

# MAHARASHTRA POLLUTION CONTROL BOARD

Tel: 24010437/24020781/24014701

Fax: 24024068 /24023515

Website: <http://mpcb.gov.in>

E-mail: [mpcb@vsnl.net](mailto:mpcb@vsnl.net)



Kalpataru Point, 2<sup>nd</sup> - 4<sup>th</sup> Floor,

Opp. Cine Planet Cinema,

Near Sion Circle, Sion (E)

Mumbai - 400 022

Red/L.S.I

Date: 22 /02-/2013

Consent No: BO/JD (WPC)/EIC No. PN-15861-12/R/CC/CAE-1582

Consent to Operate under Section 26 of the Water (Prevention & Control of Pollution) Act, 1974 & under Section 21 of the Air (Prevention & Control of Pollution) Act, 1981 and Authorization / Renewal of Authorization under Rule 5 of the Hazardous Wastes (Management, Handling & Transboundary Movement) Rules 2008

[To be referred as Water Act, Air Act and HW (M, H & TM) Rules respectively]

.....

CONSENT is hereby granted to

**Cadbury India Ltd.,  
Gat No. 532 & 533, Induri,  
Talegaon Dabhade, Dist - Pune**

located in the area declared under the provisions of the Water Act, Air act and Authorization under the provisions of HW(M, H & TM) Rules and amendments thereto subject to the provisions of the Act and the Rules and the Orders that may be made further and subject to the following terms and conditions:

1. The Consent to Operate is granted for a period up to: 31.03.2014
2. The Consent is valid for the manufacture of -

Sr. No.	Product Name	Maximum Quantity	UOM
1	Milk Crumb, Chocolate and Confectionary	3437	MT/M

3. CONDITIONS UNDER WATER ACT:

- (i) The daily quantity of trade effluent from the factory shall not exceed 531.5 m<sup>3</sup>
- (ii) The daily quantity of sewage effluent from the factory shall not exceed 20 m<sup>3</sup>

(iii) Trade Effluent :

Treatment: The applicant shall provide comprehensive treatment system consisting of primary/secondary and/or tertiary treatment as is warranted with reference to influent quality and maintain the same continuously so as to achieve the quality of the treated effluent to the following standards:

1	pH	Between	5.5 to 9
2	Suspended Solids	Not to exceed	100 mg/l
3	BOD 3 days 27 Deg. C	Not to exceed	30 mg/l
4	COD	Not to exceed	250 mg/l
5	Oil & Grease	Not to exceed	10 mg/l
6	T.D.S.	Not to exceed	2100 mg/l
7	Sulphates	Not to exceed	1000 mg/l
8	Chlorides	Not to exceed	600 mg/l

(iv) **Tread Effluent Disposal:** - The treated effluent shall be recycled to the maximum extent and excess, if any, shall be used on land for gardening /plantation within own premises only. In no case, trade effluent shall find its way to local nalla.

(v) **Sewage Effluent Treatment:** The applicant shall provide comprehensive treatment system as is warranted with reference to influent quality and operate and maintain the same continuously so as to achieve the quality of treated effluent to the following standards.

(1)	Suspended Solids	Not to exceed	100	mg/l
(2)	BOD 3 days 27o C.	Not to exceed	100	mg/l

(vi) **Sewage Effluent Disposal:** The treated sewage effluent shall be soaked into soak pit which shall be got cleaned periodically. Overflow if any shall be used on land for gardening /plantation only.

(vii) **Non-Hazardous Solid Wastes:**

S N	Type of Waste	Quantity	UOM	Treatment	Disposal
1	Corrugated Boxes, Outers, Sugar Bags, Jumbo Bags, Plastic Bags, PVS Core, Empty Drums / Cans, Broken Plastic Moulds, Empty Tins, Aluminum Foil, Paper Waste	55.00	MT/M		By Sale
2	Floor Spillages (Food Waste)	10.00	MT/M		Mixed and converted in slurry & put into ETP
3	Bagasse Boiler Ash	32.00	MT/M		Sale to brick mfg
4	Incinerator Ash (Paper Waste Only)	0.10	MT/M		Land fill
5	Canteen Waste	1.20	MT/M		Given to piggery farms
6	ETP Biological Sludge	1.00	MT/M		Use as manure
7	Fatty Material from fat trap scum	0.57	MT/M		Dried and used in Boiler

(viii) **Other Conditions:**

- Industry should monitor effluent quality regularly.
- In no case effluent shall find its way to any water body directly or indirectly ay any instant.

