

MAHARASHTRA POLLUTION CONTROL BOARD

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Kalpataru Point
02nd, 03rd & 04th floor
Opp. Cineplanet
Near Sion Circle, Sion (E),
Mumbai- 400 022

Red/L.S.I

Date: 24/07/2013

Consent No: BO/JD (WPC)/EIC-PN- 18000 -13/R/CC- 8190

Consent to Operate under Section 26 of the Water (Prevention & Control of Pollution) Act, 1974 & under Section 21 of the Air (Prevention & Control of Pollution) Act, 1981 and Authorization / Renewal of Authorization under Rule 5 of the Hazardous Wastes (Management, Handling & Transboundary Movement) Rules 2008

[To be referred as Water Act, Air Act and HW (M, H &TM) Rules respectively].

CONSENT is hereby granted to

.....
Cargill India Pvt. Ltd.,
Plot. No. E - 4, MIDC Kurkumbh, Tal-Daund,
Dist-Pune.

located in the area declared under the provisions of the Water Act, Air act and Authorization under the provisions of HW(M,H &TM) Rules and amendments thereto subject to the provisions of the Act and the Rules and the Orders that may be made further and subject to the following terms and conditions:

1. The Consent to Operate is granted for a period up to: 31.03.2015.
2. The Consent is valid for the manufacture of -

Sr. No.	Product Name	Maximum Quantity	UOM
1	Refined Edible Oils	13000	MT/M
2	Solvent Extraction of Oil Seed & Cake	10000	MT/M
3	Distilled Fatty Acid	72	MT/D
4	Glycerin (Industrial Grade)	7.5	MT/D
5	Soap Noodles	50	MT/D
6	HDPE Plastic Jars	6	MT/D
7	Electricity Generation (By using bagasse as raw material)	1	MW/Hour
By Products			
1	Acid Oil/Wax/Soap	400	MT/M
2	Lecithin / Gums	120	MT/M
3	Pitch Residues	5	MT/D

3. CONDITIONS UNDER WATER ACT:

- (i) The daily quantity of trade effluent from the factory should be 191.00 M3.
- (ii) The daily quantity of sewage effluent from the factory shall not exceed 60.80M3.
- (iii) **Trade Effluent :**

Treatment: The applicant shall provide comprehensive treatment system consisting of primary / secondary and/or tertiary treatment as is warranted with reference to influent quality and operate and maintain the same continuously so as to achieve the quality of the treated effluent to the following standards:

1	pH	Between	5.5 to 9.0	
2	Suspended Solids	Not to exceed	100	mg/l.
3	BOD 3 days 27 Deg. C.	Not to exceed	100	mg/l.
4	COD	Not to exceed	250	mg/l.
5	Oil & Grease	Not to exceed	10	mg/l.
6	T.D.S.	Not to exceed	2100	mg/l.
7	Chlorides	Not to exceed	600	mg/l.
8	Sulphates	Not to exceed	1000	mg/l.

- (iv) **Trade Effluent Disposal:** The treated trade effluent should be connected to CETP Kurkumbh and can be used on land for gardening, plantation within factory premises only in the event of not accepted by CETP Kurkumbh. In no case, at any time effluent shall find its way to any water body directly or indirectly.
- (v) **Sewage Effluent Treatment:** The applicant shall provide comprehensive treatment system as is warranted with reference to influent quality and operate and maintain the same continuously so as to achieve the quality of treated effluent to the following standards.
- (1) Suspended Solids Not to exceed 100 mg/l.
- (2) BOD 3 days 27° C. Not to exceed 100 mg/l.
- (vi) **Sewage Effluent Disposal:** The treated domestic effluent shall be soaked in a soak pit, which shall be got cleaned periodically. Overflow, if any, shall be used on land for gardening / plantation only.
- (vii) **Non-Hazardous Solid Wastes:**

Sr. No.	Type Of Waste	Quantity	UOM	Treatment Disposal
1	Boiler Ash	1200.00	MT/A	By Sale to brick manufacturer.
2	Spent Earth	160.00	MT/A	By Sale
3	Coal Ash	5460.00	MT/A	By Sale to brick manufacturer.

(viii) **Other Conditions:** Industry should monitor effluent quality regularly.

