## MAHARASHTRA POLLUTION CONTROL BOARD

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Opp. Cine Planet Cinema,

Near Sion Circle, Sion (E)

Mumbai-400 022.

Red/L.S.I

Consent No.BO/JD(APC)/EIC No.2243-12/O-((-239 Date:27/03/2012.

Consent to Operate under Section 26 of the Water (Prevention & Control of Pollution) Act, 1974 & under Section 21 of the Air (Prevention & Control of Pollution) Act, 1981 and Authorization / Renewal of Authorization under Rule 5 of the Hazardous Wastes (Management, Handling & Transboundry Movement) Rules 2008

[To be referred as Water Act, Air Act and HW (M&H) Rules respectively].

CONSENT is hereby granted to

M/s. Harsco India Metals Private Limited., Vill: Dolvi, Taluka: Pen, Dist -Raigad.

located in the area declared under the provisions of the Water Act. Air act and Authorization under the provisions of HW(M&H) Rules and amendments thereto subject to the provisions of the Act and the Rules and the Orders that may be made further and subject to the following terms and conditions:

- 1. The Consent to Operate is granted for a period up to: 31/10/2012.
- 2. The Consent is valid for the manufacture of -

Sr. No.	Product Name	Maximum Quantity	UOM
1	Metallic arising	68,000	T/M
2	Slag arising	8,52,000	T/M
3	Large steel Scrap	14,400	T/M

#### 3. CONDITIONS UNDER WATER ACT:

- (i) The daily quantity of trade effluent from the factory shall not exceed  $14\ M^3$ .
- (ii) The daily quantity of sewage effluent from the factory shall not exceed 8 M3.

#### (iii) Trade Effluent:

Treatment: The applicant shall provide comprehensive treatment system consisting of primary / secondary and/or tertiary treatment as is warranted with reference to influent quality and operate and maintain the same continuously so as to achieve the quality of the treated effluent to the following standards:

Sr.no	Parameter		Limits
1	рН	Between	5.5 to 9.0
2	BOD 3 days 27 Deg. C	Not to exceed	30 mg/l
3	COD	Not to exceed	250 mg/l
4	Oil & Grease	Not to exceed	10 mg/l
5	TDS	Not to exceed	2100 mg/l

- (iv) Trade Effluent Disposal: The treated trade effluent shall reused/recycle to the maximum extent, excess if any shall be used on land for gardening/plantation only.
- (v) Sewage Effluent Treatment: The applicant shall provide comprehensive treatment system as is warranted with reference to influent quality and operate and maintain the same continuously so as to achieve the quality of treated effluent to the following standards.

(1)	Suspended Solids	Not to exceed	100	mg/l.
(2)	BOD 3 days 27o C.	Not to exceed		mg/l.

- (vi) Sewage Effluent Disposal: The treated domestic effluent shall be soaked in a soak pit, which shall be got cleaned periodically. Overflow, if any, shall be used on land for gardening / plantation only.
- (vii) Non-Hazardous Solid Wastes:

Sr. No. Type Of Waste Quantity UOM Treatment Disposal
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- (viii) Other Conditions: Industry should monitor effluent quality every month through MoEF Recognized Laboratory.
- 4. The applicant shall comply with the provisions of the Water (Prevention & Control of Pollution) Cess Act, 1977 (to be referred as Cess Act) and amendment Rules, 2003 there under

The daily water consumption for the following categories is as under:

•	C C
(i) Domestic	 10 CMD
(ii) Industrial Processing	 CMD
(iii) Industrial Cooling /Boiler	 55 CMD
(iv) Agriculture / Gardening	 CMD

The applicant shall regularly submit to the Board the returns of water consumption in the prescribed form and pay the Cess as specified under Section 3 of the said Act.

#### 5. CONDITIONS UNDER AIR ACT:

(i) The applicant shall install a comprehensive control system consisting of control equipments as is warranted with reference to generation of emission and operate and maintain the same continuously so as to achieve the level of pollutants to the following standards:

#### a. Control Equipment:

- 1. Fumes extraction system followed by dust collector/ bag filters system including scrubber shall be provided and operate regularly.
- 2. Industry shall provide adequate air pollution control system to control air emission—wherever necessary /to control any other sources of gaseous emissions.
- 3. There shall not be any fugitive / secondary emission.
- 4. Industry shall provide comprehensive fume collection system at furnace level and also roof top level to ensure that all fumes are collected for further treatment.
- 5. The transportation of scrap from EAF to charging point must be in mechanically closed type truck only.
- 6. Dust collector bag filters at feeding hopper reciprocating feedac, vibrating jaw crusher screen, magnetic separator and other sources of the emissions.
- 7. The closed shed shall be provided for the raw material handling are.

#### (ii) Standards for Emissions of Air Pollutants:

- (1) SPM/TPM
- Not to exceed 150 mg/Nm<sup>3</sup>
- (iii) The applicant shall observe the following fuel pattern:-

Sr. No.	Type Of Fuel	Quantity	UOM
1 E	lectricity.		

