


MAHARASHTRA POLLUTION CONTROL BOARD

Tel: 24010437/24020781/24014701		Kalpataru Point, 2 nd - 4 th Floor
Fax: 24024068 / 24023515		Opp. Cine Planet Cinema,
Website: http://mpcb.gov.in		Near Sion Circle, Sion (E)
E-mail: pci2@mpcb.gov.in		Mumbai-400 022.

Red/L.S.I

Date: 24/Dec/2012

Consent No: BO/PAMS/RO M/EIC No MU-4163-12/R/CC/ 781

Consent to Operate under Section 26 of the Water (Prevention & Control of Pollution) Act, 1974 & under Section 21 of the Air (Prevention & Control of Pollution) Act, 1981 and Authorization / Renewal of Authorization under Rule 5 of the Hazardous Wastes (Management, Handling & Transboundary Movement) Rules 2008

[To be referred as Water Act, Air Act and HW (M&H) Rules respectively].

CONSENT is hereby granted to

M/s Hindustan Petroleum Corporation Ltd.
Wadala Terminal-I, Opp.BPT Hospital,
Wadala(E),Mumbai-400037

located in the area declared under the provisions of the Water Act, Air act and Authorization under the provisions of HW(M&H) Rules and amendments thereto subject to the provisions of the Act and the Rules and the Orders that may be made further and subject to the following terms and conditions:

1. The Consent to Operate is granted for a period up to: 31/09/2016.
2. The Consent is valid for the manufacture of -

Sr. No.	Product Name	Maximum Quantity	UOM
1	Storage of Petroleum Products & distribution for filling tanks, Trunks to retail outlets	59,300	KL

3. CONDITIONS UNDER WATER ACT:

- (i) The daily quantity of trade effluent from the factory shall be Nil.
- (ii) The daily quantity of sewage effluent from the factory shall not exceed 8.00 m³.
- (iii) Trade Effluent : N.A
- (iv) Trade Effluent Disposal: N.A
- (v) Sewage Effluent Treatment: The applicant shall provide comprehensive treatment system as is warranted with reference to influent quality and operate and maintain the same continuously so as to achieve the quality of treated effluent to the following standards.

- | | | | | |
|-----|-------------------|---------------|-----|-------|
| (1) | Suspended Solids | Not to exceed | 100 | mg/l. |
| (2) | BOD 3 days 27o C. | Not to exceed | 100 | mg/l. |

(vi) **Sewage Effluent Disposal:** The treated domestic effluent shall be soaked in a soak pit, which shall be got cleaned periodically. Overflow, if any, shall be used on land for gardening / plantation only.

(vii) **Other Conditions:** Industry should monitor effluent quality regularly.

4. The applicant shall comply with the provisions of the Water (Prevention & Control of Pollution) Cess Act, 1977 (to be referred as Cess Act) and amendment Rules, 2003 there under

The daily water consumption for the following categories is as under:

- | | | | | |
|-------|---|------|-------|-----|
| (i) | Domestic purpose | ... | 10.00 | CMD |
| (ii) | Water gets Polluted & Pollutants are Biodegradable | ... | 0.00 | CMD |
| (iii) | Water gets Polluted, Pollutants are not Biodegradable & Toxic | ... | 0.00 | CMD |
| (iv) | Industrial Cooling, spraying in mine pits or boiler feed | | 0.00 | CMD |
| (v) | Agriculture/Gardening | ... | 2.00 | CMD |

The applicant shall regularly submit to the Board the returns of water consumption in the prescribed form and pay the Cess as specified under Section 3 of the said Act.

5. CONDITIONS UNDER AIR ACT:

(i) The applicant shall install a comprehensive control system consisting of control equipments as is warranted with reference to generation of emission and operate and maintain the same continuously so as to achieve the level of pollutants to the following standards:

a. **Control Equipment:** Air pollution control equipments of adequate capacity shall be provided to limit the emissions.

