

# MAHARASHTRA POLLUTION CONTROL BOARD

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Mumbai-400 022.

RED/ LSI

Consent No. BO /JD (APC)/EIC No. NK-11522-12/E/CC- (Ac- 524) Date: 18/07/2012  
Consent to Establish under Section 25 of the Water (Prevention & Control of Pollution) Act, 1974 & under Section 21 of the Air (Prevention & Control of Pollution) Act, 1981 and Authorization / Renewal of Authorization under Rule 5 of the Hazardous Wastes (Management, Handling & Trans Boundary Movement) Rules 2008. [To be referred as Water Act, Air Act and H W (M, H & TM) Rules respectively].

CONSENT is hereby granted to

M/s. Eurotas Infrastructure Limited (EIL),  
(Cement Grinding Unit),  
Plot No.DA/2, Additional Sinnar Industrial Area,  
Musalgaon MIDC, Tal-Sinnar, Dist-Nashik.

located in the area declared under the provisions of the Water Act, Air act and Authorization under the provisions of H W (M, H & TM) Rules subject to the provisions of the Act and the Rules and the Orders that may be made further and subject to the following terms and conditions:

1. The Consent to Establish is granted for a period up to Commissioning of the unit or 5 years whichever is earlier.

"Consent to Establish will be operational only after obtaining Environmental Clearance from Competent Authority by the applicant and subject to the compliance of conditions stipulated in an Environment Clearance including conditions which may be more stringent, if stipulated by/in the Environment Clearance."

2. The Consent is valid for the manufacture of –

<u>Sr.No.</u>	<u>Product</u>	<u>Maximum Quantity</u>
1.	Pozzolana Portland Cement (Clinker Grinding Unit)	4,12,500 Ton/Month

3. **CONDITIONS UNDER WATER ACT :**

- (i) The daily quantity of trade effluent from the factory shall be Nil.
- (ii) The daily quantity of sewage effluent from the factory shall not exceed 8.0 m<sup>3</sup>.
- (iii) Trade Effluent Treatment: N.A.
- (iv) Trade Effluent Disposal: N.A.
- (v) **Sewage Effluent Treatment:** The applicant shall provide comprehensive treatment system as is warranted with reference to influent quality and operate and maintain the same continuously so as to achieve the quality of treated effluent to the following standards.
  - (1) Suspended Solids Not to exceed 100 mg/l.
  - (2) BOD 3 days 27o C. Not to exceed 100 mg/l.
- (vi) **Sewage Effluent Disposal:** The treated domestic effluent shall be recycle/reused in the process for cooling; dust suppression etc to the maximum extent and remaining shall be used on land for gardening.

- (vii) **Non-Hazardous Solid Wastes:**

<u>Sr. No.</u>	<u>Type of waste</u>	<u>Quantity</u>	<u>Treatment</u>	<u>Disposal</u>
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- (viii) **Other conditions:**

- 1) The industry shall monitor effluent quality regularly.
- 2) Green Belt a forestation shall be done up to 33% on available open space land.

4. The applicant shall comply with the provisions of the Water (Prevention & Control of Pollution) Cess Act, 1977 ( to be referred as Cess Act ) and Rules there under:

The daily water consumption for the following categories is as under:

(i) Domestic	...	10.0	CMD
(ii) Industrial Processing	...	5.0	CMD
(iii) Industrial Cooling/boiler	...	760.0	CMD
(iv) Agriculture/Gardening	...	10.0	CMD

The applicant shall regularly submit to the Board the returns of water consumption in the prescribed form and pay the Cess as specified under Section 3 of the said Act.

5. **CONDITIONS UNDER AIR ACT :**

- (i) The applicant shall install a comprehensive control system consisting of control equipments as is warranted with reference to generation of emission and operate and maintain the same continuously so as to achieve the level of pollutants to the following standards:

**A) Control Equipment:**

- i. Bag filter of sufficient capacity shall be provided to transfer point ,tunnel de-dusting ,feed hopper, polyeon, sepal, Cement Mill, auxiliary Mill, Mill vent ,Cement Silo Vent, silo extractors ,packers ,gypsum/fly ash handling ,fly ash/gypsum hopper, Grinding/packaging & Silo section and all other sources of emission & shall be operated & maintained properly so as to achieve the following air emission standards.
- ii. There shall not be any secondary fugitive emission.
- iii. The industry shall ensure that fugitive emissions from the activity are controlled so as to maintain safe environment in and around the factory premises.
- iv. Concrete roads shall be provided and well maintained to prevent dust formation.

