

MAHARASHTRA POLLUTION CONTROL BOARD

Phone : 4010437/4020781
/4037124/4035273
Fax : 24044532/4024068 /4023516
Email : apae@mpcb.gov.in
Visit At : <http://mpcb.gov.in>



Kalpataru Point, 3rd & 4th floor, Sion- Matunga
Scheme Road No. 8, Opp. Cine Planet Cinema,
Near Sion Circle, Sion (E),
Mumbai - 400 022

Red/L.S.I

Date: 05/02/2013

Consent No: BO/JD(APC)/EIC No.PN-16232-12/O/CC/CA-809

Consent to Operate under Section 26 of the Water (Prevention & Control of Pollution) Act, 1974 & under Section 21 of the Air (Prevention & Control of Pollution) Act, 1981 and Authorization / Renewal of Authorization under Rule 5 of the Hazardous Wastes (Management, Handling & Transboundry Movement) Rules 2008

[To be referred as Water Act, Air Act and HW (M&H) Rules respectively].

.....
CONSENT is hereby granted to

M/s. Kalyani Hayes Lemmerz Ltd.
(Truck Wheel plant),
Gat No- 635 Kurali Village,
Tal Khed , Dist Pune 410 501

located in the area declared under the provisions of the Water Act, Air act and Authorization under the provisions of HW(M&H) Rules and amendments thereto subject to the provisions of the Act and the Rules and the Orders that may be made further and subject to the following terms and conditions:

1. The Consent to operate is granted for a period up to 30/11/2013
2. The Consent is valid for the manufacture of -

S.No	Product Name	Total	UOM
1	Automobile Wheels	1,00,000	No/M

3. CONDITIONS UNDER WATER ACT:

- (i) The daily quantity of trade effluent from the factory shall not exceed 60 M³.
- (ii) The daily quantity of sewage effluent from the factory shall not exceed 40.0 M³.

(iii) Trade Effluent:

Treatment: The applicant shall provide comprehensive treatment system consisting of primary / secondary and/or tertiary treatment as is warranted with reference to influent quality and operate and maintain the same continuously so as to achieve the quality of the treated effluent to the following standards:

Sr.no	Parameter	Limits
1	pH	Between 5.5 to 9.0
3	BOD 3 days 27 Deg. C	Not to exceed 30 mg/l
4	COD	Not to exceed 250 mg/l
5	Oil & Grease	Not to exceed 10 mg/l
6	Suspended Solids	Not to exceed 100 mg/l.
7	Cyanide (as 'CN')	Not to exceed 0.2 mg/l.
8	Ammonical nitrogen (as N)	Not to exceed 50 mg/l.
9	Total residual chlorine (as Cl ₂)	Not to exceed 1.0 mg/l.
10	Cadmium (as Cd)	Not to exceed 2.0 mg/l
11	Nickel (as Ni)	Not to exceed 3.0 mg/l
12	Zinc (as Zn)	Not to exceed 5.0 mg/l
13	Chromium as Cr Hexavalent Total	Not to exceed 0.1 mg/l.
14	Copper (as Cu)	Not to exceed 3.0 mg/l.
15	Lead (as Pb)	Not to exceed 0.1 mg/l.
16	Iron (as Fe)	Not to exceed 3.0 mg/l.
17	Total metal	Not to exceed 10.0 mg/l.

(iv) **Trade Effluent Disposal** : The maximum quantity of treated effluent shall be reused in process and balance may be used on land for gardening. There shall not be any discharge outside the factory premises.

(iii) **Sewage Effluent Treatment**: The applicant shall provide comprehensive treatment system as is warranted with reference to influent quality and operate and maintain the same continuously so as to achieve the quality of treated effluent to the following standards.

(1)	Suspended Solids	Not to exceed	100	mg/l.
(2)	BOD 3 days 27 ^o C	Not to exceed	100	mg/l.

(iv) **Sewage Effluent Disposal**: The treated domestic effluent shall be treated at Sewage treatment Plant. Overflow, if any, shall be used on land for gardening / plantation only.

(v) **Non-Hazardous Solid Wastes:**

S.No.	Type	Qty	UOM	Disposal
1	Metal scrap	1350	MT/M	By sale
2	STP sludge	0.50	MT/A	used as manure.
3	Dust	0.62	MT/M	Sale Brick manufacturer

(viii) **Other Conditions:**

- The unit shall carry out monthly monitoring of treated domestic as well as industrial effluent and submit the report of the same to the Board regularly
- The unit shall take necessary efforts for segregation of solid waste at source only and disposal salable waste regularly. The records showing waste segregation at source to be maintained.
- The unit shall take necessary efforts regarding rain water harvesting every monsoons.

4. The applicant shall comply with the provisions of the Water (Prevention & Control of Pollution) Cess Act, 1977 (to be referred as Cess Act) and amendment Rules, 2003 there under

The daily water consumption for the following categories is as under:

(i) Domestic	...	48.00 CMD
(ii) Industrial Processing	...	69.00 CMD
(iii) Industrial Cooling	...	20.00 CMD
(iv) Industrial Processing & floor washing	...	0.00 CMD
(iv) Agriculture / Gardening	...	0.00 CMD

The applicant shall regularly submit to the Board the returns of water consumption in the prescribed form and pay the Cess as specified under Section 3 of the said Act.

