

MAHARASHTRA POLLUTION CONTROL BOARD

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Kalpataru Point, 2nd - 4th Fl.
Opp. Cine Planet Cinema,
Near Sion Circle, Sion (E)
Mumbai-400 022.

RED/LSI

Consent No. BO/WPAE/RO-AD-6842-11/O/CC- 332

Date: 19/04/2012

Consent to **Operate** under Section 26 of the Water (Prevention & Control of Pollution) Act, 1974 & under Section 21 of the Air (Prevention & Control of Pollution) Act, 1981 and Authorization / Renewal of Authorization under Rule 5 of the Hazardous Wastes (Management, Handling & Transboundary Movement) Rules 2008 [To be referred as Water Act, Air Act and HW(M, H & T) Rules respectively].

CONSENT is hereby granted to

**M/s Adlers Bio-Energy Ltd.,
Sr. No. 284(B). A/p - Kurgaon,
Tal. - Kalam, Dist. - Osmanabad.**

located in the area declared under the provisions of the Water Act, Air act and Authorisation under the provisions of (M, H & T) Rules subject to the provisions of the Act and the Rules and the Orders that may be made further and subject to the following terms and conditions:

1. **The Consent to Operate is granted for a period upto - 31.01.2014**
2. **The consent is valid for the manufacture of -**

Sr. No.	Product	Maximum Quantity (KL/A)
1	Alcohol	750 KL/M (25 KL/PD)
2	DWGS	18.2 MT/D
3	CO ₂	20 MT/D

(The distillery shall remain closed during rainy season i.e. from 10th June to 10th Sept. every year)

3. **CONDITIONS UNDER WATER ACT :**

(i) The daily quantity of trade effluent from the factory shall not exceed 40 M³.
(Industry shall achieve ZERO discharge effluent)

(ii) The daily quantity of sewage effluent from the factory shall not exceed 10 M³.

(iii) **Trade Effluent:**

Treatment : The applicant shall provide comprehensive treatment system consisting of primary / secondary and/or tertiary treatment and multiple effect evaporator to treat the industrial effluent including spent wash to produce DWGS for manufacturing animal feed so as to achieve ZERO discharge.

Trade Effluent Disposal : The industry shall achieve ZERO discharge of trade effluent including spent wash.

(v) **Sewage Effluent Treatment** : The applicant shall provide comprehensive treatment system as is warranted with reference to influent quality and operate and maintain the same continuously so as to achieve the quality of treated effluent to the following standards.

- | | | | | |
|-----|-----------------------|---------------|-----|-------|
| (1) | Suspended Solids | Not to exceed | 100 | mg/l. |
| (2) | BOD 3 days 27 Deg. C. | Not to exceed | 100 | mg/l. |

(vi) **Sewage Effluent Disposal** : The treated effluent shall be connected to soak pit, which shall be got cleaned periodically. Overflow, if any, shall be used on land for gardening only.

(vii) **Non-Hazardous Solid Waste:**

Sr. No	Type of Waste	Quantity	Disposal
1	Boiler Ash	0.4 MT/Day	Use/ Sale to brick Mfg.

(viii) **Other Conditions :**

1. The industry shall monitor effluent quality regularly.

4. The applicant shall comply with the provisions of the Water (Prevention & Control of Pollution) Cess Act, 1977 (to be referred as Cess Act) and Rules there under :

The daily water consumption for the following categories is as under:

(i) Domestic	...	20.0 CMD
(ii) Industrial Processing	...	60.0 CMD
(iii) Industrial Cooling	...	390.0 CMD
(iv) Agriculture/Gardening	...	--- CMD

The applicant shall regularly submit to the Board the returns of water consumption in the prescribed form and pay the Cess as specified under Section 3 of the said Act.

5. **CONDITIONS UNDER AIR ACT :**

(i) The applicant shall install a comprehensive control system consisting of control equipments as is warranted with reference to generation of emission and operate and maintain the same continuously so as to achieve the level of pollutants to the following standards :

Control Equipment: Wet scrubber of sufficient capacity shall be provided to bagasse fire boiler.

Standards for Emissions of Air Pollutants :

(i) SPM Not to exceed 100 mg/Nm³.

Control Equipment : The pollution control equipments of adequate capacity shall be provided to limit the dust and air emission.

(ii) The applicant shall observe the following fuel pattern :-

<u>Sr.No.</u>	<u>Type of Fuel</u>	<u>Quantity</u>
1.	Bagasse	35.3 MT/day
2.	Diesel	100 Ltr./day

(iii) The applicant shall erect the chimney(s) of the following specifications :-

<u>Sr.No.</u>	<u>Chimney attached to</u>	<u>Height in Mtrs.</u>
1.	Boiler 1 & 2 (8 TPH each)	30.0
2.	D.G. Set (750 KVA)	15.0

(iv) The applicant shall provide ports in the chimney/(s) and facilitates such as ladder, platform etc. For monitoring the air emissions and the same shall be open for inspection to/and for use of the Board's Staff. The chimney(s) vents attached to various sources of emission shall be designated by numbers such as S-1, S-2, etc. and these shall be painted/displayed to facilitate identification.

(iv) The industry shall take adequate measures for control for noise levels from its own sources within the premises so as to maintain ambient air quality standard in respect of noise to less than 75 dB(A) during day time and 70 dB(A) during night time. Day time is reckoned in between 6 a.m. And 10 p.m. and night time is reckoned between 10 p.m. and 6 a.m.