**B) Standards for Ambient Air Pollutants :**

- i) PM<sub>10</sub> - Not exceed 100 µg / m<sup>3</sup>,
- ii) PM<sub>2.5</sub> - Not exceed 60 µg / m<sup>3</sup>,
- iii) SO<sub>2</sub> - Not exceed 80 µg / m<sup>3</sup>,
- iv) NO<sub>2</sub> - Not exceed 80 µg / m<sup>3</sup>,

**C) Standards for Emissions of Air Pollutants :**

- i) Particulate Matter Not exceed 50 mg/Nm<sup>3</sup>,
- ii) SO<sub>2</sub> Not exceed ..... kg/day,

- (ii) The applicant shall observe the following fuel pattern:-

<u>Sr.No.</u>	<u>Type of Fuel</u>	<u>Quantity</u>
.....		

- (iii) The applicant shall erect the chimney(s) of the following specifications:-

Sr. No	Chimney attached to	Height in meter
1	Wagon tippler hopper and its discharge conveyors	22
2	T-T between CC-1 to CC-4	17
3	T-T at feed point of CC-2	17
4	T-T between CC-2 to CC-3	17
5	T-T between CC-3 to CC-1	17
6	At clinker truck tippler-I	30

7	At clinker truck tippler-II	
8	At gypsum truck tippler	
9	At Gypsum reclaim belt conveyor transfer tower	17
10	At Clinker Silo No.1 venting	
11	At clinker Silo No.1 extraction	40
12	At clinker Silo No.1 extraction	
13	At Clinker belt conveyor transfer tower	14
14	Venting of clinker hopper and its feed conveyor	
15	Venting of gypsum hopper and its feed conveyor	38
16	Hopper discharge conveyor and weigh feeder	
17	Elevator and reject bins	
18	Roll press and its feed bin	
19	Product air slides	59
20	Ball mill inlet air slide and SFM	
21	Ball mill discharge elevator and its air slide	
22	D pump	23
23	Silo feed elevator boot	
24	Silo-1 and receiving air slides	63
25	Silo-2 and receiving air slides	55
26	Silo-3 and receiving air slides	63
27	Silo-4 and receiving air slides	55
28	Fly ash bin	59
29	Fly ash feeding system	59
30	Surge bin below cement silo-1	25
31	Surge bin below cement silo-2	22
32	Surge bin below cement silo-3	25
33	Surge bin below cement silo-4	22
34	Air slides and packer feed elevator boot (silo 1 )	35
35	Air slides and packer feed elevator boot (silo 2)	35
36	Packer 1	35
37	Packer 2	35
38	Packer 1 top	35
39	Packer 2 top	35
40	At Clinker Silo No.2 venting	
41	At clinker Silo No.2 extraction	40
42	At clinker Silo No.2 extraction	
43	Venting of clinker hopper and its feed conveyor	
44	Venting of gypsum hopper and its feed conveyor	38
45	Hopper discharge conveyor and weigh feeder	
46	Elevator and reject bins	
47	Roll press and its feed bin	
48	Product air slides	59
49	Ball mill inlet air slide and SFM	
50	Ball mill discharge elevator and its air slide	
51	D pump	23

52	Silo feed elevator boot	63
53	Silo-5 and receiving air slides	55
54	Silo-6 and receiving air slides	59
55	Fly ash bin	59
56	Fly ash feeding system	25
57	Surge bin below cement silo-5	22
58	Surge bin below cement silo-6	35
59	Air slides and packer feed elevator boot (silo 3 )	35
60	Air slides and packer feed elevator boot (silo 4 )	35
61	Packer 3	35
62	Packer 4	35
63	Packer 3 top	35
64	Packer 4 top	38
65	Venting of clinker hopper and its feed conveyor	59
66	Venting of gypsum hopper and its feed conveyor	
67	Hopper discharge conveyor and weigh feeder	
68	Elevator and reject bins	
69	Roll press and its feed bin	23
70	Product air slides	
71	Ball mill inlet air slide and SFM	
72	Ball mill discharge elevator and its air slide	
73	D pump	63
74	Silo feed elevator boot	55
75	Silo-7 and receiving air slides	59
76	Silo-8 and receiving air slides	59
77	Fly ash bin	25
78	Fly ash feeding system	22
79	Surge bin below cement silo-7	35
80	Surge bin below cement silo-8	35
81	Air slides and packer feed elevator boot (silo 7 )	35
82	Air slides and packer feed elevator boot (silo 8 )	35
83	Packer 5	35
84	Packer 6	35
84'	Packer 5 top	35
84''	Packer 6 top	35
85	Venting of Ball Mill-1	59
86	Venting of Separator duct-1	35
87	Venting of Ball Mill-2	59
88	Venting of Separator duct-2	35
89	Venting of Ball Mill-3	59
90	Venting of Separator duct-3	35

D. Conditions for D.G. Set:-

- 1] Noise from the D.G. Set should be controlled by providing an acoustic enclosure or by treating the room acoustically.

