


MAHARASHTRA POLLUTION CONTROL BOARD

| | | |
|--|---|--|
| Tel: 24010437/24020781/24014701 |  | Kalpataru Point, 2 nd - 4 th Fl. |
| Fax: 24024068 / 24023516 | | Opp. Cine Planet Cinema, |
| Website: http://mpcb.gov.in | | Near Sion Circle, Sion (E) |
| E-mail: mpcb@vsnl.net | | Mumbai-400 022. |

Red/L.S.I

20/01/2012

Consent No:BO/JD(APC)/EIC No. **PN-12777-11/E-CC-CAC-202**

Consent to Establish under Section 25 of the Water (Prevention & Control of Pollution) Act, 1974 & under Section 21 of the Air (Prevention & Control of Pollution) Act, 1981 and Authorization / Renewal of Authorization under Rule 5 of the Hazardous Wastes (Management, Handling & Transboundary Movement) Rules 2008

[To be referred as Water Act, Air Act and HW (M&H) Rules respectively].

CONSENT is hereby granted to

M/s. GKN Sinter Metals Ltd.
146, Mumbai-Pune Road, Pimpri Pune 18

located in the area declared under the provisions of the Water Act, Air act and Authorization under the provisions of HW(M&H) Rules and amendments thereto subject to the provisions of the Act and the Rules and the Orders that may be made further and subject to the following terms and conditions:

1. The Consent to establish is granted for a period up to commissioning of the unit or 5 year which ever is earlier
2. The Consent is valid for the manufacture of -

| Sr. No. | Product Name | Maximum Quantity | UOM |
|---------|--------------------------------|------------------|------|
| 1 | Sintered Automotive Components | 350 | MT/M |
| 2 | Sintered Bearing & parts | | |

3. CONDITIONS UNDER WATER ACT:

- (i) The daily quantity of trade effluent from the factory shall be NIL
- (ii) The daily quantity of sewage effluent from the factory shall not exceed 25 M³.
- (iii) Trade Effluent: N.A.
- (iv) Trade Effluent Disposal: N.A.
- (v) **Sewage Effluent Treatment:** The applicant shall provide comprehensive treatment system as is warranted with reference to influent quality and operate

and maintain the same continuously so as to achieve the quality of treated effluent to the following standards.

- | | | | | |
|-----|-------------------|---------------|-----|-------|
| (1) | Suspended Solids | Not to exceed | 100 | mg/l. |
| (2) | BOD 3 days 27o C. | Not to exceed | 100 | mg/l. |

(vi) **Sewage Effluent Disposal:** The treated domestic effluent shall be soaked in a soak pit, which shall be got cleaned periodically. Overflow, if any, shall be used on land for gardening / plantation only.

(vii) **Non-Hazardous Solid Wastes:**

| Sr. No. | Type Of Waste | Quantity | UOM | Treatment | Disposal |
|---------|---------------|----------|-----|-----------|----------|
|---------|---------------|----------|-----|-----------|----------|