5. CONDITIONS UNDER AIR ACT :

(i) The applicant shall install a comprehensive control system consisting of control equipments as is warranted with reference to generation of emission and operate and maintain the same continuously so as to achieve the level of pollutants to the following standards:

a. Control Equipment:

- i) Fume extraction system followed by Dust collection system of sufficient capacity to shot blasting section and any sources of SPM/TPM shall be operated properly and continuously
- ii) Industry shall provided fume extraction system followed by Scrubber of sufficient capacity to painting section and phosphating section
- iii) There shall not be any secondary (Fugitive) emissions.

b. Conditions for D.G. Set

- a. Noise from the D.G. Set should be controlled by providing an acoustic enclosure or by treating the room acoustically.
- b. Industry should provide acoustic enclosure for control of noise. The acoustic enclosure/ acoustic treatment of the room should be designed for minimum 25 dB (A) insertion loss or for meeting the ambient noise standards, whichever is on higher side. A suitable exhaust muffler with insertion loss of 25 dB (A) shall also be provided. The measurement of insertion loss will be done at different points at 0.5 meters from acoustic enclosure/room and then average.
- c. The industry shall take adequate measures for control of noise levels from its own sources within the premises in respect of noise to less than 75 dB(A) during day time and 70 dB(A) during the night time. Day time is reckoned between 6 a.m. to 10 p.m and night time is reckoned between 10 p.m to 6 a.m.
- d. Industry should make efforts to bring down noise level due to DG set, outside industrial premises, within ambient noise requirements by proper siting and control measures.
- e. Installation of DG Set must be strictly in compliance with recommendations of DG Set manufacturer.

- f. A proper routine and preventive maintenance procedure for DG set should be set and followed in consultation with the DG manufacturer which would help to prevent noise levels of DG set from deteriorating with use
- g. D.G. Set shall be operated only in case of power failure
- h. The applicant should not cause any nuisance in the surrounding area due to operation of D.G. Set

c. Standards for Emissions of Air Pollutants :

- (i) SPM/TPM Not to exceed 150 mg/Nm³
- (ii) SO₂ Not to exceed 60.0 Kg/Day.

d.(I) The applicant shall observe the following fuel pattern:-

Sr. No.	Type Of Fuel	Quantity	UOM
1	HSD	3.0	KL/D

(ii)The applicant shall erect the chimney(s) of the following specifications:-

S.No.	Stack Attached	Height
1	ACTIVATION TANK	8.00
2	DG SET (1250 KVA)	18.00
3	DG SET (1250 KVA)	18.00
4	FLASH OFF ZONE-1	8.00
5	DG SET (165KVA)	17.00
6	HEAT BOX (WEST)	12.00
7	SPRAY BOOTH	14.00
8	HOT WATER GENERATOR	17.00
9	CED PRIMER TANK	5.00
10	PAINT KITCHEN	8.00
11	PHOSPHATING TANK	8.00
12	PHOSPHATING	10.00
13	PRIMER OVEN BURNER	5.00
14	FLASH OFF ZONE-2	8.00
15	SPRAY BOOTH	14.00
16	OVEN (WEST)	12.00
17	DERUSTING	10.00
18	CLEAR COAT SPRAY BOOTH	8.00
19	FLASH OFF ZONE	14.00
20	TOP COAT SPRAY BOOTH	8.00
21	PRIMER OVEN HEAT BOX	8.00
22	PREDEGREASING TANK	8.00
23	TOP COAT OVEN HEAT BOX	8.00
24	SHOT BLASTING DUST COLLECTOR	4.00
25	SHOT BLASTING DUST COLLECTOR	4.00
26	TOP COAT OVEN BURNER	10.00

6. The applicant shall provide ports in the chimney/(s) and facilities such as ladder, platform etc. for monitoring the air emissions and the same shall be open for inspection to/and for use of the Board's Staff. The chimney(s) vents attached to various sources of emission shall be designated by numbers such as S-1, S-2, etc. and these shall be painted/ displayed to facilitate identification.
7. The industry shall take adequate measures for control of noise levels from its own sources within the premises so as to maintain ambient air quality standard in respect of noise to less than 75 dB(A) during day time and 70 dB(A) during night time. Day time is reckoned in between 6 a.m. and 10 p.m. and night time is reckoned between 10 p.m. and 6 a.m.

