


# MAHARASHTRA POLLUTION CONTROL BOARD

Tel: 24010437/24020781/24014701		Kalpataru Point, 2 <sup>nd</sup> - 4 <sup>th</sup> Fl.
Fax: 24098385 / 24023516		Opp. Cine Planet Cinema,
Website: <a href="http://mpcb.gov.in">http://mpcb.gov.in</a>		Near Sion Circle, Sion (E)
E-mail: <a href="mailto:mpcb@vsnl.net">mpcb@vsnl.net</a>		Mumbai-400 022.

Red/L.S.I

Date: 21/4 /2012

Consent No: BO/JD(APC)/EIC No. PN-7777-11/O/CC- 352

Consent to Operate under Section 26 of the Water (Prevention & Control of Pollution) Act, 1974 & under Section 21 of the Air (Prevention & Control of Pollution) Act, 1981 and Authorization / Renewal of Authorization under Rule 5 of the Hazardous Wastes (Management, Handling & Transboundary Movement) Rules 2008

[To be referred as Water Act, Air Act and HW (M&H) Rules respectively].

.....  
 CONSENT is hereby granted to

M/s. Kirloskar Pneumatic Co. Ltd.,  
 Hadapsar Industrial Estate,  
 Hadapsar, Pune.

located in the area declared under the provisions of the Water Act, Air act and Authorization under the provisions of HW(M&H) Rules and amendments thereto subject to the provisions of the Act and the Rules and the Orders that may be made further and subject to the following terms and conditions:

1. The Consent to Operate is granted for a period up to - 31/12/2012.
2. The Consent is valid for the manufacture of -

Sr. No.	Product Name	Maximum Quantity	UOM
1	BOP Unit - I	47	Nos/M
2	Centrifugal	5	Nos/M
3	BOP Unit - II	35	Nos/M
4	RBC	35	Nos/M
5	EHTC	28	Nos/M
6	DP	40	Nos/M
7	ES	135	Nos/M
8	Diesel Stationary	8	Nos/M
9	HOWDEN	45	Nos/M
10	N2	3	Nos/M
11	Railway Gear & Pinions	900	Nos/M
12	Wind Mill Gear Box	30	Nos/M
13	Other Gear boxes	10	Nos/M
14	CI Production	115	Nos/M
15	Aluminium Production	4.32	Nos/M

### 3. CONDITIONS UNDER WATER ACT:

- (i) The daily quantity of trade effluent from the factory shall not exceed 17 M<sup>3</sup>.
- (ii) The daily quantity of sewage effluent from the factory shall not exceed 100 M<sup>3</sup>.

(iii) **Trade Effluent :**

Treatment: The applicant shall provide comprehensive treatment system consisting of primary / secondary and/ or tertiary treatment as is warranted with reference to influent quantity and operate and maintain the same continuously so as to achieve the quantity of the treated effluent to the following standards:

Sr. No.	Parameter		Limits
1	pH	Between	5.5 to 9.0
2	BOD 3 days	Not to exceed	100 mg/l
3	COD	Not to exceed	250 mg/l
4	Oil & Grease	Not to exceed	10 mg/l
5	Suspended Solids	Not to exceed	100 mg/l.
6	Chlorides	Not to exceed	600 mg/l.
7	TDS	Not to exceed	2100 mg/l
8	Sulphates	Not to exceed	1000 mg/l

(iv) **Trade Effluent Disposal:**

The treated effluent should be used on land for gardening purposes. There shall not be any discharge out side the factory premises.

(v) **Sewage Effluent Treatment:** The applicant should operate comprehensive treatment system as is warranted with reference to influent quality and operate and maintain the same continuously so as to achieve the quality of treated effluent to the following standards.

(1)	Suspended Solids	Not to exceed	100	mg/l.
(2)	BOD 3 days 27o C.	Not to exceed	100	mg/l.

(vi) **Sewage Effluent Disposal:** The treated domestic effluent should be soaked in a soak pit, which shall be got cleaned periodically. Overflow, if any, shall be used on land for gardening / plantation only.

(vii) **Non-Hazardous Solid Wastes:**

Sr. N	Type Of Waste	Quantity	UOM	Treatment Disposal
1.	Metal Scraps	1500	MT/Yr	By sale to reprocessor.
2.	Wooden scrap	10	MT/Yr	By sale to reprocessor.
3.	Paper, Plastic, Rubber	84	MT/Yr	By sale to reprocessor.

(viii) **Other Conditions:** Industry should monitor effluent quality regularly.