| Sr. No. | Type Of Waste | Quantity | UOM | Treatment | Disposal |
|---------|------------------------------------|------------|-----|-----------|-------------------|
| 1 | MS sintered broken Scrap | 14000 KG/M | | BY Sale | /Auth reprocessor |
| 2 | Bronze sintered broken Scrap | 100 KG/M | | BY Sale | /Auth reprocessor |
| 3 | Magnetic sintered/EP brok Scrap | 50 KG/M | | BY Sale | /Auth reprocessor |
| 4 | Green (Forming Scrap) | 100 KG/M | | BY Sale | /Auth reprocessor |
| 5 | Assorted M.S. Metal Scrap | 2700 KG/M | | BY Sale | /Auth reprocessor |
| 6 | Jungle wooden scrap | 3125 KG/M | | BY Sale | /Auth reprocessor |
| 7 | Mesh Belt Scrap | 765 KG/M | | BY Sale | /Auth reprocessor |
| 8 | S.S. Muffle casting scrap | 675 KG/M | | BY Sale | /Auth reprocessor |
| 9 | Polythene bag (Zinc Ster) | 500 KG/M | | BY Sale | /Auth reprocessor |
| 10 | Garbage | 1575 KG/M | | BY Sale | /Auth reprocessor |
| 11 | M.S. Drums (Empty) | 60 Nos/M | | BY Sale | /Auth reprocessor |
| 12 | Plastic Drums (Empty) | 40 Nos/M | | BY Sale | /Auth reprocessor |
| 13 | Glass Item scrap | 20 KG/M | | BY Sale | /Auth reprocessor |
| 14 | Heating element scrap | 10 KG/M | | BY Sale | /Auth reprocessor |
| 15 | Rubber/plastic item scrap | 10 KG/M | | BY Sale | /Auth reprocessor |
| 16 | Ceramic stones/GR wheel scrap | 10 KG/M | | BY Sale | /Auth reprocessor |
| 17 | Scrap equipment /machinery | 100 KG/M | | BY Sale | /Auth reprocessor |
| 18 | Construction waste | 100 KG/M | | BY Sale | /Auth reprocessor |
| 19 | Corrugated scrap | 2240 KG/M | | BY Sale | /Auth reprocessor |

| | | | |
|----|---------------------------------|-----------|------------------------------|
| 20 | Machine wooden scrap | 50 KG/M | BY Sale /Auth reprocessor |
| 21 | Phosphorous bronze scrap | 50 KG/M | BY Sale /Auth reprocessor |
| 22 | Brass wire (wirecut Scrap) | 50 KG/M | BY Sale /Auth reprocessor |
| 23 | Old electric cables (Copper) | 100 KG/M | BY Sale /Auth reprocessor |
| 24 | Old electric cables (Aluminium) | 100 KG/M | BY Sale /Auth reprocessor |
| 25 | Wire mesh trays | 20 KG/M | BY Sale /Auth reprocessor |
| 26 | Scrap powder mixtures | 200 KG/M | BY Sale /Auth reprocessor |
| 27 | Floor sweepers | 100 KG/M | BY Sale /Auth reprocessor |
| 28 | Polyflex bags | 1360 KG/M | BY Sale /Auth reprocessor |
| 29 | Electric scrap items | 200 KG/M | BY Sale /Auth reprocessor |
| 30 | P.B. copper bushes scrap | 100 KG/M | BY Sale /Auth reprocessor |

(viii) **Other Conditions:** Industry should monitor effluent quality regularly.

4. The applicant shall comply with the provisions of the Water (Prevention & Control of Pollution) Cess Act, 1977 (to be referred as Cess Act) and amendment Rules, 2003 there under

The daily water consumption for the following categories is as under:

| | | |
|------------------------------|-----|----------|
| (i) Domestic | ... | 30.0 CMD |
| (ii) Industrial Processing | ... | 0.0 CMD |
| (iii) Industrial Cooling | ... | 86.0 CMD |
| (iv) Agriculture / Gardening | ... | 00.0 CMD |

The applicant shall regularly submit to the Board the returns of water consumption in the prescribed form and pay the Cess as specified under Section 3 of the said Act.

5. CONDITIONS UNDER AIR ACT :

(i) The applicant shall install a comprehensive control system consisting of control equipments as is warranted with reference to generation of emission and operate and maintain the same continuously so as to achieve the level of pollutants to the following standards:

a. Control Equipment: -

1. Fume extraction system followed by dust collector of sufficient capacity shall be operate continuously, & any other sources of gaseous emission.
2. There shall not any secondary (fugitive) emissions

6. Conditions for D.G. Set

- a. Noise from the D.G. Set should be controlled by providing an acoustic enclosure or by treating the room acoustically.
- b. Industry should provide acoustic enclosure for control of noise. The acoustic enclosure/ acoustic treatment of the room should be designed for minimum 25 dB

