## MAHARASHTRA POLLUTION CONTROL BOARD

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Consent order No:- BO/JD(APC)/EIC No. NG-8045-12/R/C/AC-588 Date-11/07/2013

Western Coalfields Ltd.

Saoner U.G. Coal Mine, Saoner,

Tq. Saoner, Dist. Nagpur

Subject: Consent to Renewal-RED category.

Ref : 1. Earlier Consent granted vide no. BO/JD(APC)/EIC No. NG-5720-N/R/CC-284 dtd 3/4/2012

2. Minutes of CAC meeting held on 24.05.2013.

Your application Dated:7.11.2012

For: Consent to Renewal

under Section 26 of the Water (Prevention & Control of Pollution). Act, 1974 & under Section 21 of the Air (Prevention & Control of Rollution) Act, 1981 and Authorization under Rule 5 of the Hazardous Wastes (M. H. & T. M.) Rules 2008 is considered and the consent is hereby granted subject to the following terms and conditions and as detailed in the schedule I, II, III & IV annexed to this order:

1. The consent is granted for a period from <u>01/01/2013</u> to <u>31/03/2015</u>

2. The proposed and/or actual capital investment of the industry is Rs.89.29 Crs. (As per letter of Area Finance Manager WCL Nagpur Area submitted by industry along with consent application as Annexure A)

3. The Consent is valid for the manufacture of -

Sr. Pro No. Nat	duct ::/// ne	By-Pr	oduct	Maximum Quantity in MT/A
Coa	[		The sales	2.0 Million ton per annum

4. Conditions under Water (P&CP). 1974 Act for discharge of effluent:

Sr.	Description	Permitted	Standards to	Disposal
no.		quantity of	be achieved	
	00	discharge		
	4 O.	(CMD)		
1.	Trade effluent	10500	As per	land
	N.O.		Schedule –I	
2.	Domestic effluent	500	As per	land/Recycle
<b>C</b>			Schedule -I	

5. Conditions under Air (P& CP) Act, 1981 for air emissions:

Sr.	Description of stack /	Number of Stack	Standards to be
no.	source		achieved
1.			
2.		N.A.	
3.			
4.			

6. Conditions about Non Hazardous Wastes:

Sr. no.	Type Of Waste	Quantity & UoM	Treatment	Disposal				
N.A.								

Sofge

7. Conditions under Hazardous Waste (MH & TM) Rules, 2008 for treatment and

disposal of hazardous waste:

Sr. No.	Type Of Waste of	Category	Quanti	ty UOM	Treatment	Disposal : 1775
1	Used / Spent Oil	5.1	100	Ltr/ Day	In-house	Reprocess/Re cover/reuse/

8. The Board reserves the right to review, amend, suspend, revoke etc. this consent and the same shall be binding on the industry.

9. This consent should not be construed as exemption from obtaining necessary NOC/permission from any other Government authorities.

For and on behalf of the Maḥarashtra Pollution Control Board

(V.M.Motghare), (V.M.Motghare), (V.M.Motghare)

Received Consent fee of -

	HACK COMPETITION TO OF			
Si. No.	Amount(Rs.) = V	DD. No.	M. Date	Drawn On
1	900000.00	252912	01/11/2012	Oriental Bank of Commerce
2	900000.00	252915	01/11/2012	Oriental Bank of Commerce
3	975000.00	252916	01/11/2012	Oriental Bank of Commerce
4	30000.00	253154	31/12/2012	¿Oriental Bank of Commerce

Copy to:

1. Regional Officer - Nagpur and Sub-Regional Officer- Nagpur - I, MPCB, Nagpur.

They are directed to obtain BG of Rs. 5.0/- Lakhs from the industry as per consent condition no.10& 11 and submit the compliance report within 7 days.

2. Chief Accounts Officer, MPCB Mumbai.

3. CC/CAC desk- for record & website updation purposes.

Industry name, consent no & date

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### Schedule-I

## Terms & conditions for compliance of Water Pollution Control:

1) A] The Applicant shall operate the effluent treatment plant (ETP) to treat the trade effluent so as to achieve the following standards prescribed by the Board or under EP Act, 1986 and Rules made there under from time to time, whichever is stringent.

Sr No.	Parameters	Standards prescribed by Board
		(If any)
	I. Compulsory	Limiting Concentration in mg/l,
	Parameters	except for pH
01	рН	5.5-9.0
02	Oil & Grease	10
03	BOD (3 days 27oC)	30
04	Total Dissolved Solids	2100
05	Bioassay Test	
	II Additional	
l	Parameters	
06	Mercury	<b>% *</b>
07	Arsenic	
08	Chromium (Hexavalent)	
09	Lead	
10	Cyanide	
11	Phenolics (C6H5OH)	1.0
12	Sulphide (as S)	'*
13	Phosphate(as P)	1/1 X
14	Suspended Solids	100
15	COD	250
16	Chloride	600
17	Sulphate 🗶 🔪	1000
18	Nitrate Nitrogen	10

C) The treated effluent shall be disposed

i) on land for gardening/irrigation.