4. **The applicant shall comply with the provisions of the Water (Prevention & Control of Pollution) Cess Act, 1977 (to be referred as Cess Act) and amendment Rules, 2003 there under**

The daily water consumption for the following categories is as under:

(i) Domestic	...	120 CMD
(ii) Industrial Processing	...	13.0 CMD
(iii) Washing & Cleaning	...	0.00 CMD
(iii) Industrial Cooling	...	64.0 CMD
(iv) Agriculture / Gardening	...	00.0 CMD

The applicant should regularly submit to the Board the returns of water consumption in the prescribed form and pay the Cess as specified under Section 3 of the said Act.

**5. CONDITIONS UNDER AIR ACT :**

(i) The applicant should operate a comprehensive control system consisting of control equipments as is warranted with reference to generation of emission and operate and maintain the same continuously so as to achieve the level of pollutants to the following standards:

**a. Control Equipment:**

1. Fume extraction system followed by dust collecting system of sufficient capacity shall be provided to shot blasting section, fettling section & all other sources of SPM/TPM.
2. Fume extraction system followed by scrubber of sufficient capacity shall be provided to all sources of gaseous emission.
3. There shall not be any secondary (fugitive) emissions.

**Standards for Emissions of Air Pollutants:**

(i)	SPM/TPM	Not to exceed	150	mg/Nm <sup>3</sup>
(ii)	SO <sub>2</sub>	Not to exceed	...	Kg/day

**6. Conditions for D.G. Set**

- a. Noise from the D.G. Set should be controlled by providing an acoustic enclosure or by treating the room acoustically.
- b. Industry should provide acoustic enclosure for control of noise. The acoustic enclosure/ acoustic treatment of the room should be designed for minimum 25 dB (A) insertion loss or for meeting the ambient noise standards, whichever is on higher side. A suitable exhaust muffler with insertion loss of 25 dB (A) shall also be provided. The measurement of insertion loss will be done at different points at 0.5 meters from acoustic enclosure/room and then average.
- c. The industry shall take adequate measures for control of noise levels from its own sources within the premises in respect of noise to less than 55 dB(A) during day time and 45 dB(A) during the night time. Day time is reckoned between 6 a.m. to 10 p.m and night time is reckoned between 10 p.m to 6 a.m.
- d. Industry should make efforts to bring down noise level due to DG set, outside industrial premises, within ambient noise requirements by proper siting and control measures.
- e. Installation of DG Set must be strictly in compliance with recommendations of DG Set manufacturer.
- f. A proper routine and preventive maintenance procedure for DG set should be set and followed in consultation with the DG manufacturer which would help to prevent noise levels of DG set from deteriorating with use
- g. D.G. Set shall be operated only in case of power failure
- h. The applicant should not cause any nuisance in the surrounding area due to operation of D.G. Set.

- (i) The applicant shall observe the following fuel pattern:-

Sr. No.	Type Of Fuel	Quantity	UOM
1	Diesel	60	Lit/Hr.

- (ii) The applicant shall erect the chimney(s) of the following specifications:-

Sr. No.	Chimney Attached To	Height in Mtrs.
1	Heat treatment furnace	16
2	Paint Booth (2 Nos)	14
3	Shot Blasting	9
4	D.G. Set.(750 KVA-2Nos)	10.80
5	D.G. Set.(250 KVA-2 Nos)	8.50

- (iii) The applicant should provide ports in the chimney/(s) and facilities such as ladder, platform etc. for monitoring the air emissions and the same shall be open for inspection to/and for use of the Board's Staff. The chimney(s) vents attached to various sources of emission shall be designated by numbers such as S-1, S-2, etc. and these shall be painted/ displayed to facilitate identification.
- (iv) The industry should take adequate measures for control of noise levels from its own sources within the premises so as to maintain ambient air quality standard in respect of noise to less than 75 dB(A) during day time and 70 dB(A) during night time. Day time is reckoned in between 6 a.m. and 10 p.m. and night time is reckoned between 10 p.m. and 6 a.m.
- (vi) **Other Conditions:**
- 1) The industry should not cause any nuisance in surrounding area.
  - 2) The industry should monitor stack emissions and ambient air quality Regularly.

**7. CONDITIONS UNDER HAZARDOUS WASTE (MANAGEMENT, HANDLING & TRANSBOUNDARY MOVEMENT) RULES, 2008:**

- (i) The Industry should handle hazardous wastes as specified below.

