


# MAHARASHTRA POLLUTION CONTROL BOARD

Tel: 24010437/24020781/24014701		Kalpataru Point, 2 <sup>nd</sup> - 4 <sup>th</sup> Fl.
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Website: <a href="http://mpcb.gov.in">http://mpcb.gov.in</a>		Near Sion Circle, Sion (E)
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Red/L.S.I

Consent No:BO/JD(APC)/EIC No. **KP-11112-12/E-714** Date 13/12/2012

Consent to Establish under Section 25 of the Water (Prevention & Control of Pollution) Act, 1974 & under Section 21 of the Air (Prevention & Control of Pollution) Act, 1981 and Authorization / Renewal of Authorization under Rule 5 of the Hazardous Wastes (Management, Handling & Transboundry Movement) Rules 2008

[To be referred as Water Act, Air Act and HW (M&H) Rules respectively].

CONSENT is hereby granted to

M/s. Kirloskar Oil Engines Ltd.,  
Plot No. D-1, MIDC Kagal Hatkanangale,  
Tal:- Hatkanangale, Dist:Kolhapur.

located in the area declared under the provisions of the Water Act, Air act and Authorization under the provisions of HW(M&H) Rules and amendments thereto subject to the provisions of the Act and the Rules and the Orders that may be made further and subject to the following terms and conditions:

1. The Consent to Establish is granted for a period up to commissioning of unit or 5 years whichever is earlier.
2. The Consent is valid for the manufacture of -

Sr. No.	Product Name	Maximum Quantity	UOM
1	Medium Engines	2000	Nos./M
2	Generating Sets	125	Nos./M

### 3. CONDITIONS UNDER WATER ACT:

- (i) The daily quantity of trade effluent from the factory shall not exceed 45.0 M<sup>3</sup>.
- (ii) The daily quantity of sewage effluent from the factory shall not exceed 50.0 M<sup>3</sup>.
- (iii) **Trade Effluent : Treatment:** The applicant shall provide comprehensive treatment system consisting of primary / secondary and/or tertiary treatment as is warranted with reference to influent quality and operate and maintain the same continuously so as to achieve the quality of the treated effluent to the following standards:

Sr.no	Parameter	Limits
1	pH	Between 5.5 to 9.0
2	BOD 3 days 27 Deg. C	Not to exceed 30 mg/l
3	COD	Not to exceed 250 mg/l
4	Oil & Grease	Not to exceed 10 mg/l
5	TDS	Not to exceed 2100 mg/l.
6	Chlorides	Not to exceed 600 mg/l.
7	Sulphates	Not to exceed 1000 mg/l.
8	Suspended Solids	Not to exceed 100 mg/l.
9	Iron (as Fe)	Not to exceed 3.0 mg/l.
10	Total Metal	Not to exceed 10.0 mg/l

(iv) **Trade Effluent Disposal:** The treated industrial effluent shall be reused to the maximum extent and remaining treated effluent shall use on land for gardening. There shall be no any discharge outside the factory premises.

(v) **Sewage Effluent Treatment:** The applicant shall provide comprehensive treatment system as is warranted with reference to influent quality and operate and maintain the same continuously so as to achieve the quality of treated effluent to the following standards.

- |     |                   |               |     |       |
|-----|-------------------|---------------|-----|-------|
| (1) | Suspended Solids  | Not to exceed | 100 | mg/l. |
| (2) | BOD 3 days 27o C. | Not to exceed | 100 | mg/l. |

(vi) **Sewage Effluent Disposal:** The treated domestic effluent shall be soaked in a soak pit, which shall be got cleaned periodically. Overflow, if any, shall be used on land for gardening / plantation only.