2) A.] As per your consent application, you have proposed to install the sewage treatment system with the design capacity of 500 CMD before Dec-2013.

B] The Applicant shall operate the sewage treatment system to treat the sewage so as to achieve the following standards/ prescribed under EP Act, 1986 and Rules made there under from time to time, whichever is stringent.

(1) Suspended Solids.

Not to exceed

100 mg/l.

(2) BOD 3 days 27oC.

Not to exceed

100 mg/l.

- C] The treated sewage shall be soaked in a soak pit, which shall be got cleaned periodically.
- D] In case the treatment system is combined for trade effluent and sewage then the standards and disposal path prescribed at sr. no.1 B & C of schedule I shall be applicable.
- 3) The Board reserves its rights to review plans, specifications or other data relating to plant setup for the treatment of waterworks for the purification thereof & the system for the disposal of sewage or trade effluent or in connection with the grant of any consent conditions. The Applicant shall obtain prior consent of the Board to take steps to establish

the unit or establish any treatment and disposal system or and extension or addition thereto.

4) The industry shall ensure replacement of pollution control system or its parts after expiry of its expected life as defined by manufacturer so as to ensure the compliance of standards and safety of the operation thereof.

5) The Applicant shall comply with the provisions of the Water (Prevention & Control of Pollution) Cess Act, 1977 and as amended, by installing water meters, filing water cess returns in Form-I and other provisions as contained in the said act.

Sr. no.	Purpose for water consumed	Water consumption quantity (CMD)
1.	Industrial Cooling, spraying in mine pits or boiler feed	5600.00
2.	Domestic purpose	2500.00
3.	Processing whereby water gets polluted & pollutants are easily biodegradable	- 100
4.	Processing whereby water gets polluted & pollutants are not easily biodegradable and are toxic	1800

6) The Applicant shall provide Specific Water Pollution control system as per the conditions of EP Act, 1986 and rule made there under from time to time Environmental Clearance / CREP guidelines.

Industry name, consent no & date

#### Schedule-II

# Terms & conditions for compliance of Air Pollution Control:

(A) Standards for Ambient Air Pollutants:

(i) Suspended Particulate Matter [SPM] Not to exceed 600 ug/m<sup>3</sup> 250 ug/m<sup>3</sup> (ii) Respirable Particulate Matter [RSPM] Not to exceed

[Size less than 10 micrometer]

(iii) Sulphur Dioxide (SO<sub>2</sub>)

Not to exceed

120 ug/m<sup>3</sup>

(iv) Oxides of Nitrogen (NOx)

Not to exceed

120 ug/m<sup>3</sup>.

1. The Applicant shall obtain necessary prior permission for providing additional control equipment with necessary specifications and operation thereof or alteration or replacemenalteration well before its life come to an end or erection of new pollution control equipment.

Manarashira Polition Control The Board reserves its rights to vary all or any of the condition in the consent, if due to any technological improvement or otherwise such variation (including the change of any

# Schedule-III Details of Bank Guarantees

Sr. No.	Consent (C to R)	Amt of BG Imposed	Submission Period	Purpose of BG	Compliance Period	Validity Date
1	Renewal consent	Rs.5/- Lakh	15 days	Erection, installation & commissioning of Sewage Treatment Plant (STP) on or before 31.12.2013	on or before 31.12.2013	31/07/ 2015
2	Renewal consent	extend the existing Bank Guarantee of Rs. 5.0 Lakhs	15 days	Operation and Maintenance of Pollution Control System so as to achieve the consented standards.		31/07/ 2015

## Schedule-IV

## **General Conditions:**

The following general conditions shall apply as per the type of the industry (Product wise).

- 1) The applicant shall provide facility for collection of environmental samples and samples of trade and sewage effluents, air emissions and hazardous waste to the Board staff at the terminal or designated points and shall pay to the Board for the services rendered in this behalf.
- If the MIDC pipeline is broken/ overflowing chamber, in such cases industry shall not discharge their treated effluent into MIDC drain, it shall be sent to CETP by tanker.

Industry should monitor effluent quality, stack emissions and ambient air quality monthly/quarterly.

- The applicant shall provide ports in the chimney/(s) and facilities such as ladder, platform etc. for monitoring the air emissions and the same shall be open for inspection to and for use of the Board's Staff. The chimney(s) vents attached to various sources of emission shall be designated by numbers such as S-1, S-2, etc. and these shall be painted displayed to facilitate identification.
- 5) Whenever due to any accident or other unforeseen act or even such emissions occur or is apprehended to occur in excess of standards laid down, such information shall be forthwith Reported to Board, concerned Police Station, office of Directorate of Health Services, Department of Explosives, Inspectorate of Factories and Rocal Body. In case of failure of

pollution control equipments, the production process connected to it shall be stopped.

6) The applicant shall provide an alternate electric power source sufficient to operate all pollution control facilities installed to maintain compliance with the terms and conditions of the consent. In the absence, the applicant shall stop, reduce or otherwise, control production to abide by terms and conditions of this consent.

abide by terms and conditions of this consent.

