

# MAHARASHTRA POLLUTION CONTROL BOARD

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Mumbai-400 022.

RED/LSI

Consent No. BO/JD(APC)/ EIC No.NG-6375-12/R/CC-620

Date: 08/10/2012.

Consent to Operate under Section 26 of the Water (Prevention & Control of Pollution) Act, 1974 & under Section 21 of the Air (Prevention & Control of Pollution) Act, 1981 and Authorization / Renewal of Authorization under Rule 5 of the Hazardous Wastes (Management Handling & Transboundary Movement) Rules, 2008. [To be referred as Water Act, Air Act and HW (MH & TM) Rules respectively].

CONSENT is hereby granted to

**M/s. Grindwell Norton Ltd.,  
Plot No. G-51 MIDC Butibori,  
Nagpur**

located in the area declared under the provisions of the Water Act, Air act and Authorization under the provisions of HW(MH&TM) Rules and amendments thereto subject to the provisions of the Act and the Rules and the Orders that may be made further and subject to the following terms and conditions:

1. The Consent to Operate is granted for a period up to - 30.09.2013.

2. The Consent is valid for the manufacture of -

Sr. No.	Product	Maximum Quantity
1	Grinding Wheels (Thin Wheel, Bonded Wheels and Coated Disc)	800 MT/Month

3. CONDITIONS UNDER WATER ACT:

(i) The daily quantity of trade effluent from the factory shall not exceed 6.0 m<sup>3</sup>

(ii) The daily quantity of sewage effluent from the factory shall not exceed 24.0 m<sup>3</sup>.

(iii) **Trade Effluent Treatment:** The applicant shall provide comprehensive treatment system consisting of primary / secondary and/or tertiary treatment as is warranted with reference to influent quality and operate and maintain the same continuously so as to achieve the quality of the treated effluent to the following standards:

1)	pH	Between	5.5 to 9.0
2)	Suspended Solids	Not to exceed	100 mg/l.
3)	BOD 3 days 27°C	Not to exceed	100 mg/l.
4)	COD	Not to exceed	250 mg/l.
5)	Oil & Grease	Not to exceed	10 mg/l.
6)	TDS	Not to exceed	2100 mg/lit.
7)	Chlorides	Not to exceed	600 mg/l.
8)	Sulphates	Not to exceed	1000 mg/l.

(iv) **Trade Effluent Disposal:** The treated effluent shall be sent to CETP Butibori for further treatment and disposal. There shall not be any discharge of effluent outside factory premises.

(v) **Sewage Effluent Treatment:** The applicant shall provide comprehensive treatment system as is warranted with reference to influent quality and operate and maintain the same continuously so as to achieve the quality of treated effluent to the following standards.

(1)	Suspended Solids	Not to exceed	100 mg/l.
(2)	BOD 3 days 27° C.	Not to exceed	100 mg/l.

(vi) **Sewage Effluent Disposal:** The treated domestic effluent shall be soaked in a soak pit, which shall be got cleaned periodically. Overflow, if any, shall be used on land for gardening / plantation only.

(vii) **Non-Hazardous Solid Wastes:**

Sr. No.	Type of waste	Quantity	Treatment & Disposal
1	Abrasive Waste Dust	6 T/Month	Sale to authorized user processor
2	Broken Abrasive Wheels- Bonded	6 T/Month	Sale to authorized user processor
3	Broken Abrasive Wheels- Thin Wheels	8 T/Month	By Sale
4	Aluminum Metal	0.3 T/Month	By Sale
5	M S Scrap	4 T/Month	By Sale
6	Paper Waste	2 T/ Month	By Sale
7	Plastic Waste	1 T/ Month	By Sale
8	Plastic Cans	800 Cans/ Month	By Sale
9	Wood Waste	8 T/ Month	By Sale
10	Garbage	45 T/ Month	Sent to authorized agency

(viii) **Other conditions:** The industry shall monitor effluent quality regularly.

4. The applicant shall comply with the provisions of the Water (Prevention & Control of Pollution) Cess Act, 1977 (to be referred as Cess Act) and Rules there under. The daily water consumption for the following categories is as under:

Domestic	40.0 CMD
Industrial processing generating Bio-Degradable waste water	25.0 CMD
Industrial processing generating Non-Bio-Degradable waste water	--- CMD
Industrial Boiler/Cooling etc.	50.0 CMD
Any other and gardening.	.... CMD

The applicant shall regularly submit to the Board the returns of water consumption in the prescribed form and pay the Cess as specified under Section 3 of the said Act.

5. **CONDITIONS UNDER AIR ACT:**

- (i) The applicant shall install a comprehensive control system consisting of control equipments as is warranted with reference to generation of emission and operate and maintain the same continuously so as to achieve the level of pollutants to the following standards:

**A) Control Equipment:**

- 1) Air pollution control system provided to all dust/gaseous emission generating locations shall be operated properly & continuously so as to achieve the following standards.
- 2) There shall not any secondary (fugitive) emissions.