(Vi) **Other Conditions :**

- 1) The industry should not cause any nuisance in surrounding area.
- 2) The industry should monitor stack emissions and ambient air quality regularly.

6. **Conditions for D.G. Set :-**

- 1] Noise from the D.G. Set should be controlled by providing an acoustic enclosure or by treating the room acoustically.
- 2] Industry should provide acoustic enclosure for control of noise. The acoustic enclosure/acoustic treatment of the room should be designed for minimum 25 dB(A) insertion loss or for meeting the ambient noise standards, whichever is on higher side. A suitable exhaust muffler with insertion loss of 25 dB(A) shall also be provided. The measurement of insertion loss will be done at different points at 0.5 metres from acoustic enclosure/room and then average.
- 3] The industry shall take adequate measures for control of noise levels from its own sources within the premises in respect of noise to less than 55 dB(A) during day time and 45 dB(A) during the night time. Day time is reckoned between 6 a.m. to 10 p.m and night time is reckoned between 10 p.m to 6 a.m.
- 4] Industry should make efforts to bring down noise level due to DG set, outside industrial premises, within ambient noise requirements by proper siting and control measures.
- 5] Installation of DG Set must be strictly in compliance with recommendations of DG Set manufacturer.
- 6] A proper routine and preventive maintenance procedure for DG set should be set and followed in consultation with the DG manufacturer which would help to prevent noise levels of DG set from deteriorating with use.
- 7] D.G. Set shall be operated only in case of power failure.
- 8] The applicant should not cause any nuisance in the surrounding area due to operation of D.G. Set.

7. **CONDITIONS UNDER HW(M,H & TM) RULES, 2008.**

(i) The applicant shall not generate any hazardous waste.

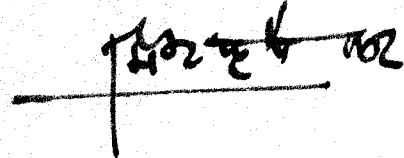
8. Whenever due to any accident or other unforeseen act or even, such emissions occur or is apprehended to occur in excess of standards laid down, such information shall be forthwith reported to Board, concerned Police Station, office of Directorate of Health Services, Department of Explosives, Inspectorate of Factories and Local Body. In case of failure of pollution control equipments, the production process connected to it shall be stopped.

9. **General Conditions:**

- (i) The applicant should bring minimum 33% of the available open land under green coverage/ plantation. The applicant should submit a yearly statement by 30th September every year on available open plot area, no. of trees surviving as on 31st March of the year and no. of trees planted by September end.
- (ii) The applicant should provide for an alternate electric power source sufficient to operate all pollution control facilities installed by he applicant and operate the same in case of power failure to maintain compliance with the terms and conditions of the consent. In the absence of same, the applicant should stop, reduce or otherwise, control production to abide by terms & conditions of this consent regarding pollution levels.
- (iii) The applicant should make an application for renewal of the consent at least 60 days before the date of the expiry of the consent. The applicant should not change or alter quantity, quality, the rate of discharge, temperature or the mode of the effluent/ emissions or hazardous wastes or control equipments provided for without previous written permission of the Board.
- (iv) The firm should submit MPCB, the Environmental Statement Report for the financial year ending 31st March in the prescribed Form-V as pre the provisions of rule 14 of the Environment (Protection) (Second Amendment) Rules, 1992 before 30th September every year.
- (v) The applicant should install a separate meter showing the consumption of energy for operation of domestic and industrial effluent treatment plants and air pollution control system. A register showing consumption of chemicals used for treatment should be maintained. The applicant should also submit a comparative statement of designed power and chemical consumptions vis-a vis actual power and chemical consumption along with Environmental statement.

- (vi) Separate drainage system should be provided for collection of trade and sewage effluents. Terminal manholes should be provided at the end of collection system with arrangement for measuring the flow. No effluent should be admitted in the pipes/sewers down- stream of the terminal manholes. No effluent should find its way other than in designed and provided collection system. Neither storm water nor discharge from other premises should be allowed to mix with the effluents from the factory.
- (vii) The applicant should provide facility for collection of environmental samples and samples of trade and sewage effluents, air emissions and hazardous wastes to the Board staff at the terminal or designated points and should pay to the Board for the services rendered in this behalf. An inspection book should be opened and made available to the Board's officers during their visit to the applicant.
- (viii) The industry should ensure that fugitive emissions from the activity are controlled so as to maintain clean and safe environment in and around the factory premises.
- (ix) The applicant should maintain good house keeping and take adequate measures for control of pollution from all sources so as not to cause nuisance to surrounding area / inhabitants.
10. The Board reserved the right to amend, revoke or add any conditions in this consent and same shall be binding on the applicant.
11. Industry shall submit status report of Water & Air Pollution Control System along with disposal arrangements and obtain specific permission from the Board office before restarting production activity.
12. This consent is issued pursuant to the decision of Consent Committee meeting of Board held on 03.04.2012.
13. The Capital investment is **49.80 Cr.**

For and on Behalf of the
Maharashtra Pollution Control Board,



(Milind Mhaiskar)
Member Secretary

To,
M/s Adlers Bio-Energy Ltd.,
Sr. No. 284(B). A/p – Kurgaon,
Tal. – Kalam, Dist. – Osmanabad.

Copy to:
RO-Aurangabad /SRO- Latur / CAO / Cess Branch / Master File
Received Consent fee of –

Amount	D.D. No.	Date	Bank
50,000/-	569600	13/01/2011	SBH
1,75,000/-	797747	06/01/2012	SBH