**4. The applicant shall comply with the provisions of the Water (Prevention & Control of Pollution) Cess Act, 1977 (to be referred as Cess Act) and amendment Rules, 2003 there under**

The daily water consumption for the following categories is as under:

(i)	Domestic purpose	...	25	CMD
(ii)	Water gets Polluted & Pollutants are Biodegradable	...	490	CMD
(iii)	Water gets Polluted, Pollutants are not Biodegradable & Toxic	...	---	CMD
(iv)	Industrial Cooling, spraying in mine pits or boiler feed	...	285	CMD

The applicant shall regularly submit to the Board the returns of water consumption in the prescribed form and pay the Cess as specified under Section 3 of the said Act.

## 5. CONDITIONS UNDER AIR ACT:

(i) The applicant shall install a comprehensive control system consisting of control equipments as is warranted with reference to generation of emission and operate and maintain the same continuously so as to achieve the level of pollutants to the following standards:

a) **Control Equipment:** Fly ash arrestor/Bag filter/wet scrubber of adequate capacity shall be provided to boiler.

b) **Standards for Stack Emissions:**

(i) SPM	Not to exceed	150 mg/Nm <sup>3</sup>
(ii) SO <sub>2</sub>	Not to exceed	37 Kg/day
(iii) SO <sub>2</sub> (From Process)	Not to exceed	50 ppm

(ii) The applicant shall observe the following fuel pattern:-

Sr. No.	Type of Fuel	Quantity	UOM
1	Bagasse	1.46	MT/Hr
2	LDO	640.00	Ltrs/Hr
3	Furnace Oil	0.43	KL/Hr

(iii) The applicant shall erect the chimney(s) of the following specifications:-

Sr. No.	Chimney Attached To	Height in m
1	Boiler 1 (Bagasse / Briquette fired boiler) and Boiler 2 (FO Fired) common stack	44.00
2	DG Set (1000 KVA)	10.00*
3	DG Set (1000 KVA)	10.00*
4	DG Set (500 KVA)	10.00*
5	Incinerator	30.00

(\* above the roof of the building where the DG set is installed)

(iv) The applicant shall provide ports in the chimney/(s) and facilities such as ladder, platform etc. for monitoring the air emissions and the same shall be open for inspection to/and for use of the Board's Staff. The chimney(s) vents attached to various sources of emission shall be designated by numbers such as S-1, S-2, etc. and these shall be painted/ displayed to facilitate identification.

(v) The industry shall take adequate measures for control of noise levels from its own sources within the premises so as to maintain ambient air quality standard in respect of noise to less than 75 dB(A) during day time and 70 dB(A) during night time. Day time is reckoned in between 6 a.m. and 10 p.m. and night time is reckoned between 10 p.m. and 6 a.m.

(vi) Other Conditions:

- 1) The industry should not cause any nuisance in surrounding area.
- 2) The industry should monitor stack emissions and ambient air regularly.

## 6. Conditions for D.G. Set

a. Noise from the D.G. Set should be controlled by providing an acoustic enclosure or by treating the room acoustically.

- b. Industry should provide acoustic enclosure for control of noise. The acoustic enclosure/ acoustic treatment of the room should be designed for minimum 25 dB (A) insertion loss or for meeting the ambient noise standards, whichever is on higher side. A suitable exhaust muffler with insertion loss of 25 dB (A) shall also be provided. The measurement of insertion loss will be done at different points at 0.5 meters from acoustic enclosure/room and then average.
- c. Industry should make efforts to bring down noise level due to DG set, outside industrial premises, within ambient noise requirements by proper siting and control measures.
- d. Installation of DG Set must be strictly in compliance with recommendations of DG Set manufacturer.
- e. A proper routine and preventive maintenance procedure for DG set should be set and followed in consultation with the DG manufacturer which would help to prevent noise levels of DG set from deteriorating with use
- f. D.G. Set shall be operated only in case of power failure
- g. The applicant should not cause any nuisance in the surrounding area due to operation of D.G. Set.

**7. CONDITIONS UNDER HAZARDOUS WASTE (MANAGEMENT, HANDLING & TRANSBOUNDRY MOVEMENT) RULES, 2008:**

- (i) The Industry shall handle hazardous wastes as specified below.

SN	Type of Waste	Quantity	UOM	Disposal
1	5.1 Used /spent oil	145	Litrs/M	Used in fuel in boiler
2	5.2 Wastes/residue containing oil	13	Kg/M	CHWTSDF Ranjangaon
3	5.2 Wastes/residue containing oil	15	Kg/M	Burned in bagasse boiler
4	33.3 Discarded containers / barrels / liners	2	Nos/M	Sent to authorized recycler
5	33.3 Discarded containers / barrels / liners	10	Kg/M	CHWTSDF Ranjangaon
6	31.1 Residues and wastes	30	MT	CHWTSDF Ranjangaon

**(ii) Treatment: - NIL.**

1. The authorization is hereby granted to operate a facility for collection, storage, transport & disposal of hazardous waste.
2. The industry should comply with the Hazardous Waste (M, H & TM) Rules, 2008.
  - a. Whenever due to any accident or other unforeseen act or even, such emissions occur or is apprehended to occur in excess of standards laid down, such information shall be forthwith Reported to Board, concerned Police Station, office of Directorate of Health Services, Department of Explosives, Inspectorate of Factories and Local Body. In case of failure of pollution control equipments, the production process connected to it shall be stopped.

b. The unit has to display and maintain the data online outside the factory main gate in Marathi & English both on a 6'x4' display board in the manner and the report of the compliance along with photograph shall be submitted to this office & concerned Regional Office/ Sub Regional Office.