7) The firm shall submit to this office, the 30th day of September every year, the Environmental Statement Report for the financial year ending 31st March in the prescribed Form-V as per the provisions of rule 14 of the Environment (Protection) (Second Amendment) Rules, 1992.

8) The industry shall recycle/reprocess/reuse/recover Hazardous Waste as per the provision contain in the HW(MH&TM) Rules 2008, which can be recycled

/processed/reused/recovered and only waste which has to be incinerated shall go to incineration and waste which can be used for land filling and cannot be recycled/reprocessed etc should go for that purpose, in order to reduce load on incineration and landfill site/environment.

site/environment.

10) The industry should comply with the Hazardous Waste (M,H & TM) Rules, 2008 and submit the Annual Returns as per Rule 5(6) & 22(2) of Hazarsous Waste (M,H & TM) Rules, 2008 for the preceding year April to March in Form-IV by  $30^{\rm th}$  June of every year.

11) An inspection book shall be opened and made available to the Board's officers during their visit to the applicant.

12) The applicant shall make an application for renewal of the consent at least 60 days before the date of the expiry of the consent (in case of Renewal of consent).

13) The industry shall constitute an Environmental cell with qualified staff/personnel/agency to

see the day to day compliance of consent condition towards Environment Protection.

- 14) Separate drainage system shall be provided for collection of trade and sewage effluents. Terminal manholes shall be provided at the end of the collection system with arrangement for measuring the flow. No effluent shall be admitted in the pipes/sewers downstream of the terminal manholes. No effluent shall find its way other than in designed and provided collection system.
- 15) Neither storm water nor discharge from other premises shall be allowed to mix with the effluents from the factory.
- 16) The applicant shall install a separate meter showing the consumption of energy for operation of domestic and industrial effluent treatment plants and air pollution control system. A register showing consumption of chemicals used for treatment shall be maintained.

17) Conditions for D.G. Set

Noise from the D.G. Set should be controlled by providing an acoustic enclosure or by treating the room acoustically.

- b) Industry should provide acoustic enclosure for control of noise. The acoustic enclosure/ acoustic treatment of the room should be designed for minimum 25 dB (A) insertion loss or for meeting the ambient noise standards, whichever is on higher side. A suitable exhaust muffler with insertion loss of 25 dB (A) shall also be provided. The measurement of insertion loss will be done at different points at 0.5 meters from acoustic enclosure/room and then average.
- Industry should make efforts to bring down noise level due to DG set, outside industrial premises, within ambient noise requirements by proper sitting and control measures.
- d) Installation of DG Set must be strictly in compliance with recommendations of DG Set manufacturer.
- e) A proper routine and preventive maintenance procedure for DG set should be set and followed in consultation with the DG manufacturer which would help to prevent noise levels of DG set from deteriorating with use
- D.G. Set shall be operated only in case of power failure.
- The applicant should not cause any nuisance in the surrounding area due to operation of D.G. Set.
- h) The applicant shall comply with the notification of MoEF dated 17.05-2002 regarding noise limit for generator sets run with diesel
- 18) The industry should not cause any nuisance in surrounding area.
- 19) The industry shall take adequate measures for control of noise levels from its own sources within the premises so as to maintain ambient air quality standard in respect of noise to less than 75 dB (A) during day time and 70 dB (A) during night time. Day time is reckoned in between 6 a.m. and 10 p.m. and night time is reckoned between 10 p.m. and 6 a.m.

  The applicant shall maintain good housekeening
- 20) The applicant shall maintain good housekeeping.
- 21) The applicant shall bring minimum 33% of the available open land under green coverage/ plantation. The applicant shall submit a statement of available open plot area, number of trees surviving as on 31st March of the year and number of trees planted by September end, with the Environment Statement.
- 22) The non-hazardous solid waste arising in the factory premises, sweepings, etc. be disposed of scientifically so as not to cause any nuisance? pollution. The applicant shall take necessary permissions from civic authorities for disposal of solid waste.
- 23) The applicant shall not change or alter the quantity, quality, the rate of discharge, temperature or the mode of the effluent emissions or hazardous wastes or control equipments provided for without previous written permission of the Board. The industry will not carry out any activity, for which this consent has not been granted/without prior consent of the Board.
- 24) The industry shall ensure that fugitive emissions from the activity are controlled so as to maintain clean and safe environment in and around the factory premises.
- 25) The industry shall submit quarterly statement in respect of industries' obligation towards consent and pollution control compliance's duly supported with documentary evidences (format can be downloaded from MPCB official site).
  26) The industry shall submit official e-mail address and any change will be duly informed to the MDCB.
- MPCB.

#### Optional Condition as per applicability

- Transportation of coal & fly ash shall be by closed system, Conveyor system wherever
- The applicant shall install three continuous automatic ambient air and micrometeorological monitoring station at location indicated by State Board to be set up and operate at its own cost measure SO2, NOx and particulate matter. These CAAQMS shall also have necessary provision of networking to the Air Quality Monitoring network of MPCB.

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