4. The applicant shall comply with the provisions of the Water (Prevention & Control of Pollution) Cess Act, 1977 (to be referred as Cess Act) and amendment Rules, 2003 there under

The daily water consumption for the following categories is as under:

- (i) Domestic purpose ... 67.00 CMD
- (ii) Water gets Polluted &
Pollutants are Biodegradable ... 181.00 CMD
- (iii) Water gets Polluted, Pollutants
are not Biodegradable & Toxic ... 0.00 CMD
- (iv) Industrial Cooling, spraying
in mine pits or boiler feed ... 613.00CMD

The applicant shall regularly submit to the Board the returns of water consumption in the prescribed form and pay the Cess as specified under Section 3 of the said Act.

5. CONDITIONS UNDER AIR ACT:

- (i) The applicant shall install a comprehensive control system consisting of control equipments as is warranted with reference to generation of emission and operate and maintain the same continuously so as to achieve the level of pollutants to the following standards:

a. Control Equipment:

1. Multicyclone Dust Collector followed by Bag filters provided to bagasse /coal fired boilers shall be operated and maintained properly to achieve the consented standards.
2. Scrubber of sufficient capacity shall be provided to deodorizer/bleaching section and all other sources of gaseous emission.

a. Standards for Stack Emissions:

- 1) TPM/ SPM Not to exceed 150 mg/Nm³
- 2) SO₂ Not to exceed 2124 Kg/Day

- (ii) The applicant shall observe the following fuel pattern:-

Sr. No.	Type Of Fuel	Quantity	UOM
1	Bagasse	8.50	MT/Hrs
2	HSD	225.00	Ltr./Hrs
3	Coal	5.00	MT/Hrs

- (iii) The applicant shall erect the chimney(s) of the following specifications:-

Sr. No.	Chimney Attached To	Height in Mtrs.
1	D.G.Set (500 KVA x 2 Nos)	4.50*
2	DG Set (250 KVA)	4.50*
3	Bagasse / Coal Fired Boiler – (3 Nos Each)	30.50
4	Bagasse/ Coal Fired Boiler -DFA-II	30.50
5	LDO Fired Boiler -DFA-I	22.50
6	Pressure Boiler – (4 Nos Each)	22.50

(* above the roof of the building in which it is installed)

- (iv) The applicant shall provide ports in the chimney/(s) and facilities such as ladder, platform etc. for monitoring the air emissions and the same shall be open for inspection to/and for use of the Board's Staff. The chimney(s) vents attached to various sources of emission shall be designated by numbers such as S-1, S-2, etc. and these shall be painted/ displayed to facilitate identification.

- (v) The industry shall take adequate measures for control of noise levels from its own sources within the premises so as to maintain ambient air quality standard in respect of noise to less than 75 dB(A) during day time and 70 dB(A) during night time. Day time is reckoned in between 6 a.m. and 10 p.m. and night time is reckoned between 10 p.m. and 6 a.m.

(vi) Other Conditions:

- 1) The industry should not cause any nuisance in surrounding area.
- 2) The industry should monitor stack emissions and ambient air quality Regularly.

6. Conditions for D.G. Set

- a. Noise from the D.G. Set should be controlled by providing an acoustic enclosure or by treating the room acoustically.
- b. Industry should provide acoustic enclosure for control of noise. The acoustic enclosure/ acoustic treatment of the room should be designed for minimum 25 dB (A) insertion loss or for meeting the ambient noise standards, whichever is on higher side. A suitable exhaust muffler with insertion loss of 25 dB (A) shall also be provided. The measurement of insertion loss will be done at different points at 0.5 meters from acoustic enclosure/room and then average.
- c. Industry should make efforts to bring down noise level due to DG set, outside industrial premises, within ambient noise requirements by proper siting and control measures.
- d. Installation of DG Set must be strictly in compliance with recommendations of DG Set manufacturer.
- e. A proper routine and preventive maintenance procedure for DG set should be set and followed in consultation with the DG manufacturer which would help to prevent noise levels of DG set from deteriorating with use
- f. D.G. Set shall be operated only in case of power failure
- g. The applicant should not cause any nuisance in the surrounding area due to operation of D.G. Set

7. CONDITIONS UNDER HAZARDOUS WASTE (MANAGEMENT, HANDLING & TRANSBOUNDRY MOVEMENT) RULES, 2008:

- (i) The Industry shall handle hazardous wastes as specified below.

