make an application for renewal of the consent at least 60 days before the date of the expiry of the consent.
- 9) Industry shall strictly comply with the Water (P&CP) Act, 1974, Air (P&CP) Act, 1981 and Environmental Protection Act, 1986 and industry specific standard under EP Rules 1986 which are available on MPCB website(<a href="https://www.mpcb.gov.in">www.mpcb.gov.in</a>).
- 10) The industry should comply with the Hazardous Waste (M, H & TM) Rules, 2008 and submit the Annual Returns as per Rule 5(6) & 22(2) of Hazardous Wastes (M,H &TM) Rules, 2008 for the preceding year April to March in Form-IV by 30<sup>th</sup> June of every year.

- 11) The industry shall constitute an Environmental cell with qualified staff/personnel/agency to see the day to day compliance of consent condition towards Environment Protection.
- 12) Separate drainage system shall be provided for collection of trade and sewage effluents. Terminal manholes shall be provided at the end of the collection system with arrangement for measuring the flow. No effluent shall be admitted in the pipes/sewers downstream of the terminal manholes. No effluent shall find its way other than in designed and provided
- 13) Neither storm water nor discharge from other premises shall be allowed to mix with the
- 14) The applicant shall install a separate meter showing the consumption of energy for operation of domestic and industrial effluent treatment plants and air pollution control system. A register showing consumption of chemicals used for treatment shall be maintained.

### 15) Conditions for D.G. Set

- a) Noise from the D.G. Set should be controlled by providing an acoustic enclosure or by
- b) Industry should provide acoustic enclosure for control of noise. The acoustic enclosure/ acoustic treatment of the room should be designed for minimum 25 dB (A) insertion loss or for meeting the ambient noise standards, whichever is on higher side. A suitable exhaust muffler with insertion loss of 25 dB (A) shall also be provided. The measurement of insertion loss will be done at different points at 0.5 meters from acoustic
- c) Industry should make efforts to bring down noise level due to DG set, outside industrial premises, within ambient noise requirements by proper sitting and control measures.
- d) Installation of DG Set must be strictly in compliance with recommendations of DG Set
- e) A proper routine and preventive maintenance procedure for DG set should be set and followed in consultation with the DG manufacturer which would help to prevent noise levels of DG set from deteriorating with use
- f) D.G. Set shall be operated only in case of power failure.
- g) The applicant should not cause any nuisance in the surrounding area due to operation of
- h) The applicant shall comply with the notification of MoEF dated 17.05.2002 regarding noise limit for generator sets run with diesel
- 16) The industry should not cause any nuisance in surrounding area.
- 17) The industry shall take adequate measures for control of noise levels from its own sources within the premises so as to maintain ambient air quality standard in respect of noise to less than 75 dB (A) during day time and 70 dB (A) during night time. Day time is reckoned in between 6 a.m. and 10 p.m. and night time is reckoned between 10 p.m. and 6 a.m.
- 18) The applicant shall maintain good housekeeping.
- 19) The applicant shall bring minimum 33% of the available open land under green coverage/ plantation. The applicant shall submit a yearly statement by 30th September every year on available open plot area, number of trees surviving as on 31st March of the year and number of trees planted by September end.

- 20) The non-hazardous solid waste arising in the factory premises, sweepings, etc. be disposed of scientifically so as not to cause any nuisance / pollution. The applicant shall take necessary permissions from civic authorities for disposal of solid waste.
- 21) The applicant shall not change or alter the quantity, quality, the rate of discharge, temperature or the mode of the effluent/emissions or hazardous wastes or control equipments provided for without previous written permission of the Board. The industry consent of the Board.
- 22) The industry shall ensure that fugitive emissions from the activity are controlled so as to maintain clean and safe environment in and around the factory premises.
- 23) The industry shall submit quarterly statement in respect of industries obligation towards consent and pollution control compliance's duly supported with documentary evidences (format can downloaded from MPCB official site).
- 24) The industry shall submit official e-mail address and any change will be duly informed to the MPCB.
- 25) The industry shall achieve the National Ambient Air Quality standards prescribed vide Government of India, Notification dated. 16.11.2009 as amended.

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