Sr. No.	Type Of Waste	Quantity	UOM	Disposal
1	5.1 Used/Spent Oil	3600	Lit/M.	Sale to authorized reprocessor
2	5.2 Wastes/Residue containing Oil	600	Lit/M.	CHWTSDF
3	15.2 Discarded asbestos	5	MT/Yr	CHWTSDF
4	21.1 Waste and residue	850	Kg/M	CHWTSDF
5	34.3 Chemical Sludge from waste water treatment	250	Kg/M	CHWTSDF
6	33.3 Discarded containers/ barrels/liners	120	Nos/M	CHWTSDF
7	Residue and waste.	84	Nos/Yr	CHWTSDF

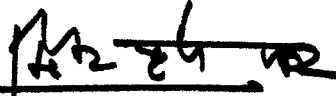
- a. Whenever due to any accident or other unforeseen act or even, such emissions occur or is apprehended to occur in excess of standards laid down, such information shall be forthwith Reported to Board, concerned Police Station, office of Directorate of Health Services, Department of

Explosives, Inspectorate of Factories and Local Body. In case of failure of pollution control equipments, the production process connected to it shall be stopped.

**8. Industry shall comply with following additional conditions:**

- i. The applicant shall maintain good housekeeping and take adequate measures for control of pollution from all sources so as not to cause nuisance to surrounding area / inhabitants.
- ii. The applicant shall bring minimum 33% of the available open land under green coverage/ tree plantation.
- iii. Solid waste – The non hazardous solid waste arising in the factory premises, sweepings, etc., be disposed of scientifically so as not to cause any nuisance / pollution. The applicant shall take necessary permissions from civic authorities for disposal to dumping ground.
- iv. The applicant shall provide for an alternate electric power source sufficient to operate all pollution control facilities installed by he applicant to maintain compliance with the terms and conditions of the consent. In the absence, the applicant shall stop, reduce or otherwise, control production to abide by terms & conditions of this consent regarding pollution levels.
- v. The applicant shall not change or alter quantity, quality, the rate of discharge, temperature or the mode of the effluent / emissions or hazardous wastes or control equipments provided for without previous written permission of the Board.
- vi. The applicant shall provide facility for collection of environmental samples and samples of trade and sewage effluents, air emissions and hazardous wastes to the Board staff at the terminal or designated points and shall pay to the Board for the services rendered in this behalf.
- vii. The applicant shall make an application for renewal of the consent at least 60 days before the date of the expiry of the consent.
- viii. The firm shall submit to this office, the 30<sup>th</sup> day of September every year, the Environmental Statement Report for the financial year ending 31<sup>st</sup> March in the prescribed Form-V as pre the provisions of rule 14 of the Environment (Protection) (Second Amendment) Rules, 1992.
- ix. As inspection book shall be opened and made available to the Board's officers during their visit to the applicant.
- x. The applicant shall install a separate electric meter showing the consumption of energy for operation of domestic and industrial effluent treatment plants and air pollution control system. A register showing consumption of chemicals used for treatment shall be maintained.
- xi. Separate drainage system shall be provided for collection of trade and sewage effluents. Terminal manholes shall be provided at the end of collection system with arrangement for measuring the flow. No effluent shall be admitted in the pipes / sewers down- stream of the terminal manholes. No effluent shall find its way other than in designed and provided collection System.

- xii. Neither storm water nor discharge from other premises shall be allowed to mix with the effluents from the factory.
9. Industry shall submit resolution from their Board, within one month, that they have carried out expansion without obtaining permission from the M.P.C. Board and violated the provisions of Environmental Laws and in future, they will not do such violations. If industry authority fails to submit the above said resolution within one month period, consent will be treated as cancelled.
10. Industry shall submit an irrevocable Bank Guarantee of Rs. 10,00,000/- (Ten Lacs only) at Regional Office, Pune in 15 days against the O&M of pollution control system so as to achieve the consented standards.
11. This is issued with approval of Consent Committee meeting of the Board held on 02/04/2012 & Hon'ble Chairman of the Board.
12. The Capital investment of the industry is Rs. 96.46/-Cr.

  
 Milind Mhaiskar, (IAS)  
 Member Secretary

To,  
 M/s. Kirloskar Pneumatic Co. Ltd.,  
 Hadapsar Industrial Estate,  
 Hadapsar, Pune.

Copy to:  
 RO- MPCB Pune/SRO-Pune-I.  
 - They are directed to ensure the Compliance of consent conditions 9&10 and obtain the Bank Guarantee of Rs. 10,00,000/- from the industry & submit the detail report of performance & evaluation within 1 month.  
 CAO/Cess Branch/Master File  
 Received Consent fee of -

Sr. No.	Amount(Rs.)	DD. No.	Date	Drawn On
1	100/-	018850	04/10/2010	Bank of India
2	1,20,000/-	018853	04/10/2010	Bank of India
3	2,20,000/-	345090	18/07/2011	Bank of India