# MAHARASHATRA POLLUTION CONTROL BOARD

MAHARASHTRA

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#### Red/L.S.I

Date: 18/02/2013

Kalpataru Point 02<sup>nd</sup>,03<sup>rd</sup> & 04<sup>th</sup> floor

Opp. Cineplanet.

Mumbai- 400 022

Near Sion Circle, Sion (E),

Consent No: BO/MPCB/ JD (WPC)/RO-PN- 16835-13 / R/CC-CAC- 1486

Consent to Operate under Section 26 of the Water (Prevention & Control of Pollution) Act, 1974 & under Section 21 of the Air (Prevention & Control of Pollution) Act, 1981 and Authorization / Renewal of Authorization under Rule 5 of the Hazardous Wastes (Management, Handling & Transboundry Movement) Rules 2008

[To be referred as Water Act, Air Act and HW (M, H & TM) Rules respectively]

CONSENT is hereby granted to

Sahakar Maharshi Shankarrao Mohite Patil SSK Ltd., (Distillery)

Shankarnagar, Tal. Malshiras

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Solapur -416111

located in the area declared under the provisions of the Water Act, Air act and Authorization under the provisions of HW(M, H & FM) Rules and amendments thereto subject to the provisions of the Act and the Rules and the Orders that may be made further and subject to the following terms and conditions:

### 1. The Consent to Operate is granted for a period up to: 31.07.2014.

### 2. The Consent is valid for the manufacture of -

Sr. No.	Product Name		Maximum Quantity	UOM
1	Industrial [OR]	alcohol	60	KL/D
	Silent Spirit		30	KL/D
2	Fusel oil		0.6	KL/D

(The operation of distillery should be restricted to 270 days in a year. The distillery should remain closed during rainy season i.e from 10<sup>th</sup> June to 10<sup>th</sup> Sept. every year.)

# 3. CONDITIONS UNDER WATER ACT:

(i) The daily quantity of trade effluent from the factory shall not exceed 510.00M3.

(ii) The daily quantity of sewage effluent from the factory shall not exceed 16.00M3.

#### (iii) Trade Effluent :

Treatment: The applicant will provide comprehensive treatment consists of biomethanisation / reboiler is as primary followed by well designed aerobic composting to achieve Zero Discharge. The arrangement shall be leaked proof and no effluent or leakages/seepages shall find its way into environment thereby causing pollution of surface/ground/generated water.

#### **Conditions for Aerobic Composting:**

i. The spent wash should be stored in impervious tanks. The spent wash tanks should have proper lining with HDPE and should be kept in proper condition to prevent ground water pollution. As per the CPCB recommendation and undertaking given by the company, storage should not exceed 30 days capacity.

- ii. Applicant shall ensure availability of adequate filler material such as press mud, bagasses, agricultural, biological waste as required for effective composting system.
- iii. Composted material shall meet the following specifications-

Moisture	30 to 35%
C/N	Below 17
Nitrogen	$\dots 1.5$ to $2\%$
Phosphorous	$\dots 1.5$ to $2\%$
Potassium	3 to 4%

- iv. The composting site shall be prepared as per the guideline enclosed. Composting shall be such that it includes mechanical mixing and spraying of spent wash along with mechanical aeration to ensure thorough composting. Hand/ manual spraying of spent wash shall not be permitted.
- v. The compost leachete (1 gr. of compost mixed with 100 ml. of distilled water and filtered) Filterate shall conform to the following limit.

pH

Between

BOD 3 days 27 Deg. C. Not to exceed 30 mg/l.

7.5 to 8.0

- vi. A pucca leak proof guard pond of 30 days holding capacity as per (i) above shall cope up with the effluent discharge during short term process disturbances In case of prolonged disturbance in effluent treatment and disposal system, distillery shall be shut down and shall not be restarted without rectifying the system.
- vii. The composting site/pits shall be made leak proof by proper lining. A catch drain shall be provided around the composting site to collect the storage pound for application on compost depots. Arrangements for overturning of compost material in windrows and spraying of spent wash shall be made to ensure appropriate aeration and uniform distribution of spent wash.
- viii. In case of composting in open fields, the application of spent wash shall stop by end of April, so that compost is ready and the site is cleared of the composted manure before monsoon (i.e. 31st May). The manure shall be collected and stored on a raised platform with suitable rain cover so that the compost manure is not washed away by rain/runoff.
- ix. Characteristic of soil, ground water and effect on crop yield should be monitored in the area where compost is used as manure and results thereof shall be compiled and reported in the Environment statement to be submitted every year.
- x. The test wells shall be provided around the compost site for ground water monitoring. The well water quality has to be maintained at 2006 level.
- xi. Top pullover impervious sheets shall be provided for entire compost yard, press mud and compost storage so as to cover the same during untimely rains and idles period.
- xn. The operation of distillery should be restricted to 270 days in a year and that it will not operate during rainy season.
- (iv) Sewage Effluent Treatment: The applicant shall provide comprehensive treatment system as is warranted with reference to influent quality and operate and maintain the same continuously so as to achieve the quality of treated effluent to the following standards.