- (A) insertion loss or for meeting the ambient noise standards, whichever is on higher side. A suitable exhaust muffler with insertion loss of 25 dB (A) shall also be provided. The measurement of insertion loss will be done at different points at 0.5 meters from acoustic enclosure/room and then average.
- c. The industry shall take adequate measures for control of noise levels from its own sources within the premises in respect of noise to less than 75 dB(A) during day time and 70 dB(A) during the night time. Day time is reckoned between 6 a.m. to 10 p.m and night time is reckoned between 10 p.m to 6 a.m.
 - d. Industry should make efforts to bring down noise level due to DG set, outside industrial premises, within ambient noise requirements by proper siting and control measures.
 - e. Installation of DG Set must be strictly in compliance with recommendations of DG Set manufacturer.
 - f. A proper routine and preventive maintenance procedure for DG set should be set and followed in consultation with the DG manufacturer which would help to prevent noise levels of DG set from deteriorating with use
 - g. D.G. Set shall be operated only in case of power failure
 - h. The applicant should not cause any nuisance in the surrounding area due to operation of D.G. Set
 - i.

Standards for Emissions of Air Pollutants:

- (i) SPM/TPM Not to exceed 150 mg/Nm³
- (ii) So₂ Not to exceed 4 <g/day

The applicant shall observe the following fuel pattern:

| Sr. No. | Type Of Fuel | Quantity | UOM |
|---------|--------------|----------|-------|
| 1 | Diesel | 165.00 | Lit/D |
| 2 | LPG | 2.00 | MT /D |
| 3 | Natural Gas | 137.00 | Kg/D |

- (i) The applicant shall erect the chimney(s) of the following specifications:-

| Sr. No. | Chimney Attached To | Height in Mtrs. |
|---------|--------------------------|-----------------|
| 1 | Sintering Furnace | 18.00 |
| 2 | Sintering Furnace | 18.00 |
| 3 | DG Sets (750 KVA-02 Nos) | 18.00 |

- (ii) The applicant shall provide ports in the chimney/(s) and facilities such as ladder, platform etc. for monitoring the air emissions and the same shall be open for inspection to/and for use of the Board's Staff. The chimney(s) vents attached to various sources of emission shall be designated by numbers such as S-1, S-2, etc. and these shall be painted/ displayed to facilitate identification.

(vi) Other Conditions:

- 1) The industry should not cause any nuisance in surrounding area.
- 2) The industry should monitor stack emissions and ambient air quality regularly

7. CONDITIONS UNDER HAZARDOUS WASTE (MANAGEMENT, HANDLING & TRANSBOUNDRY MOVEMENT) RULES, 2008:

- (i) The Industry shall handle hazardous wastes as specified below.

| Sr. N. | Type Of Waste | Quantity | UOM | Disposal |
|--------|------------------------|----------|--------|-----------------------------|
| 1 | 5.1 Used/Spent Oil | 60 | Litr/D | To be sent authorized party |
| 2 | 5.2 Waste/ residue | 115 | Kg/M | A t CHWTSDF |
| 4 | 35.2 Spent catalyst | 25 | Kg/M | A t CHWTSDF |
| 3 | 23.1 Waste and residue | 45 | Kg/M | A t CHWTSDF |
| 4 | D.C. Batteries scrap | 4 | Kg/M | Recycler |
| 5 | Computer Item scarp | 100 | Kg/M | Recycler |