- 2] Industry should provide acoustic enclosure for control of noise. The acoustic enclosure/acoustic treatment of the room should be designed for minimum 25 dB(A) insertion loss or for meeting the ambient noise standards, whichever is on higher side. A suitable exhaust muffler with insertion loss of 25 dB(A) shall also be provided. The measurement of insertion loss will be done at different points at 0.5 metres from acoustic enclosure/room and then average.
- 3] The industry shall take adequate measures for control of noise levels from its own sources within the premises in respect of noise to less than 55 dB(A) during day time and 45 dB(A) during the night time. Day time is reckoned between 6 a.m. to 10 p.m. and night time is reckoned between 10 p.m. to 6 a.m.
- 4] Industry should make efforts to bring down noise level due to DG set, outside industrial premises, within ambient noise requirements by proper siting and control measures.
- 5] Installation of DG Set must be strictly in compliance with recommendations of DG Set manufacturer.
- 6] A proper routine and preventive maintenance procedure for DG set should be set and followed in consultation with the DG manufacturer which would help to prevent noise levels of DG set from deteriorating with use.
- 7] D.G. Set shall be operated only in case of power failure.
- 8] The applicant should not cause any nuisance in the surrounding area due to operation of D.G. Set.
- (iv) The applicant shall provide ports in the chimney/(s) and facilities such as ladder, platform etc. for monitoring the air emissions and the same shall be open for inspection to/and for use of the Board's Staff. The chimney(s) vents attached to various sources of emission shall be designated by numbers such as S-1, S-2, etc. and these shall be painted /displayed to facilitate identification.
- (v) The industry shall take adequate measures for control of noise levels from its own sources within the premises so as to maintain ambient air quality standard in respect of noise to less than 75 dB(A) during day time and 70 dB(A) during night time. Day time is reckoned in between 6 a.m. and 10 p.m. and night time is reckoned between 10 p.m. and 6 a.m.
- (vi) **Other Conditions :**

1. The applicant shall install online continuous monitoring system for stack emission analysis & same shall be directly connected to MPCB website <http://mpcb.gov.in> as well as to the respective Regional Office.
2. The applicant shall install three continuous automatic ambient air and micrometeorological monitoring station at location indicated by State Board to be set up and operate at its own cost measure SO<sub>2</sub>, NO<sub>x</sub> and PM10 & PM 2.5. These CAAQMS shall also have necessary provision of networking to the Air Quality Monitoring network of MPCB website <http://mpcb.gov.in> as well as to the respective Regional Office within next six months.
3. If due to any technological improvements or otherwise this Board is of opinion that all or any of the conditions referred above require variation (including the change of any control equipment either in whole or in part), this Board shall after giving the applicant an opportunity of being heard very all or any of such conditions and thereupon the applicant shall be bound to comply with the conditions so varied.
4. The coal handling system shall be covered with proper hooding and ventilation arrangements connected to dust suppress agent so as not to allow any fugitive emissions.
5. A green belt with tree plantation shall be maintained up to a distance not less than 200 mtrs around the Plant.
6. There shall not be any fugitive emissions.
7. The factory authorities shall install a separate interlinked metering system showing the consumption of energy for operation of domestic and industrial effluent treatment plants. The quarterly returns of the energy / consumption shall be submitted to Board Office under intimation to respective Regional and Sub Regional Officer on each 10th of January, April, July & October.
8. The firm shall provide continuous flow meter for the measurement of the flow of the effluent.
9. The industry shall not cause any nuisance in surrounding area.
10. The industry shall monitor stack emissions & ambient air quality regularly.

