


MAHARASHTRA POLLUTION CONTROL BOARD

| | | |
|--|---|--|
| Tel: 24010437/24020781/24014701 |  | Kalpataru Point, 2 nd - 4 th Fl. |
| Fax: 24024068 / 24023516 | | Opp. Cine Planet Cinema, |
| Website: http://mpcb.gov.in | | Near Sion Circle, Sion (E) |
| E-mail: mpcb@vsnl.net | | Mumbai-400 022. |

Red/S.S.I

Consent No:BO/APAE/EIC No. KP-7184-11/R-CC 338 Date:20/7/2012

Consent to Operate under Section 26 of the Water (Prevention & Control of Pollution) Act, 1974 & under Section 21 of the Air (Prevention & Control of Pollution) Act, 1981 and Authorization / Renewal of Authorization under Rule 5 of the Hazardous Wastes (Management, Handling & Transboundary Movement) Rules 2008

[To be referred as Water Act, Air Act and HW (M&H) Rules respectively].

.....
CONSENT is hereby granted to

M/s. Sandvik Asia Pvt. Ltd.,
D-27/1, Lote MIDC,
Tal:- Khed, Dist: Ratnagiri.

located in the area declared under the provisions of the Water Act, Air act and Authorization under the provisions of HW(M&H) Rules and amendments thereto subject to the provisions of the Act and the Rules and the Orders that may be made further and subject to the following terms and conditions:

1. The Consent to Operate is granted for a period up to:- 30/04/2014
2. The Consent is valid for the manufacture of -

| Sr. No. | Product Name | Maximum Quantity | UOM |
|------------|--------------------------|------------------|---------|
| 1 | Recycled Tungsten Powder | 636 | MT/Year |
| By Product | | | |
| 1 | Processed Zinc Cake | 480 | MT/Year |

3. CONDITIONS UNDER WATER ACT:

- (i) The daily quantity of trade effluent from the factory shall not exceed 3.0 M³.
- (ii) The daily quantity of sewage effluent from the factory shall not exceed 6.0M³.

(iii) Trade Effluent :

Treatment: The applicant shall provide comprehensive treatment system consisting of primary / secondary and/or tertiary treatment as is warranted with reference to influent quality and operate and maintain the same continuously so as to achieve the quality of the treated effluent to the following standards:

| Sr.no | Parameter | Limits |
|-------|------------------|-------------------------|
| 1 | pH | Between 5.5 to 9.0 |
| 2 | Suspended Solids | Not to exceed 100 mg/l. |

| | | | |
|---|------------------------|---------------|-----------|
| 3 | BOD 3 days 27 Deg. C | Not to exceed | 30 mg/l |
| 4 | COD | Not to exceed | 250 mg/l |
| 5 | Oil & Grease | Not to exceed | 10 mg/l |
| 6 | Total Dissolved Solids | Not to exceed | 2100 mg/l |
| 7 | Chlorides | Not to exceed | 600 mg/l |
| 8 | Sulphates | Not to exceed | 1000 mg/l |

(iv) **Trade Effluent Disposal:** The treated industrial effluent shall be reused back into process and remaining treated effluent shall be sent to CETP for further treatment.

(v) **Sewage Effluent Treatment:** The applicant shall provide comprehensive treatment system as is warranted with reference to influent quality and operate and maintain the same continuously so as to achieve the quality of treated effluent to the following standards.

| | | | | |
|-----|-------------------|---------------|-----|-------|
| (1) | Suspended Solids | Not to exceed | 100 | mg/l. |
| (2) | BOD 3 days 27o C. | Not to exceed | 100 | mg/l. |

(vi) **Sewage Effluent Disposal:** The treated domestic effluent shall be soaked in a soak pit, which shall be got cleaned periodically. Overflow, if any, shall be used on land for gardening / plantation only.

(vii) **Non-Hazardous Solid Wastes:**

| Sr. No. | Type Of Waste | Quantity | UOM | Treatment | Disposal |
|---------|----------------------------|----------|-----------|-----------|----------|
| 1 | Paper Waste, Plastic Waste | 1.0 | MT/Year | -- | Sale |
| 2 | Cleaned metallic drums | 1500 | Nos./Year | -- | Sale |

(viii) **Other Conditions:--**

4. The applicant shall comply with the provisions of the Water (Prevention & Control of Pollution) Cess Act, 1977 (to be referred as Cess Act) and amendment Rules, 2003 there under

The daily water consumption for the following categories is as under:

| | | |
|------------------------------|-----|---------|
| (i) Domestic | ... | 7.0 CMD |
| (ii) Industrial Processing | ... | 4.0 CMD |
| (iii) Industrial Cooling | ... | 6.0 CMD |
| (iv) Agriculture / Gardening | ... | 20.0CMD |

The applicant shall regularly submit to the Board the returns of water consumption in the prescribed form and pay the Cess as specified under Section 3 of the said Act.

5. CONDITIONS UNDER AIR ACT:

(i) The applicant shall install a comprehensive control system consisting of control equipments as is warranted with reference to generation of emission and operate and maintain the same continuously so as to achieve the level of pollutants to the following standards:

a. Control Equipment:

- Industry shall provide Dust collector/Cyclones of sufficient capacity to control the particulate emissions.