(vii) **Non-Hazardous Solid Wastes:**

Sr. No.	Type Of Waste	Quantity	UOM	Treatment	Disposal
1	Metal Scrap	180	MT/M	--	Sale
2	Wooden Scrap	0.13	MT/M	--	Sale

(viii) **Other Conditions:-**

4. **The applicant shall comply with the provisions of the Water (Prevention & Control of Pollution) Cess Act, 1977 (to be referred as Cess Act) and amendment Rules, 2003 there under**

The daily water consumption for the following categories is as under:

- |       |                         |     |      |     |
|-------|-------------------------|-----|------|-----|
| (i)   | Domestic                | ... | 55.0 | CMD |
| (ii)  | Industrial Processing   | ... | 50.0 | CMD |
| (iii) | Industrial Cooling      | ... | 75.0 | CMD |
| (iv)  | Agriculture / Gardening | ... | ---- | CMD |

The applicant shall regularly submit to the Board the returns of water consumption in the prescribed form and pay the Cess as specified under Section 3 of the said Act.

**5. CONDITIONS UNDER AIR ACT:**

- (i) The applicant shall install a comprehensive control system consisting of control equipments as is warranted with reference to generation of emission and operate and maintain the same continuously so as to achieve the level of pollutants to the following standards:

Control Equipment:

- Industry shall provide fume extraction system followed scrubbing system to the painting section.

- There shall not be any fugitive emissions.

**Standards for Emissions of Air Pollutants:**

- (i) SPM/TPM Not to exceed 150 mg/Nm<sup>3</sup>  
(ii) So<sub>2</sub> Not to exceed

- (i) The applicant shall observe the following fuel pattern:-

Sr. No.	Type Of Fuel	Quantity	UOM
1	HSD	24765	Ltrs./M.

- (ii) The applicant shall erect the chimney(s) of the following specifications:-

Sr. No.	Chimney Attached To	Height in Mtrs.
1	Paint Booths 4 Nos.	10 mtrs. each
2	Engine Testbeds 2 Nos.	10 mtrs. each
3	Genset Testbed 3 Nos.	11 mtrs. each
4	Stand by Genset 2 nos.	11 mtrs. each
5	Kitchen Boiler	11 mtrs.

- (iii) The applicant shall provide ports in the chimney/(s) and facilities such as ladder, platform etc. for monitoring the air emissions and the same shall be open for inspection to/and for use of the Board's Staff. The chimney(s) vents attached to various sources of emission shall be designated by numbers such as S-1, S-2, etc. and these shall be painted/ displayed to facilitate identification.

- (iv) The industry shall take adequate measures for control of noise levels from its own sources within the premises so as to maintain ambient air quality standard in respect of noise to less than 75 dB(A) during day time and 70 dB(A) during night time. Day time is reckoned in between 6 a.m. and 10 p.m. and night time is reckoned between 10 p.m. and 6 a.m.

**(v) Other Conditions:**

- 1) The industry should not cause any nuisance in surrounding area.
- 2) The industry should monitor stack emissions and ambient air quality Regularly.

**6. CONDITIONS UNDER HAZARDOUS WASTE (MANAGEMENT, HANDLING & TRANSBOUNDRY MOVEMENT) RULES, 2008:**

(i) The Industry shall handle hazardous wastes as specified below.

Sr. N.	Type Of Waste	Quantit	UOM	Disposal
1	5.1 & 5.2 Used Oil	11.8	MT/M	Auth. Recycler
2	5.1 Waste oil	1.2	M T/M	CHWTSDF
3	33.3 Discarded containers	550	Nos/M	Auth. Recycler
4	21.1 Paint Residue	2.7	MT/M	CHWTSDF
5	34.4 ETP Sludge	25	MT/M	CHWTSDF
6	12.5 Phosphate sludge	0.8	MT/M	CHWTSDF
7	E-Waste toner cartridges	10	Nos./M	E- Waste processing facility
8	E-Waste Electrical cables	250	Nos./M	
9	E-Waste Used tubes/ bulbs	50	Nos./M	
10	Lead Acid Batteries	10	Nos./M	Auth. Recycler
11	Grinding Dust	8	MT/M	Auth. Recycler

(ii) Treatment: - NIL

1. The authorization is hereby granted to operate a facility for collection, storage, transport & disposal of hazardous waste.