Sr. No.	Type Of Waste	Quantity	UOM	Disposal
1	5.1 Used /spent oil	5.00	MT	Sold to Auth. reprocessor

- (ii) Treatment: - NIL

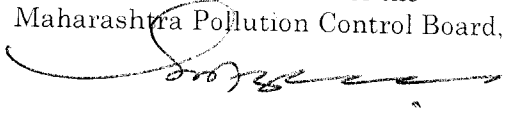
1. The authorization is hereby granted to operate a facility for collection, storage, transport & disposal of hazardous waste.
2. The industry should comply with the Hazardous Waste (M, H&TM) Rules, 2008.
 - a. Whenever due to any accident or other unforeseen act or even, such emissions occur or is apprehended to occur in excess of standards laid down, such information shall be forthwith Reported to Board, concerned Police Station, office of Directorate of Health Services, Department of Explosives, Inspectorate of Factories and Local Body. In case of failure of pollution control equipments, the production process connected to it shall be stopped.
 - b. The unit has to display and maintain the data online outside the factory main gate in Marathi & English both on a 6'x4' display board in the manner and the report of the compliance along with photograph shall be submitted to this office & concerned Regional Office/ Sub Regional Office.

8. Industry shall comply with following additional conditions:

- i. The applicant shall maintain good housekeeping and take adequate measures for control of pollution from all sources so as not to cause nuisance to surrounding area / inhabitants.
 - ii. The applicant shall bring minimum 33% of the available open land under green coverage/ tree plantation.
 - iii. Solid waste – The non hazardous solid waste arising in the factory premises, sweepings, etc., be disposed of scientifically so as not to cause any nuisance / pollution. The applicant shall take necessary permissions from civic authorities for disposal to dumping ground.
 - iv. The applicant shall provide for an alternate electric power source sufficient to operate all pollution control facilities installed by he applicant to maintain compliance with the terms and conditions of the consent. In the absence, the applicant shall stop, reduce or otherwise, control production to abide by terms & conditions of this consent regarding pollution levels.
 - v. The applicant shall not change or alter quantity, quality, the rate of discharge, temperature or the mode of the effluent / emissions or hazardous wastes or control equipments provided for without previous written permission of the Board.
 - vi. The applicant shall provide facility for collection of environmental samples and samples of trade and sewage effluents, air emissions and hazardous wastes to the Board staff at the terminal or designated points and shall pay to the Board for the services rendered in this behalf.
 - vii. The applicant shall make an application for renewal of the consent at least **60** days before the date of the expiry of the consent.
 - viii. The firm shall submit to this office, the 30th day of September every year, the Environmental Statement Report for the financial year ending 31st March in the prescribed Form-V as pre the provisions of rule 14 of the Environment (Protection) (Second Amendment) Rules, 1992.
 - ix. An inspection book shall be opened and made available to the Board's officers during their visit to the applicant.
 - x. The applicant shall install a separate electric meter showing the consumption of energy for operation of domestic and industrial effluent treatment plants and air pollution control system. A register showing consumption of chemicals used for treatment shall be maintained.
 - Xi. Separate drainage system shall be provided for collection of trade and sewage effluents. Terminal manholes shall be provided at the end of collection system with arrangement for measuring the flow. No effluent shall be admitted in the pipes / sewers down- stream of the terminal manholes. No effluent shall find its way other than in designed and provided collection System.
 - xii. Neither storm water nor discharge from other premises shall be allowed to mix with the effluents from the factory.
9. The Board reserved the right to amend, revoke or add any conditions in this consent and same shall be binding on the applicant.
10. This consent shall not be construed as any exemption from obtaining necessary No Objection Certificate from other Government agencies as may deemed fit necessary.

11. Industry shall submit Bank Guarantee of Rs. 5.0 Lakhs towards the Operation & Maintenance Pollution Control system in favor of Regional Office Pune within 15 days. Bank Guarantee shall be valid up to 31.07.2015.
12. This Consent is issued pursuant to the decision of the Consent Committee meeting held on 10.07.2013.
13. The total capital investment of the industry is Rs. 42.57 Crores.

For and on Behalf of the
Maharashtra Pollution Control Board,


(V. M. Motghare) 28/3/13
Member Secretary

To,
Cargill India Pvt. Ltd.,
Plot. No. E - 4, MIDC Kurkumbh, Tal-Daund,
Dist-Pune.

Copy to: RO MPCB, Pune / SRO MPCB, Pune -I - You are directed to collect the bank Guarantees as per the consent condition within 15 days from the Industry.

CAO / Cess Wing/Master file

Received Consent fee of -

Sr. No.	Amount(Rs.)	DD. No.	Date	Drawn On
1	275100	045764	18 Mar 2013	Deutsche Bank

* Balanced consent fees of 75, 000/- from the above submitted fees of 275100/ vide DD no. 045764 dt. 18 Mar 2013 drawn on Deutsche Bank will be adjusted during next renewal of consent.