6. **Hazardous Wastes (Management, Handling & Trans Boundary Movement) Rules 2008:**

The applicant shall handle hazardous wastes as specified below:

Sr. No	Item No. of Process generating HW as per Schedule-I	Type of Waste	Quantity	Disposal
1	5.1	Used/Spent Oil	1600 lit/Mcnth	Shall be sent to CPCB/SPCB Authorised re-processor

- (ii) The authorization is hereby granted to operate a facility for collection, storage, transport and disposal of hazardous waste.
7. Whenever due to any accident or other unforeseen act or even, such emissions occur or is apprehended to occur in excess of standards laid down, such information shall be forthwith Reported to Board, concerned Police Station, office of Directorate of Health Services, Department of Explosives, Inspectorate of Factories and Local Body. In case of failure of pollution control equipments, the production process connected to it shall be stopped.
8. **General conditions:**
- (i) The applicant shall bring minimum 33% of the available open land under green coverage/ plantation. The applicant shall submit a yearly statement by 30<sup>th</sup> September every year on available open plot area, no. of trees surviving as on 31<sup>st</sup> March of the year and no. of trees planted by September end.
- (ii) The applicant shall provide for an alternate electric power source sufficient to operate all pollution control facilities installed by he applicant and operate the same in case of power failure to maintain compliance with the terms and conditions of the consent. In the absence of same, the applicant shall stop, reduce or otherwise control production to abide by terms & conditions of this consent regarding pollution levels.
- (iii) The firm shall submit MPCB, the Environmental Statement Report for the financial year ending 31<sup>st</sup> March in the prescribed Form-V as pre the provisions of rule 14 of the Environment (Protection) (Second Amendment) Rules, 1992 before 30<sup>th</sup> September every year.
- (iv) The applicant shall install a separate meter showing the consumption of energy for operation of domestic and industrial effluent treatment plants and air pollution control system. A register showing consumption of chemicals used for treatment shall be maintained. The applicant shall also submit a comparative statement of designed power and chemical consumptions vis-a-vis actual power and chemical consumption along with Environmental statement.
- (v) Separate drainage system shall be provided for collection of trade and sewage effluents. Terminal manholes shall be provided at the end of collection system with arrangement for measuring the flow. No effluent shall be admitted in the pipes/sewers down- stream of the terminal marholes. No effluent shall find its way other than in designed and provided collection system. Neither storm water nor discharge from other premises shall be allowed to mix with the effluents from the factory.
- (vi) The applicant shall provide facility for collection of environmental samples and samples of trade and sewage effluents, air emissions and hazardous wastes to the Board staff at the terminal or designated points and shall pay to the Board for the services rendered in this behalf. An inspection book shall be opened and made available to the Board's officers during their visit to the applicant.
- (vii) The industry shall ensure that fugitive emissions from the activity are controlled so as to maintain clean and safe environment in and around the factory premises.
9. Applicant shall ensure to implement mitigation measures mentioned in Environment Management Plan.
10. The applicant shall obtain Consent to Operate from Maharashtra Pollution Control Board before starting actual commercial production. The applicant shall not change or alter quantity, quality, the rate of discharge, temperature or the mode of the effluent/ emissions or hazardous wastes or control equipments provided for without previous written permission of the Board.
11. This is issued pursuant to the decision of Consent Appraisal Committee meeting of the Board held on 3<sup>rd</sup> July, 2012.
12. The applicant shall not take any effective steps for implementation of the project unless to obtain Environment Clearance as per the EIA Notification 2006 and as amended to date.

14. The applicant shall implement mechanical close type transportation system for coal/Metal Mineral transporting trucks.
15. The total capital Investment of the industry is Rs. 610.27/- Crore.

For and on Behalf of the  
Maharashtra Pollution Control Board.

  
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(Milind Mhaiskar, IAS)  
Member Secretary

To,  
M/s. Eurotas Infrastructure Limited (EIL),  
( Cement Grinding Unit),  
Plot No.DA/2, Additional Sinnar Industrial Area,  
Musalgaon MIDC, Tal-Sinnar, Dist-Nashik.

Copy to:

1) Regional Officer, MPC Board, Nashik 2) Sub Regional Officer, MPC Board, Nashik.

3) Chief Accounts Officer, MPC Board, Mumbai.

Received Consent fee of –

<u>Amount</u>	<u>D. D. No.</u>	<u>Date</u>	<u>Drawn on</u>
Rs. 11,08,140/-	229675	9.4.2012	HDFC Bank
Rs. 1,12,400/-	103669	23.04.2012	HDFC Bank

Consent Fees received as per revised consent fee GR of Env Deptt, GoM, dated 25.8.2011.

4) Cess Branch, MPC Board, Mumbai. 5) Master file.