The industry should comply with the Hazardous Waste (M&H) Rules, 2003.

a. The unit has to display and maintain the data online outside the factory main gate in Marathi & English both on a 6'x4' display board in the manner and the report of the compliance along with photograph shall be submitted to this office & concerned Regional Office/ Sub Regional Office.

b. It shall be ensured that the Hazardous waste is handled, managed & disposed of strictly in accordance with the Hazardous Waste (Management & Handling) Rules, 1989 as amended on 2003 and shown & submitted to the Board as & when asked for.

**7. Whenever due to any accident or other unforeseen act or even, such emissions occur or is apprehended to occur in excess of standards laid down, such information shall be forthwith Reported to Board, concerned Police Station, office of Directorate of Health Services, Department of Explosives, Inspectorate of Factories and Local Body. In case of failure of pollution control equipments, the production process connected to it shall be stopped.**

**8. Industry shall comply with following additional conditions:**

i. The applicant shall maintain good housekeeping and take adequate measures for control of pollution from all sources so as not to cause nuisance to surrounding area / inhabitants.

ii. The applicant shall bring minimum 33% of the available open land under green coverage/ tree plantation.

- iii. Solid waste – The non hazardous solid waste arising in the factory premises, sweepings, etc., be disposed of scientifically so as not to cause any nuisance / pollution. The applicant shall take necessary permissions from civic authorities for disposal to dumping ground.
- iv. The applicant shall provide for an alternate electric power source sufficient to operate all pollution control facilities installed by he applicant to maintain compliance with the terms and conditions of the consent. In the absence, the applicant shall stop, reduce or otherwise, control production to abide by terms & conditions of this consent regarding pollution levels.
- v. The applicant shall not change or alter quantity, quality, the rate of discharge, temperature or the mode of the effluent / emissions or hazardous wastes or control equipments provided for without previous written permission of the Board.
- vi. The applicant shall provide facility for collection of environmental samples and samples of trade and sewage effluents, air emissions and hazardous wastes to the Board staff at the terminal or designated points and shall pay to the Board for the services rendered in this behalf.
- vii. The applicant shall obtain consent to operate before starting actual production activities.
- viii. The firm shall submit to this office, the 30<sup>th</sup> day of September every year, the Environmental Statement Report for the financial year ending 31<sup>st</sup> March in the prescribed Form-V as pre the provisions of rule 14 of the Environment (Protection) (Second Amendment) Rules, 1992.
- ix. As inspection book shall be opened and made available to the Board's officers during their visit to the applicant.
- x. The applicant shall install a separate electric meter showing the consumption of energy for operation of domestic and industrial effluent treatment plants and air pollution control system. A register showing consumption of chemicals used for treatment shall be maintained.
- xi. Separate drainage system shall be provided for collection of trade and sewage effluents. Terminal manholes shall be provided at the end of collection system with arrangement for measuring the flow. No effluent shall be admitted in the pipes / sewers down- stream of the terminal manholes. No effluent shall find its way other than in designed and provided collection System.
- xii. Neither storm water nor discharge from other premises shall be allowed to mix with the effluents from the factory.

9. This is issued with the approval of Consent Appraisal Committee meeting held on 05/12/2012.
10. The Capital investment for expansion is Rs. 233.34 crores and existing is Rs. 497.69 crores, the total is Rs. 531.03crores.

For and On Behalf of the  
Maharashtra Pollution Control Board,

(Rajeev Kumar Mital, IAS)  
Member Secretary

To,  
M/s. Kirloskar Oil Engines Ltd.,  
Plot No. D-1, MIDC Kagal Hatkanangale,  
Tal:- Hatkanangale, Dist:Kolhapur.

Copy to:  
RO- MPCB Kolhapur /SRO-MPCB Kolhapur:- - They are directed to submit the detail report of compliance of consent conditions & pollution control system regularly..  
CAO/Cess Branch/Master File

Received Consent fee of -

Sr. No.	Amount(Rs.)	DD. No.	Date	Drawn On
1	466680/-	218037	4/9/2012	HDFC Bank
2	100/-	218038	4/9/2012	HDFC Bank