Standards for Emissions of Air Pollutants:

| | | | | |
|-----|---------|---------------|-----|--------------------|
| (i) | SPM/TPM | Not to exceed | 150 | mg/Nm ³ |
|-----|---------|---------------|-----|--------------------|

- (i) The applicant shall observe the following fuel pattern:-

| Sr. No. | Type Of Fuel | Quantity | UOM |
|---------|--------------|----------|---------|
| 1 | HSD | 70 | Ltrs/Hr |

- (ii) The applicant shall erect the chimney(s) of the following specifications:-

| Sr. No. | Chimney Attached To | Height in Mtrs. |
|---------|----------------------------------|-----------------|
| 1 | Dust collector to powder section | 15.0 |
| 2 | DG Set 380 KVA | 4.0 above roof |

- (iii) The applicant shall provide ports in the chimney/(s) and facilities such as ladder, platform etc. for monitoring the air emissions and the same shall be open for inspection to/and for use of the Board's Staff. The chimney(s) vents attached to various sources of emission shall be designated by numbers such as S-1, S-2, etc. and these shall be painted/ displayed to facilitate identification.
- (iv) The industry shall take adequate measures for control of noise levels from its own sources within the premises so as to maintain ambient air quality standard in respect of noise to less than 75 dB(A) during day time and 70 dB(A) during night time. Day time is reckoned in between 6 a.m. and 10 p.m. and night time is reckoned between 10 p.m. and 6 a.m.
- (v) **Other Conditions:**
- 1) The industry should not cause any nuisance in surrounding area.
 - 2) The industry should monitor stack emissions and ambient air quality Regularly.

6. CONDITIONS UNDER HAZARDOUS WASTE (MANAGEMENT, HANDLING & TRANSBOUNDRY MOVEMENT) RULES, 2008:

- (i) The Industry shall handle hazardous wastes as specified below.

| Sr. N | Type Of Waste | Quantity | UOM | Disposal |
|-------|-----------------|----------|-----------|------------------|
| 1 | 5.1 Waste Oil | 1000 | Ltrs/year | Auth. Reprocesso |
| 2 | 34.3 ETP Sludge | 10 | MT/year | A t CHWTSDF |

Treatment: - NIL

7. Industry shall comply with following additional conditions:

- i. The applicant shall maintain good housekeeping and take adequate measures for control of pollution from all sources so as not to cause nuisance to surrounding area / inhabitants.
- ii. The applicant shall bring minimum 33% of the available open land under green coverage/ tree plantation.
- iii. Solid waste – The non hazardous solid waste arising in the factory premises, sweepings, etc., be disposed of scientifically so as not to cause any nuisance / pollution. The applicant shall take necessary permissions from civic authorities for disposal to dumping ground.
- iv. The applicant shall provide for an alternate electric power source sufficient to operate all pollution control facilities installed by he applicant to maintain compliance with the terms and conditions of the consent. In the absence, the applicant shall stop, reduce or otherwise, control production to abide by terms & conditions of this consent regarding pollution levels.

- v. The applicant shall not change or alter quantity, quality, the rate of discharge, temperature or the mode of the effluent / emissions or hazardous wastes or control equipments provided for without previous written permission of the Board.
- vi. The applicant shall provide facility for collection of environmental samples and samples of trade and sewage effluents, air emissions and hazardous wastes to the Board staff at the terminal or designated points and shall pay to the Board for the services rendered in this behalf.
- vii. The applicant shall make an application for renewal of the consent at least 60 days before the date of the expiry of the consent.
- viii. The firm shall submit to this office, the 30th day of September every year, the Environmental Statement Report for the financial year ending 31st March in the prescribed Form-V as pre the provisions of rule 14 of the Environment (Protection) (Second Amendment) Rules, 1992.
- ix. As inspection book shall be opened and made available to the Board's officers during their visit to the applicant.
- x. The applicant shall install a separate electric meter showing the consumption of energy for operation of domestic and industrial effluent treatment plants and air pollution control system. A register showing consumption of chemicals used for treatment shall be maintained.
- xi. Separate drainage system shall be provided for collection of trade and sewage effluents. Terminal manholes shall be provided at the end of collection system with arrangement for measuring the flow. No effluent shall be admitted in the pipes / sewers down- stream of the terminal manholes. No effluent shall find its way other than in designed and provided collection System.
- xii. Neither storm water nor discharge from other premises shall be allowed to mix with the effluents from the factory.

8. This is issued with approval of Consent Committee meeting held on date 03/04/2012.

9. Industry shall submit the permission obtained from CPCB for reprocessing /recycling of Tungsten Carbide.

10. The total Capital investment of the industry is Rs. 26.21 Crores.


 (Milind Mhaiskar, IAS)
 Member Secretary

To,
 M/s. Sandvik Asia Pvt. Ltd.,
 D-27/1, Lote MIDC,
 Tal:- Khed, Dist: Ratnagiri.

Copy to:
 RO- MPCB Kolhapur /SRO-MPCB Chiplun
 CAO/Cess Branch/Master File
 Received Consent fee of -

| Sr. No. | Amount(Rs.) | DD. No. | Date | Drawn On |
|---------|-------------|---------|-----------|----------|
| 1 | 250100/- | 413357 | 24/2/2010 | SBI |