**B) Conditions for D.G. Set**

- a. Noise from the D.G. Set should be controlled by providing an acoustic enclosure or by treating the room acoustically.
- b. Industry should provide acoustic enclosure for control of noise. The acoustic enclosure/ acoustic treatment of the room should be designed for minimum 25 dB (A) insertion loss or for meeting the ambient noise standards, whichever is on higher side. A suitable exhaust muffler with insertion loss of 25 dB (A) shall also be provided. The measurement of insertion loss will be done at different points at 0.5 meters from acoustic enclosure/room and then average.
- c. The industry shall take adequate measures for control of noise levels from its own sources within the premises in respect of noise to less than 75 dB(A) during day time and 70 dB(A) during the night time. Day time is reckoned between 6 a.m. to 10 p.m and night time is reckoned between 10 p.m to 6 a.m.
- d. Industry should make efforts to bring down noise level due to DG set, outside industrial premises, within ambient noise requirements by proper siting and control measures.
- e. Installation of DG Set must be strictly in compliance with recommendations of DG Set manufacturer.

- f. A proper routine and preventive maintenance procedure for DG set should be set and followed in consultation with the DG manufacturer which would help to prevent noise levels of DG set from deteriorating with use
- g. D.G. Set shall be operated only in case of power failure
- h. The applicant should not cause any nuisance in the surrounding area due to operation of D.G. Set.

**B) Standards for Emissions of Air Pollutants:**

- (i) SPM/TPM Not to exceed **150 mg/Nm<sup>3</sup>**
- (ii) SO<sub>2</sub> Not to exceed **210 kg/day**
- (iii) **The applicant shall observe the following fuel pattern:-**

Sr.No.	Type of Fuel	Quantity.
1.	Kerosene	1.67 KL/day
2.	Furnace Oil	1.67 KL/day
3.	LPG	0.33 KL/day
4.	Diesel	1.0 Ton/day

- (iv) **The applicant shall erect the chimney(s) of the following specifications:-**

Sr.No.	Chimney attached to	Height in Mtrs.
1	S-1 (DG 1,2 & 3)	16.15
2	S-2 (Tunnel kiln)	10.84
3	S-3 (Tunnel kiln)	10.84
4	S-4 (Thermopack)	24.3
5	S-5 (Tunnel Dryer)	8.69*
6	S-6 (TCBK Exhaust)	4.68*
7	S-7 (DG New-380 KVA )	7.5*
8	S-8 (DG New-380 KVA)	7.5*
9	S-9 (Tunnel Dryer)	8.69*
10	S-10 (Tunnel Dryer)	8.69*
11	S-11 (Tunnel Dryer)	8.69*
12	Scrubber Unit-1	1.78*
13	Scrubber Unit-2	1.78*
14	Dust Collector New for dressing machine-3 Nos	10 meter each
15	D G set-380 KVA-2 Nos	7.5* meter each
16	Tunnel Kiln new-2 Nos	10 meter each

(\* Above roof top of building in which it is installed)

- (vi) The applicant shall provide ports in the chimney/(s) and facilities such as ladder, platform etc. for monitoring the air emissions and the same shall be open for inspection to/and for use of the Board's Staff. The chimney(s) vents attached to various sources of emission shall be designated by numbers such as S-1, S-2, etc. and these shall be painted /displayed to facilitate identification.
- (vii) The industry shall take adequate measures for control of noise levels from its own sources within the premises so as to maintain ambient air quality standard in respect of noise to less than 75 dB(A) during day time and 70 dB(A) during night time. Day time is reckoned in between 6 a.m. and 10 p.m. and night time is reckoned between 10 p.m. and 6 a.m.
- (viii) **Other Conditions:**
- 1) The industry should not cause any nuisance in surrounding area.
  - 2) The industry should monitor stack emissions and ambient air quality Regularly.

**6. CONDITIONS UNDER HAZARDOUS WASTE (MH & TM) RULES, 2008:**

(i) The applicant shall handle hazardous waste as specified below:-

Sr. No.	Item No. of Process Generating H.W. as per schedule-I	Type of Waste	Quantity	Disposal
1.	5.1	Used/Spent Oil	250 Lit/Month	To CPCB/SPCB authorized reprocessor/recycler
2	23.1	Waste residue ( not made with vegetable or animal materials)	5.5 Ton/Month	CHWTSDF, Butibori
3	34.3	Chemical sludge from waste water treatment	1.2 Ton/Month	
4	33.3	Discarded containers /barrels /liners	300 Nos./Month	
5	9.1	Lead slag/Lead bearing residues	0.2 Ton/Month	To CPCB/SPCB authorized reprocessor/recycler

(ii) The authorization is here by granted to operate a facility for collection, storage, transport &amp; disposal of hazardous waste.