(i) The applicant shall observe the following fuel pattern:-

Sr. No.	Type Of Fuel	Quantity	UOM
1	LPG	300.0	Lt/M

(ii) Standards for Emissions of VOC Pollutants :

Sr. No	Petrochemical process / compounds	Maximum emission limit (mg/Nm ³) dry basis.
1	MA, PA, Phenol	20
2	Ethyl benzene (EB), Styrene, Toulene, Xylene, Aromatics, EG, PG	100
3	Non-methane HC (paraffin), Acetone, olefins	150

(iii) **Storage of Volatile Liquids : General Petroleum Products**

(1) Storage tanks with capacity between 4 to 75m³ and total vapour Pressure (TVP) of more than 10 kpa should have Fixed Roof Tank (FRT) with pressure valve vent.

(2) Storage tank with the capacity between 75 to 500 m³ and total vapour Pressure (TVP) of 10 to 76 kpa should have Internal Floating Root Tank (IFRT) of External Floating Root Tank (EFRT) or Fixed Roof Tank with vapour control or vapour balancing system.

(3) Storage tanks with the capacity of more than 500 m³ and total vapour Pressure (TVP) of 10 to 76 kpa should have Internal Floating Roof Tank or External Floating Roof Tank or Fixed Roof Tank with vapour control system.

(4) The tanks with the capacity of more than 75 m³ and total vapour Pressure (TVP) of more than 76 kpa should have Fixed Root Tank with vapour control system.

(5) Requirement for seals in Floating Roof Tanks:

(i) (a) IFRT and EFRT shall be provided with double seals with minimum vapour recovery of 96%.

(b) Primary seal shall be liquid or shoe mounted for EFRT and vapour mounted for IFRT. Maximum seal gap width will be 4 cm and maximum gap area will be 200 cm²/m of tank diameter. (c) Secondary seal shall be rim mounted. Maximum seal gap width will be 1.3 cm and maximum gap area will be 20 cm²/m of tank diameter. (d) Material of seal and construction shall ensure high performance and durability.

(ii) Fixed Roof Tanks shall have vapour control efficiency of 95% and vapour balancing efficiency of 90%

(iii) Inspection and maintenance of storage tanks shall be carried out under strict control. For the inspection, API RP 575 may be adopted, In-service inspection with regard seal gap should be carried out once in every six months and repair to be implemented in short time. In future, possibility of on-stream repair of both seals shall be examined.

Emission control for Road tank truck/Rail tank wagon loading		
Loading of Volatile Products	Gasoline and Naphtha:	
	(i) VOC reduction, %.	(i) 99.5
	(ii) Emission, gm/m ³	(ii) 5
	Benzene:	
	(i) VOC reduction, %	(i) 99.99
	(ii) Emission, mg/m ³	(ii) 20

Toluene/Xylene:	
(i) VOC reduction, %	(i) 99.98
(ii) Emission, mg/m ³	(ii) 150

Note:

(i) It shall be applicable for Gasoline, Naphtha, Benzene, Toluene and Xylene loading.

(ii) Road tank Truck shall have Bottom loading and Roll tank wagon shall have Top submerged loading.

(iii) Annual leak testing for vapour collection shall be done.

(iv) The industry shall take adequate measures for control of noise levels from its own sources within the premises so as to maintain ambient air quality standard in respect of noise to less than 75 dB(A) during day time and 70 dB(A) during night time. Day time is reckoned in between 6 a.m. and 10 p.m. and night time is reckoned between 10 p.m. and 6 a.m.

(v) **Other Conditions:**

1) The industry should not cause any nuisance in surrounding area.

2) The industry should monitor emissions of VOC Pollutants and ambient air quality regularly from MoEF approved laboratory.

6. CONDITIONS UNDER HAZARDOUS WASTE (MANAGEMENT, HANDLING & TRANSBOUNDARY MOVEMENT) RULES, 2008:

(i) The Industry shall handle hazardous wastes as specified below.

Sr. No.	Type Of Waste	Quantity	UOM	Disposal
1	5.2 Wastes/residue containing oil	50.00	KL/annum	Shall be sent to CHWTSDF

(ii) Treatment: - NIL.