(iii) **Other Conditions:**

- 1) The industry should not cause any nuisance in surrounding area.
- 2) The industry should monitor stack emissions and ambient air quality Regularly.
- 3) The D.G. Set shall be utilized as a standby power source and shall be operate only in case of power failure

8. CONDITIONS UNDER HAZARDOUS WASTE (MANAGEMENT, HANDLING & TRANSBOUNDRY MOVEMENT) RULES, 2008:

- (i) The Industry shall handle hazardous wastes as specified below
- (ii)

S.No.	Hazardous Waste Category	Qty	UOM	Disposal
1	21.1 Wastes and residues	4.20	MT /M	send to CHWTSDF
2	12.5 Phosphate sludge	4.00	MT /M	send to CHWTSDF
3	34.3 Chemical sludge from waste water treatment	12.00	MT/M	send to CHWTSDF
4	5.1 Used /spent oil	12.00	MTM	send to authorized reprocessor.

(ii) **Treatment: - NIL**

- a. Whenever due to any accident or other unforeseen act or even, such emissions occur or is apprehended to occur in excess of standards laid down, such information shall be forthwith Reported to Board, concerned Police Station, office of Directorate of Health Services, Department of Explosives, Inspectorate of Factories and Local Body. In case of failure of pollution control equipments, the production process connected to it shall be stopped.
- b. The unit has to display and maintain the data online outside the factory main gate in Marathi & English both on a 6'x4' display board in the manner and the report of the compliance along with photograph shall be submitted to this office & concerned Regional Office/ Sub Regional Office.
- c. It shall be ensured that the Hazardous waste is handled, managed & disposed of strictly in accordance with the HAZARDOUS WASTE (MANAGEMENT, HANDLING & TRANSBOUNDRY MOVEMENT) RULES, 2008 and shown & submitted to the Board as & when asked for.

9. Industry shall comply with following general conditions:

- i. The applicant shall maintain good housekeeping and take adequate measures for control of pollution from all sources so as not to cause nuisance to surrounding area / inhabitants.
- ii. The applicant shall bring minimum 33% of the available open land under green coverage/ tree plantation.
- iii. Solid waste – The non hazardous solid waste arising in the factory premises, sweepings, etc., be disposed of scientifically so as not to cause any nuisance / pollution. The applicant shall take necessary permissions from civic authorities for disposal to dumping ground.
- iv. The applicant shall provide for an alternate electric power source sufficient to operate all pollution control facilities installed by he applicant to maintain compliance with the terms and conditions of the consent. In the absence, the applicant shall stop, reduce or otherwise, control production to abide by terms & conditions of this consent regarding pollution levels.
- v. The applicant shall not change or alter quantity, quality, the rate of discharge, temperature or the mode of the effluent / emissions or hazardous wastes or control equipments provided for without previous written permission of the Board.
- vi. The applicant shall provide facility for collection of environmental samples and samples of trade and sewage effluents, air emissions and hazardous wastes to the Board staff at the terminal or designated points and shall pay to the Board for the services rendered in this behalf.
- vii. The applicant shall make an application for renewal of the consent at least 60 days before the date of the expiry of the consent.
- viii. The firm shall submit to this office, the 30th day of September every year, the Environmental Statement Report for the financial year ending 31st March in the prescribed Form-V as per the provisions of rule 14 of the Environment (Protection) (Second Amendment) Rules, 1992.
- ix. As inspection book shall be opened and made available to the Board's officers during their visit to the applicant.
- ix. The applicant shall install a separate electric meter showing the consumption of energy for operation of domestic and industrial effluent treatment plants and air pollution control system. A register showing consumption of chemicals used for treatment shall be maintained.
- x. Separate drainage system shall be provided for collection of trade and sewage effluents. Terminal manholes shall be provided at the end of collection system with arrangement for measuring the flow. No effluent shall be admitted in the pipes / sewers down- stream of the terminal manholes. No effluent shall find its way other than in designed and provided collection system
- xi. Neither storm water nor discharge from other premises shall be allowed to mix with the effluents from the factory

10. This Board reserves the right to amend or add any conditions in this consent and the same shall be binding on the Applicant.

11. This issued with approval of Consent Appraisal Committee meeting of the Board held on dtd. 31/01/2013
12. You shall submit Bank Guarantee of Rs. 10/- Lakh in favor of Regional Officer Pune within 15 days towards provision of adequate APC system within 3 months (i.e. 01/04/2013). The Bank Guarantee shall be valid up to one year period.
13. You shall submit Bank Guarantee of Rs. 5/- Lakh in favor of Regional Officer Pune within 15 days towards operation & maintenance of pollution control system. The Bank Guarantee shall be valid up to one year period.
14. The total Capital investment of the industry is Rs 185.71 Crs


 (Rajeev Kumar Mital IAS)
 Member Secretary

To,
 M/s. Kalyani Hayes Lemmerz Ltd.
 (Truck Wheel plant),
 Gat No- 635 Kurali Village,
 Tal Khed , Dist Pune 410 501

Copy to:

- 1) Regional Officer/Sub-Regional Officer, MPCB, Pune II-They are directed to obtain the B.G. of Rs. 10/- Lakhs and 5/- Lakhs from the industry & submit the compliance report within 1 month.
- 3) Chief Accounts Officer, MPCB, Mumbai

Received Consent fee of

Sr. No.	Amount(Rs.)	DD. No.	Date	Drawn On
1	1114360/-	032017	29/08/2012	Bank of India