7. Whenever due to any accident or other unforeseen act or even, such emissions occur or is apprehended to occur in excess of standards laid down, such information shall be forthwith Reported to Board, concerned Police Station, office of Directorate of Health Services, Department of Explosives, Inspectorate of Factories and Local Body. In case of failure of pollution control equipments, the production process connected to it shall be stopped.

**8. General conditions:**

- (i) The applicant shall bring minimum 33% of the available open land under green coverage/ plantation. The applicant shall submit a yearly statement by 30<sup>th</sup> September every year on available open plot area, no. of trees surviving as on 31<sup>st</sup> March of the year and no. of trees planted by September end.
- (ii) The applicant shall provide for an alternate electric power source sufficient to operate all pollution control facilities installed by he applicant and operate the same in case of power failure to maintain compliance with the terms and conditions of the consent. In the absence of same, the applicant shall stop, reduce or otherwise, control production to abide by terms & conditions of this consent regarding pollution levels.
- (iii) The applicant shall not change or alter quantity, quality, the rate of discharge, temperature or the mode of the effluent/ emissions or hazardous wastes or control equipments provided for without previous written permission of the Board.
- (iv) The firm shall submit MPCB, the Environmental Statement Report for the financial year ending 31<sup>st</sup> March in the prescribed Form-V as pre the provisions of rule 14 of the Environment (Protection) (Second Amendment) Rules, 1992 before 30<sup>th</sup> September every year.
- (v) The applicant shall install a separate meter showing the consumption of energy for operation of domestic and industrial effluent treatment plants and air pollution control system. A register showing consumption of chemicals used for treatment shall be maintained. The applicant shall also submit a comparative statement of designed power and chemical consumptions vis-a vis actual power and chemical consumption along with Environmental statement.
- (vi) Separate drainage system shall be provided for collection of trade and sewage effluents. Terminal manholes shall be provided at the end of collection system with arrangement for measuring the flow. No effluent shall be admitted in the pipes/sewers down- stream of the terminal manholes. No effluent shall find its way other than in designed and provided collection system. Neither storm water nor discharge from other premises shall be allowed to mix with the effluents from the factory.
- (vii) The applicant shall provide facility for collection of environmental samples and samples of trade and sewage effluents, air emissions and hazardous wastes to the Board staff at the terminal or designated points and shall pay to the Board for the services rendered in this behalf. An inspection book shall be opened and made available to the Board's officers during their visit to the applicant.

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- (viii) The industry shall ensure that fugitive emissions from the activity are controlled so as to maintain clean and safe environment in and around the factory premises.
- (ix) The applicant shall maintain good house keeping and take adequate measures for control of pollution from all sources so as not to cause nuisance to surrounding area / inhabitants.
9. The applicant shall make an application for renewal of the consent at least 60 days before the date of the expiry of the consent.
10. This consent is issued pursuant to the decision of Consent Committee meeting of the Board held on 08.08.2012 and with the approval of Hon'ble Chairman of the Board.
11. This Board reserves the right to amend or add any conditions in this consent and the same shall be binding on the Applicant.
12. The applicant shall submit the operational Bank Guarantee of Rs.5,00,000/- drawn in favour of Regional Officer, M.P.C.B., Nagpur within 15 days valid for one year period, towards compliance of consent conditions.
13. This consent is issued with the overriding effect of the consent granted to existing unit by the Board vide letter No. BO/PCI-II/EIC No.2228-09/R/CC-525 dated 08.10.2009.
14. Total Capital Investment of the industry is Rs.69.12 (Capital Investment of existing unit is Rs.41.96 Crores and Expansion unit is Rs.27.16 Crores.).

For and On Behalf of the  
Maharashtra Pollution Control Board,

  
(Rajeev Kumar Mital, IAS)  
Member Secretary

To,  
M/s. Grindwell Norton Ltd.,  
Plot No. G-51 MIDC Butibori,  
Nagpur

Copy to:

1) Regional Officer, MPCB, Nagpur 2) Sub-Regional Officer, MPCB, Nagpur-II.

**-They are directed to obtain Bank Guarantee of Rs.5,00,000/- from the industry as per the consent condition no.12 and submit the performance report along with monitoring results within one month period.**

3) Chief Accounts Officer, MPCB, Mumbai

Received Consent fee of -

<u>Amount</u>	<u>D.D.No.</u>	<u>Date</u>	<u>Drawn on</u>
Rs.12,600/-	011397	18.05.2011	Central Bank of India
Rs.25,000/-	011632	12.01.2012	Central Bank of India
Rs.15,000/-	000579	24.02.2012	ICICI Bank
Rs. 75,000/-	012054	12.09.2012	Central Bank of India

4) Cess Branch, MPCB.