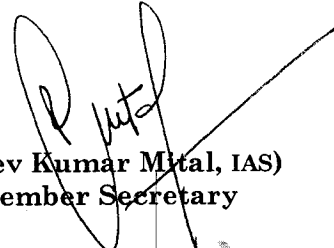
(iii) Whenever due to any accident or gas leakage or other unforeseen act or even, such emissions occur or is apprehended to occur in excess of standards laid down, such information shall be forthwith Reported to Collector, Directorate of Industry, Safety and Health, Police Station, Fire Brigade, Directorate of Health Services, Department of Explosives, Board and Local Body and the production process should be stopped by taking all necessary safety measures. The industry shall also monitor the emission and ensure that the emissions do not cause any harm or nuisance in the surrounding. The industry should not restart the process without permission of the Board and other statutory organization as require under the law.

7. Industry shall comply with following additional conditions:

- i. The applicant shall maintain good housekeeping and take adequate measures for control of pollution from all sources so as not to cause nuisance to surrounding area / inhabitants.
 - ii. The applicant shall bring minimum 33% of the available open land under green coverage/ tree plantation.
 - iii. Solid waste – The non hazardous solid waste arising in the factory premises, sweepings, etc., be disposed of scientifically so as not to cause any nuisance / pollution. The applicant shall take necessary permissions from civic authorities for disposal to dumping ground.
 - iv. The applicant shall provide for an alternate electric power source sufficient to operate all pollution control facilities installed by he applicant to maintain compliance with the terms and conditions of the consent. In the absence, the applicant shall stop, reduce or otherwise, control production to abide by terms & conditions of this consent regarding pollution levels.
 - v. The applicant shall not change or alter quantity, quality, the rate of discharge, temperature or the mode of the effluent / emissions or hazardous wastes or control equipments provided for without previous written permission of the Board.
 - vi. The applicant shall provide facility for collection of environmental samples and samples of trade and sewage effluents, air emissions and hazardous wastes to the Board staff at the terminal or designated points and shall pay to the Board for the services rendered in this behalf.
 - vii. The applicant shall make an application for renewal of the consent at least 60 days before the date of the expiry of the consent.
 - viii. The firm shall submit to this office, the 30th day of September every year, the Environmental Statement Report for the financial year ending 31st March in the prescribed Form-V as pre the provisions of rule 14 of the Environment (Protection) (Second Amendment) Rules, 1992.
 - ix. As inspection book shall be opened and made available to the Board's officers during their visit to the applicant.
 - x. The applicant shall install a separate electric meter showing the consumption of energy for operation of domestic and industrial effluent treatment plants and air pollution control system. A register showing consumption of chemicals used for treatment shall be maintained.
 - xi. Separate drainage system shall be provided for collection of trade and sewage effluents. Terminal manholes shall be provided at the end of collection system with arrangement for measuring the flow. No effluent shall be admitted in the pipes / sewers down- stream of the terminal manholes. No effluent shall find its way other than in designed and provided collection System.
 - xii. Neither storm water nor discharge from other premises shall be allowed to mix with the effluents from the factory.
11. The industry shall also comply with the Industry specific standards notified under Environment Protection Act
12. This consent shall not be construed as any exemption from obtaining necessary No Objection Certificate from other Government agencies as may deemed fit necessary.

13. This consent is issued pursuant to decision of Consent Committee meeting dated 06/12/2012.

14. Capital investment of the industry is ₹. 38.27/- Crores


(Rajeev Kumar Mital, IAS)
Member Secretary

To,
Hindustan Petroleum Corporation Ltd.
Wadala Terminal-I, Opp.BPT Hospital Wadala(E),
Mumbai -400037
India

Copy to:

- 1) Regional Officer, MPCB, Mumbai } They are directed to ensure the compliance the consent conditions.
- 2) Sub-Regional, Officer, MPCB, Mumbai } They are directed to ensure the compliance the consent conditions.
- 3) Chief Accounts Officer, MPCB, ,Mumbai

Received Consent fee of -

Sr. No.	Amount(Rs.)	DD. No.	Date	Drawn On
1	250100	466303	18 Aug 2011	Standard Chartered Bank
2	125000	592545	07 Mar 2012	Standard Chartered Bank.