(iv) The applicant shall erect the chimney(s) of the following specifications:-

Sr. No.	Chimney Attached To	Height in Mtrs.
DI. INO.	Onniney Attached 10	Height in Mitrs.

- (v) Other Conditions:
  - 1) The industry should not cause any nuisance in surrounding area.
  - 2) The industry should monitor stack emissions and ambient air quality Regularly.

# 8. CONDITIONS UNDER HAZARDOUS WASTE (MANAGEMENT, HANDLING & TRANSBOUNDRY MOVEMENT) RULES, 2008:

(i). The Industry shall handle hazardous wastes as specified below.

Sr. No.		Quantity	UOM	Disposal
1	5.1 Used/spent oil	25	Kg/M	CPCB registered and MPCB authorized re-refiner/at CHWTSDF
	Oil soaked cotton waste	50	Kg/M	At CHWTSDF
2	Chemical sludge from ETP	100	Kg/M	At CHWTSDF.

(ii) Treatment: - NIL

1. The authorization is hereby granted to operate a facility for collection, storage, transport & disposal of hazardous waste.

2. The industry should comply with the Hazardous Waste (M&H) Rules,

2003.

- a. Whenever due to any accident or other unforeseen act or even, such emissions occur or is apprehended to occur in excess of standards laid down, such information shall be forthwith Reported to Board, concerned Police Station, office of Directorate of Health Services, Department of Explosives, Inspectorate of Factories and Local Body. In case of failure of pollution control equipments, the production process connected to it shall be stopped.
- b. The unit has to display and maintain the data online outside the factory main gate in Marathi & English both on a 6'x4' display board in the manner and the report of the compliance along with photograph shall be submitted to this office & concerned Regional Office/ Sub Regional Office.
- c. It shall be ensured that the Hazardous waste is handled, managed & disposed of strictly in accordance with the Hazardous Waste (Management & Handling) Rules, 1989 as amended on 2003 and shown & submitted to the Board as & when asked for.

### 9. Industry shall comply with following additional conditions:

- i. The applicant shall maintain good housekeeping and take adequate measures for control of pollution from all sources so as not to cause nuisance to surrounding area / inhabitants.
- ii. The applicant shall bring minimum 33% of the available open land under green coverage/ tree plantation.
- iii. Solid waste The non hazardous solid waste arising in the factory premises, sweepings, etc., be disposed of scientifically so as not to cause any nuisance / pollution. The applicant shall take necessary permissions from civic authorities for disposal to dumping ground.
- iv. The applicant shall provide for an alternate electric power source sufficient to operate all pollution control facilities installed by he applicant to maintain compliance with the terms and conditions of the consent. In the absence, the applicant shall stop, reduce or otherwise, control production to abide by terms & conditions of this consent regarding pollution levels.
- v. The applicant shall not change or alter quantity, quality, the rate of discharge, temperature or the mode of the effluent / emissions or hazardous wastes or control equipments provided for without previous written permission of the Board.
- vi. The applicant shall provide facility for collection of environmental samples and samples of trade and sewage effluents, air emissions and hazardous wastes to the Board staff at the terminal or designated points and shall pay to the Board for the services rendered in this behalf.

- vii. The applicant shall make an application for renewal of the consent at least 60 days before the date of the expiry of the consent.
- viii. The firm shall submit to this office, the 30th day of September every year, the Environmental Statement Report for the financial year ending 31st March in the prescribed Form-V as pre the provisions of rule 14 of the Environment (Protection) (Second Amendment) Rules, 1992.
- ix. As inspection book shall be opened and made available to the Board's officers during their visit to the applicant.
- x. The applicant shall install a separate electric meter showing the consumption of energy for operation of domestic and industrial effluent treatment plants and air pollution control system. A register showing consumption of chemicals used for treatment shall be maintained.
- Xi. Separate drainage system shall be provided for collection of trade and sewage effluents. Terminal manholes shall be provided at the end of collection system with arrangement for measuring the flow. No effluent shall be admitted in the pipes / sewers down- stream of the terminal manholes. No effluent shall find its way other than in designed and provided collection System.
- xii. Neither storm water nor discharge from other premises shall be allowed to mix with the effluents from the factory.
- 10. The total Capital investment of the industry is Rs.45 Crores.

11. This is issued with approval of Consent Committee meeting of the Board held on dated 16.03.2012.

For and On Behalf of the Maharashtra Pollution Control Board.

(Milind Mhaiskar, IAS) Member Secretary

To.

M/s. Harsco India Metals Private Limited.,

Vill: Dolvi, Taluka: Pen,

Dist -Raigad

Copy to:

RO- MPCB Raigad /SRO- Raigad-II, M.P.C. Board, Navi Mumbai.

CAO/Cess Branch/Master File

Received Consent fee as per revised Environment Departments G.R.dated 25.08.2011.

Sr. No.	Amount(Rs.)	DD. No.	Date	Drawn On
1	50,100/-	001124	09.09.2011	ICICI Bank.
2	25,000/-	001149	29.09.2011	ICICI Bank.