(1)	Suspended Solids	Not to exceed	100	mg/l.
(2)	BOD 3 days 27o C.	Not to exceed	100	mg/l.

(vi) Sewage Effluent Disposal: The treated domestic effluent shall be soaked in a soak pit, which shall be got cleaned periodically. Overflow, if any, shall be used on land for gardening / plantation only.

(vii) Non-Hazardous S	Solid	Wastes:
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Sr. No. Type Wast		ntity UOM	Trea	atment	Disposal
1 Wet s	sludge 06	MT/Da	y Mixe	ed with c	ompost
2 Meta	l scrap As an	As an when generated		to	authorized
				repr	reprocessor.

(viii)Other Conditions: Industry should monitor effluent quality regularly.

## 4. CONDITIONS FOR MOLASSES STORAGE:

- i) The molasses shall be properly collected and stored in steel tanks which shall be absolutely leak proof. At no stage of handling of molasses, there shall be leakage or spillage.
- ii) The capacity of tanks for storage of molasses shall be such that at no time the molasses shall be required to be stored in kutcha pits. Adequate space storage capacity shall be available to take care of bumper production of sugar, non-lifting of molasses etc.
- iii) All the area on which molasses are stored and handled should be provided with drain for diverting the spills to the treatment plant/ molasses tank. Suitable arrangements for accidental discharges of molasses from the tanks shall be provided to contain the same within factory premises.
- iv) Destruction of molasses and its disposal shall not be done without specific permission in writing from the authorized officer of the Board, intimation of intention to destroy or dispose of the molasses shall be given to the Board at least 15 (fifteen) days in advance by registered post under intimation to the Sub-Regional officer and Regional officer of the Board under whose jurisdiction the factory is situated.
- v) The storage tanks shall be kept in good conditions all the year round with adequate maintenance. The tanks size and capacity per cm, height, total capacity in tones shall be displayed prominently near the tank.
- vi) The above conditions shall be in addition to and not in derogation of the provisions contained in the "Bombay Molasses Rules, 1955" and "Maharashtra Molasses Storage and Supply Regulation, 1965".
- vii) The industry should monitor effluent quality regularly.
- 5. The applicant shall comply with the provisions of the Water (Prevention & Control of Pollution) Cess Act, 1977 (to be referred as Cess Act) and amendment Rules, 2003 there under

The daily water consumption for the following categories is as under:

(i) Domestic purpose	20.00 CMD
(ii) Water gets Polluted &	
Pollutants are Biodegradable	100.00 CMD
(iii) Water gets Polluted, Pollutants	
are not Biodegradable & Toxic	0.00 CMD
(iv) Industrial Cooling, spraying	
in mine pits or boiler feed	550.00CMD

The applicant shall regularly submit to the Board the returns of water consumption in the prescribed form and pay the Cess as specified under Section 3 of the said Act.

#### 6. CONDITIONS UNDER AIR ACT:

Sr. No.

- (i) The applicant shall install a comprehensive control system consisting of control equipments as is warranted with reference to generation of emission and operate and maintain the same continuously so as to achieve the level of pollutants to the following standards:
  - a) Control Equipment: ESP / Wet Scrubber of sufficient capacity shall be provided to the boiler.

UOM

#### b) Standards for Stack Emissions:

(i) SPM Not to Exceed 150.0 mg/Nm<sup>3</sup> (ii) The applicant shall observe the following fuel pattern:-

Type Of Fuel Quantity

.... Steam is taken from the boiler of Sugar Unit

(iii) The applicant shall erect the chimney(s) of the following specifications:-

#### Sr. No. Chimney Attached To Height in Mtrs.

.... Steam is taken from the boiler of Sugar Unit ....

- (iv) The applicant shall provide ports in the chimney/(s) and facilities such as ladder, platform etc. for monitoring the air emissions and the same shall be open for inspection to/and for use of the Board's Staff. The chimney(s) vents attached to various sources of emission shall be designated by numbers such as S-1, S-2, etc. and these shall be painted/ displayed to facilitate identification.
- (v) The industry shall take adequate measures for control of noise levels from its own sources within the premises so as to maintain ambient air quality standard in respect of noise to less than 75 dB(A) during day time and 70 dB(A) during night time. Day time is reckoned in between 6 a.m. and 10 p.m. and night time is reckoned between 10 p.m. and 6 a.m.

#### (vi) Other Conditions:

- 1) The industry should not cause any nuisance in surrounding area.
- 2) The industry should monitor stack emissions and ambient air quality Regularly.