## **8. General Conditions:**

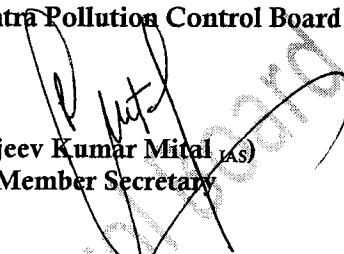
- (i) The applicant should bring minimum 33% of the available open land under green coverage/ plantation. The applicant should submit a yearly statement by 30<sup>th</sup> September every year on available open plot area, no. of trees surviving as on 31<sup>st</sup> March of the year and no. of trees planted by September end.
- (ii) The applicant should provide for an alternate electric power source sufficient to operate all pollution control facilities installed by the applicant and operate the same in case of power failure to maintain compliance with the terms and conditions of the consent. In the absence of same, the applicant should stop, reduce or otherwise, control production to abide by terms & conditions of this consent regarding pollution levels.
- (iii) The applicant should make an application for renewal of the consent at least 60 days before the date of the expiry of the consent. The applicant should not change or alter quantity, quality, the rate of discharge, temperature or the mode of the effluent/ emissions or hazardous wastes or control equipments provided for without previous written permission of the Board.
- (iv) The firm should submit MPCB, the Environmental Statement Report for the financial year ending 31<sup>st</sup> March in the prescribed Form-V as per the provisions of rule 14 of the Environment (Protection) (Second Amendment) Rules, 1992 before 30<sup>th</sup> September every year.
- (v) The applicant should install a separate meter showing the consumption of energy for operation of domestic and industrial effluent treatment plants and air pollution control system. A register showing consumption of chemicals used for treatment should be maintained. The applicant should also submit a comparative statement of designed power and chemical consumptions vis-a vis actual power and chemical consumption along with Environmental statement.
- (vi) Separate drainage system should be provided for collection of trade and sewage effluents. Terminal manholes should be provided at the end of collection system with arrangement for measuring the flow. No effluent should be admitted in the pipes/sewers down- stream of the terminal manholes. No effluent should find its way other than in designed and provided collection system. Neither storm water nor discharge from other premises should be allowed to mix with the effluents from the factory.
- (vii) The applicant should provide facility for collection of environmental samples and samples of trade and sewage effluents, air emissions and hazardous wastes to the Board staff at the terminal or designated points and should pay to the Board for the services rendered in this behalf. An inspection book should be opened and made available to the Board's officers during their visit to the applicant.
- (viii) The industry should ensure that fugitive emissions from the activity are controlled so as to maintain clean and safe environment in and around the factory premises.
- (ix) The applicant should maintain good housekeeping and take adequate measures for control of pollution from all sources so as not to cause nuisance to surrounding area / inhabitants.

9. The Board reserved the right to amend, revoke or add any conditions in this consent and same shall be binding on the applicant.

10. This consent shall not be construed as any exemption from obtaining necessary No Objection Certificate from other Government agencies as may deemed fit necessary.

11. Industry shall submit Bank Guarantee of Rs. 5.0 Lakhs towards Operation and Maintenance of Pollution control system. The Bank Guarantee shall be submitted within 15 days period at Regional Office Pune.
12. This Consent is issued pursuant to the decision of the Consent Appraisal Committee meeting of the Board held on 05.02.2013.
13. The Capital investment of the industry is 286.7 Crs.

**For and on Behalf of the  
Maharashtra Pollution Control Board**

  
(Rajeev Kumar Mital IAS)  
Member Secretary

To,  
M/s. Cadbury India Ltd.  
Gat No. 532 & 533, Induri,  
Talegaon Dabhade, Dist – Pune

Copy to:-

**Regional Officer Pune/ Sub Regional Officer Pune – II:-** They are directed to collect the BG from industry within 15 days and ensure compliance of consent conditions.  
**Cess Wing/ CEO/Master File**

Received Consent fee of –

Sr. No.	Amount (₹)	D. D. No.	Date	Drawn On
1	50,000/-	404864	03 Oct 2012	Royal Bank of Scotland
2	1,35,100/-	405567	30 Oct 2012	Royal Bank of Scotland
3	5,73,494/-	244284	11 Feb 2013	Royal Bank of Scotland
4	90,000/-	254373	07 Feb 2013	Royal Bank of Scotland