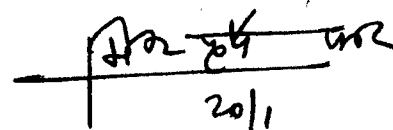
(ii) Treatment: - NIL

1. The authorization is hereby granted to operate a facility for collection, storage, transport & disposal of hazardous waste.
2. The industry should comply with the Hazardous Waste (M&H) Rules, 2003.
 - a. Whenever due to any accident or other unforeseen act or even, such emissions occur or is apprehended to occur in excess of standards laid down, such information shall be forthwith Reported to Board, concerned Police Station, office of Directorate of Health Services, Department of Explosives, Inspectorate of Factories and Local Body. In case of failure of pollution control equipments, the production process connected to it shall be stopped.
 - b. The unit has to display and maintain the data online outside the factory main gate in Marathi & English both on a 6'x4' display board in the manner and the report of the compliance along with photograph shall be submitted to this office & concerned Regional Office/ Sub Regional Office.
 - c. It shall be ensured that the Hazardous waste is handled, managed & disposed of strictly in accordance with the Hazardous Waste (Management & Handling) Rules, 1989 as amended on 2003 and shown & submitted to the Board as & when asked for.

8. Industry shall comply with following additional conditions:

- i. The applicant shall maintain good housekeeping and take adequate measures for control of pollution from all sources so as not to cause nuisance to surrounding area / inhabitants.
- ii. The applicant shall bring minimum 33% of the available open land under green coverage/ tree plantation.
- iii. Solid waste – The non hazardous solid waste arising in the factory premises, sweepings, etc., be disposed of scientifically so as not to cause any nuisance / pollution. The applicant shall take necessary permissions from civic authorities for disposal to dumping ground.
- iv. The applicant shall provide for an alternate electric power source sufficient to operate all pollution control facilities installed by he applicant to maintain compliance with the terms and conditions of the consent. In the absence, the applicant shall stop, reduce or otherwise, control production to abide by terms & conditions of this consent regarding pollution levels.
- v. The applicant shall not change or alter quantity, quality, the rate of discharge, temperature or the mode of the effluent / emissions or hazardous wastes or control equipments provided for without previous written permission of the Board.
- vi. The applicant shall provide facility for collection of environmental samples and samples of trade and sewage effluents, air emissions and hazardous wastes to the Board staff at the terminal or designated points and shall pay to the Board for the services rendered in this behalf.
- vii. The applicant shall make an application for renewal of the consent at least 60 days before the date of the expiry of the consent.

- viii. The firm shall submit to this office, the 30th day of September every year, the Environmental Statement Report for the financial year ending 31st March in the prescribed Form-V as per the provisions of rule 14 of the Environment (Protection) (Second Amendment) Rules, 1992.
- ix. An inspection book shall be opened and made available to the Board's officers during their visit to the applicant.
- x. The applicant shall install a separate electric meter showing the consumption of energy for operation of domestic and industrial effluent treatment plants and air pollution control system. A register showing consumption of chemicals used for treatment shall be maintained.
- Xi. Separate drainage system shall be provided for collection of trade and sewage effluents. Terminal manholes shall be provided at the end of collection system with arrangement for measuring the flow. No effluent shall be admitted in the pipes / sewers down- stream of the terminal manholes. No effluent shall find its way other than in designed and provided collection System.
- xii. Neither storm water nor discharge from other premises shall be allowed to mix with the effluents from the factory.
9. This is issued with approval of Consent Appraisal Committee meeting of the Board held dtd. 13/01/2012
10. The Total Capital investment of the industry is 182.36 (Existing Rs. 110.86/-Crs + Proposed Rs. 71.50 Crs)


20/1

(Milind Mhaiskar IAS)
Member Secretary

To,
M/s. GKN Sinter Metals Ltd.
146, Mumbai-Pune Road, Pimpri
Pune

Copy to:

RO- MPCB Pune /SRO-MPCB Pune-(PC)

- They are directed to ensure the compliance of consent conditions & submit the status report of pollution control system within 1 month period

Received Consent fee of -

| Sr. No. | Amount(Rs.) | DD. No. | Date | Drawn On |
|---------|-------------|---------|------------|----------|
| 1 | Rs.100100/- | 255647 | 04/11/2011 | UCO Bank |

* Consent fees received as per revised consent fees G.R. of Env't. Dept. GoM dated 25/08/2011