# 7. CONDITIONS UNDER HAZARDOUS WASTE (MANAGEMENT, HANDLING & TRANSBOUNDRY MOVEMENT) RULES, 2008:

(i) The Industry shall handle hazardous wastes as specified below.

Sr. No.	Type Of Waste	Disposal
1	20.3 Distillation residues	Used as Manure

- (ii) Treatment: -
- 1. The authorization is hereby granted to operate a facility for collection, storage, transport & disposal of hazardous waste.
- 2. The industry should comply with the Hazardous Waste (M, H & TM) Rules, 2008.

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- a. Whenever due to any accident or other unforeseen act or even, such emissions occur or is apprehended to occur in excess of standards laid down, such information shall be forthwith Reported to Board, concerned Police Station, office of Directorate of Health Services, Department of Explosives, Inspectorate of Factories and Local Body. In case of failure of pollution control equipments, the production process connected to it shall be stopped.
- b. It shall be ensured that the Hazardous waste is handled, managed & disposed of strictly in accordance with the Hazardous Waste (Management & Handling) Rules, 1989 as amended on 2003 and shown & submitted to the Board as & when asked for.

#### 8. Industry shall comply with following additional conditions:

- i. The applicant shall maintain good housekeeping and take adequate measures for control of pollution from all sources so as not to cause nuisance to surrounding area / inhabitants.
- ii. The applicant shall bring minimum 33% of the available open land under green coverage/ tree plantation.
- iii. Solid waste The non hazardous solid waste arising in the factory premises, sweepings, etc., be disposed of scientifically so as not to cause any nuisance / pollution. The applicant shall take necessary permissions from civic authorities for disposal to dumping ground.
- iv. The applicant shall provide for an alternate electric power source sufficient to operate all pollution control facilities installed by he applicant to maintain compliance with the terms and conditions of the consent. In the absence, the applicant shall stop, reduce or otherwise, control production to abide by terms & conditions of this consent regarding pollution levels.
- v. The applicant shall not change or alter quantity, quality, the rate of discharge, temperature or the mode of the effluent / emissions or hazardous wastes or control equipments provided for without previous written permission of the Board.
- vi. The applicant shall provide facility for collection of environmental samples and samples of trade and sewage effluents, air emissions and hazardous wastes to the Board staff at the terminal or designated points and shall pay to the Board for the services rendered in this behalf.
- vii. The applicant shall make an application for renewal of the consent at least 60 days before the date of the expiry of the consent.
- viii. The firm shall submit to this office, the 30<sup>th</sup> day of September every year, the Environmental Statement Report for the financial year ending 31<sup>st</sup> March in the prescribed Form-V as pre the provisions of rule 14 of the Environment (Protection) (Second Amendment) Rules, 1992.
- ix. As inspection book shall be opened and made available to the Board's officers during their visit to the applicant.
- x. The applicant shall install a separate electric meter showing the consumption of energy for operation of domestic and industrial effluent treatment plants and air pollution control system. A register showing consumption of chemicals used for treatment shall be maintained.
- Xi. Separate drainage system shall be provided for collection of trade and sewage effluents. Terminal manholes shall be provided at the end of collection system with arrangement for measuring the flow. No effluent shall be admitted in the pipes / sewers down- stream of the terminal manholes. No effluent shall find its way other than in designed and provided collection System.

- xii. Neither storm water nor discharge from other premises shall be allowed to mix with the effluents from the factory.
- 9. The Board reserves the right to amend or add any condition in this consent and same shall be binding on the applicant.
- 10. This consent shall not be construed as any exemption from obtaining necessary No Objection Certificate from other Government agencies as may deemed fit necessary.
- 11. The industry shall submit the Bank Guarantee of Rs. 2.0 Lakh towards continuous compliance of CREP Norms. The Bank Guarantee shall be submitted in favor of the Regional Officer, Pune within 15 days period.
- 12. The consent is issue with the approval of Consent Appraisal Committee meeting of Board held on 05.02.2013.
- **13.**The Capital investment of the Distillery Unit is Rs. 24.50 Crs. (Total C.I of the Industry is Rs. 404.73 Crs.)

For and on Behalf of the Maharashtra Pollution Control Board,

(Rajeev Kumar Mital, IAS) Memoer Secretary

To,

Sahakar Maharshi Shankarrao Mohite Patil SSK Ltd(Distillery) Shankarnagar, Tal. Malshiras Dist. -Solapur -416111

#### Copy to:

**Regional Officer, MPCB, Pune / Sub-Regional Officer, MPCB, Solapur** – They are directed to collect the Bank Guarantee from industry within 15 days and ensure

the compliance of the consent conditions.

CAO / Cess wing

Received Consent fee of -

Sr. No.	Amount(Rs.)	DD. No.	Date	Drawn On
1	1,50,000/-	602516	10 Nov 2012	SBI Bank
2	50,000/-	601916	04 Oct 2012	SBI Bank
3	100/-	602754	29 Nov 2012	SBI Bank